

СВЕРЛЕНИЕ В

Выбор сверла B2
Обзор инструмента B3

Цельные твердосплавные свёрла

Универсальные

CoroDrill® 460 для высокопроизводительной обработки различных материалов B5
CoroDrill® 460 для обработки отверстия и фаски B23

Оптимизированные

CoroDrill® 860-P для обработки стали B25
CoroDrill® 860-P для обработки отверстия и фаски B40
CoroDrill® 860-M для обработки нержавеющей стали B41
CoroDrill® 860-M для обработки отверстия и фаски B51
CoroDrill® 860-N для обработки сплавов алюминия и цветных металлов B53
CoroDrill® R846 для обработки жаропрочных сплавов B58
CoroDrill® R840 для высокопроизводительной обработки B63
CoroDrill® R841 для обработки отверстия и фаски B87
CoroDrill® 861 для сверления глубоких отверстий B89
CoroDrill® 862 для высокоточного сверления мелкоразмерных отверстий B95
CoroDrill® 854 для обработки композиционных материалов на станках с ЧПУ B97
CoroDrill® 856 для обработки композиционных материалов на станках с ЧПУ B98
CoroDrill® 863 для обработки композиционных материалов на станках с ЧПУ, СМАПах и роботизированных станках B99
CoroDrill® 452 для обработки композиционных материалов с помощью ручных дрелей B102
Цельная твердосплавная развёртка CoroDrill® 452 для обработки композиционных материалов B104

Зенковки

Зенковки CoroDrill® 452 B105

Режимы резания

Режимы резания B106

Указатель инструмента G31

Выбор сверла

1 Определите диаметр и глубину сверления

Найдите в таблицах диапазоны диаметров и длин.

2 Выберите тип сверла

Затем проверьте, подходит ли выбранное сверло для материала, подлежащего обработке.

3 Выберите тип хвостовика

Многие типы свёрл выполняются с различными хвостовиками. Выберите тип хвостовика, соответствующий оборудованию, на котором будет производиться сверление.

4 Сделайте окончательный выбор сверла

На данном этапе необходимо определить требуемый диапазон диаметров и соответствующий код заказа сверла.

Обозначения ссылок на страницы:



Режимы резания



Программа
Tailor Made



Система
обозначения



Параметры
ISO 13399



Инструментальные
системы



Тип подвода СОЖ

	Универсальные		Оптимизированные					
	460-XM	460.2-XM	860-PM	860.2-PM	860-MM	860.2-MM	860-NM	R846
								
Тип сверла	Цельное твердосплавное сверло	Сверло для обработки отверстия и фаски	Цельное твердосплавное сверло	Сверло для обработки отверстия и фаски	Цельное твердосплавное сверло	Сверло для обработки отверстия и фаски	Цельное твердосплавное сверло	Цельное твердосплавное сверло
DC мм	3.00-20.00	3.35-17.50	3.00-20.00	3.35-17.50	3.00-16.00	3.35-17.50	3.00-20.00	3.00-16.00
DC дюйм	.118-.787	.132-.689	.118-.787	.131-.688	.118-.787	.131-.688	.118-.787	.118-.472
Области применения по ISO	P M K N S H	P M K N S H	P	P	M	M	N	S
ULDR	2-8 x DC		2-8 x DC		2-8 x DC		3-8 x DC	2-5 x DC
TCHA	H8-H9	H8-H9	H8	H9	H8	H9	H8-H9	H8-H9
TCDC	m7	m7	m7	m7	m7	m7	h7	m7
Подвод СОЖ	Внутренний или наружный	Внутренний	Внутренний или наружный	Внутренний	Внутренний	Внутренний	Внутренний	Внутренний
Стр.	B5	B23	B25	B40	B41	B51	B53	B58

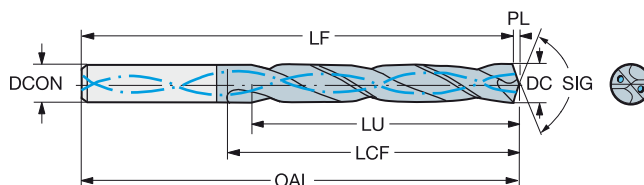
Оптимизированные

	R840	R841	861-GP	861-GM	862-GM	854	856	863	452
									
Тип сверла	Цельное твердо- сплавное сверло	Цельное твердо- сплавное сверло	Пилотное сверло	Твердо- сплавное сверло для обработки глубоких отверстий	Твердо- сплавное сверло для мелкораз- мерной обработки	Цельное твердо- сплавное сверло	Цельное твердо- сплавное сверло	Цельное твердо- сплавное сверло	Сверло для ручной дрели
DC мм	0.30-20.00	3.35-17.50	3.00-12.00	3.00-20.00	1.85-2.95	4.00-12.70	4.00-12.70	4.83-11.14	2.50-12.70
DC дюйм	.012-.787	.132-.689	.118-.472	.118-.787	.073-.116	.157-.500	.157-.500	.190-.439	.098-.50
Области применения по ISO	P M K N S H	P M K N S H	P M K N	P M K N	P M K N S	O	O	M N S O	P K N S O
ULDR	2-7 x DC	2-3 x DC	3 x DC	12-30 x DC	8-12 x DC	4-5 x DC	5 x DC	3-18 x DC	4-20 x DC
TCHA	H8-H9	H8-H9	H8-H9	H8-H9	H8-H9	H8-H9	H9	H8-H9	H8-H9
TCDC	m7	m7	p7	m7	m7	m7	m7	h5	h7
Подвод СОЖ	Внутренний или наружный	Внутренний	Внутренний	Внутренний	Внутренний	Наружный	Наружный	Внутренний	Наружный
Стр.	B63	B87	B89	B90	B95	B97	B98	B99	B102

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH9
4

						P M K N S H						Размеры, мм, дюйм													
DC	DC''	LU	LU''	ULDR	CZC _{MS}	Код заказа	G034	G034	G034	G034	G034	DCON	DCON''	OAL	OAL''	LF	LF''	LCF	LCF''	PL	PL''	SIG	CP Bar	Kg	BSG
3.00	.118	9.4	.370	3	6	460.1-0300-009A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	140°	20	0.019	DIN 6537 K
3.00	.118	15.4	.606	5	6	460.1-0300-015A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.6	2.583	28	1.102	0.4	.016	140°	20	0.019	DIN 6537 L
3.00	.118	24.4	.961	8	6	460.1-0300-023A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.6	3.094	37	1.457	0.4	.016	140°	20	0.031	COROMANT
3.05	.120	15.7	.618	5	6	460.1-0305-015A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.6	2.583	28	1.102	0.4	.016	140°	20	0.019	DIN 6537 L
3.10	.122	9.7	.382	3	6	460.1-0310-009A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	140°	20	0.019	DIN 6537 K
3.10	.122	15.9	.626	5	6	460.1-0310-016A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.6	2.583	28	1.102	0.4	.016	140°	20	0.019	DIN 6537 L
3.10	.122	25.2	.992	8	6	460.1-0310-023A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.6	3.094	37	1.457	0.4	.016	140°	20	0.020	COROMANT
3.15	.124	16.2	.638	5	6	460.1-0315-016A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.019	DIN 6537 L
3.18	.125	10.0	.394	3	6	460.1-0318-010A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.019	DIN 6537 K
3.18	.125	16.3	.642	5	6	460.1-0318-016A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.019	DIN 6537 L
3.18	.125	25.9	1.020	8	6	460.1-0318-024A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020	140°	20	0.021	COROMANT
3.20	.126	10.1	.398	3	6	460.1-0320-010A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.20	.126	16.5	.650	5	6	460.1-0320-016A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.019	DIN 6537 L
3.20	.126	26.1	1.028	8	6	460.1-0320-024A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020	140°	20	0.020	COROMANT
3.26	.128	16.8	.661	5	6	460.1-0326-016A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.019	DIN 6537 L
3.30	.130	10.4	.409	3	6	460.1-0330-010A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.30	.130	17.0	.669	5	6	460.1-0330-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.019	DIN 6537 L
3.30	.130	26.9	1.059	8	6	460.1-0330-025A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020	140°	20	0.021	COROMANT
3.35	.132	17.2	.677	5	6	460.1-0335-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.38	.133	17.4	.685	5	6	460.1-0338-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.40	.134	10.7	.421	3	6	460.1-0340-010A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.40	.134	17.5	.689	5	6	460.1-0340-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.40	.134	27.7	1.091	8	6	460.1-0340-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020	140°	20	0.021	COROMANT
3.45	.136	17.7	.697	5	6	460.1-0345-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.50	.138	11.0	.433	3	6	460.1-0350-011A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.50	.138	18.0	.709	5	6	460.1-0350-018A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.50	.138	28.5	1.122	8	6	460.1-0350-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020	140°	20	0.021	COROMANT
3.57	.141	11.2	.441	3	6	460.1-0357-011A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.57	.141	18.4	.724	5	6	460.1-0357-018A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.57	.141	29.1	1.146	8	6	460.1-0357-027A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020	140°	20	0.021	COROMANT
3.60	.142	11.3	.445	3	6	460.1-0360-011A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.60	.142	18.5	.728	5	6	460.1-0360-018A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.66	.144	18.8	.740	5	6	460.1-0366-018A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.70	.146	11.6	.457	3	6	460.1-0370-011A1-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.70	.146	19.0	.748	5	6	460.1-0370-019A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.70	.146	28.9	1.138	7	6	460.1-0370-028A1-XM	☆	☆	☆	☆	☆	6.00	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020	140°	20	0.032	COROMANT
3.73	.147	19.2	.756	5	6	460.1-0373-019A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.80	.150	11.9	.469	3	6	460.1-0380-011A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	140°	20	0.020	DIN 6537 K
3.80	.150	19.5	.768	5	6	460.1-0380-019A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.5	2.894	36	1.417	0.5	.020	140°	20	0.020	DIN 6537 L
3.80	.150	30.9	1.217	8	6	460.1-0380-029A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.5	3.524	48	1.890	0.5	.020	140°	20	0.025	COROMANT
3.86	.152	19.9	.783	5	6	460.1-0386-019A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.020	DIN 6537 L
3.90	.154	12.3	.484	3	6	460.1-0390-012A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.020	DIN 6537 K
3.90	.154	20.1	.791	5	6	460.1-0390-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.020	DIN 6537 L
3.91	.154	20.1	.791	5	6	460.1-0391-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.020	DIN 6537 L
3.97	.156	12.5	.492	3	6	460.1-0397-012A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.020	DIN 6537 K
3.97	.156	20.4	.803	5	6	460.1-0397-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.020	DIN 6537 L
3.97	.156	32.3	1.272	8	6	460.1-0397-030A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024	140°	20	0.026	COROMANT

C

D

E

F

G



E3



G6



B130



G2



G30

A

СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Универсальные

Цельные твердосплавные свёрла CoroDrill® 460

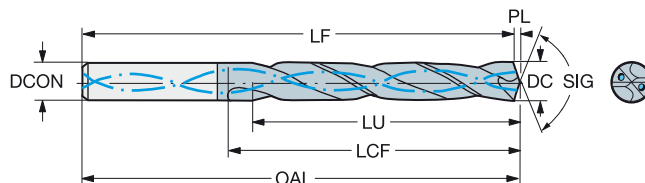
Цилиндрический хвостовик НА

Внутренний подвод СОЖ

B

TCHA
CNSC

H9
4



C

												Размеры, мм, дюйм													
						P	M	K	N	S	H														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа						DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
3.99	.157	20.5	.807	5	6	460.1-0399-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.00	.157	12.6	.496	3	6	460.1-0400-012A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.021	DIN 6537 K
4.00	.157	20.6	.811	5	6	460.1-0400-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.00	.157	32.6	1.283	8	6	460.1-0400-030A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024	140°	20	0.027	COROMANT
4.04	.159	20.8	.819	5	6	460.1-0404-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.05	.159	12.7	.500	3	6	460.1-0405-012A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.021	DIN 6537 K
4.05	.159	20.8	.819	5	6	460.1-0405-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.09	.161	21.0	.827	5	6	460.1-0409-020A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.10	.161	12.9	.508	3	6	460.1-0410-012A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.021	DIN 6537 K
4.10	.161	21.1	.831	5	6	460.1-0410-021A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.10	.161	33.4	1.315	8	6	460.1-0410-031A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024	140°	20	0.026	COROMANT
4.15	.163	21.4	.843	5	6	460.1-0415-021A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.20	.165	13.2	.520	3	6	460.1-0420-013A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.021	DIN 6537 K
4.20	.165	21.6	.850	5	6	460.1-0420-021A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.20	.165	34.2	1.346	8	6	460.1-0420-032A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024	140°	20	0.027	COROMANT
4.22	.166	21.7	.854	5	6	460.1-0422-021A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.25	.167	21.9	.862	5	6	460.1-0425-021A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.30	.169	13.5	.531	3	6	460.1-0430-013A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.021	DIN 6537 K
4.30	.169	22.1	.870	5	6	460.1-0430-022A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.30	.169	35.0	1.378	8	6	460.1-0430-032A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024	140°	20	0.027	COROMANT
4.31	.170	22.2	.874	5	6	460.1-0431-022A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.35	.171	22.4	.882	5	6	460.1-0435-022A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.37	.172	13.7	.539	3	6	460.1-0437-013A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.021	DIN 6537 K
4.37	.172	22.5	.886	5	6	460.1-0437-022A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.021	DIN 6537 L
4.37	.172	35.6	1.402	8	6	460.1-0437-033A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024	140°	20	0.027	COROMANT
4.39	.173	22.6	.890	5	6	460.1-0439-022A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.022	DIN 6537 L
4.40	.173	13.8	.543	3	6	460.1-0440-013A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.022	DIN 6537 K
4.40	.173	22.6	.890	5	6	460.1-0440-022A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.022	DIN 6537 L
4.45	.175	22.9	.902	5	6	460.1-0445-022A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.022	DIN 6537 L
4.50	.177	14.2	.559	3	6	460.1-0450-014A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.022	DIN 6537 K
4.50	.177	23.2	.913	5	6	460.1-0450-023A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.022	DIN 6537 L
4.50	.177	36.7	1.445	8	6	460.1-0450-034A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.3	3.516	48	1.890	0.7	.028	140°	20	0.028	COROMANT
4.57	.180	23.5	.925	5	6	460.1-0457-023A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.023	DIN 6537 L
4.60	.181	14.5	.571	3	6	460.1-0460-014A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.022	DIN 6537 K
4.60	.181	23.7	.933	5	6	460.1-0460-023A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.023	DIN 6537 L
4.60	.181	37.5	1.476	8	6	460.1-0460-035A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.3	3.516	48	1.890	0.7	.028	140°	20	0.028	COROMANT
4.62	.182	23.8	.937	5	6	460.1-0462-023A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.023	DIN 6537 L
4.70	.185	14.6	.575	3	6	460.1-0470-014A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.022	DIN 6537 K
4.70	.185	24.2	.953	5	6	460.1-0470-024A1-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.023	DIN 6537 L
4.70	.185	38.3	1.508	8	6	460.1-0470-035A1-XM	☆	☆	☆	☆	☆	6.00	.236	90	3.543	89.3	3.516	48	1.890	0.7	.028	140°	20	0.029	COROMANT
4.76	.187	15.0	.591	3	6	460.1-0476-014A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	20	0.022	DIN 6537 K
4.76	.187	24.5	.965	5	6	460.1-0476-024A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.023	DIN 6537 L
4.76	.187	38.8	1.528	8	6	460.1-0476-036A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.3	4.067	62	2.441	0.7	.028	140°	20	0.029	COROMANT
4.80	.189	15.1	.594	3	6	460.1-0480-014A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	20	0.022	DIN 6537 K
4.80	.189	24.7	.972	5	6	460.1-0480-024A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.024	DIN 6537 L
4.80	.189	39.1	1.539	8	6	460.1-0480-036A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.3	4.067	62	2.441	0.7	.028	140°	20	0.029	COROMANT
4.85	.191	25.0	.984	5	6	460.1-0485-024A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.024	DIN 6537 L

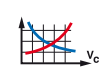
G



E3



G6



B130



G2



G30

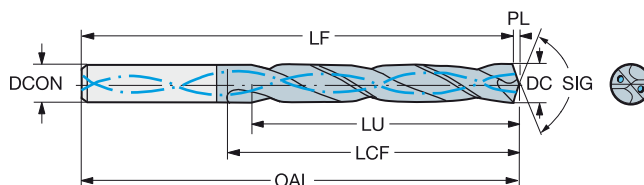
B 6



Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH9
4

						P M K N S H						Размеры, мм, дюйм														CP Bar		Kg	BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	G034	G034	G034	G034	G034	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG							
4.90	.193	15.4	.606	3	6	460.1-0490-015A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	20	0.022	DIN 6537 K				
4.90	.193	25.2	.992	5	6	460.1-0490-025A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.024	DIN 6537 L				
4.92	.194	25.3	.996	5	6	460.1-0492-025A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.024	DIN 6537 L				
4.98	.196	25.6	1.008	5	6	460.1-0498-025A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.024	DIN 6537 L				
5.00	.197	15.7	.618	3	6	460.1-0500-015A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	20	0.022	DIN 6537 K				
5.00	.197	25.7	1.012	5	6	460.1-0500-025A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.024	DIN 6537 L				
5.00	.197	40.7	1.602	8	6	460.1-0500-038A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.3	4.067	62	2.441	0.7	.028	140°	20	0.040	COROMANT				
5.05	.199	15.9	.626	3	6	460.1-0505-015A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	20	0.022	DIN 6537 K				
5.05	.199	26.0	1.024	5	6	460.1-0505-025A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.025	DIN 6537 L				
5.06	.199	26.0	1.024	5	6	460.1-0506-025A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.025	DIN 6537 L				
5.10	.201	16.0	.630	3	6	460.1-0510-015A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	20	0.022	DIN 6537 K				
5.10	.201	26.2	1.032	5	6	460.1-0510-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.025	DIN 6537 L				
5.10	.201	41.5	1.634	8	6	460.1-0510-038A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.3	4.067	62	2.441	0.7	.028	140°	20	0.030	COROMANT				
5.11	.201	26.3	1.035	5	6	460.1-0511-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	20	0.025	DIN 6537 L				
5.16	.203	16.2	.638	3	6	460.1-0516-016A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.022	DIN 6537 K				
5.16	.203	26.5	1.043	5	6	460.1-0516-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.025	DIN 6537 L				
5.16	.203	42.0	1.654	8	6	460.1-0516-038A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.2	4.063	62	2.441	0.8	.031	140°	20	0.030	COROMANT				
5.18	.204	26.7	1.051	5	6	460.1-0518-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.025	DIN 6537 L				
5.20	.205	16.4	.646	3	6	460.1-0520-016A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.022	DIN 6537 K				
5.20	.205	26.8	1.055	5	6	460.1-0520-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.025	DIN 6537 L				
5.20	.205	42.4	1.669	8	6	460.1-0520-038A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.2	4.063	62	2.441	0.8	.031	140°	20	0.031	COROMANT				
5.22	.206	26.9	1.059	5	6	460.1-0522-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.026	DIN 6537 L				
5.25	.207	27.0	1.063	5	6	460.1-0525-026A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.026	DIN 6537 L				
5.31	.209	27.3	1.075	5	6	460.1-0531-027A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.026	DIN 6537 L				
5.41	.213	27.8	1.094	5	6	460.1-0541-027A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.026	DIN 6537 L				
5.50	.217	17.3	.681	3	6	460.1-0550-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.023	DIN 6537 K				
5.50	.217	28.3	1.114	5	6	460.1-0550-028A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.026	DIN 6537 L				
5.50	.217	44.8	1.764	8	6	460.1-0550-041A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.2	4.063	62	2.441	0.8	.031	140°	20	0.032	COROMANT				
5.56	.219	17.5	.689	3	6	460.1-0556-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.023	DIN 6537 K				
5.56	.219	28.6	1.126	5	6	460.1-0556-028A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.026	DIN 6537 L				
5.56	.219	45.3	1.783	8	6	460.1-0556-042A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.2	4.063	62	2.441	0.8	.031	140°	20	0.032	COROMANT				
5.60	.220	17.6	.693	3	6	460.1-0560-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.023	DIN 6537 K				
5.60	.220	28.8	1.134	5	6	460.1-0560-028A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.027	DIN 6537 L				
5.61	.221	28.9	1.138	5	6	460.1-0561-028A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.027	DIN 6537 L				
5.65	.222	29.1	1.146	5	6	460.1-0565-028A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.027	DIN 6537 L				
5.70	.224	17.7	.697	3	6	460.1-0570-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.024	DIN 6537 K				
5.70	.224	29.3	1.154	5	6	460.1-0570-029A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.027	DIN 6537 L				
5.70	.224	46.4	1.827	8	6	460.1-0570-043A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.2	4.063	62	2.441	0.8	.031	140°	20	0.033	COROMANT				
5.75	.226	29.6	1.165	5	6	460.1-0575-029A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.027	DIN 6537 L				
5.79	.228	29.8	1.173	5	6	460.1-0579-029A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.027	DIN 6537 L				
5.80	.228	17.6	.693	3	6	460.1-0580-017A1-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.024	DIN 6537 K				
5.80	.228	29.9	1.177	5	6	460.1-0580-029A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.027	DIN 6537 L				
5.80	.228	47.3	1.862	8	6	460.1-0580-044A1-XM	☆	☆	☆	☆	☆	6.00	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035	140°	20	0.033	COROMANT				
5.90	.232	30.4	1.197	5	6	460.1-0590-030A1-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.027	DIN 6537 L				

C

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E

F

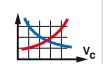
G



E3



G6



B130



G2



G30

A

СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Универсальные

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик НА

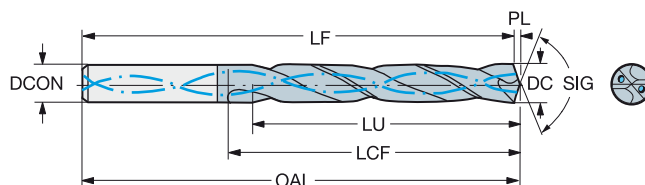
Внутренний подвод СОЖ

B



TCHA
CNSC

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C

								P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	H		DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
5.94	.234	30.6	1.205	5	6	460.1-0594-030A1-XM	☆	☆	☆	☆	☆	☆		6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.027	DIN 6537 L
5.95	.234	17.3	.681	2	6	460.1-0595-018A1-XM	☆	☆	☆	☆	☆	☆		6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.024	DIN 6537 K
5.95	.234	30.6	1.205	5	6	460.1-0595-030A1-XM	☆	☆	☆	☆	☆	☆		6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.027	DIN 6537 L
5.95	.234	48.5	1.909	8	6	460.1-0595-045A1-XM	☆	☆	☆	☆	☆	☆		6.00	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035	140°	20	0.034	COROMANT
6.00	.236	18.9	.744	3	6	460.1-0600-018A1-XM	☆	☆	☆	☆	☆	☆		6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.024	DIN 6537 K
6.00	.236	30.9	1.217	5	6	460.1-0600-030A1-XM	☆	☆	☆	☆	☆	☆		6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.027	DIN 6537 L
6.00	.236	48.9	1.925	8	6	460.1-0600-045A1-XM	☆	☆	☆	☆	☆	☆		6.00	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035	140°	20	0.035	COROMANT
6.05	.238	19.0	.748	3	8	460.1-0605-018A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	20	0.041	DIN 6537 K
6.05	.238	31.1	1.224	5	8	460.1-0605-030A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.044	DIN 6537 L
6.10	.240	19.2	.756	3	8	460.1-0610-018A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	20	0.042	DIN 6537 K
6.10	.240	31.4	1.236	5	8	460.1-0610-031A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.044	DIN 6537 L
6.10	.240	49.7	1.957	8	8	460.1-0610-046A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.1	4.925	84	3.307	0.9	.035	140°	20	0.048	COROMANT
6.15	.242	31.7	1.248	5	8	460.1-0615-031A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.045	DIN 6537 L
6.20	.244	19.5	.768	3	8	460.1-0620-019A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	20	0.042	DIN 6537 K
6.20	.244	31.9	1.256	5	8	460.1-0620-031A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.045	DIN 6537 L
6.20	.244	50.5	1.988	8	8	460.1-0620-047A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.1	4.925	84	3.307	0.9	.035	140°	20	0.048	COROMANT
6.25	.246	32.2	1.268	5	8	460.1-0625-031A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.045	DIN 6537 L
6.30	.248	19.8	.780	3	8	460.1-0630-019A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	20	0.042	DIN 6537 K
6.30	.248	32.4	1.276	5	8	460.1-0630-032A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.045	DIN 6537 L
6.35	.250	20.0	.787	3	8	460.1-0635-019A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	20	0.038	DIN 6537 K
6.35	.250	32.7	1.287	5	8	460.1-0635-032A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.045	DIN 6537 L
6.35	.250	51.7	2.035	8	8	460.1-0635-048A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.1	4.925	84	3.307	0.9	.035	140°	20	0.050	COROMANT
6.40	.252	20.1	.791	3	8	460.1-0640-019A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	20	0.043	DIN 6537 K
6.40	.252	32.9	1.295	5	8	460.1-0640-032A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	20	0.045	DIN 6537 L
6.50	.256	20.5	.807	3	8	460.1-0650-020A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.044	DIN 6537 K
6.50	.256	33.5	1.319	5	8	460.1-0650-033A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.046	DIN 6537 L
6.50	.256	53.0	2.087	8	8	460.1-0650-049A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039	140°	20	0.050	COROMANT
6.53	.257	33.6	1.323	5	8	460.1-0653-033A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.046	DIN 6537 L
6.60	.260	20.8	.819	3	8	460.1-0660-020A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.044	DIN 6537 K
6.60	.260	34.0	1.339	5	8	460.1-0660-033A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.046	DIN 6537 L
6.60	.260	53.8	2.118	8	8	460.1-0660-050A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039	140°	20	0.059	COROMANT
6.63	.261	34.1	1.343	5	8	460.1-0663-033A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.046	DIN 6537 L
6.70	.264	21.1	.831	3	8	460.1-0670-020A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.045	DIN 6537 K
6.70	.264	34.5	1.358	5	8	460.1-0670-034A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.046	DIN 6537 L
6.70	.264	54.6	2.150	8	8	460.1-0670-050A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039	140°	20	0.052	COROMANT
6.75	.266	21.2	.835	3	8	460.1-0675-020A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.042	DIN 6537 K
6.75	.266	34.7	1.366	5	8	460.1-0675-034A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.046	DIN 6537 L
6.75	.266	55.0	2.165	8	8	460.1-0675-051A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039	140°	20	0.052	COROMANT
6.76	.266	34.8	1.370	5	8	460.1-0676-034A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.048	DIN 6537 L
6.80	.268	21.4	.843	3	8	460.1-0680-020A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.044	DIN 6537 K
6.80	.268	35.0	1.378	5	8	460.1-0680-034A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.048	DIN 6537 L
6.80	.268	55.4	2.181	8	8	460.1-0680-051A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039	140°	20	0.053	COROMANT
6.85	.270	35.3	1.390	5	8	460.1-0685-034A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.048	DIN 6537 L
6.90	.272	21.7	.854	3	8	460.1-0690-021A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.045	DIN 6537 K
6.90	.272	35.5	1.398	5	8	460.1-0690-035A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.048	DIN 6537 L
6.90	.272	56.2	2.213	8	8	460.1-0690-052A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039	140°	20	0.054	COROMANT
6.91	.272	35.6	1.402	5	8	460.1-0691-035A1-XM	☆	☆	☆	☆	☆	☆		8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.049	DIN 6537 L

G



E3



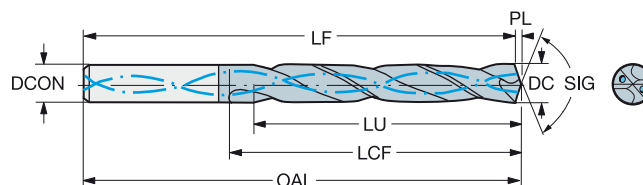
Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик НА

Внутренний подвод СОЖ



TCHA
CNCS

H9
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						Размеры, мм, дюйм																			
						P	M	K	N	S	H														
						6034	6034	6034	6034	6034	6034														
DC	DC"	LU	LU"	ULDR	CZC ₁₅	Код заказа	☆	☆	☆	☆	☆	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	KG	BSG
7.00	.276	22.0	.866	3	8	460.1-0700-021A1-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.045	DIN 6537 K
7.00	.276	36.0	1.417	5	8	460.1-0700-035A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.049	DIN 6537 L
7.00	.276	57.0	2.244	8	8	460.1-0700-053A1-XM	☆	☆	☆	☆	☆	8.00	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039	140°	20	0.054	COROMANT
7.04	.277	36.2	1.425	5	8	460.1-0704-035A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.050	DIN 6537 L
7.10	.280	22.3	.878	3	8	460.1-0710-021A1-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	140°	20	0.044	DIN 6537 K
7.10	.280	36.5	1.437	5	8	460.1-0710-036A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.050	DIN 6537 L
7.14	.281	22.5	.886	3	8	460.1-0714-021A1-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	20	0.041	DIN 6537 K
7.14	.281	36.8	1.449	5	8	460.1-0714-036A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.050	DIN 6537 L
7.14	.281	58.2	2.291	8	8	460.1-0714-054A1-XM	☆	☆	☆	☆	☆	8.00	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043	140°	20	0.056	COROMANT
7.20	.283	37.1	1.461	5	8	460.1-0720-036A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.050	DIN 6537 L
7.20	.283	58.7	2.311	8	8	460.1-0720-054A1-XM	☆	☆	☆	☆	☆	8.00	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043	140°	20	0.057	COROMANT
7.25	.285	37.3	1.469	5	8	460.1-0725-036A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.050	DIN 6537 L
7.30	.287	23.0	.906	3	8	460.1-0730-022A1-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	20	0.045	DIN 6537 K
7.30	.287	37.6	1.480	5	8	460.1-0730-037A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.050	DIN 6537 L
7.37	.290	37.9	1.492	5	8	460.1-0737-037A1-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.051	DIN 6537 L
7.40	.291	23.3	.917	3	8	460.1-0740-022A1-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	20	0.045	DIN 6537 K
7.40	.291	38.1																							



E3



G6



B130



G2



G30

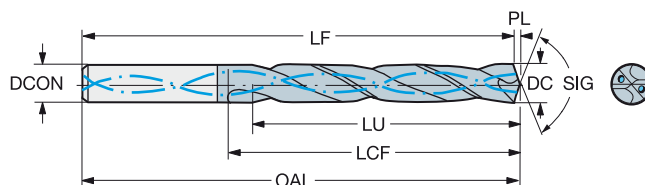
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Универсальные

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

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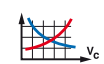
							P M K N S H					Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	H	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
8.10	.319	25.5	1.004	3	10	460.1-0810-024A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	20	0.069	DIN 6537 K
8.10	.319	41.7	1.642	5	10	460.1-0810-041A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.075	DIN 6537 L
8.10	.319	66.0	2.598	8	10	460.1-0810-061A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.8	5.937	106	4.173	1.2	.047	140°	20	0.112	COROMANT
8.15	.321	42.0	1.654	5	10	460.1-0815-041A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.073	DIN 6537 L
8.20	.323	25.8	1.016	3	10	460.1-0820-025A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	20	0.070	DIN 6537 K
8.20	.323	42.2	1.661	5	10	460.1-0820-041A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.075	DIN 6537 L
8.20	.323	66.8	2.630	8	10	460.1-0820-062A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.8	5.937	106	4.173	1.2	.047	140°	20	0.113	COROMANT
8.25	.325	42.5	1.673	5	10	460.1-0825-041A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.073	DIN 6537 L
8.30	.327	42.7	1.681	5	10	460.1-0830-042A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.073	DIN 6537 L
8.33	.328	26.2	1.032	3	10	460.1-0833-025A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	20	0.068	DIN 6537 K
8.33	.328	42.9	1.689	5	10	460.1-0833-042A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.073	DIN 6537 L
8.33	.328	67.9	2.673	8	10	460.1-0833-062A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.8	5.937	106	4.173	1.2	.047	140°	20	0.114	COROMANT
8.40	.331	26.4	1.039	3	10	460.1-0840-025A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	20	0.071	DIN 6537 K
8.40	.331	43.2	1.701	5	10	460.1-0840-042A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.077	DIN 6537 L
8.40	.331	68.4	2.693	8	10	460.1-0840-063A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.8	5.937	106	4.173	1.2	.047	140°	20	0.091	COROMANT
8.43	.332	43.4	1.709	5	10	460.1-0843-042A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	20	0.077	DIN 6537 L
8.50	.335	26.8	1.055	3	10	460.1-0850-026A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.071	DIN 6537 K
8.50	.335	43.8	1.724	5	10	460.1-0850-043A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.077	DIN 6537 L
8.50	.335	69.3	2.728	8	10	460.1-0850-064A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.7	5.933	106	4.173	1.3	.051	140°	20	0.095	COROMANT
8.55	.337	44.0	1.732	5	10	460.1-0855-043A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.078	DIN 6537 L
8.60	.339	27.1	1.067	3	10	460.1-0860-026A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.072	DIN 6537 K
8.60	.339	44.3	1.744	5	10	460.1-0860-043A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.078	DIN 6537 L
8.60	.339	70.1	2.760	8	10	460.1-0860-065A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.7	5.933	106	4.173	1.3	.051	140°	20	0.116	COROMANT
8.61	.339	44.3	1.744	5	10	460.1-0861-043A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.079	DIN 6537 L
8.65	.341	44.5	1.752	5	10	460.1-0865-043A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.079	DIN 6537 L
8.70	.343	27.4	1.079	3	10	460.1-0870-026A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.072	DIN 6537 K
8.70	.343	44.8	1.764	5	10	460.1-0870-044A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.079	DIN 6537 L
8.70	.343	70.9	2.791	8	10	460.1-0870-065A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.7	5.933	106	4.173	1.3	.051	140°	20	0.096	COROMANT
8.73	.344	27.5	1.083	3	10	460.1-0873-026A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.070	DIN 6537 K
8.73	.344	44.9	1.768	5	10	460.1-0873-044A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.076	DIN 6537 L
8.73	.344	71.1	2.799	8	10	460.1-0873-065A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.7	5.933	106	4.173	1.3	.051	140°	20	0.095	COROMANT
8.80	.346	27.7	1.091	3	10	460.1-0880-026A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.073	DIN 6537 K
8.80	.346	45.3	1.783	5	10	460.1-0880-044A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.080	DIN 6537 L
8.80	.346	71.7	2.823	8	10	460.1-0880-066A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.7	5.933	106	4.173	1.3	.051	140°	20	0.095	COROMANT
8.84	.348	45.5	1.791	5	10	460.1-0884-044A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.079	DIN 6537 L
8.90	.350	28.0	1.102	3	10	460.1-0890-027A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.074	DIN 6537 K
8.90	.350	45.8	1.803	5	10	460.1-0890-045A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.081	DIN 6537 L
9.00	.354	28.3	1.114	3	10	460.1-0900-027A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.074	DIN 6537 K
9.00	.354	46.3	1.823	5	10	460.1-0900-045A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.081	DIN 6537 L
9.00	.354	73.3	2.886	8	10	460.1-0900-068A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.7	5.933	106	4.173	1.3	.051	140°	20	0.122	COROMANT
9.05	.356	46.6	1.835	5	10	460.1-0905-045A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.079	DIN 6537 L
9.09	.358	46.8	1.843	5	10	460.1-0909-045A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.079	DIN 6537 L
9.10	.358	28.6	1.126	3	10	460.1-0910-027A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.072	DIN 6537 K
9.10	.358	46.8	1.843	5	10	460.1-0910-046A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.004	61	2.402	1.3	.051	140°	20	0.079	DIN 6537 L
9.13	.359	28.7	1.130	3	10	460.1-0913-027A1-XM	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.072	DIN 6537 K
9.13	.359	47.0	1.850	5	10	460.1-0913-046A1-XM	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.080	DIN 6537 L
9.13	.359	74.4	2.929	8	10	460.1-0913-068A1-XM	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.6	5.929	106	4.173	1.4	.055	140°	20	0.098	COROMANT



E3



G6



B130



G2

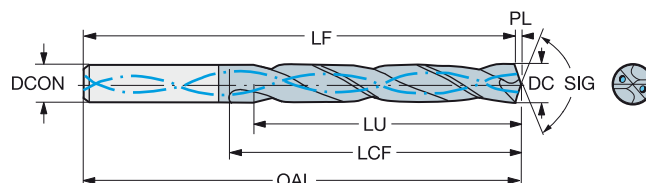


G30

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH4
CN5CH9
4

										P M K N S H										Размеры, мм, дюйм													
DC	DC''	LU	LU''	ULDR	CZC _{MS}	Код заказа					GC34	GC34	GC34	GC34	GC34	GC34	GC34	GC34	GC34	DCON	DCON''	OAL	OAL''	LF	LF''	LCF	LCF''	PL	PL''	SIG	CP Bar	Kg	BSG
9.20	.362	47.4	1.866	5	10	460.1-0920-046A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.080	DIN 6537 L
9.25	.364	47.6	1.874	5	10	460.1-0925-046A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.080	DIN 6537 L
9.30	.366	29.3	1.154	3	10	460.1-0930-028A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.073	DIN 6537 K
9.30	.366	47.9	1.886	5	10	460.1-0930-047A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.080	DIN 6537 L
9.30	.366	75.8	2.984	8	10	460.1-0930-070A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.6	5.929	106	4.173	1.4	.055	140°	20	0.124	COROMANT
9.35	.368	48.1	1.894	5	10	460.1-0935-047A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.081	DIN 6537 L
9.40	.370	29.6	1.165	3	10	460.1-0940-028A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.073	DIN 6537 K
9.40	.370	48.4	1.906	5	10	460.1-0940-047A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.081	DIN 6537 L
9.50	.374	29.9	1.177	3	10	460.1-0950-029A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.074	DIN 6537 K
9.50	.374	48.7	1.917	5	10	460.1-0950-048A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.082	DIN 6537 L
9.50	.374	77.4	3.047	8	10	460.1-0950-071A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.6	5.929	106	4.173	1.4	.055	140°	20	0.104	COROMANT
9.53	.375	30.0	1.181	3	10	460.1-0953-029A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.076	DIN 6537 K
9.53	.375	48.6	1.913	5	10	460.1-0953-048A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.083	DIN 6537 L
9.53	.375	77.6	3.055	8	10	460.1-0953-071A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.6	5.929	106	4.173	1.4	.055	140°	20	0.102	COROMANT
9.58	.377	48.5	1.909	5	10	460.1-0958-048A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.084	DIN 6537 L
9.60	.378	30.2	1.189	3	10	460.1-0960-029A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.075	DIN 6537 K
9.60	.378	48.5	1.909	5	10	460.1-0960-048A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.084	DIN 6537 L
9.65	.380	48.5	1.909	5	10	460.1-0965-048A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.085	DIN 6537 L
9.70	.382	30.5	1.201	3	10	460.1-0970-029A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.076	DIN 6537 K
9.70	.382	48.4	1.906	4	10	460.1-0970-049A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.085	DIN 6537 L
9.80	.386	30.9	1.217	3	10	460.1-0980-029A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.076	DIN 6537 K
9.80	.386	48.3	1.902	4	10	460.1-0980-049A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.084	DIN 6537 L
9.80	.386	79.9	3.146	8	10	460.1-0980-074A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.5	5.925	106	4.173	1.5	.059	140°	20	0.111	COROMANT
9.90	.390	31.2	1.228	3	10	460.1-0990-030A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.077	DIN 6537 K
9.90	.390	48.1	1.894	4	10	460.1-0990-050A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.085	DIN 6537 L
9.90	.390	80.7	3.177	8	10	460.1-0990-074A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.5	5.925	106	4.173	1.5	.059	140°	20	0.110	COROMANT
9.92	.391	31.2	1.228	3	10	460.1-0992-030A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.078	DIN 6537 K
9.92	.391	48.1	1.894	4	10	460.1-0992-050A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.086	DIN 6537 L
9.92	.391	80.8	3.181	8	10	460.1-0992-074A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.5	5.925	106	4.173	1.5	.059	140°	20	0.110	COROMANT
10.00	.394	31.5	1.240	3	10	460.1-1000-030A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.076	DIN 6537 K
10.00	.394	48.0	1.890	4	10	460.1-1000-050A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.086	DIN 6537 L
10.00	.394	81.5	3.209	8	10	460.1-1000-075A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	.394	152	5.984	150.5	5.925	106	4.173	1.5	.059	140°	20	0.116	COROMANT
10.05	.396	31.6	1.244	3	12	460.1-1005-030A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	20	0.112	DIN 6537 K
10.05	.396	51.7	2.035	5	12	460.1-1005-050A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	20	0.125	DIN 6537 L
10.08	.397	51.9	2.043	5	12	460.1-1008-050A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	20	0.125	DIN 6537 L
10.10	.398	31.8	1.252	3	12	460.1-1010-030A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	20	0.110	DIN 6537 K
10.10	.398	52.0	2.047	5	12	460.1-1010-051A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	20	0.125	DIN 6537 L
10.20	.402	32.1	1.264	3	12	460.1-1020-031A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	20	0.112	DIN 6537 K
10.20	.402	52.5	2.067	5	12	460.1-1020-051A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	20	0.125	DIN 6537 L
10.20	.402	83.1	3.272	8	12	460.1-1020-077A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	180	7.087	178.5	7.028	128	5.039	1.5	.059	140°	20	0.149	COROMANT
10.26	.404	52.8	2.079	5	12	460.1-1026-051A1-XM	☆	☆																									

Цельные твердосплавные свёрла CoroDrill® 460

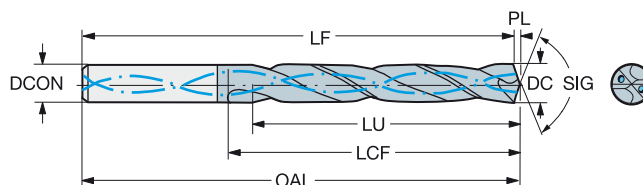
Цилиндрический хвостовик НА

Внутренний подвод СОЖ

B



TCHA
CNCS

H9
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C

						P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG
10.40	.409	32.7	1.287	3	12	460.1-1040-031A1-XM	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	20	0.114	DIN 6537 K
10.40	.409	53.5	2.106	5	12	460.1-1040-052A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	20	0.127	DIN 6537 L
10.40	.409	84.7	3.335	8	12	460.1-1040-078A1-XM	☆	☆	☆	☆	☆	12.00	.472	180	7.087	178.5	7.028	128	5.039	1.5	.059	140°	20	0.160	COROMANT
10.45	.411	53.8	2.118	5	12	460.1-1045-052A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.128	DIN 6537 L
10.49	.413	54.0	2.126	5	12	460.1-1049-052A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.128	DIN 6537 L
10.50	.413	33.1	1.303	3	12	460.1-1050-032A1-XM	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	20	0.115	DIN 6537 K
10.50	.413	54.1	2.130	5	12	460.1-1050-053A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.128	DIN 6537 L
10.50	.413	85.6	3.370	8	12	460.1-1050-079A1-XM	☆	☆	☆	☆	☆	12.00	.472	180	7.087	178.4	7.024	128	5.039	1.6	.063	140°	20	0.157	COROMANT
10.55	.415	54.3	2.138	5	12	460.1-1055-053A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.130	DIN 6537 L
10.60	.417	33.4	1.315	3	12	460.1-1060-032A1-XM	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	20	0.117	DIN 6537 K
10.60	.417	54.6	2.150	5	12	460.1-1060-053A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.130	DIN 6537 L
10.65	.419	54.8	2.157	5	12	460.1-1065-053A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.129	DIN 6537 L
10.70	.421	55.1	2.169	5	12	460.1-1070-054A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.129	DIN 6537 L
10.72	.422	33.7	1.327	3	12	460.1-1072-032A1-XM	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	20	0.113	DIN 6537 K
10.72	.422	55.2	2.173	5	12	460.1-1072-054A1-XM	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	20	0.129	DIN 6537 L
10.72	.422	87.3	3.437	8	12	460.1-1072-080A1-XM	☆	☆	☆	☆	☆	12.00	.472	180	7.087	178.4	7.024	128	5.039	1.6	.063	140°	20	0.161	COROMANT
10.75	.423	55.3	2.177	5	12	460.1-1075-054A1-XM	☆	☆	☆																

F

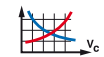
G



E3



G6



B130



G2

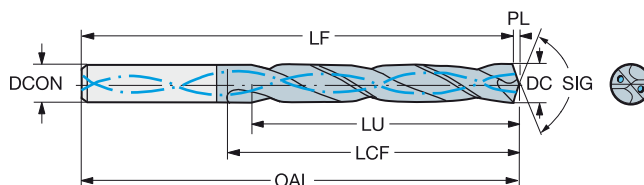


G30

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH4
CN5CH9
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												P M K N S H												Размеры, мм, дюйм												
DC	DC''	LU	LU''	ULDR	CZC _{MS}	Код заказа						G034	G034	G034	G034	G034	G034	DCON	DCON''	OAL	OAL''	LF	LF''	LCF	LCF''	PL	PL''	SIG	CP Bar	Kg	BSG					
12.00	.472	37.8	1.488	3	12	460.1-1200-036A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.126	DIN 6537 K						
12.00	.472	56.6	2.228	4	12	460.1-1200-060A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.143	DIN 6537 L						
12.00	.472	97.8	3.850	8	12	460.1-1200-090A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	12.00	.472	180	7.087	178.2	7.016	128	5.039	1.8	.071	140°	20	0.184	COROMANT						
12.05	.474	37.9	1.492	3	14	460.1-1205-036A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	60	2.362	1.8	.071	140°	20	0.162	DIN 6537 K						
12.05	.474	62.0	2.441	5	14	460.1-1205-060A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.2	4.811	77	3.032	1.8	.071	140°	20	0.177	DIN 6537 L						
12.10	.476	38.1	1.500	3	14	460.1-1210-036A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	60	2.362	1.8	.071	140°	20	0.163	DIN 6537 K						
12.20	.480	38.4	1.512	3	14	460.1-1220-037A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	60	2.362	1.8	.071	140°	20	0.160	DIN 6537 K						
12.20	.480	62.4	2.457	5	14	460.1-1220-061A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.2	4.811	77	3.032	1.8	.071	140°	20	0.177	DIN 6537 L						
12.20	.480	99.4	3.913	8	14	460.1-1220-092A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	202	7.953	200.2	7.882	151	5.945	1.8	.071	140°	20	0.224	COROMANT						
12.25	.482	62.3	2.453	5	14	460.1-1225-061A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.2	4.811	77	3.032	1.8	.071	140°	20	0.178	DIN 6537 L						
12.30	.484	38.7	1.524	3	14	460.1-1230-037A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	60	2.362	1.8	.071	140°	20	0.162	DIN 6537 K						
12.30	.484	62.2	2.449	5	14	460.1-1230-062A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.2	4.811	77	3.032	1.8	.071	140°	20	0.178	DIN 6537 L						
12.30	.484	100.3	3.949	8	14	460.1-1230-092A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	202	7.953	200.2	7.882	151	5.945	1.8	.071	140°	20	0.227	COROMANT						
12.40	.488	62.1	2.445	5	14	460.1-1240-062A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.2	4.811	77	3.032	1.8	.071	140°	20	0.180	DIN 6537 L						
12.50	.492	39.4	1.551	3	14	460.1-1250-038A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.1	4.138	60	2.362	1.9	.075	140°	20	0.163	DIN 6537 K						
12.50	.492	62.0	2.441	4	14	460.1-1250-063A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.1	4.807	77	3.032	1.9	.075	140°	20	0.180	DIN 6537 L						
12.50	.492	101.9	4.012	8	14	460.1-1250-094A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	202	7.953	200.1	7.878	151	5.945	1.9	.075	140°	20	0.222	COROMANT						
12.60	.496	61.9	2.437	4	14	460.1-1260-063A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.1	4.807	77	3.032	1.9	.075	140°	20	0.185	DIN 6537 L						
12.70	.500	40.0	1.575	3	14	460.1-1270-038A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.1	4.138	60	2.362	1.9	.075	140°	20	0.167	DIN 6537 K						
12.70	.500	61.8	2.433	4	14	460.1-1270-064A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.1	4.807	77	3.032	1.9	.075	140°	20	0.185	DIN 6537 L						
12.70	.500	103.5	4.075	8	14	460.1-1270-095A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	202	7.953	200.1	7.878	151	5.945	1.9	.075	140°	20	0.238	COROMANT						
12.75	.502	61.7	2.429	4	14	460.1-1275-064A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.1	4.807	77	3.032	1.9	.075	140°	20	0.187	DIN 6537 L						
12.80	.504	40.3	1.587	3	14	460.1-1280-038A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.1	4.138	60	2.362	1.9	.075	140°	20	0.168	DIN 6537 K						
12.80	.504	61.6	2.425	4	14	460.1-1280-064A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.1	4.807	77	3.032	1.9	.075	140°	20	0.187	DIN 6537 L						
12.80	.504	104.3	4.106	8	14	460.1-1280-096A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	202	7.953	200.1	7.878	151	5.945	1.9	.075	140°	20	0.232	COROMANT						
12.90	.508	61.5	2.421	4	14	460.1-1290-065A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.1	4.807	77	3.032	1.9	.075	140°	20	0.188	DIN 6537 L						
13.00	.512	40.9	1.610	3	14	460.1-1300-039A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.1	4.138	60	2.362	1.9	.075	140°	20	0.169	DIN 6537 K						
13.00	.512	61.4	2.417	4	14	460.1-1300-065A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.1	4.807	77	3.032	1.9	.075	140°	20	0.188	DIN 6537 L						
13.00	.512	105.9	4.169	8	14	460.1-1300-098A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	202	7.953	200.1	7.878	151	5.945	1.9	.075	140°	20	0.256	COROMANT						
13.10	.516	41.2	1.622	3	14	460.1-1310-039A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	140°	20	0.170	DIN 6537 K						
13.10	.516	61.3	2.413	4	14	460.1-1310-066A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.190	DIN 6537 L						
13.10	.516	106.7	4.201	8	14	460.1-1310-098A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	202	7.953	200.0	7.874	151	5.945	2.0	.079	140°	20	0.240	COROMANT						
13.25	.522	61.1	2.406	4	14	460.1-1325-066A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.194	DIN 6537 L						
13.30	.524	61.0	2.402	4	14	460.1-1330-067A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.194	DIN 6537 L						
13.40	.528	60.9	2.398	4	14	460.1-1340-067A1-XM	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0</											

СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Универсальные

Цельные твердосплавные свёрла CoroDrill® 460

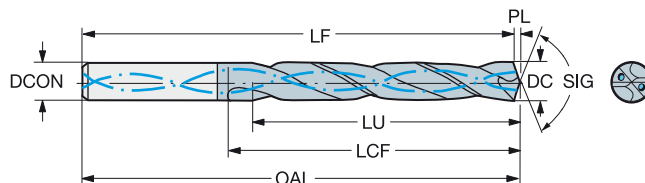
Цилиндрический хвостовик HA

Внутренний подвод СОЖ



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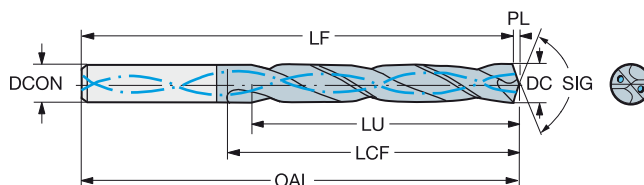


										P M K N S H										Размеры, мм, дюйм														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа					GC34	GC34	GC34	GC34	GC34						DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
13.89	.547	43.3	1.705	3	14	460.1-1389-042A1-XM					☆	☆	☆	☆	☆						14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.176	DIN 6537 K
13.89	.547	60.3	2.374	4	14	460.1-1389-063A1-XM					☆	☆	☆	☆	☆						14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.198	DIN 6537 L
13.89	.547	113.2	4.457	8	14	460.1-1389-104A1-XM					☆	☆	☆	☆	☆						14.00	.551	202	7.953	199.9	7.870	151	5.945	2.1	.083	140°	20	0.270	COROMANT
14.00	.551	44.1	1.736	3	14	460.1-1400-042A1-XM					☆	☆	☆	☆	☆						14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.178	DIN 6537 K
14.00	.551	63.0	2.480	4	14	460.1-1400-063A1-XM					☆	☆	☆	☆	☆						14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.201	DIN 6537 L
14.00	.551	114.1	4.492	8	14	460.1-1400-105A1-XM					☆	☆	☆	☆	☆						14.00	.551	202	7.953	199.9	7.870	151	5.945	2.1	.083	140°	20	0.281	COROMANT
14.10	.555	68.9	2.713	4	16	460.1-1410-063A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.9	5.154	83	3.268	2.1	.083	140°	20	0.243	DIN 6537 L
14.20	.559	115.7	4.555	8	16	460.1-1420-107A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.9	8.854	172	6.772	2.1	.083	140°	20	0.334	COROMANT
14.25	.561	44.9	1.768	3	16	460.1-1425-043A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.9	4.445	65	2.559	2.1	.083	140°	20	0.230	DIN 6537 K
14.25	.561	68.8	2.709	4	16	460.1-1425-071A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.9	5.154	83	3.268	2.1	.083	140°	20	0.258	DIN 6537 L
14.25	.561	116.1	4.571	8	16	460.1-1425-107A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.9	8.854	172	6.772	2.1	.083	140°	20	0.343	COROMANT
14.29	.563	45.0	1.772	3	16	460.1-1429-043A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.9	4.445	65	2.559	2.1	.083	140°	20	0.220	DIN 6537 K
14.29	.563	68.7	2.705	4	16	460.1-1429-072A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.9	5.154	83	3.268	2.1	.083	140°	20	0.243	DIN 6537 L
14.29	.563	116.4	4.583	8	16	460.1-1429-107A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.9	8.854	172	6.772	2.1	.083	140°	20	0.339	COROMANT
14.30	.563	68.7	2.705	4	16	460.1-1430-072A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.154	83	3.268	2.1	.083	140°	20	0.243	DIN 6537 L
14.50	.571	45.7	1.799	3	16	460.1-1450-044A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.8	4.441	65	2.559	2.2	.087	140°	20	0.233	DIN 6537 K
14.50	.571	68.5	2.697	4	16	460.1-1450-073A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.264	DIN 6537 L
14.50	.571	118.2	4.654	8	16	460.1-1450-109A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.8	8.850	172	6.772	2.2	.087	140°	20	0.341	COROMANT
14.55	.573	68.5	2.697	4	16	460.1-1455-073A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.263	DIN 6537 L
14.60	.575	68.4	2.693	4	16	460.1-1460-073A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.263	DIN 6537 L
14.68	.578	46.2	1.819	3	16	460.1-1468-044A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.8	4.441	65	2.559	2.2	.087	140°	20	0.234	DIN 6537 K
14.68	.578	68.3	2.689	4	16	460.1-1468-073A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.263	DIN 6537 L
14.68	.578	119.7	4.713	8	16	460.1-1468-110A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.8	8.850	172	6.772	2.2	.087	140°	20	0.337	COROMANT
14.70	.579	119.8	4.717	8	16	460.1-1470-110A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.8	8.850	172	6.772	2.2	.087	140°	20	0.349	COROMANT
14.75	.581	68.3	2.689	4	16	460.1-1475-066A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.266	DIN 6537 L
14.80	.583	46.6	1.835	3	16	460.1-1480-044A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.8	4.441	65	2.559	2.2	.087	140°	20	0.234	DIN 6537 K
14.80	.583	68.2	2.685	4	16	460.1-1480-067A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.266	DIN 6537 L
15.00	.591	47.2	1.858	3	16	460.1-1500-045A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.8	4.441	65	2.559	2.2	.087	140°	20	0.240	DIN 6537 K
15.00	.591	68.0	2.677	4	16	460.1-1500-068A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.271	DIN 6537 L
15.00	.591	122.2	4.811	8	16	460.1-1500-113A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.8	8.850	172	6.772	2.2	.087	140°	20	0.356	COROMANT
15.08	.594	47.5	1.870	3	16	460.1-1508-045A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.8	4.441	65	2.559	2.2	.087	140°	20	0.227	DIN 6537 K
15.08	.594	67.9	2.673	4	16	460.1-1508-068A1-XM					☆	☆	☆	☆	☆						16.00	.630	133	5.236	130.8	5.150	83	3.268	2.2	.087	140°	20	0.259	DIN 6537 L
15.08	.594	122.9	4.839	8	16	460.1-1508-113A1-XM					☆	☆	☆	☆	☆						16.00	.630	227	8.937	224.8	8.850	172	6.772	2.2	.087	140°	20	0.350	COROMANT
15.10	.594	47.6	1.874	3	16	460.1-1510-045A1-XM					☆	☆	☆	☆	☆						16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	140°	20	0.2	

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH4
CN5CH9
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						P M K N S H						Размеры, мм, дюйм													
DC	DC''	LU	LU''	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	DCON	DCON''	OAL	OAL''	LF	LF''	LCF	LCF''	PL	PL''	SIG	CP Bar	Kg	BSG
15.80	.622	49.2	1.937	3	16	460.1-1580-047A1-XM	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.253	DIN 6537 K
15.80	.622	67.2	2.646	4	16	460.1-1580-071A1-XM	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.278	DIN 6537 L
15.88	.625	49.1	1.933	3	16	460.1-1588-048A1-XM	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.241	DIN 6537 K
15.88	.625	67.1	2.642	4	16	460.1-1588-071A1-XM	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.272	DIN 6537 L
15.88	.625	129.4	5.094	8	16	460.1-1588-119A1-XM	☆	☆	☆	☆	☆	16.00	.630	227	8.937	224.6	8.843	172	6.772	2.4	.094	140°	20	0.389	COROMANT
16.00	.630	49.0	1.929	3	16	460.1-1600-048A1-XM	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.250	DIN 6537 K
16.00	.630	67.0	2.638	4	16	460.1-1600-072A1-XM	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.286	DIN 6537 L
16.00	.630	130.4	5.134	8	16	460.1-1600-120A1-XM	☆	☆	☆	☆	☆	16.00	.630	227	8.937	224.6	8.843	172	6.772	2.4	.094	140°	20	0.380	COROMANT
16.08	.633	76.9	3.028	4	18	460.1-1608-072A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.6	5.535	93	3.661	2.4	.094	140°	20	0.341	DIN 6537 L
16.10	.634	76.9	3.028	4	18	460.1-1610-072A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.6	5.535	93	3.661	2.4	.094	140°	20	0.341	DIN 6537 L
16.27	.641	51.2	2.016	3	18	460.1-1627-049A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.6	4.748	73	2.874	2.4	.094	140°	20	0.314	DIN 6537 K
16.27	.641	76.7	3.020	4	18	460.1-1627-081A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.6	5.535	93	3.661	2.4	.094	140°	20	0.341	DIN 6537 L
16.30	.642	76.7	3.020	4	18	460.1-1630-073A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.6	5.535	93	3.661	2.4	.094	140°	20	0.343	DIN 6537 L
16.50	.650	52.0	2.047	3	18	460.1-1650-050A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	20	0.310	DIN 6537 K
16.50	.650	76.5	3.012	4	18	460.1-1650-074A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.343	DIN 6537 L
16.55	.652	76.5	3.012	4	18	460.1-1655-074A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.350	DIN 6537 L
16.67	.656	52.5	2.067	3	18	460.1-1667-050A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	20	0.312	DIN 6537 K
16.67	.656	76.3	3.004	4	18	460.1-1667-075A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.350	DIN 6537 L
16.75	.659	76.3	3.004	4	18	460.1-1675-075A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.360	DIN 6537 L
16.80	.661	76.2	3.000	4	18	460.1-1680-076A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.360	DIN 6537 L
16.90	.665	76.1	2.996	4	18	460.1-1690-076A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.360	DIN 6537 L
17.00	.669	53.5	2.106	3	18	460.1-1700-051A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	20	0.324	DIN 6537 K
17.00	.669	76.0	2.992	4	18	460.1-1700-077A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.360	DIN 6537 L
17.00	.669	138.5	5.453	8	18	460.1-1700-128A1-XM	☆	☆	☆	☆	☆	18.00	.709	246	9.685	243.5	9.587	194	7.638	2.5	.098	140°	20	0.478	COROMANT
17.07	.672	53.7	2.114	3	18	460.1-1707-051A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	20	0.321	DIN 6537 K
17.07	.672	75.9	2.988	4	18	460.1-1707-077A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	20	0.356	DIN 6537 L
17.10	.673	75.9	2.988	4	18	460.1-1710-077A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	140°	20	0.366	DIN 6537 L
17.30	.681	75.7	2.980	4	18	460.1-1730-078A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	140°	20	0.366	DIN 6537 L
17.46	.687	55.0	2.165	3	18	460.1-1746-052A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	140°	20	0.327	DIN 6537 K
17.46	.687	75.5	2.972	4	18	460.1-1746-079A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	140°	20	0.366	DIN 6537 L
17.50	.689	55.1	2.169	3	18	460.1-1750-053A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	140°	20	0.330	DIN 6537 K
17.50	.689	75.5	2.972	4	18	460.1-1750-079A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	140°	20	0.375	DIN 6537 L
17.50	.689	142.6	5.614	8	18	460.1-1750-131A1-XM	☆	☆	☆	☆	☆	18.00	.709	246	9.685	243.4	9.583	194	7.638	2.6	.102	140°	20	0.482	COROMANT
17.55	.691	75.5	2.972	4	18	460.1-1755-079A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	140°	20	0.381	DIN 6537 L
17.80	.701	75.2	2.961	4	18	460.1-1780-080A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	20	0.381	DIN 6537 L
17.86	.703	55.1	2.169	3	18	460.1-1786-054A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	140°	20	0.336	DIN 6537 K
17.86	.703	75.1	2.957	4	18	460.1-1786-080A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	20	0.376	DIN 6537 L
17.90	.705	75.1	2.957	4	18	460.1-1790-081A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	20	0.377	DIN 6537 L
18.00	.709	56.7	2.232	3	18	460.1-1800-054A1-XM	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	140°	20	0.332	DIN 6537 K
18.00	.709	78.6	3.094	4	18	460.1-1800-081A1-XM	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	20	0.377	DIN 6537 L
18.00	.709	146.7	5.776	8	18	460.1-1800-135A1-XM	☆	☆	☆	☆	☆	18.00	.709	246	9.685	243.3	9.579	194	7.638	2.7	.106	140°	20	0.507	COROMANT
18.26	.719	57.5	2.264	3	20	460.1-1826-055A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.3	5.051	79	3.110	2.7	.106	140°	20	0.398	DIN 6537 K
18.26	.719	86.4	3.402	4	20	460.1-1826-082A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.3	5.917	101	3.976	2.7	.106	140°	20	0.457	DIN 6537 L
18.35	.722	86.3	3.398	4	20	460.1-1835-083A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.3	5.917	101	3.976	2.7	.106	140°	20	0.454	DIN 6537 L
18.50	.728	58.3	2.295	3	20	460.1-1850-056A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	20	0.408	DIN 6537 K
18.50	.728	86.2	3.394	4	20	460.1-1850-083A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	20	0.454	DIN 6537 L
18.50	.728	150.8	5.937	8	20	460.1-1850-139A1-XM	☆	☆	☆	☆	☆	20.00	.787	269	10.591	266.2	10.480	215	8.465	2.8	.110	140°	20	0.608	COROMANT

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СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Универсальные

Цельные твердосплавные свёрла CoroDrill® 460

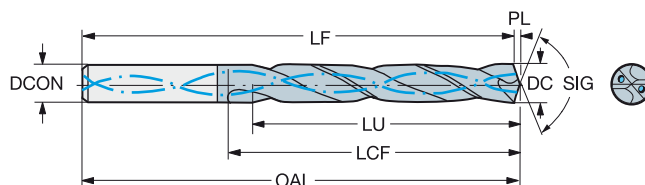
Цилиндрический хвостовик HA

Внутренний подвод СОЖ

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							P M K N S H					Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
18.65	.734	58.7	2.311	3	20	460.1-1865-056A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	20	0.414	DIN 6537 K
18.65	.734	86.1	3.390	4	20	460.1-1865-084A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	20	0.472	DIN 6537 L
18.80	.740	59.2	2.331	3	20	460.1-1880-056A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	20	0.412	DIN 6537 K
18.90	.744	85.9	3.382	4	20	460.1-1890-085A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	20	0.478	DIN 6537 L
19.00	.748	59.8	2.354	3	20	460.1-1900-057A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	20	0.420	DIN 6537 K
19.00	.748	85.8	3.378	4	20	460.1-1900-086A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	20	0.478	DIN 6537 L
19.00	.748	154.8	6.094	8	20	460.1-1900-143A1-XM	☆	☆	☆	☆	☆	20.00	.787	269	10.591	266.2	10.480	215	8.465	2.8	.110	140°	20	0.599	COROMANT
19.05	.750	60.0	2.362	3	20	460.1-1905-057A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	20	0.421	DIN 6537 K
19.05	.750	85.8	3.378	4	20	460.1-1905-086A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	20	0.477	DIN 6537 L
19.25	.758	85.6	3.370	4	20	460.1-1925-087A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.1	5.909	101	3.976	2.9	.114	140°	20	0.483	DIN 6537 L
19.30	.760	85.6	3.370	4	20	460.1-1930-087A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.1	5.909	101	3.976	2.9	.114	140°	20	0.483	DIN 6537 L
19.50	.768	61.4	2.417	3	20	460.1-1950-059A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.1	5.043	79	3.110	2.9	.114	140°	20	0.437	DIN 6537 K
19.50	.768	85.4	3.362	4	20	460.1-1950-088A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.1	5.909	101	3.976	2.9	.114	140°	20	0.483	DIN 6537 L
19.50	.768	158.9	6.256	8	20	460.1-1950-146A1-XM	☆	☆	☆	☆	☆	20.00	.787	269	10.591	266.1	10.476	215	8.465	2.9	.114	140°	20	0.641	COROMANT
19.55	.770	85.4	3.362	4	20	460.1-1955-088A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.1	5.909	101	3.976	2.9	.114	140°	20	0.494	DIN 6537 L
19.80	.780	62.4	2.457	3	20	460.1-1980-059A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.0	5.039	79	3.110	3.0	.118	140°	20	0.432	DIN 6537 K
19.80	.780	85.2	3.354	4	20	460.1-1980-089A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.0	5.906	101	3.976	3.0	.118	140°	20	0.494	DIN 6537 L
20.00	.787	63.0	2.480	3	20	460.1-2000-060A1-XM	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.0	5.039	79	3.110	3.0	.118	140°	20	0.432	DIN 6537 K
20.00	.787	85.0	3.346	4	20	460.1-2000-090A1-XM	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.0	5.906	101	3.976	3.0	.118	140°	20	0.467	DIN 6537 L
20.00	.787	163.0	6.417	8	20	460.1-2000-150A1-XM	☆	☆	☆	☆	☆	20.00	.787	269	10.591	266.0	10.472	215	8.465	3.0	.118	140°	20	0.673	COROMANT

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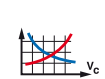
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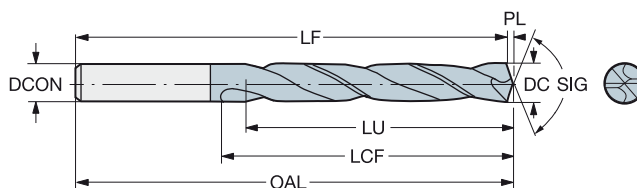


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Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Наружный подвод СОЖ

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						Размеры, мм, дюйм																		
						P	M	K	N	S	H													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG	
3.00	.118	9.4	.370	3	6	460.1-0300-009A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	140°	0.020	DIN 6537 K
3.00	.118	15.4	.606	5	6	460.1-0300-015A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.6	2.583	28	1.102	0.4	.016	140°	0.020	DIN 6537 L
3.10	.122	9.7	.382	3	6	460.1-0310-009A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	140°	0.020	DIN 6537 K
3.10	.122	15.9	.626	5	6	460.1-0310-016A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.6	2.583	28	1.102	0.4	.016	140°	0.020	DIN 6537 L
3.18	.125	10.0	.394	3	6	460.1-0318-010A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.18	.125	16.3	.642	5	6	460.1-0318-016A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.020	DIN 6537 L
3.20	.126	10.1	.398	3	6	460.1-0320-010A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.20	.126	16.5	.650	5	6	460.1-0320-016A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.020	DIN 6537 L
3.30	.130	10.4	.409	3	6	460.1-0330-010A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.30	.130	17.0	.669	5	6	460.1-0330-017A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.020	DIN 6537 L
3.40	.134	10.7	.421	3	6	460.1-0340-010A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.40	.134	17.5	.689	5	6	460.1-0340-017A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.020	DIN 6537 L
3.50	.138	11.0	.433	3	6	460.1-0350-011A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.50	.138	18.0	.709	5	6	460.1-0350-018A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.021	DIN 6537 L
3.57	.141	11.2	.441	3	6	460.1-0357-011A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.57	.141	18.4	.724	5	6	460.1-0357-018A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.021	DIN 6537 L
3.60	.142	11.3	.445	3	6	460.1-0360-011A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.60	.142	18.5	.728	5	6	460.1-0360-018A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.021	DIN 6537 L
3.70	.146	11.6	.457	3	6	460.1-0370-011A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020	DIN 6537 K
3.70	.146	19.0	.748	5	6	460.1-0370-019A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.020	DIN 6537 L
3.73	.147	11.7	.461	3	6	460.1-0373-011A0-XM	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.021	DIN 6537 K
3.80	.150	11.9	.469	3	6	460.1-0380-011A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	140°	0.021	DIN 6537 K
3.80	.150	19.5	.768	5	6	460.1-0380-019A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.5	2.894	36	1.417	0.5	.020	140°	0.021	DIN 6537 L
3.90	.154	12.3	.484	3	6	460.1-0390-012A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.021	DIN 6537 K
3.90	.154	20.1	.791	5	6	460.1-0390-020A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.021	DIN 6537 L
3.97	.156	12.5	.492	3	6	460.1-0397-012A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.021	DIN 6537 K
3.97	.156	20.4	.803	5	6	460.1-0397-020A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.021	DIN 6537 L
4.00	.157	12.6	.496	3	6	460.1-0400-012A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.022	DIN 6537 K
4.00	.157	20.6	.811	5	6	460.1-0400-020A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.022	DIN 6537 L
4.10	.161	12.9	.508	3	6	460.1-0410-012A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.022	DIN 6537 K
4.10	.161	21.1	.831	5	6	460.1-0410-021A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.022	DIN 6537 L
4.20	.165	13.2	.520	3	6	460.1-0420-013A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.022	DIN 6537 K
4.20	.165	21.6	.850	5	6	460.1-0420-021A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.022	DIN 6537 L
4.30	.169	13.5	.531	3	6	460.1-0430-013A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.022	DIN 6537 K
4.30	.169	22.1	.870	5	6	460.1-0430-022A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.023	DIN 6537 L
4.37	.172	13.7	.539	3	6	460.1-0437-013A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.022	DIN 6537 K
4.37	.172	22.5	.886	5	6	460.1-0437-022A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.023	DIN 6537 L
4.40	.173	13.8	.543	3	6	460.1-0440-013A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.022	DIN 6537 K
4.40	.173	22.6	.890	5	6	460.1-0440-022A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.023	DIN 6537 L
4.50	.177	14.2	.559	3	6	460.1-0450-014A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.023	DIN 6537 K
4.50	.177	23.2	.913	5	6	460.1-0450-023A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.023	DIN 6537 L
4.60	.181	14.5	.571	3	6	460.1-0460-014A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.023	DIN 6537 K
4.60	.181	23.7	.933	5	6	460.1-0460-023A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.023	DIN 6537 L
4.70	.185	14.6	.575	3	6	460.1-0470-014A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.023	DIN 6537 K
4.70	.185	24.2	.953	5	6	460.1-0470-024A0-XM	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.023	DIN 6537 L
4.76	.187	15.0	.591	3	6	460.1-0476-014A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	0.023	DIN 6537 K
4.76	.187	24.5	.965	5	6	460.1-0476-024A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	0.024	DIN 6537 L
4.80	.189	15.1	.594	3	6	460.1-0480-014A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	0.023	DIN 6537 K
4.80	.189	24.7	.972	5	6	460.1-0480-024A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	0.025	DIN 6537 L



E3



G6



B130



G2



G30

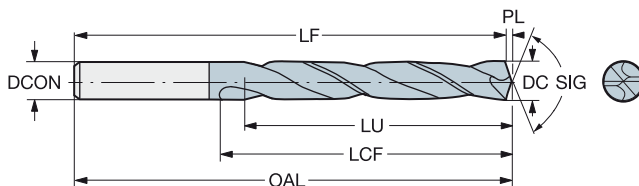
Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик НА

Наружный подвод СОЖ

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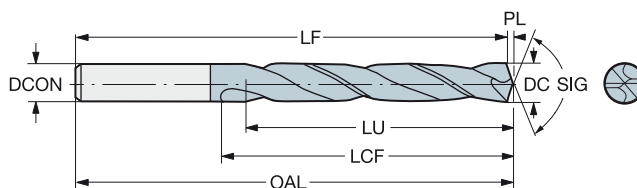


						Размеры, мм, дюйм																			
						P	M	K	N	S	H														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG	
4.90	.193	15.4	.606	3	6	460.1-0490-015A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	0.023	DIN 6537 K	
4.90	.193	25.2	.992	5	6	460.1-0490-025A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	0.025	DIN 6537 L	
5.00	.197	15.7	.618	3	6	460.1-0500-015A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	0.023	DIN 6537 K	
5.00	.197	25.7	1.012	5	6	460.1-0500-025A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	0.025	DIN 6537 L	
5.10	.201	16.0	.630	3	6	460.1-0510-015A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	140°	0.023	DIN 6537 K	
5.10	.201	26.2	1.032	5	6	460.1-0510-026A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.3	3.201	44	1.732	0.7	.028	140°	0.025	DIN 6537 L	
5.16	.203	16.2	.638	3	6	460.1-0516-016A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.024	DIN 6537 K	
5.16	.203	26.5	1.043	5	6	460.1-0516-026A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.026	DIN 6537 L	
5.20	.205	16.4	.646	3	6	460.1-0520-016A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.024	DIN 6537 K	
5.20	.205	26.8	1.055	5	6	460.1-0520-026A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.026	DIN 6537 L	
5.50	.217	17.3	.681	3	6	460.1-0550-017A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.024	DIN 6537 K	
5.50	.217	28.3	1.114	5	6	460.1-0550-028A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.027	DIN 6537 L	
5.56	.219	17.5	.689	3	6	460.1-0556-017A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.023	DIN 6537 K	
5.56	.219	28.6	1.126	5	6	460.1-0556-028A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.027	DIN 6537 L	
5.60	.220	17.6	.693	3	6	460.1-0560-017A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.024	DIN 6537 K	
5.60	.220	28.8	1.134	5	6	460.1-0560-028A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.027	DIN 6537 L	
5.70	.224	17.7	.697	3	6	460.1-0570-017A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.025	DIN 6537 K	
5.70	.224	29.3	1.154	5	6	460.1-0570-029A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.028	DIN 6537 L	
5.80	.228	17.6	.693	3	6	460.1-0580-017A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.024	DIN 6537 K	
5.80	.228	29.9	1.177	5	6	460.1-0580-029A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.028	DIN 6537 L	
5.95	.234	17.3	.681	2	6	460.1-0595-018A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.025	DIN 6537 K	
5.95	.234	30.6	1.205	5	6	460.1-0595-030A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.028	DIN 6537 L	
6.00	.236	18.9	.744	3	6	460.1-0600-018A0-XM	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.025	DIN 6537 K	
6.00	.236	30.9	1.217	5	6	460.1-0600-030A0-XM	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.028	DIN 6537 L	
6.10	.240	19.2	.756	3	8	460.1-0610-018A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	0.044	DIN 6537 K	
6.10	.240	31.4	1.236	5	8	460.1-0610-031A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	0.047	DIN 6537 L	
6.20	.244	19.5	.768	3	8	460.1-0620-019A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	0.044	DIN 6537 K	
6.20	.244	31.9	1.256	5	8	460.1-0620-031A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	0.047	DIN 6537 L	
6.30	.248	19.8	.780	3	8	460.1-0630-019A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	0.044	DIN 6537 K	
6.30	.248	32.4	1.276	5	8	460.1-0630-032A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	0.048	DIN 6537 L	
6.35	.250	20.0	.787	3	8	460.1-0635-019A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	0.041	DIN 6537 K	
6.35	.250	32.7	1.287	5	8	460.1-0635-032A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	0.044	DIN 6537 L	
6.40	.252	20.1	.791	3	8	460.1-0640-019A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	140°	0.045	DIN 6537 K	
6.40	.252	32.9	1.295	5	8	460.1-0640-032A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.1	3.547	53	2.087	0.9	.035	140°	0.048	DIN 6537 L	
6.50	.256	20.5	.807	3	8	460.1-0650-020A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.045	DIN 6537 K	
6.50	.256	33.5	1.319	5	8	460.1-0650-033A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.048	DIN 6537 L	
6.60	.260	20.8	.819	3	8	460.1-0660-020A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.045	DIN 6537 K	
6.60	.260	34.0	1.339	5	8	460.1-0660-033A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.048	DIN 6537 L	
6.70	.264	21.1	.831	3	8	460.1-0670-020A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.045	DIN 6537 K	
6.70	.264	34.5	1.358	5	8	460.1-0670-034A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.049	DIN 6537 L	
6.75	.266	21.2	.835	3	8	460.1-0675-020A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.043	DIN 6537 K	
6.75	.266	34.7	1.366	5	8	460.1-0675-034A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.045	DIN 6537 L	
6.80	.268	21.4	.843	3	8	460.1-0680-020A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.046	DIN 6537 K	
6.80	.268	35.0	1.378	5	8	460.1-0680-034A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.049	DIN 6537 L	
6.90	.272	21.7	.854	3	8	460.1-0690-021A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.047	DIN 6537 K	
6.90	.272	35.5	1.398	5	8	460.1-0690-035A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.051	DIN 6537 L	
7.00	.276	22.0	.866	3	8	460.1-0700-021A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.047	DIN 6537 K	
7.00	.276	36.0	1.417	5	8	460.1-0700-035A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.050	DIN 6537 L	
7.10	.280	22.3	.878	3	8	460.1-0710-021A0-XM	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	140°	0.046	DIN 6537 K	
7.10	.280	36.5	1.437	5	8	460.1-0710-036A0-XM	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.051	DIN 6537 L	

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик НА

Наружный подвод СОЖ

TCHА
CNSCH9
0

										Размеры, мм, дюйм													
										P	M	K	N	S	H								
										GC34	GC34	GC34	GC34	GC34	GC34								
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа					DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG	
7.14	.281	22.5	.886	3	8	460.1-0714-021A0-XM					8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	0.043	
7.14	.281	36.8	1.449	5	8	460.1-0714-036A0-XM					8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.051	
7.30	.287	23.0	.906	3	8	460.1-0730-022A0-XM					8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	0.046	
7.30	.287	37.6	1.480	5	8	460.1-0730-037A0-XM					8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.052	
7.40	.291	23.3	.917	3	8	460.1-0740-022A0-XM					8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	0.047	
7.40	.291	38.1	1.500	5	8	460.1-0740-037A0-XM					8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.052	
7.50	.295	23.6	.929	3	8	460.1-0750-023A0-XM					8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	0.048	
7.50	.295	38.6	1.520	5	8	460.1-0750-038A0-XM					8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.053	
7.54	.297	23.7	.933	3	8	460.1-0754-023A0-XM					8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	0.048	
7.54	.297	38.8	1.528	5	8	460.1-0754-038A0-XM					8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.053	
7.60	.299	23.9	.941	3	8	460.1-0760-023A0-XM					8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	0.048	
7.60	.299	39.1	1.539	5	8	460.1-0760-038A0-XM					8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.054	
7.70	.303	24.2	.953	3	8	460.1-0770-023A0-XM					8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	140°	0.049	
7.70	.303	39.6	1.559	5	8	460.1-0770-039A0-XM					8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.054	
7.80	.307	24.6	.969	3	8	460.1-0780-023A0-XM					8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.049	
7.80	.307	40.2	1.583	5	8	460.1-0780-039A0-XM					8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.055	
7.90	.311	24.9	.980	3	8	460.1-0790-024A0-XM					8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.048	
7.90	.311	40.7	1.602	5	8	460.1-0790-040A0-XM					8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.055	
7.94	.313	25.0	.984	3	8	460.1-0794-024A0-XM					8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.046	
7.94	.313	40.9	1.610	5	8	460.1-0794-040A0-XM					8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.051	
8.00	.315	25.2	.992	3	8	460.1-0800-024A0-XM					8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.049	
8.00	.315	41.2	1.622	5	8	460.1-0800-040A0-XM					8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.056	
8.10	.319	25.5	1.004	3	10	460.1-0810-024A0-XM					10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	0.074	
8.10	.319	41.7	1.642	5	10	460.1-0810-041A0-XM					10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	0.079	
8.20	.323	25.8	1.016	3	10	460.1-0820-025A0-XM					10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	0.074	
8.20	.323	42.2	1.661	5	10	460.1-0820-041A0-XM					10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	0.080	
8.33	.328	26.2	1.032	3	10	460.1-0833-025A0-XM					10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	0.073	
8.33	.328	42.9	1.689	5	10	460.1-0833-042A0-XM					10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	0.079	
8.40	.331	26.4	1.039	3	10	460.1-0840-025A0-XM					10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	140°	0.075	
8.40	.331	43.2	1.701	5	10	460.1-0840-042A0-XM					10.00	.394	103	4.055	101.8	4.008	61	2.402	1.2	.047	140°	0.082	
8.50	.335	26.8	1.055	3	10	460.1-0850-026A0-XM					10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	0.076	
8.50	.335	43.8	1.724	5	10	460.1-0850-043A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.082	
8.60	.339	27.1	1.067	3	10	460.1-0860-026A0-XM					10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	0.076	
8.60	.339	44.3	1.744	5	10	460.1-0860-043A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.083	
8.70	.343	27.4	1.079	3	10	460.1-0870-026A0-XM					10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	0.072	
8.70	.343	44.8	1.764	5	10	460.1-0870-044A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.084	
8.73	.344	27.5	1.083	3	10	460.1-0873-026A0-XM					10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	0.075	
8.73	.344	44.9	1.768	5	10	460.1-0873-044A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.082	
8.80	.346	27.7	1.091	3	10	460.1-0880-026A0-XM					10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	0.077	
8.80	.346	45.3	1.783	5	10	460.1-0880-044A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.084	
8.90	.350	45.8	1.803	5	10	460.1-0890-045A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.085	
9.00	.354	28.3	1.114	3	10	460.1-0900-027A0-XM					10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	0.078	
9.00	.354	46.3	1.823	5	10	460.1-0900-045A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.086	
9.10	.358	28.6	1.126	3	10	460.1-0910-027A0-XM					10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	0.077	
9.10	.358	46.8	1.843	5	10	460.1-0910-046A0-XM					10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	0.083	
9.13	.359	28.7	1.130	3	10	460.1-0913-027A0-XM					10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.077	
9.13	.359	47.0	1.850	5	10	460.1-0913-046A0-XM					10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.083	
9.30	.366	29.3	1.154	3	10	460.1-0930-028A0-XM					10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.077	
9.30	.366	47.9	1.886	5	10	460.1-0930-047A0-XM					10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.086	

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СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Универсальные

Цельные твердосплавные свёрла CoroDrill® 460

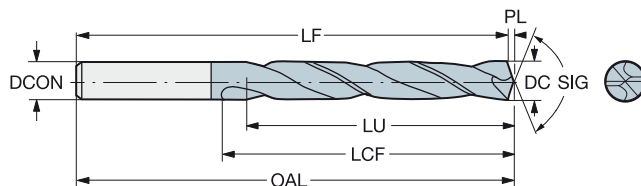
Цилиндрический хвостовик НА

Наружный подвод СОЖ

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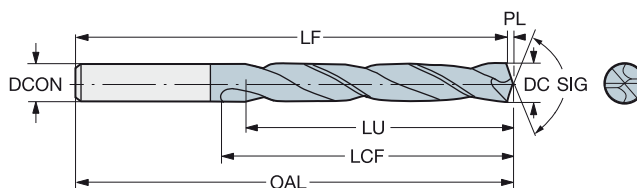
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							Размеры, мм, дюйм																		
							P	M	K	N	S	H													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	GC34		DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG
9.40	.370	29.6	1.165	3	10	460.1-0940-028A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.074	DIN 6537 K
9.40	.370	48.4	1.906	5	10	460.1-0940-047A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.085	DIN 6537 L
9.50	.374	29.9	1.177	3	10	460.1-0950-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.078	DIN 6537 K
9.50	.374	48.7	1.917	5	10	460.1-0950-048A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.087	DIN 6537 L
9.53	.375	30.0	1.181	3	10	460.1-0953-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.080	DIN 6537 K
9.53	.375	48.6	1.913	5	10	460.1-0953-048A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.089	DIN 6537 L
9.60	.378	30.2	1.189	3	10	460.1-0960-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.079	DIN 6537 K
9.60	.378	48.5	1.909	5	10	460.1-0960-048A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.088	DIN 6537 L
9.70	.382	30.5	1.201	3	10	460.1-0970-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.079	DIN 6537 K
9.70	.382	48.4	1.906	4	10	460.1-0970-049A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.087	DIN 6537 L
9.80	.386	30.9	1.217	3	10	460.1-0980-029A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.081	DIN 6537 K
9.80	.386	48.3	1.902	4	10	460.1-0980-049A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.090	DIN 6537 L
9.90	.390	31.2	1.228	3	10	460.1-0990-030A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.079	DIN 6537 K
9.90	.390	48.1	1.894	4	10	460.1-0990-050A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.090	DIN 6537 L
9.92	.391	31.2	1.228	3	10	460.1-0992-030A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.082	DIN 6537 K
9.92	.391	48.1	1.894	4	10	460.1-0992-050A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.091	DIN 6537 L
10.00	.394	31.5	1.240	3	10	460.1-1000-030A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.081	DIN 6537 K
10.00	.394	48.0	1.890	4	10	460.1-1000-050A0-XM	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.090	DIN 6537 L
10.10	.398	31.8	1.252	3	12	460.1-1010-030A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	0.117	DIN 6537 K
10.10	.398	52.0	2.047	5	12	460.1-1010-051A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	0.130	DIN 6537 L
10.20	.402	32.1	1.264	3	12	460.1-1020-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	0.122	DIN 6537 K
10.20	.402	52.5	2.067	5	12	460.1-1020-051A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	0.131	DIN 6537 L
10.30	.406	32.4	1.276	3	12	460.1-1030-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	0.117	DIN 6537 K
10.30	.406	53.0	2.087	5	12	460.1-1030-052A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	0.131	DIN 6537 L
10.32	.406	32.5	1.280	3	12	460.1-1032-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	0.118	DIN 6537 K
10.32	.406	53.1	2.091	5	12	460.1-1032-052A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	0.130	DIN 6537 L
10.40	.409	32.7	1.287	3	12	460.1-1040-031A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	140°	0.118	DIN 6537 K
10.40	.409	53.5	2.106	5	12	460.1-1040-052A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.5	4.587	71	2.795	1.5	.059	140°	0.133	DIN 6537 L
10.50	.413	33.1	1.303	3	12	460.1-1050-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	0.119	DIN 6537 K
10.50	.413	54.1	2.130	5	12	460.1-1050-053A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	0.133	DIN 6537 L
10.60	.417	33.4	1.315	3	12	460.1-1060-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	0.125	DIN 6537 K
10.60	.417	54.6	2.150	5	12	460.1-1060-053A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	0.135	DIN 6537 L
10.72	.422	33.7	1.327	3	12	460.1-1072-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	0.120	DIN 6537 K
10.72	.422	55.2	2.173	5	12	460.1-1072-054A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	0.136	DIN 6537 L
10.80	.425	34.0	1.339	3	12	460.1-1080-032A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	0.124	DIN 6537 K
11.00	.433	34.6	1.362	3	12	460.1-1100-033A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	140°	0.128	DIN 6537 K
11.00	.433	56.6	2.228	5	12	460.1-1100-055A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	140°	0.139	DIN 6537 L
11.11	.437	35.0	1.378	3	12	460.1-1111-033A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.126	DIN 6537 K
11.11	.437	57.2	2.252	5	12	460.1-1111-056A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	0.138	DIN 6537 L
11.20	.441	35.3	1.390	3	12	460.1-1120-034A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.125	DIN 6537 K
11.20	.441	57.6	2.268	5	12	460.1-1120-056A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	0.140	DIN 6537 L
11.40	.449	35.9	1.413	3	12	460.1-1140-034A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.130	DIN 6537 K
11.40	.449	57.3	2.256	5	12	460.1-1140-057A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	0.144	DIN 6537 L
11.50	.453	36.2	1.425	3	12	460.1-1150-035A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.127	DIN 6537 K
11.50	.453	57.2	2.252	4	12	460.1-1150-058A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	0.145	DIN 6537 L
11.51	.453	36.2	1.425	3	12	460.1-1151-035A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.128	DIN 6537 K
11.51	.453	57.2	2.252	4	12	460.1-1151-058A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	0.144	DIN 6537 L
11.60	.457	36.5	1.437	3	12	460.1-1160-035A0-XM	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.132	DIN 6537 K
11.60																									

Цельные твердосплавные свёрла CoroDrill® 460

Цилиндрический хвостовик HA

Наружный подвод СОЖ

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										Размеры, мм, дюйм											

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СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Универсальные

Цельные твердосплавные свёрла CoroDrill® 460

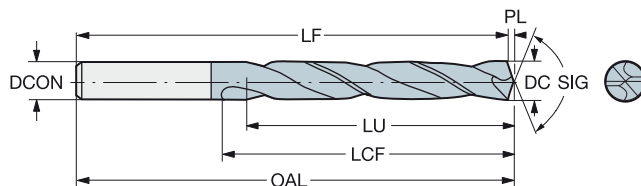
Цилиндрический хвостовик НА

Наружный подвод СОЖ

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						Размеры, мм, дюйм												Kg								
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	P	M	K	N	S	H	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG	
15.50	.610	48.8	1.921	3	16	460.1-1550-047A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	140°	0.256	DIN 6537 K
15.50	.610	67.5	2.657	4	16	460.1-1550-070A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	140°	0.290	DIN 6537 L
15.80	.622	49.2	1.937	3	16	460.1-1580-047A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	0.257	DIN 6537 K
15.80	.622	67.2	2.646	4	16	460.1-1580-071A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	0.288	DIN 6537 L
15.88	.625	49.1	1.933	3	16	460.1-1588-047A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	0.256	DIN 6537 K
15.88	.625	67.1	2.642	4	16	460.1-1588-071A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	0.291	DIN 6537 L
16.00	.630	49.0	1.929	3	16	460.1-1600-048A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	0.259	DIN 6537 K
16.00	.630	67.0	2.638	4	16	460.1-1600-072A0-XM	☆	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	0.293	DIN 6537 L
16.27	.641	51.2	2.016	3	18	460.1-1627-049A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.6	4.748	73	2.874	2.4	.094	140°	0.321	DIN 6537 K
16.27	.641	76.7	3.020	4	18	460.1-1627-081A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.6	5.535	93	3.661	2.4	.094	140°	0.358	DIN 6537 L
16.50	.650	52.0	2.047	3	18	460.1-1650-050A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	0.320	DIN 6537 K
16.50	.650	76.5	3.012	4	18	460.1-1650-074A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	0.365	DIN 6537 L
16.67	.656	52.5	2.067	3	18	460.1-1667-050A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	0.329	DIN 6537 K
16.67	.656	76.3	3.004	4	18	460.1-1667-075A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	0.367	DIN 6537 L
17.00	.669	53.5	2.106	3	18	460.1-1700-051A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	0.334	DIN 6537 K
17.00	.669	76.0	2.992	4	18	460.1-1700-077A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	0.378	DIN 6537 L
17.07	.672	53.7	2.114	3	18	460.1-1707-051A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.5	4.744	73	2.874	2.5	.098	140°	0.330	DIN 6537 K
17.07	.672	75.9	2.988	4	18	460.1-1707-077A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.5	5.532	93	3.661	2.5	.098	140°	0.375	DIN 6537 L
17.46	.687	55.0	2.165	3	18	460.1-1746-052A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	140°	0.340	DIN 6537 K
17.46	.687	75.5	2.972	4	18	460.1-1746-079A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	140°	0.375	DIN 6537 L
17.50	.689	55.1	2.169	3	18	460.1-1750-053A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	140°	0.344	DIN 6537 K
17.50	.689	75.5	2.972	4	18	460.1-1750-079A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	140°	0.392	DIN 6537 L
17.80	.701	55.2	2.173	3	18	460.1-1780-053A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	140°	0.400	DIN 6537 K
17.80	.701	75.2	2.961	4	18	460.1-1780-080A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	0.390	DIN 6537 L
17.86	.703	55.1	2.169	3	18	460.1-1786-054A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	140°	0.350	DIN 6537 K
17.86	.703	75.1	2.957	4	18	460.1-1786-080A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	0.390	DIN 6537 L
18.00	.709	56.7	2.232	3	18	460.1-1800-054A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	140°	0.352	DIN 6537 K
18.00	.709	78.6	3.094	4	18	460.1-1800-081A0-XM	☆	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	0.385	DIN 6537 L
18.26	.719	57.5	2.264	3	20	460.1-1826-055A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.3	5.051	79	3.110	2.7	.106	140°	0.421	DIN 6537 K
18.26	.719	86.4	3.402	4	20	460.1-1826-082A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.3	5.917	101	3.976	2.7	.106	140°	0.477	DIN 6537 L
18.50	.728	58.3	2.295	3	20	460.1-1850-056A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	0.416	DIN 6537 K
18.50	.728	86.2	3.394	4	20	460.1-1850-083A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	0.472	DIN 6537 L
18.65	.734	58.7	2.311	3	20	460.1-1865-056A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	0.430	DIN 6537 K
18.65	.734	86.1	3.390	4	20	460.1-1865-084A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	0.484	DIN 6537 L
19.00	.748	59.8	2.354	3	20	460.1-1900-057A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	0.429	DIN 6537 K
19.00	.748	85.8	3.378	4	20	460.1-1900-086A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	0.485	DIN 6537 L
19.05	.750	60.0	2.362	3	20	460.1-1905-057A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	79	3.110	2.8	.110	140°	0.438	DIN 6537 K
19.05	.750	85.8	3.378	4	20	460.1-1905-086A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.2	5.913	101	3.976	2.8	.110	140°	0.490	DIN 6537 L
19.50	.768	61.4	2.417	3	20	460.1-1950-059A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.1	5.043	79	3.110	2.9	.114	140°	0.445	DIN 6537 K
19.50	.768	85.4	3.362	4	20	460.1-1950-088A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.1	5.909	101	3.976	2.9	.114	140°	0.494	DIN 6537 L
19.80	.780	62.4	2.457	3	20	460.1-1980-059A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.0	5.039	79	3.110	3.0	.118	140°	0.446	DIN 6537 K
19.80	.780	85.2	3.354	4	20	460.1-1980-089A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.0	5.906	101	3.976	3.0	.118	140°	0.508	DIN 6537 L
20.00	.787	63.0	2.480	3	20	460.1-2000-060A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.0	5.039	79	3.110	3.0	.118	140°	0.440	DIN 6537 K
20.00	.787	85.0	3.346	4	20	460.1-2000-090A0-XM	☆	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	150.0	5.906	101	3.976	3.0	.118	140°	0.499	DIN 6537 L

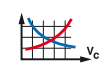
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E3



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G30

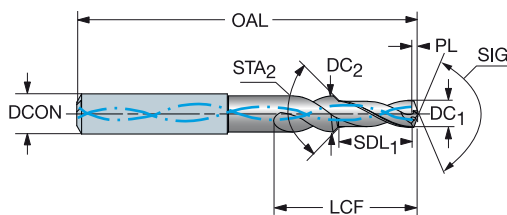
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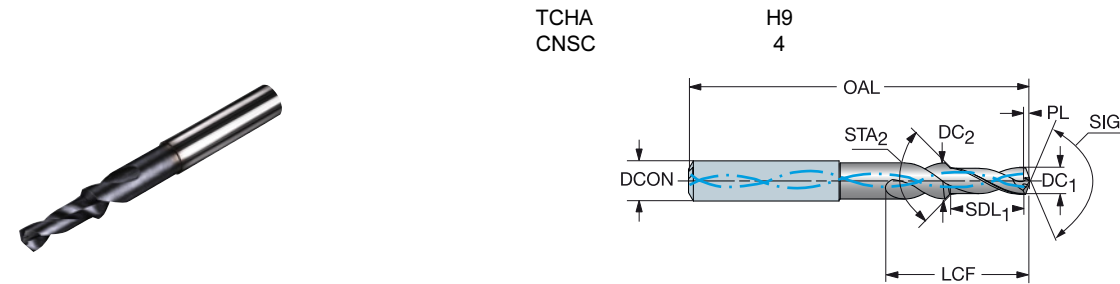
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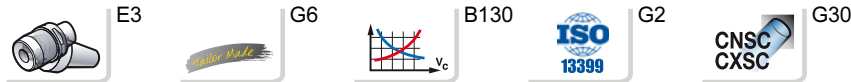
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											P	M	K	N	S	H														
											634	634	634	634	634	634														
DC	DC"	DC ₂	DC ₂ "	SDL	SDL"	STA	LU	LU"	CZC _{MS}	Код заказа	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG						
3.35	.132	4.52	.178	9.40	.370	90°	10.5	.413	6	460.2-0335-010A1-XM	6.00	.236	66	2.598	65.5	2.579	19	.748	0.5	.020	140°	20	0.016	COROMANT						
3.40	.134	4.59	.181	9.40	.370	90°	10.5	.413	6	460.2-0340-010A1-XM	6.00	.236	66	2.598	65.5	2.579	19	.748	0.5	.020	140°	20	0.016	COROMANT						
3.70	.146	5.00	.197	10.40	.409	90°	11.5	.453	6	460.2-0370-011A1-XM	6.00	.236	66	2.598	65.5	2.579	21	.827	0.5	.020	140°	20	0.016	COROMANT						
3.80	.150	5.13	.202	10.30	.405	90°	11.5	.453	6	460.2-0380-011A1-XM	6.00	.236	66	2.598	65.5	2.579	21	.827	0.5	.020	140°	20	0.017	COROMANT						
4.25	.167	5.74	.226	12.30	.484	90°	13.6	.535	6	460.2-0425-013A1-XM	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.017	COROMANT						
4.30	.169	5.81	.229	12.20	.480	90°	13.6	.535	6	460.2-0430-013A1-XM	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.017	COROMANT						
4.65	.183	6.28	.247	13.20	.519	90°	14.7	.579	8	460.2-0465-014A1-XM	8.00	.315	79	3.110	78.3	3.083	26	1.024	0.7	.028	140°	20	0.030	COROMANT						
5.00	.197	6.75	.266	14.10	.555	90°	15.7	.618	8	460.2-0500-015A1-XM	8.00	.315	79	3.110	78.3	3.083	27	1.063	0.7	.028	140°	20	0.031	COROMANT						
5.10	.201	6.89	.271	14.10	.555	90°	15.7	.618	8	460.2-0510-015A1-XM	8.00	.315	79	3.110	78.3	3.083	28	1.102	0.7	.028	140°	20	0.031	COROMANT						
5.30	.209	7.16	.282	15.10	.594	90°	16.8	.661	8	460.2-0530-016A1-XM	8.00	.315	79	3.110	78.2	3.079	29	1.142	0.8	.031	140°	20	0.032	COROMANT						
5.50	.217	7.43	.293	16.00	.629	90°	17.8	.701	8	460.2-0550-017A1-XM	8.00	.315	79	3.110	78.2	3.079	30	1.181	0.8	.031	140°	20	0.032	COROMANT						
5.56	.219	7.51	.296	16.00	.629	90°	17.8	.701	8	460.2-0556-017A1-XM	8.00	.315	79	3.110	78.2	3.079	31	1.220	0.8	.031	140°	20	0.032	COROMANT						
6.60	.260	8.91	.351	18.80	.740	90°	21.0	.827	10	460.2-0660-020A1-XM	10.00	.394	89	3.504	88.0	3.465	36	1.417	1.0	.039	140°	20	0.054	COROMANT						
6.75	.266	9.11	.359	18.80	.740	90°	21.0	.827	10	460.2-0675-020A1-XM	10.00	.394	89	3.504	88.0	3.465	36	1.417	1.0	.039	140°	20	0.054	COROMANT						
6.85	.270	9.25	.364	19.80	.779	90°	22.0	.866	10	460.2-0685-021A1-XM	10.00	.394	89	3.504	88.0	3.465	37	1.457	1.0	.039	140°	20	0.055	COROMANT						
6.90	.272	9.32	.367	19.80	.779	90°	22.0	.866	10	460.2-0690-021A1-XM	10.00	.394	89	3.504	88.0	3.465	37	1.457	1.0	.039	140°	20	0.055	COROMANT						
7.00	.276	9.45	.372	19.80	.779	90°	22.0	.866	10	460.2-0700-021A1-XM	10.00	.394	89	3.504	88.0	3.465	38	1.496	1.0	.039	140°	20	0.055	COROMANT						
7.25	.285	9.79	.385	20.70	.814	90°	23.1	.909	10	460.2-0725-022A1-XM	10.00	.394	89	3.504	87.9	3.461	39	1.535	1.1	.043	140°	20	0.056	COROMANT						
7.30	.287	9.86	.388	20.70	.814	90°	23.1	.909	10	460.2-0730-022A1-XM	10.00	.394	89	3.504	87.9	3.461	39	1.535	1.1	.043	140°	20	0.057	COROMANT						
7.40	.291	9.99	.393	20.70	.814	90°	23.1	.909	10	460.2-0740-022A1-XM	10.00	.394	89	3.504	87.9	3.461	40	1.575	1.1	.043	140°	20	0.057	COROMANT						
8.00	.315	10.80	.425	22.60	.889	90°	25.2	.992	12	460.2-0800-024A1-XM	12.00	.472	102	4.016	100.8	3.969	43	1.693	1.2	.047	140°	20	0.081	COROMANT						
8.50	.335	11.48	.452	24.50	.964	90°	27.3	1.075	12	460.2-0850-026A1-XM	12.00	.472	102	4.016	100.7	3.965	46	1.811	1.3	.051	140°	20	0.083	COROMANT						
8.60	.339	11.61	.457	24.50	.964	90°	27.3	1.075	12	460.2-0860-026A1-XM	12.00	.472	102	4.016	100.7	3.965	46	1.811	1.3	.051	140°	20	0.084	COROMANT						
8.70	.343	11.75	.463	24.50	.964	90°	27.3	1.075	12	460.2-0870-026A1-XM	12.00	.472	102	4.016	100.7	3.965	46	1.811	1.3	.051	140°	20	0.084	COROMANT						
9.00	.354	12.15	.478	25.40	1.000	90°	28.3	1.114	14	460.2-0900-027A1-XM	14.00	.551	112	4.409	110.7	4.358	48	1.969	1.3	.051	140°	20	0.121	COROMANT						
9.25	.364	12.49	.492	26.40	1.039	90°	29.4	1.157	14	460.2-0925-028A1-XM	14.00	.551	112	4.409	110.6	4.354	50	1.989	1.4	.055	140°	20	0.122	COROMANT						
9.30	.366	12.56	.494	26.40	1.039	90°	29.4	1.157	14	460.2-0930-028A1-XM	14.00	.551	112	4.409	110.6	4.354	50	1.969	1.4	.055	140°	20	0.123	COROMANT						
10.25	.404	13.84	.545	29.20	1.149	90°	32.5	1.280	14	460.2-1025-031A1-XM	14.00	.551	112	4.409	110.5	4.350	55	2.165	1.5	.059	140°	20	0.129	COROMANT						
10.30	.406	13.91	.548	29.20	1.149	90°	32.5	1.280	14	460.2-1030-031A1-XM	14.00	.551	112	4.409	110.5	4.350	55	2.165	1.5	.059	140°	20	0.130	COROMANT						
10.40	.409	14.04	.553	29.20	1.149	90°	32.5	1.280	16	460.2-1040-031A1-XM	16.00	.630	124	4.882	122.5	4.823	55	2.165	1.5	.059	140°	20	0.174	COROMANT						
10.50	.413	14.18	.558	30.20	1.188	90°	33.6	1.323	16	460.2-1050-032A1-XM	16.00	.630	124	4.882	122.4	4.819	56	2.205	1.6	.063	140°	20	0.175	COROMANT						
10.80	.425	14.58	.574	30.10	1.185	90°	33.6	1.323	16	460.2-1080-032A1-XM	16.00	.630	124	4.882	122.4	4.819	57	2.244	1.6	.063	140°	20	0.177	COROMANT						
11.00	.433	14.85	.585	31.10	1.224	90°	34.6	1.362	16	460.2-1100-033A1-XM	16.00	.630	124	4.882	122.4	4.819	58	2.283	1.6	.063	140°	20	0.179	COROMANT						
11.20	.441	15.12	.595	32.00	1.259	90°	35.7	1.406	16	460.2-1120-034A1-XM	16.00	.630	124	4.882	122.3	4.815	60	2.362	1.7	.067	140°	20	0.181	COROMANT						
11.50	.453	15.53	.611	33.00	1.299	90°	36.7	1.445	16	460.2-1150-035A1-XM	16.00	.630	124	4.882	122.3	4.815	61	2.402	1.7	.067	140°	20	0.184	COROMANT						
12.00	.472	16.20	.638	33.90	1.334	90°	37.8	1.488	18	460.2-1200-036A1-XM	18.00	.709	131	5.157	129.2	5.087	64	2.520	1.8	.071	140°	20	0.220	COROMANT						
12.10	.476	16.34	.643	33.90	1.334	90°	37.8	1.488	18	460.2-1210-036A1-XM	18.00	.709	131	5.157	129.2	5.087	64	2.520	1.8	.071	140°	20	0.221	COROMANT						
12.20	.480	16.47	.648	34.90	1.374	90°	38.8	1.528	18	460.2-1220-037A1-XM	18.00	.709	131	5.157	129.2	5.087	65	2.559	1.8	.071	140°	20	0.222	COROMANT						
12.25	.482	16.54	.651	34.90	1.374	90°	38.8	1.528	18	460.2-1225-037A1-XM	18.00	.709	131	5.157	129.2	5.087	65	2.559	1.8	.071	140°	20	0.222	COROMANT						
12.50	.492	16.88	.665	35.80	1.409	90°	39.9	1.571	18	460.2-1250-038A1-XM	18.00	.709	131	5.157	129.1	5.083	67	2.638	1.9	.075	140°	20	0.225	COROMANT						
13.10	.516	17.69	.696	36.70	1.444	90°	41.0	1.614	18	460.2-1310-039A1-XM	18.00	.709	142	5.591	140.0	5.512	69	2.717	2.0	.079	140°	20	0.297	COROMANT						
13.50	.531	18.23	.718	38.60	1.519	90°	43.0	1.693	20	460.2-1350-041A1-XM	20.00	.787	142	5.591	140.0	5.512	72	2.835	2.0	.079	140°	20	0.297	COROMANT						

Цельные твердосплавные свёрла CoroDrill® 460 для обработки сотверстия и фаски

Внутренний подвод СОЖ



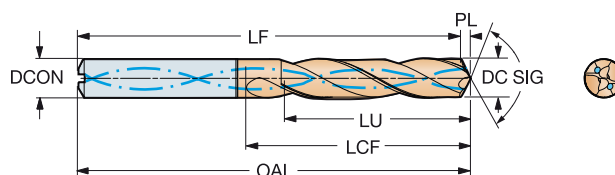
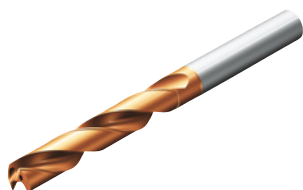
										Размеры, мм, дюйм																			
										P	M	K	N	S	H														
DC ₁	DC ₁ "	DC ₂	DC ₂ "	SDL	SDL"	STA	LU	LU"	CZC _{MS}	Код заказа	G04	G04	G04	G04	G04	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP 		BSG
15.00	.591	20.00	.787	42.50	1.673	90°	47.2	1.858	20	460.2-1500-045A1-XM	☆	☆	☆	☆	☆	20.00	.787	142	5.591	139.8	5.504	79	3.110	2.2	.087	140°	20	0.324	COROMANT
15.10	.594	20.00	.787	42.60	1.677	90°	47.3	1.862	20	460.2-1510-045A1-XM	☆	☆	☆	☆	☆	20.00	.787	142	5.591	139.7	5.500	79	3.110	2.3	.091	140°	20	0.326	COROMANT
15.50	.610	20.00	.787	44.80	1.763	90°	49.3	1.941	20	460.2-1550-047A1-XM	☆	☆	☆	☆	☆	20.00	.787	142	5.591	139.7	5.500	81	3.189	2.3	.091	140°	20	0.331	COROMANT
15.60	.614	20.00	.787	44.80	1.763	90°	49.3	1.941	20	460.2-1560-047A1-XM	☆	☆	☆	☆	☆	20.00	.787	142	5.591	139.7	5.500	81	3.189	2.3	.091	140°	20	0.333	COROMANT
15.70	.618	20.00	.787	44.90	1.767	90°	49.3	1.941	20	460.2-1570-047A1-XM	☆	☆	☆	☆	☆	20.00	.787	142	5.591	139.7	5.500	81	3.189	2.3	.091	140°	20	0.334	COROMANT
16.50	.650	20.00	.787	48.30	1.901	90°	52.5	2.067	20	460.2-1650-050A1-XM	☆	☆	☆	☆	☆	20.00	.787	142	5.591	139.5	5.492	84	3.307	2.5	.098	140°	20	0.345	COROMANT
17.50	.689	20.00	.787	51.80	2.039	90°	55.6	2.189	20	460.2-1750-053A1-XM	☆	☆	☆	☆	☆	20.00	.787	142	5.591	139.4	5.488	87	3.425	2.6	.102	140°	20	0.360	COROMANT



Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

											P Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	424	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
3.00	.118	9.5	.374	3	6	860.1-0300-016A1-PM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	142°	20	0.016	DIN 6537 K
3.00	.118	15.5	.610	5	6	860.1-0300-021A1-PM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	142°	20	0.017	DIN 6537 L
3.00	.118	24.5	.965	8	6	860.1-0300-029A1-PM	☆	6.00	.236	74	2.913	73.5	2.894	34	1.339	0.5	.020	142°	20	0.017	COROMANT
3.10	.122	9.8	.386	3	6	860.1-0310-016A1-PM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	143°	20	0.017	DIN 6537 K
3.10	.122	16.0	.630	5	6	860.1-0310-021A1-PM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	143°	20	0.017	DIN 6537 L
3.10	.122	25.3	.996	8	6	860.1-0310-029A1-PM	☆	6.00	.236	74	2.913	73.5	2.894	34	1.339	0.5	.020	143°	20	0.017	COROMANT
3.17	.125	10.0	.394	3	6	860.1-0317-016A1-PM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	143°	20	0.017	DIN 6537 K
3.17	.125	16.4	.646	5	6	860.1-0317-021A1-PM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	143°	20	0.017	DIN 6537 L
3.17	.125	25.9	1.020	8	6	860.1-0317-029A1-PM	☆	6.00	.236	74	2.913	73.5	2.894	34	1.339	0.5	.020	143°	20	0.018	COROMANT
3.20	.126	10.1	.398	3	6	860.1-0320-016A1-PM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	143°	20	0.017	DIN 6537 K
3.20	.126	16.5	.650	5	6	860.1-0320-021A1-PM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	143°	20	0.017	DIN 6537 L
3.20	.126	26.1	1.028	8	6	860.1-0320-029A1-PM	☆	6.00	.236	74	2.913	73.5	2.894	34	1.339	0.5	.020	143°	20	0.018	COROMANT
3.30	.130	10.5	.413	3	6	860.1-0330-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.017	DIN 6537 K
3.30	.130	17.1	.673	5	6	860.1-0330-021A1-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	20	0.017	DIN 6537 L
3.30	.130	27.0	1.063	8	6	860.1-0330-029A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	35	1.378	0.6	.024	143°	20	0.018	COROMANT
3.40	.134	10.8	.425	3	6	860.1-0340-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.017	DIN 6537 K
3.40	.134	17.6	.693	5	6	860.1-0340-021A1-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	20	0.017	DIN 6537 L
3.40	.134	27.5	1.083	8	6	860.1-0340-029A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	35	1.378	0.6	.024	143°	20	0.018	COROMANT
3.45	.136	10.9	.429	3	6	860.1-0345-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.017	DIN 6537 K
3.45	.136	17.8	.701	5	6	860.1-0345-021A1-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	20	0.017	DIN 6537 L
3.45	.136	27.4	1.079	7	6	860.1-0345-029A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	35	1.378	0.6	.024	143°	20	0.018	COROMANT
3.50	.138	11.1	.437	3	6	860.1-0350-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.017	DIN 6537 K
3.50	.138	18.1	.713	5	6	860.1-0350-021A1-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	20	0.017	DIN 6537 L
3.50	.138	27.3	1.075	7	6	860.1-0350-029A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	35	1.378	0.6	.024	143°	20	0.018	COROMANT
3.55	.140	11.2	.441	3	6	860.1-0355-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.017	DIN 6537 K
3.57	.141	11.3	.445	3	6	860.1-0357-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.017	DIN 6537 K
3.57	.141	18.5	.728	5	6	860.1-0357-021A1-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	20	0.018	DIN 6537 L
3.57	.141	27.1	1.067	7	6	860.1-0357-029A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	35	1.378	0.6	.024	143°	20	0.018	COROMANT
3.60	.142	11.4	.449	3	6	860.1-0360-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.017	DIN 6537 K
3.60	.142	18.6	.732	5	6	860.1-0360-021A1-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	20	0.018	DIN 6537 L
3.60	.142	27.1	1.067	7	6	860.1-0360-029A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	35	1.378	0.6	.024	143°	20	0.018	COROMANT
3.70	.146	11.7	.461	3	6	860.1-0370-016A1-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	20	0.018	DIN 6537 K
3.70	.146	19.1	.752	5	6	860.1-0370-021A1-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	20	0.018	DIN 6537 L
3.70	.146	27.9	1.098	7	6	860.1-0370-029A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	143°	20	0.019	COROMANT
3.80	.150	12.1	.476	3	6	860.1-0380-018A1-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	20	0.018	DIN 6537 K
3.80	.150	19.7	.776	5	6	860.1-0380-027A1-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	20	0.019	DIN 6537 L
3.80	.150	31.1	1.224	8	6	860.1-0380-037A1-PM	☆	6.00	.236	85	3.346	84.3	3.319	44	1.732	0.7	.028	141°	20	0.020	COROMANT
3.90	.154	12.4	.488	3	6	860.1-0390-018A1-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	20	0.018	DIN 6537 K
3.90	.154	20.2	.795	5	6	860.1-0390-027A1-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	20	0.019	DIN 6537 L
3.90	.154	31.9	1.256	8	6	860.1-0390-037A1-PM	☆	6.00	.236	85	3.346	84.3	3.319	44	1.732	0.7	.028	141°	20	0.020	COROMANT
3.97	.156	12.6	.496	3	6	860.1-0397-018A1-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	20	0.019	DIN 6537 K
3.97	.156	20.5	.807	5	6	860.1-0397-027A1-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	20	0.019	DIN 6537 L
3.97	.156	32.4	1.276	8	6	860.1-0397-037A1-PM	☆	6.00	.236	85	3.346	84.3	3.319	44	1.732	0.7	.028	141°	20	0.021	COROMANT
4.00	.157	12.7	.500	3	6	860.1-0400-018A1-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	20	0.019	DIN 6537 K
4.00	.157	20.7	.815	5	6	860.1-0400-027A1-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	20	0.019	DIN 6537 L
4.00	.157	32.7	1.287	8	6	860.1-0400-037A1-PM	☆	6.00	.236	85	3.346	84.3	3.319	44	1.732	0.7	.028	141°	20	0.021	COROMANT

B

C

D

E

F

G



E3



G6



B106



G2



G30

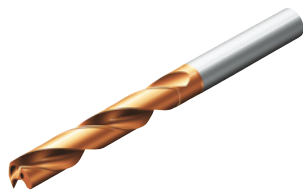
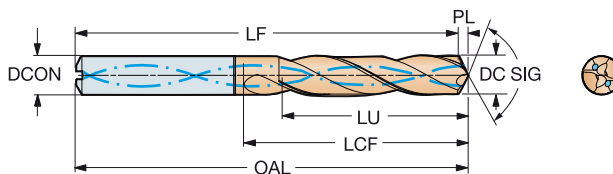
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNSCH8
4

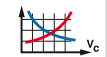
						P Размеры, мм, дюйм																
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG	
4.10	.161	13.0	.512	3	6	860.1-0410-018A1-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	20	0.019	DIN 6537 K	
4.10	.161	21.2	.835	5	6	860.1-0410-027A1-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	20	0.020	DIN 6537 L	
4.10	.161	33.5	1.319	8	6	860.1-0410-037A1-PM	☆	6.00	.236	85	3.346	84.3	3.319	45	1.772	0.7	.028	141°	20	0.021	COROMANT	
4.20	.165	13.3	.524	3	6	860.1-0420-018A1-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	20	0.019	DIN 6537 K	
4.20	.165	21.7	.854	5	6	860.1-0420-027A1-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	20	0.020	DIN 6537 L	
4.20	.165	34.3	1.350	8	6	860.1-0420-037A1-PM	☆	6.00	.236	85	3.346	84.3	3.319	45	1.772	0.7	.028	141°	20	0.021	COROMANT	
4.30	.169	13.7	.539	3	6	860.1-0430-018A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	20	0.019	DIN 6537 K	
4.30	.169	22.3	.878	5	6	860.1-0430-027A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	20	0.020	DIN 6537 L	
4.30	.169	35.2	1.386	8	6	860.1-0430-037A1-PM	☆	6.00	.236	85	3.346	84.2	3.315	45	1.772	0.8	.031	142°	20	0.022	COROMANT	
4.36	.172	13.8	.543	3	6	860.1-0436-018A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	20	0.019	DIN 6537 K	
4.36	.172	22.6	.890	5	6	860.1-0436-027A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	20	0.020	DIN 6537 L	
4.36	.172	35.6	1.402	8	6	860.1-0436-037A1-PM	☆	6.00	.236	85	3.346	84.2	3.315	45	1.772	0.8	.031	142°	20	0.022	COROMANT	
4.40	.173	14.0	.551	3	6	860.1-0440-018A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	141°	20	0.019	DIN 6537 K	
4.40	.173	22.8	.898	5	6	860.1-0440-027A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	141°	20	0.021	DIN 6537 L	
4.40	.173	36.0	1.417	8	6	860.1-0440-037A1-PM	☆	6.00	.236	85	3.346	84.2	3.315	45	1.772	0.8	.031	141°	20	0.022	COROMANT	
4.50	.177	14.3	.563	3	6	860.1-0450-018A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	20	0.020	DIN 6537 K	
4.50	.177	23.3	.917	5	6	860.1-0450-027A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	20	0.021	DIN 6537 L	
4.50	.177	36.8	1.449	8	6	860.1-0450-037A1-PM	☆	6.00	.236	85	3.346	84.2	3.315	46	1.811	0.8	.031	142°	20	0.021	COROMANT	
4.55	.179	14.4	.567	3	6	860.1-0455-018A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	20	0.020	DIN 6537 K	
4.55	.179	23.5	.925	5	6	860.1-0455-027A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	20	0.021	DIN 6537 L	
4.60	.181	14.6	.575	3	6	860.1-0460-018A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	20	0.020	DIN 6537 K	
4.60	.181	23.8	.937	5	6	860.1-0460-027A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	20	0.021	DIN 6537 L	
4.60	.181	36.8	1.449	8	6	860.1-0460-037A1-PM	☆	6.00	.236	85	3.346	84.2	3.315	46	1.811	0.8	.031	142°	20	0.023	COROMANT	
4.70	.185	14.6	.575	3	6	860.1-0470-018A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	20	0.020	DIN 6537 K	
4.70	.185	24.3	.957	5	6	860.1-0470-027A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	20	0.021	DIN 6537 L	
4.70	.185	36.6	1.441	7	6	860.1-0470-037A1-PM	☆	6.00	.236	85	3.346	84.2	3.315	46	1.811	0.8	.031	142°	20	0.023	COROMANT	
4.76	.187	15.0	.591	3	6	860.1-0476-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.022	DIN 6537 K	
4.76	.187	26.5	1.043	7	6	860.1-0476-037A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	46	1.811	0.8	.031	145°	20	0.024	COROMANT	
4.76	.187	38.8	1.528	8	6	860.1-0476-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	56	2.205	0.8	.031	145°	20	0.025	COROMANT	
4.80	.189	15.2	.598	3	6	860.1-0480-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.022	DIN 6537 K	
4.80	.189	24.8	.976	5	6	860.1-0480-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.024	DIN 6537 L	
4.80	.189	39.2	1.543	8	6	860.1-0480-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	56	2.205	0.8	.031	145°	20	0.026	COROMANT	
4.90	.193	15.5	.610	3	6	860.1-0490-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.023	DIN 6537 K	
4.90	.193	25.3	.996	5	6	860.1-0490-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.024	DIN 6537 L	
4.90	.193	40.0	1.575	8	6	860.1-0490-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	56	2.205	0.8	.031	145°	20	0.026	COROMANT	
5.00	.197	15.8	.622	3	6	860.1-0500-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.023	DIN 6537 K	
5.00	.197	25.8	1.016	5	6	860.1-0500-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.025	DIN 6537 L	
5.00	.197	40.8	1.606	8	6	860.1-0500-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	57	2.244	0.8	.031	145°	20	0.027	COROMANT	
5.10	.201	16.1	.634	3	6	860.1-0510-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.023	DIN 6537 K	
5.10	.201	26.3	1.035	5	6	860.1-0510-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.025	DIN 6537 L	
5.10	.201	41.6	1.638	8	6	860.1-0510-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	57	2.244	0.8	.031	145°	20	0.027	COROMANT	
5.16	.203	16.3	.642	3	6	860.1-0516-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.024	DIN 6537 K	
5.16	.203	26.6	1.047	5	6	860.1-0516-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.026	DIN 6537 L	
5.16	.203	42.1	1.657	8	6	860.1-0516-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	57	2.244	0.8	.031	145°	20	0.027	COROMANT	
5.20	.205	16.4	.646	3	6	860.1-0520-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.024	DIN 6537 K	
5.20	.205	26.8	1.055	5	6	860.1-0520-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.026	DIN 6537 L	
5.20	.205	42.4	1.669	8	6	860.1-0520-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	57	2.244	0.8	.031	145°	20	0.028	COROMANT	



E3



G6



B106



G2

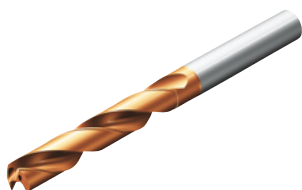
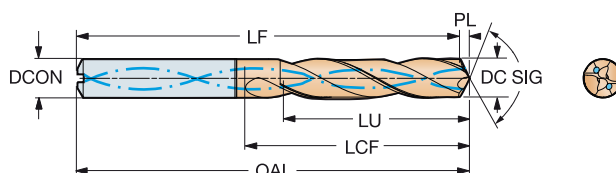


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

											P Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
5.25	.207	27.1	1.067	5	6	860.1-0525-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.026	DIN 6537 L
5.30	.209	16.7	.657	3	6	860.1-0530-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.024	DIN 6537 K
5.30	.209	27.3	1.075	5	6	860.1-0530-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.026	DIN 6537 L
5.30	.209	43.2	1.701	8	6	860.1-0530-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	57	2.244	0.8	.031	145°	20	0.028	COROMANT
5.40	.213	17.0	.669	3	6	860.1-0540-019A1-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	20	0.025	DIN 6537 K
5.40	.213	27.8	1.094	5	6	860.1-0540-037A1-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	20	0.027	DIN 6537 L
5.40	.213	44.0	1.732	8	6	860.1-0540-047A1-PM	☆	6.00	.236	97	3.819	96.2	3.787	57	2.244	0.8	.031	145°	20	0.029	COROMANT
5.50	.217	17.4	.685	3	6	860.1-0550-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.025	DIN 6537 K
5.50	.217	28.4	1.118	5	6	860.1-0550-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.027	DIN 6537 L
5.50	.217	44.9	1.768	8	6	860.1-0550-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	57	2.244	0.9	.035	145°	20	0.029	COROMANT
5.56	.219	28.7	1.130	5	6	860.1-0555-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.027	DIN 6537 L
5.56	.219	17.5	.689	3	6	860.1-0555-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.027	DIN 6537 K
5.56	.219	28.7	1.130	5	6	860.1-0555-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.025	DIN 6537 L
5.56	.219	45.3	1.783	8	6	860.1-0555-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	58	2.283	0.9	.035	145°	20	0.027	COROMANT
5.60	.220	17.7	.697	3	6	860.1-0560-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.025	DIN 6537 K
5.60	.220	28.9	1.138	5	6	860.1-0560-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.028	DIN 6537 L
5.60	.220	45.7	1.799	8	6	860.1-0560-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	58	2.283	0.9	.035	145°	20	0.030	COROMANT
5.70	.224	17.7	.697	3	6	860.1-0570-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.026	DIN 6537 K
5.70	.224	29.4	1.157	5	6	860.1-0570-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.028	DIN 6537 L
5.70	.224	46.5	1.831	8	6	860.1-0570-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	58	2.283	0.9	.035	145°	20	0.030	COROMANT
5.80	.228	17.6	.693	3	6	860.1-0580-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.026	DIN 6537 K
5.80	.228	29.9	1.177	5	6	860.1-0580-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.028	DIN 6537 L
5.80	.228	47.3	1.862	8	6	860.1-0580-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	58	2.283	0.9	.035	145°	20	0.031	COROMANT
5.90	.232	17.4	.685	2	6	860.1-0590-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.026	DIN 6537 K
5.90	.232	30.4	1.197	5	6	860.1-0590-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.029	DIN 6537 L
5.90	.232	47.4	1.866	8	6	860.1-0590-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	58	2.283	0.9	.035	145°	20	0.031	COROMANT
5.95	.234	17.3	.681	2	6	860.1-0595-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.027	DIN 6537 K
5.95	.234	30.7	1.209	5	6	860.1-0595-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.029	DIN 6537 L
5.95	.234	47.3	1.862	7	6	860.1-0595-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	58	2.283	0.9	.035	145°	20	0.032	COROMANT
6.00	.236	18.9	.744	3	6	860.1-0600-019A1-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	20	0.027	DIN 6537 K
6.00	.236	30.9	1.217	5	6	860.1-0600-037A1-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	20	0.029	DIN 6537 L
6.00	.236	48.9	1.925	8	6	860.1-0600-047A1-PM	☆	6.00	.236	97	3.819	96.1	3.783	58	2.283	0.9	.035	145°	20	0.032	COROMANT
6.10	.240	19.3	.760	3	8	860.1-0610-024A1-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	143°	20	0.040	DIN 6537 K
6.10	.240	31.5	1.240	5	8	860.1-0610-040A1-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	143°	20	0.042	DIN 6537 L
6.10	.240	49.8	1.961	8	8	860.1-0610-055A1-PM	☆	8.00	.315	106	4.173	105.0	4.134	66	2.598	1.0	.039	143°	20	0.046	COROMANT
6.20	.244	19.6	.772	3	8	860.1-0620-024A1-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	144°	20	0.040	DIN 6537 K
6.20	.244	32.0	1.260	5	8	860.1-0620-040A1-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	144°	20	0.043	DIN 6537 L
6.20	.244	50.6	1.992	8	8	860.1-0620-055A1-PM	☆	8.00	.315	106	4.173	105.0	4.134	67	2.638	1.0	.039	144°	20	0.047	COROMANT
6.30	.248	19.9	.783	3	8	860.1-0630-024A1-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	144°	20	0.041	DIN 6537 K
6.30	.248	32.5	1.280	5	8	860.1-0630-040A1-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	144°	20	0.043	DIN 6537 L
6.30	.248	51.4	2.024	8	8	860.1-0630-055A1-PM	☆	8.00	.315	106	4.173	105.0	4.134	67	2.638	1.0	.039	144°	20	0.048	COROMANT
6.35	.250	20.1	.791	3	8	860.1-0635-024A1-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	144°	20	0.041	DIN 6537 K
6.35	.250	32.8	1.291	5	8	860.1-0635-040A1-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	144°	20	0.044	DIN 6537 L
6.35	.250	51.8	2.039	8	8	860.1-0635-055A1-PM	☆	8.00	.315	106	4.173	105.0	4.134	67	2.638	1.0	.039	144°	20	0.048	COROMANT
6.40	.252	20.2	.795	3	8	860.1-0640-024A1-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	144°	20	0.041	DIN 6537 K
6.40	.252	33.0	1.299	5	8	860.1-0640-040A1-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	144°	20	0.044	DIN 6537 L
6.40	.252	52.2	2.055	8	8	860.1-0640-055A1-PM	☆	8.00	.315	106	4.173	105.0	4.134	67	2.638	1.0	.039	144°	20	0.048	COROMANT

C

D

E

F

G



E3



G6



B106



G2

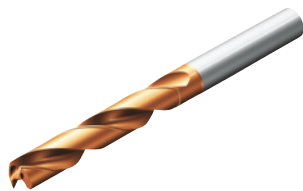
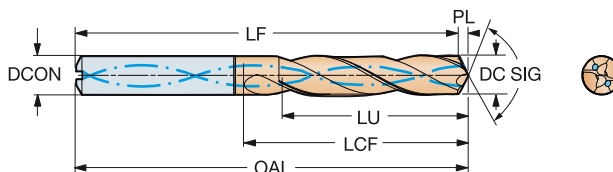


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

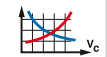
						Код заказа	424	Размеры, мм, дюйм													CP Bar			BSG
DC	DC"	LU	LU"	ULDR	CZC _{US}			DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	20	0.042				
6.50	.256	20.6	.811	3	8	860.1-0650-024A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	20	0.042	DIN 6537 K			
6.50	.256	33.6	1.323	5	8	860.1-0650-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.045	DIN 6537 L			
6.50	.256	53.1	2.091	8	8	860.1-0650-055A1-PM	☆	8.00	.315	106	4.173	104.9	4.130	67	2.638	1.1	.043	144°	20	0.049	COROMANT			
6.60	.260	20.9	.823	3	8	860.1-0660-024A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	20	0.042	DIN 6537 K			
6.60	.260	34.1	1.343	5	8	860.1-0660-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.045	DIN 6537 L			
6.60	.260	53.9	2.122	8	8	860.1-0660-055A1-PM	☆	8.00	.315	106	4.173	104.9	4.130	67	2.638	1.1	.043	144°	20	0.050	COROMANT			
6.70	.264	21.2	.835	3	8	860.1-0670-024A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	20	0.043	DIN 6537 K			
6.70	.264	34.6	1.362	5	8	860.1-0670-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.046	DIN 6537 L			
6.70	.264	54.7	2.154	8	8	860.1-0670-055A1-PM	☆	8.00	.315	106	4.173	104.9	4.130	67	2.638	1.1	.043	144°	20	0.051	COROMANT			
6.75	.266	21.3	.839	3	8	860.1-0675-024A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	20	0.043	DIN 6537 K			
6.75	.266	34.8	1.370	5	8	860.1-0675-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.046	DIN 6537 L			
6.75	.266	55.1	2.169	8	8	860.1-0675-055A1-PM	☆	8.00	.315	106	4.173	104.9	4.130	67	2.638	1.1	.043	144°	20	0.051	COROMANT			
6.80	.268	21.5	.846	3	8	860.1-0680-024A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	20	0.043	DIN 6537 K			
6.80	.268	35.1	1.382	5	8	860.1-0680-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.046	DIN 6537 L			
6.80	.268	55.5	2.185	8	8	860.1-0680-055A1-PM	☆	8.00	.315	106	4.173	104.9	4.130	67	2.638	1.1	.043	144°	20	0.051	COROMANT			
6.90	.272	21.8	.858	3	8	860.1-0690-024A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	20	0.044	DIN 6537 K			
6.90	.272	35.6	1.402	5	8	860.1-0690-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.047	DIN 6537 L			
6.90	.272	56.3	2.217	8	8	860.1-0690-055A1-PM	☆	8.00	.315	106	4.173	104.9	4.130	68	2.677	1.1	.043	144°	20	0.052	COROMANT			
7.00	.276	22.1	.870	3	8	860.1-0700-024A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	20	0.044	DIN 6537 K			
7.00	.276	36.1	1.421	5	8	860.1-0700-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.048	DIN 6537 L			
7.00	.276	57.1	2.248	8	8	860.1-0700-055A1-PM	☆	8.00	.315	106	4.173	104.9	4.130	68	2.677	1.1	.043	144°	20	0.053	COROMANT			
7.10	.280	22.4	.882	3	8	860.1-0710-028A1-PM	☆	8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	144°	20	0.044	DIN 6537 K			
7.10	.280	36.6	1.441	5	8	860.1-0710-040A1-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	20	0.048	DIN 6537 L			
7.10	.280	57.9	2.280	8	8	860.1-0710-064A1-PM	☆	8.00	.315	116	4.567	114.9	4.524	77	3.032	1.1	.043	144°	20	0.057	COROMANT			
7.14	.281	22.6	.890	3	8	860.1-0714-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.044	DIN 6537 K			
7.14	.281	36.9	1.453	5	8	860.1-0714-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.049	DIN 6537 L			
7.14	.281	58.3	2.295	8	8	860.1-0714-064A1-PM	☆	8.00	.315	116	4.567	114.8	4.520	77	3.032	1.2	.047	144°	20	0.058	COROMANT			
7.20	.283	22.8	.898	3	8	860.1-0720-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.045	DIN 6537 K			
7.20	.283	37.2	1.465	5	8	860.1-0720-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.049	DIN 6537 L			
7.20	.283	58.8	2.315	8	8	860.1-0720-064A1-PM	☆	8.00	.315	116	4.567	114.8	4.520	77	3.032	1.2	.047	144°	20	0.058	COROMANT			
7.30	.287	23.1	.909	3	8	860.1-0730-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.045	DIN 6537 K			
7.30	.287	37.7	1.484	5	8	860.1-0730-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.050	DIN 6537 L			
7.30	.287	59.6	2.346	8	8	860.1-0730-064A1-PM	☆	8.00	.315	116	4.567	114.8	4.520	77	3.032	1.2	.047	144°	20	0.059	COROMANT			
7.40	.291	23.4	.921	3	8	860.1-0740-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.046	DIN 6537 K			
7.40	.291	38.2	1.504	5	8	860.1-0740-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.050	DIN 6537 L			
7.40	.291	60.4	2.378	8	8	860.1-0740-064A1-PM	☆	8.00	.315	116	4.567	114.8	4.520	77	3.032	1.2	.047	144°	20	0.060	COROMANT			
7.50	.295	23.7	.933	3	8	860.1-0750-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.046	DIN 6537 K			
7.50	.295	38.7	1.524	5	8	860.1-0750-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.051	DIN 6537 L			
7.50	.295	61.2	2.409	8	8	860.1-0750-064A1-PM	☆	8.00	.315	116	4.567	114.8	4.520	77	3.032	1.2	.047	144°	20	0.061	COROMANT			
7.54	.297	23.8	.937	3	8	860.1-0754-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.046	DIN 6537 K			
7.54	.297	38.9	1.532	5	8	860.1-0754-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.051	DIN 6537 L			
7.60	.299	24.0	.945	3	8	860.1-0760-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.047	DIN 6537 K			
7.60	.299	39.2	1.543	5	8	860.1-0760-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.052	DIN 6537 L			
7.60	.299	62.0	2.441	8	8	860.1-0760-064A1-PM	☆	8.00	.315	116	4.567	114.8	4.520	77	3.032	1.2	.047	144°	20	0.062	COROMANT			
7.70	.303	24.3	.957	3	8	860.1-0770-028A1-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	20	0.047	DIN 6537 K			
7.70	.303	39.7	1.563	5	8	860.1-0770-040A1-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	20	0.052	DIN 6537 L			
7.70	.303	62.8	2.472	8	8	860.1-0770-064A1-PM	☆	8.00	.315	116	4.567	114.8	4.520	78	3.071	1.2	.047	144°	20	0.063	COROMANT			



E3



G6



B106



G2

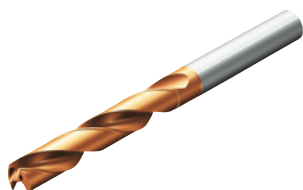
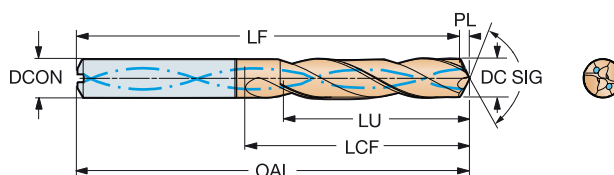


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

											P Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
7.80	.307	24.7	.972	3	8	860.1-0780-028A1-PM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	144°	20	0.048	DIN 6537 K
7.80	.307	40.3	1.587	5	8	860.1-0780-040A1-PM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	144°	20	0.053	DIN 6537 L
7.80	.307	63.7	2.508	8	8	860.1-0780-064A1-PM	☆	8.00	.315	116	4.567	114.7	4.516	78	3.071	1.3	.051	144°	20	0.064	COROMANT
7.90	.311	25.0	.984	3	8	860.1-0790-028A1-PM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	144°	20	0.048	DIN 6537 K
7.90	.311	40.8	1.606	5	8	860.1-0790-040A1-PM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	144°	20	0.054	DIN 6537 L
7.94	.313	25.1	.988	3	8	860.1-0794-028A1-PM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	145°	20	0.049	DIN 6537 K
7.94	.313	41.0	1.614	5	8	860.1-0794-040A1-PM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	145°	20	0.054	DIN 6537 L
7.94	.313	64.8	2.551	8	8	860.1-0794-064A1-PM	☆	8.00	.315	116	4.567	114.7	4.516	78	3.071	1.3	.051	145°	20	0.065	COROMANT
8.00	.315	25.3	.996	3	8	860.1-0800-028A1-PM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	145°	20	0.049	DIN 6537 K
8.00	.315	41.3	1.626	5	8	860.1-0800-040A1-PM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	145°	20	0.054	DIN 6537 L
8.00	.315	65.3	2.571	8	8	860.1-0800-064A1-PM	☆	8.00	.315	116	4.567	114.7	4.516	78	3.071	1.3	.051	145°	20	0.066	COROMANT
8.10	.319	25.6	1.008	3	10	860.1-0810-031A1-PM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	144°	20	0.072	DIN 6537 K
8.10	.319	41.8	1.646	5	10	860.1-0810-045A1-PM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	144°	20	0.079	DIN 6537 L
8.10	.319	66.1	2.602	8	10	860.1-0810-080A1-PM	☆	10.00	.394	139	5.472	137.7	5.421	94	3.701	1.3	.051	144°	20	0.095	COROMANT
8.15	.321	42.1	1.657	5	10	860.1-0815-045A1-PM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	144°	20	0.079	DIN 6537 L
8.20	.323	25.9	1.020	3	10	860.1-0820-031A1-PM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	144°	20	0.073	DIN 6537 K
8.20	.323	42.3	1.665	5	10	860.1-0820-045A1-PM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	144°	20	0.079	DIN 6537 L
8.20	.323	66.9	2.634	8	10	860.1-0820-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.421	94	3.701	1.3	.051	144°	20	0.097	COROMANT
8.30	.327	26.3	1.035	3	10	860.1-0830-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.073	DIN 6537 K
8.30	.327	42.9	1.689	5	10	860.1-0830-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.080	DIN 6537 L
8.30	.327	67.8	2.669	8	10	860.1-0830-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	94	3.701	1.4	.055	144°	20	0.098	COROMANT
8.33	.328	43.0	1.693	5	10	860.1-0833-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.080	DIN 6537 L
8.40	.331	26.6	1.047	3	10	860.1-0840-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.074	DIN 6537 K
8.40	.331	43.4	1.709	5	10	860.1-0840-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.081	DIN 6537 L
8.40	.331	68.6	2.701	8	10	860.1-0840-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	94	3.701	1.4	.055	144°	20	0.099	COROMANT
8.50	.335	26.9	1.059	3	10	860.1-0850-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.075	DIN 6537 K
8.50	.335	43.9	1.728	5	10	860.1-0850-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.082	DIN 6537 L
8.50	.335	69.4	2.732	8	10	860.1-0850-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	95	3.740	1.4	.055	144°	20	0.101	COROMANT
8.60	.339	27.2	1.071	3	10	860.1-0860-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.076	DIN 6537 K
8.60	.339	44.4	1.748	5	10	860.1-0860-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.083	DIN 6537 L
8.60	.339	70.2	2.764	8	10	860.1-0860-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	95	3.740	1.4	.055	144°	20	0.102	COROMANT
8.70	.343	27.5	1.083	3	10	860.1-0870-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.076	DIN 6537 K
8.70	.343	44.9	1.768	5	10	860.1-0870-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.084	DIN 6537 L
8.70	.343	71.0	2.795	8	10	860.1-0870-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	95	3.740	1.4	.055	144°	20	0.103	COROMANT
8.73	.344	27.6	1.087	3	10	860.1-0873-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.077	DIN 6537 K
8.73	.344	45.1	1.776	5	10	860.1-0873-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.084	DIN 6537 L
8.73	.344	71.3	2.807	8	10	860.1-0873-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	95	3.740	1.4	.055	144°	20	0.104	COROMANT
8.80	.346	27.8	1.094	3	10	860.1-0880-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.077	DIN 6537 K
8.80	.346	45.4	1.787	5	10	860.1-0880-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.085	DIN 6537 L
8.80	.346	71.8	2.827	8	10	860.1-0880-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	95	3.740	1.4	.055	144°	20	0.105	COROMANT
8.90	.350	28.1	1.106	3	10	860.1-0890-031A1-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	20	0.078	DIN 6537 K
8.90	.350	45.9	1.807	5	10	860.1-0890-045A1-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	20	0.086	DIN 6537 L
8.90	.350	72.6	2.858	8	10	860.1-0890-080A1-PM	☆	10.00	.394	139	5.472	137.6	5.417	95	3.740	1.4	.055	144°	20	0.106	COROMANT
9.00	.354	28.5	1.122	3	10	860.1-0900-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.079	DIN 6537 K
9.00	.354	46.5	1.831	5	10	860.1-0900-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.086	DIN 6537 L
9.00	.354	73.5	2.894	8	10	860.1-0900-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	95	3.740	1.5	.059	144°	20	0.107	COROMANT

B

C

D

E

F

G



E3



G6



B106



G2



G30

A

СВЕРЛЕНИЕ

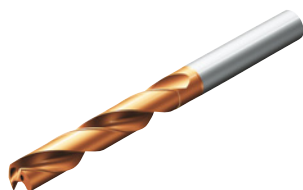
Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик НА

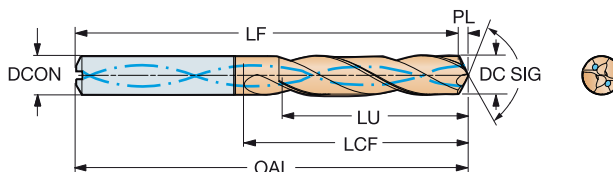
Внутренний подвод СОЖ

B



TCHA
CNSC

H8
4



C

						Код заказа	4234	P Размеры, мм, дюйм													CP Bar		Kg	BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}			DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG						
9.10	.358	28.8	1.134	3	10	860.1-0910-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.079	DIN 6537 K			
9.10	.358	47.0	1.850	5	10	860.1-0910-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.087	DIN 6537 L			
9.10	.358	74.3	2.925	8	10	860.1-0910-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	95	3.740	1.5	.059	144°	20	0.109	COROMANT			
9.13	.359	28.9	1.138	3	10	860.1-0913-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.080	DIN 6537 K			
9.20	.362	29.1	1.146	3	10	860.1-0920-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.080	DIN 6537 K			
9.20	.362	47.5	1.870	5	10	860.1-0920-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.088	DIN 6537 L			
9.20	.362	75.1	2.957	8	10	860.1-0920-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	95	3.740	1.5	.059	144°	20	0.110	COROMANT			
9.30	.366	29.4	1.157	3	10	860.1-0930-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.081	DIN 6537 K			
9.30	.366	48.0	1.890	5	10	860.1-0930-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.089	DIN 6537 L			
9.30	.366	75.9	2.988	8	10	860.1-0930-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	95	3.740	1.5	.059	144°	20	0.112	COROMANT			
9.40	.370	29.7	1.169	3	10	860.1-0940-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.082	DIN 6537 K			
9.40	.370	48.5	1.909	5	10	860.1-0940-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.090	DIN 6537 L			
9.40	.370	76.7	3.020	8	10	860.1-0940-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	96	3.780	1.5	.059	144°	20	0.113	COROMANT			
9.50	.374	30.0	1.181	3	10	860.1-0950-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.082	DIN 6537 K			
9.50	.374	48.7	1.917	5	10	860.1-0950-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.091	DIN 6537 L			
9.50	.374	77.5	3.051	8	10	860.1-0950-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	96	3.780	1.5	.059	144°	20	0.114	COROMANT			
9.52	.375	30.1	1.185	3	10	860.1-0952-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.083	DIN 6537 K			
9.52	.375	48.6	1.913	5	10	860.1-0952-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.091	DIN 6537 L			
9.52	.375	77.7	3.059	8	10	860.1-0952-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	96	3.780	1.5	.059	144°	20	0.115	COROMANT			
9.55	.376	48.6	1.913	5	10	860.1-0955-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.092	DIN 6537 L			
9.60	.378	30.3	1.193	3	10	860.1-0960-031A1-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	20	0.083	DIN 6537 K			
9.60	.378	48.5	1.909	5	10	860.1-0960-045A1-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	20	0.092	DIN 6537 L			
9.60	.378	78.3	3.083	8	10	860.1-0960-080A1-PM	☆	10.00	.394	139	5.472	137.5	5.413	96	3.780	1.5	.059	144°	20	0.116	COROMANT			
9.70	.382	30.7	1.209	3	10	860.1-0970-031A1-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	20	0.084	DIN 6537 K			
9.70	.382	48.4	1.906	4	10	860.1-0970-045A1-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	20	0.093	DIN 6537 L			
9.70	.382	79.2	3.118	8	10	860.1-0970-080A1-PM	☆	10.00	.394	139	5.472	137.4	5.409	96	3.780	1.6	.063	144°	20	0.117	COROMANT			
9.80	.386	31.0	1.220	3	10	860.1-0980-031A1-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	20	0.085	DIN 6537 K			
9.80	.386	48.3	1.902	4	10	860.1-0980-045A1-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	20	0.094	DIN 6537 L			
9.80	.386	80.0	3.150	8	10	860.1-0980-080A1-PM	☆	10.00	.394	139	5.472	137.4	5.409	96	3.780	1.6	.063	144°	20	0.119	COROMANT			
9.90	.390	31.3	1.232	3	10	860.1-0990-031A1-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	20	0.086	DIN 6537 K			
9.90	.390	48.1	1.894	4	10	860.1-0990-045A1-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	20	0.095	DIN 6537 L			
9.90	.390	80.8	3.181	8	10	860.1-0990-080A1-PM	☆	10.00	.394	139	5.472	137.4	5.409	96	3.780	1.6	.063	144°	20	0.120	COROMANT			
9.92	.391	31.4	1.236	3	10	860.1-0992-031A1-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	20	0.086	DIN 6537 K			
9.92	.391	48.1	1.894	4	10	860.1-0992-045A1-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	20	0.095	DIN 6537 L			
9.92	.391	81.0	3.189	8	10	860.1-0992-080A1-PM	☆	10.00	.394	139	5.472	137.4	5.409	96	3.780	1.6	.063	144°	20	0.121	COROMANT			
10.00	.394	31.6	1.244	3	10	860.1-1000-031A1-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	20	0.086	DIN 6537 K			
10.00	.394	48.0	1.890	4	10	860.1-1000-045A1-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	20	0.096	DIN 6537 L			
10.00	.394	81.6	3.213	8	10	860.1-1000-080A1-PM	☆	10.00	.394	139	5.472	137.4	5.409	96	3.780	1.6	.063	144°	20	0.122	COROMANT			
10.10	.398	31.9	1.256	3	12	860.1-1010-037A1-PM	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	144°	20	0.122	DIN 6537 K			
10.10	.398	52.1	2.051	5	12	860.1-1010-053A1-PM	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	144°	20	0.133	DIN 6537 L			
10.10	.398	82.4	3.244	8	12	860.1-1010-098A1-PM	☆	12.00	.472	163	6.417	161.4	6.354	114	4.488	1.6	.063	144°	20	0.165	COROMANT			
10.20	.402	32.3	1.272	3	12	860.1-1020-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.123	DIN 6537 K			
10.20	.402	52.7	2.075	5	12	860.1-1020-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.134	DIN 6537 L			
10.20	.402	83.3	3.280	8	12	860.1-1020-098A1-PM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	144°	20	0.167	COROMANT			

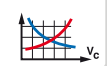
G



E3



G6



B106



G2

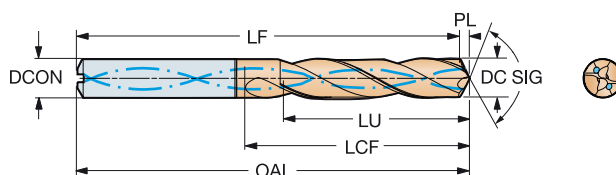
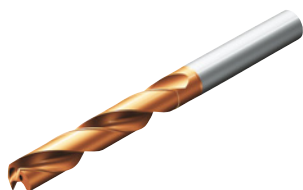


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNSCH8
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B

C

											P Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
10.30	406	32.6	1.283	3	12	860.1-1030-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.124	DIN 6537 K
10.30	406	53.2	2.094	5	12	860.1-1030-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.135	DIN 6537 L
10.30	406	84.1	3.311	8	12	860.1-1030-098A1-PM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	144°	20	0.169	COROMANT
10.32	406	32.6	1.283	3	12	860.1-1032-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.124	DIN 6537 K
10.32	406	53.3	2.098	5	12	860.1-1032-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.136	DIN 6537 L
10.32	406	84.2	3.315	8	12	860.1-1032-098A1-PM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	144°	20	0.169	COROMANT
10.40	409	32.9	1.295	3	12	860.1-1040-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.125	DIN 6537 K
10.40	409	53.7	2.114	5	12	860.1-1040-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.137	DIN 6537 L
10.40	409	84.9	3.343	8	12	860.1-1040-098A1-PM	☆	12.00	.472	163	6.417	161.3	6.350	115	4.528	1.7	.067	144°	20	0.171	COROMANT
10.45	411	53.9	2.122	5	12	860.1-1045-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.137	DIN 6537 L
10.50	413	33.2	1.307	3	12	860.1-1050-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.126	DIN 6537 K
10.50	413	54.2	2.134	5	12	860.1-1050-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.138	DIN 6537 L
10.50	413	85.7	3.374	8	12	860.1-1050-098A1-PM	☆	12.00	.472	163	6.417	161.3	6.350	115	4.528	1.7	.067	144°	20	0.173	COROMANT
10.60	417	33.5	1.319	3	12	860.1-1060-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.127	DIN 6537 K
10.60	417	54.7	2.154	5	12	860.1-1060-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.139	DIN 6537 L
10.70	421	33.8	1.331	3	12	860.1-1070-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.128	DIN 6537 K
10.70	421	55.2	2.173	5	12	860.1-1070-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.140	DIN 6537 L
10.70	421	87.3	3.437	8	12	860.1-1070-098A1-PM	☆	12.00	.472	163	6.417	161.3	6.350	115	4.528	1.7	.067	144°	20	0.177	COROMANT
10.71	422	33.9	1.335	3	12	860.1-1071-037A1-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	20	0.128	DIN 6537 K
10.71	422	55.3	2.177	5	12	860.1-1071-053A1-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	20	0.141	DIN 6537 L
10.80	425	34.2	1.346	3	12	860.1-1080-037A1-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	20	0.129	DIN 6537 K
10.80	425	55.8	2.197	5	12	860.1-1080-053A1-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	20	0.142	DIN 6537 L
10.80	425	88.2	3.472	8	12	860.1-1080-098A1-PM	☆	12.00	.472	163	6.417	161.2	6.346	115	4.528	1.8	.071	144°	20	0.179	COROMANT
10.90	429	34.5	1.358	3	12	860.1-1090-037A1-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	20	0.130	DIN 6537 K
10.90	429	56.3	2.217	5	12	860.1-1090-053A1-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	20	0.143	DIN 6537 L
11.00	433	34.8	1.370	3	12	860.1-1100-037A1-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	20	0.131	DIN 6537 K
11.00	433	56.8	2.236	5	12	860.1-1100-053A1-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	20	0.144	DIN 6537 L
11.00	433	89.8	3.535	8	12	860.1-1100-098A1-PM	☆	12.00	.472	163	6.417	161.2	6.346	115	4.528	1.8	.071	144°	20	0.183	COROMANT
11.10	437	35.1	1.382	3	12	860.1-1110-037A1-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	20	0.132	DIN 6537 K
11.10	437	57.3	2.256	5	12	860.1-1110-053A1-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	20	0.146	DIN 6537 L
11.10	437	90.6	3.567	8	12	860.1-1110-098A1-PM	☆	12.00	.472	163	6.417	161.2	6.346	115	4.528	1.8	.071	144°	20	0.185	COROMANT
11.11	437	35.1	1.382	3	12	860.1-1111-037A1-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	20	0.132	DIN 6537 K
11.11	437	57.4	2.260	5	12	860.1-1111-053A1-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	20	0.146	DIN 6537 L
11.11	437	90.7	3.571	8	12	860.1-1111-098A1-PM	☆	12.00	.472	163	6.417	161.2	6.346	115	4.528	1.8	.071	144°	20	0.185	COROMANT
11.20	441	35.4	1.394	3	12	860.1-1120-037A1-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	20	0.133	DIN 6537 K
11.20	441	57.6	2.268	5	12	860.1-1120-053A1-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	20	0.147	DIN 6537 L
11.20	441	91.4	3.598	8	12	860.1-1120-098A1-PM	☆	12.00	.472	163	6.417	161.2	6.346	115	4.528	1.8	.071	144°	20	0.187	COROMANT
11.30	445	35.7	1.406	3	12	860.1-1130-037A1-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	20	0.134	DIN 6537 K
11.30	445	57.4	2.260	5	12	860.1-1130-053A1-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	20	0.148	DIN 6537 L
11.30	445	92.2	3.630	8	12	860.1-1130-098A1-PM	☆	12.00	.472	163	6.417	161.2	6.346	115	4.528	1.8	.071	144°	20	0.189	COROMANT
11.40	449	36.1	1.421	3	12	860.1-1140-037A1-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	20	0.135	DIN 6537 K
11.40	449	57.3	2.256	5	12	860.1-1140-053A1-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	20	0.150	DIN 6537 L
11.40	449	93.1	3.665	8	12	860.1-1140-098A1-PM	☆	12.00	.472	163	6.417	161.1	6.343	115	4.528	1.9	.075	144°	20	0.191	COROMANT

D

E

F

G



E3



G6



B106



G2



G30

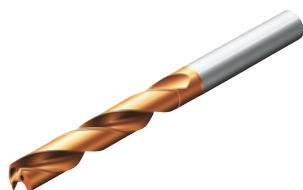
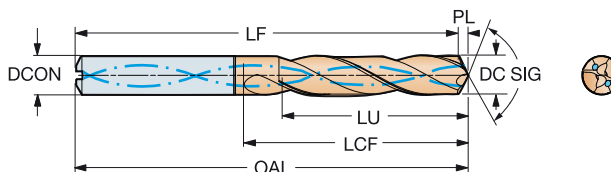
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNSCH8
4

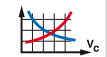
						Код заказа	4234	P Размеры, мм, дюйм											CP  		BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}			DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			
11.50	.453	36.4	1.433	3	12	860.1-1150-037A1-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	20	0.136	DIN 6537 K
11.50	.453	57.2	2.252	4	12	860.1-1150-053A1-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	20	0.151	DIN 6537 L
11.50	.453	93.9	3.697	8	12	860.1-1150-098A1-PM	☆	12.00	.472	163	6.417	161.1	6.343	116	4.567	1.9	.075	144°	20	0.151	COROMANT
11.51	.453	36.4	1.433	3	12	860.1-1151-037A1-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	20	0.136	DIN 6537 K
11.51	.453	57.2	2.252	4	12	860.1-1151-053A1-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	20	0.151	DIN 6537 L
11.60	.457	36.7	1.445	3	12	860.1-1160-037A1-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	20	0.137	DIN 6537 K
11.60	.457	57.1	2.248	4	12	860.1-1160-053A1-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	20	0.152	DIN 6537 L
11.70	.461	37.0	1.457	3	12	860.1-1170-037A1-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	20	0.138	DIN 6537 K
11.70	.461	57.0	2.244	4	12	860.1-1170-053A1-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	20	0.154	DIN 6537 L
11.70	.461	95.5	3.760	8	12	860.1-1170-098A1-PM	☆	12.00	.472	163	6.417	161.1	6.343	116	4.567	1.9	.075	144°	20	0.197	COROMANT
11.80	.465	37.3	1.469	3	12	860.1-1180-037A1-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	20	0.140	DIN 6537 K
11.80	.465	56.8	2.236	4	12	860.1-1180-053A1-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	20	0.155	DIN 6537 L
11.80	.465	96.3	3.791	8	12	860.1-1180-098A1-PM	☆	12.00	.472	163	6.417	161.1	6.343	116	4.567	1.9	.075	144°	20	0.199	COROMANT
11.90	.469	37.6	1.480	3	12	860.1-1190-037A1-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	20	0.141	DIN 6537 K
11.90	.469	56.7	2.232	4	12	860.1-1190-053A1-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	20	0.157	DIN 6537 L
11.90	.469	97.1	3.823	8	12	860.1-1190-098A1-PM	☆	12.00	.472	163	6.417	161.1	6.343	116	4.567	1.9	.075	144°	20	0.201	COROMANT
12.00	.472	38.0	1.496	3	12	860.1-1200-037A1-PM	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	144°	20	0.142	DIN 6537 K
12.00	.472	56.6	2.228	4	12	860.1-1200-053A1-PM	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	144°	20	0.158	DIN 6537 L
12.00	.472	98.0	3.858	8	12	860.1-1200-098A1-PM	☆	12.00	.472	163	6.417	161.0	6.339	116	4.567	2.0	.079	144°	20	0.204	COROMANT
12.10	.476	38.3	1.508	3	14	860.1-1210-040A1-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	20	0.175	DIN 6537 K
12.10	.476	62.5	2.461	5	14	860.1-1210-057A1-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	20	0.193	DIN 6537 L
12.10	.476	98.8	3.890	8	14	860.1-1210-115A1-PM	☆	14.00	.551	182	7.165	180.0	7.087	133	5.236	2.0	.079	144°	20	0.253	COROMANT
12.20	.480	38.6	1.520	3	14	860.1-1220-040A1-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	20	0.177	DIN 6537 K
12.20	.480	62.4	2.457	5	14	860.1-1220-057A1-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	20	0.194	DIN 6537 L
12.20	.480	99.6	3.921	8	14	860.1-1220-115A1-PM	☆	14.00	.551	182	7.165	180.0	7.087	133	5.236	2.0	.079	144°	20	0.255	COROMANT
12.30	.484	38.9	1.532	3	14	860.1-1230-040A1-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	20	0.178	DIN 6537 K
12.30	.484	62.2	2.449	5	14	860.1-1230-057A1-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	20	0.196	DIN 6537 L
12.30	.484	100.4	3.953	8	14	860.1-1230-115A1-PM	☆	14.00	.551	182	7.165	180.0	7.087	133	5.236	2.0	.079	144°	20	0.258	COROMANT
12.40	.488	62.1	2.445	5	14	860.1-1240-057A1-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	20	0.198	DIN 6537 L
12.40	.488	101.2	3.984	8	14	860.1-1240-115A1-PM	☆	14.00	.551	182	7.165	180.0	7.087	133	5.236	2.0	.079	144°	20	0.260	COROMANT
12.50	.492	39.5	1.555	3	14	860.1-1250-040A1-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	20	0.181	DIN 6537 K
12.50	.492	62.0	2.441	4	14	860.1-1250-057A1-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	20	0.199	DIN 6537 L
12.50	.492	102.0	4.016	8	14	860.1-1250-115A1-PM	☆	14.00	.551	182	7.165	180.0	7.087	133	5.236	2.0	.079	144°	20	0.263	COROMANT
12.60	.496	39.9	1.571	3	14	860.1-1260-040A1-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	20	0.182	DIN 6537 K
12.70	.500	40.2	1.583	3	14	860.1-1270-040A1-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	20	0.183	DIN 6537 K
12.70	.500	61.8	2.433	4	14	860.1-1270-057A1-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	20	0.203	DIN 6537 L
12.70	.500	103.7	4.083	8	14	860.1-1270-115A1-PM	☆	14.00	.551	182	7.165	179.9	7.083	134	5.276	2.1	.083	144°	20	0.268	COROMANT
12.80	.504	40.5	1.594	3	14	860.1-1280-040A1-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	20	0.185	DIN 6537 K
12.80	.504	61.6	2.425	4	14	860.1-1280-057A1-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	20	0.204	DIN 6537 L
12.80	.504	104.5	4.114	8	14	860.1-1280-115A1-PM	☆	14.00	.551	182	7.165	179.9	7.083	134	5.276	2.1	.083	144°	20	0.271	COROMANT
13.00	.512	41.1	1.618	3	14	860.1-1300-040A1-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	20	0.187	DIN 6537 K
13.00	.512	61.4	2.417	4	14	860.1-1300-057A1-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	20	0.208	DIN 6537 L
13.00	.512	106.1	4.177	8	14	860.1-1300-115A1-PM	☆	14.00	.551	182	7.165	179.9	7.083	134	5.276	2.1	.083	144°	20	0.276	COROMANT
13.10	.516	41.4	1.630	3	14	860.1-1310-040A1-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	20	0.189	DIN 6537 K
13.10	.516	61.3	2.413	4	14	860.1-1310-057A1-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	20	0.209	DIN 6537 L
13.10	.516	106.9	4.209	8	14	860.1-1310-115A1-PM	☆	14.00	.551	182	7.165	179.9	7.083	134	5.276	2.1	.083	144°	20	0.279	COROMANT



E3



G6



B106



G2

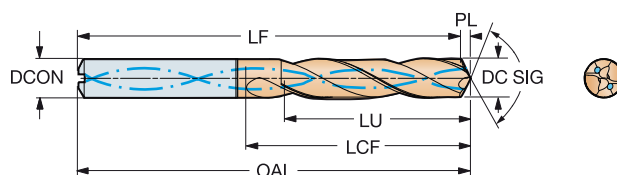
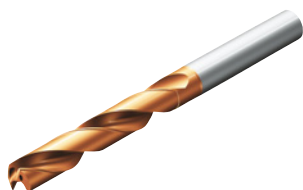


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNSCH8
4

											P Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
13.25	.522	41.9	1.650	3	14	860.1-1325-040A1-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	20	0.191	DIN 6537 K
13.25	.522	61.1	2.406	4	14	860.1-1325-057A1-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	20	0.212	DIN 6537 L
13.25	.522	108.1	4.256	8	14	860.1-1325-115A1-PM	☆	14.00	.551	182	7.165	179.9	7.083	134	5.276	2.1	.083	144°	20	0.283	COROMANT
13.50	.531	42.7	1.681	3	14	860.1-1350-040A1-PM	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	144°	20	0.194	DIN 6537 K
13.50	.531	60.8	2.394	4	14	860.1-1350-057A1-PM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	144°	20	0.216	DIN 6537 L
13.50	.531	110.2	4.339	8	14	860.1-1350-115A1-PM	☆	14.00	.551	182	7.165	179.8	7.079	134	5.276	2.2	.087	144°	20	0.290	COROMANT
13.75	.541	43.5	1.713	3	14	860.1-1375-040A1-PM	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	144°	20	0.198	DIN 6537 K
13.75	.541	60.5	2.382	4	14	860.1-1375-057A1-PM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	144°	20	0.220	DIN 6537 L
13.80	.543	43.4	1.709	3	14	860.1-1380-040A1-PM	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	144°	20	0.199	DIN 6537 K
13.80	.543	60.4	2.378	4	14	860.1-1380-057A1-PM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	144°	20	0.221	DIN 6537 L
13.80	.543	112.6	4.433	8	14	860.1-1380-115A1-PM	☆	14.00	.551	182	7.165	179.8	7.079	134	5.276	2.2	.087	144°	20	0.299	COROMANT
13.89	.547	60.3	2.374	4	14	860.1-1389-057A1-PM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	144°	20	0.223	DIN 6537 L
14.00	.551	44.3	1.744	3	14	860.1-1400-040A1-PM	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	144°	20	0.202	DIN 6537 K
14.00	.551	63.0	2.480	4	14	860.1-1400-057A1-PM	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	144°	20	0.225	DIN 6537 L
14.00	.551	114.3	4.500	8	14	860.1-1400-115A1-PM	☆	14.00	.551	182	7.165	179.7	7.075	134	5.276	2.3	.091	144°	20	0.305	COROMANT
14.25	.561	45.0	1.772	3	16	860.1-1425-044A1-PM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	145°	20	0.252	DIN 6537 K
14.25	.561	68.8	2.709	4	16	860.1-1425-062A1-PM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	145°	20	0.278	DIN 6537 L
14.29	.563	45.2	1.780	3	16	860.1-1429-044A1-PM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	144°	20	0.253	DIN 6537 K
14.29	.563	68.7	2.705	4	16	860.1-1429-062A1-PM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	144°	20	0.278	DIN 6537 L
14.50	.571	45.8	1.803	3	16	860.1-1450-044A1-PM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	145°	20	0.256	DIN 6537 K
14.50	.571	68.5	2.697	4	16	860.1-1450-062A1-PM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	145°	20	0.283	DIN 6537 L
14.69	.578	46.4	1.827	3	16	860.1-1469-044A1-PM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	145°	20	0.259	DIN 6537 K
14.69	.578	68.3	2.689	4	16	860.1-1469-062A1-PM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	145°	20	0.286	DIN 6537 L
14.75	.581	68.3	2.689	4	16	860.1-1475-062A1-PM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	145°	20	0.288	DIN 6537 L
14.80	.583	68.2	2.685	4	16	860.1-1480-062A1-PM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	145°	20	0.289	DIN 6537 L
15.00	.591	47.4	1.866	3	16	860.1-1500-044A1-PM	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	145°	20	0.264	DIN 6537 K
15.00	.591	68.0	2.677	4	16	860.1-1500-062A1-PM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	145°	20	0.293	DIN 6537 L
15.50	.610	49.0	1.929	3	16	860.1-1550-044A1-PM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	145°	20	0.273	DIN 6537 K
15.50	.610	67.5	2.657	4	16	860.1-1550-062A1-PM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	145°	20	0.303	DIN 6537 L
15.80	.622	49.2	1.937	3	16	860.1-1580-044A1-PM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	145°	20	0.278	DIN 6537 K
15.80	.622	67.2	2.646	4	16	860.1-1580-062A1-PM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	145°	20	0.310	DIN 6537 L
15.87	.625	49.1	1.933	3	16	860.1-1587-044A1-PM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	145°	20	0.280	DIN 6537 K
15.87	.625	67.1	2.642	4	16	860.1-1587-062A1-PM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	145°	20	0.311	DIN 6537 L
16.00	.630	49.0	1.929	3	16	860.1-1600-044A1-PM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	145°	20	0.282	DIN 6537 K
16.00	.630	67.0	2.638	4	16	860.1-1600-062A1-PM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	145°	20	0.314	DIN 6537 L
16.00	.630	130.5	5.138	8	16	860.1-1600-133A1-PM	☆	16.00	.630	204	8.032	201.5	7.933	154	6.063	2.5	.098	145°	20	0.442	COROMANT
16.10	.634	50.9	2.004	3	18	860.1-1610-050A1-PM	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	145°	20	0.337	DIN 6537 K
16.10	.634	76.9	3.028	4	18	860.1-1610-070A1-PM	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	145°	20	0.373	DIN 6537 L
16.50	.650	52.1	2.051	3	18	860.1-1650-050A1-PM	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	145°	20	0.345	DIN 6537 K
16.50	.650	76.5	3.012	4	18	860.1-1650-070A1-PM	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	145°	20	0.383	DIN 6537 L
16.67	.656	52.6	2.071	3	18	860.1-1667-050A1-PM	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	145°	20	0.349	DIN 6537 K
16.67	.656	76.3	3.004	4	18	860.1-1667-070A1-PM	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	145°	20	0.388	DIN 6537 L
16.80	.661	53.0	2.087	3	18	860.1-1680-050A1-PM	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	145°	20	0.351	DIN 6537 K
16.80	.661	76.2	3.000	4	18	860.1-1680-070A1-PM	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	145°	20	0.391	DIN 6537 L
17.00	.669	53.7	2.114	3	18	860.1-1700-050A1-PM	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	145°	20	0.356	DIN 6537 K
17.00	.669	76.0	2.992	4	18	860.1-1700-070A1-PM	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	145°	20	0.396	DIN 6537 L

B

C

D

E

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G



E3



G6



B106



G2



G30

A

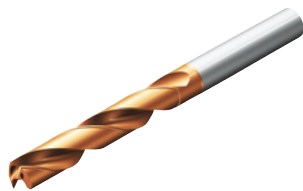
СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

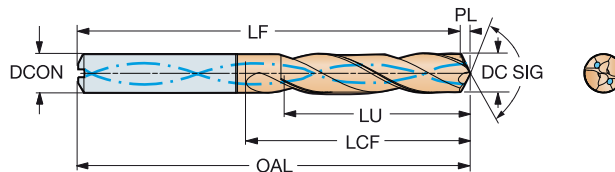
Внутренний подвод СОЖ

B



TCHA
CNSC

H8
4



C

							P	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа		4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	 Kg
17.50	.689	55.2	2.173	3	18	860.1-1750-050A1-PM	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	145°	20	0.366	DIN 6537 K
17.50	.689	75.5	2.972	4	18	860.1-1750-070A1-PM	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	145°	20	0.409	DIN 6537 L
17.80	.701	75.2	2.961	4	18	860.1-1780-070A1-PM	☆	18.00	.709	143	5.630	140.2	5.520	93	3.661	2.8	.110	145°	20	0.418	DIN 6537 L
18.00	.709	56.8	2.236	3	18	860.1-1800-050A1-PM	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	146°	20	0.378	DIN 6537 K
18.00	.709	78.6	3.094	4	18	860.1-1800-070A1-PM	☆	18.00	.709	143	5.630	140.2	5.520	93	3.661	2.8	.110	146°	20	0.423	DIN 6537 L
18.50	.728	58.4	2.299	3	20	860.1-1850-055A1-PM	☆	20.00	.787	131	5.157	128.1	5.043	79	3.110	2.9	.114	145°	20	0.455	DIN 6537 K
18.80	.740	59.3	2.335	3	20	860.1-1880-055A1-PM	☆	20.00	.787	131	5.157	128.1	5.043	79	3.110	2.9	.114	145°	20	0.462	DIN 6537 K
18.80	.740	86.0	3.386	4	20	860.1-1880-077A1-PM	☆	20.00	.787	153	6.024	150.1	5.909	101	3.976	2.9	.114	145°	20	0.517	DIN 6537 L
19.00	.748	59.9	2.358	3	20	860.1-1900-055A1-PM	☆	20.00	.787	131	5.157	128.1	5.043	79	3.110	2.9	.114	145°	20	0.467	DIN 6537 K
19.00	.748	85.8	3.378	4	20	860.1-1900-077A1-PM	☆	20.00	.787	153	6.024	150.1	5.909	101	3.976	2.9	.114	145°	20	0.523	DIN 6537 L
19.05	.750	60.1	2.366	3	20	860.1-1905-055A1-PM	☆	20.00	.787	131	5.157	128.0	5.039	79	3.110	3.0	.118	146°	20	0.469	DIN 6537 K
19.05	.750	85.8	3.378	4	20	860.1-1905-077A1-PM	☆	20.00	.787	153	6.024	150.0	5.906	101	3.976	3.0	.118	146°	20	0.525	DIN 6537 L
19.80	.780	62.4	2.457	3	20	860.1-1980-055A1-PM	☆	20.00	.787	131	5.157	128.0	5.039	79	3.110	3.0	.118	146°	20	0.488	DIN 6537 K
20.00	.787	63.0	2.480	3	20	860.1-2000-055A1-PM	☆	20.00	.787	131	5.157	127.9	5.035	79	3.110	3.1	.122	146°	20	0.494	DIN 6537 K
20.00	.787	85.0	3.346	4	20	860.1-2000-077A1-PM	☆	20.00	.787	153	6.024	149.9	5.902	101	3.976	3.1	.122	146°	20	0.555	DIN 6537 L

E

F

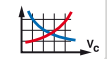
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E3



G6



B106



G2

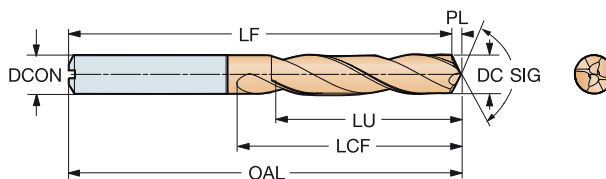
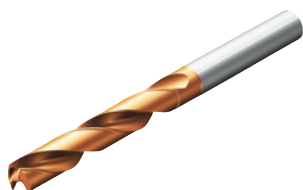


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Наружный подвод СОЖ

TCHА
CNSCH8
0

											p Размеры, мм, дюйм									
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	Kg	BSG
3.00	.118	9.5	.374	3	6	860.1-0300-016A0-PM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	142°	0.016	DIN 6537 K
3.00	.118	15.5	.610	5	6	860.1-0300-021A0-PM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	142°	0.017	DIN 6537 L
3.10	.122	9.8	.386	3	6	860.1-0310-016A0-PM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	143°	0.017	DIN 6537 K
3.10	.122	16.0	.630	5	6	860.1-0310-021A0-PM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	143°	0.017	DIN 6537 L
3.20	.126	10.1	.398	3	6	860.1-0320-016A0-PM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	143°	0.017	DIN 6537 K
3.20	.126	16.5	.650	5	6	860.1-0320-021A0-PM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	143°	0.017	DIN 6537 L
3.30	.130	10.5	.413	3	6	860.1-0330-016A0-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	0.017	DIN 6537 K
3.30	.130	17.1	.673	5	6	860.1-0330-021A0-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	0.017	DIN 6537 L
3.38	.133	17.5	.689	5	6	860.1-0338-021A0-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	138°	0.017	DIN 6537 L
3.40	.134	10.8	.425	3	6	860.1-0340-016A0-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	0.017	DIN 6537 K
3.40	.134	17.6	.693	5	6	860.1-0340-021A0-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	0.017	DIN 6537 L
3.50	.138	11.1	.437	3	6	860.1-0350-016A0-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	0.017	DIN 6537 K
3.50	.138	18.1	.713	5	6	860.1-0350-021A0-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	0.017	DIN 6537 L
3.60	.142	11.4	.449	3	6	860.1-0360-016A0-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	0.017	DIN 6537 K
3.60	.142	18.6	.732	5	6	860.1-0360-021A0-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	0.018	DIN 6537 L
3.70	.146	11.7	.461	3	6	860.1-0370-016A0-PM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	143°	0.018	DIN 6537 K
3.70	.146	19.1	.752	5	6	860.1-0370-021A0-PM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	143°	0.018	DIN 6537 L
3.80	.150	12.1	.476	3	6	860.1-0380-018A0-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	0.018	DIN 6537 K
3.80	.150	19.7	.776	5	6	860.1-0380-027A0-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	0.019	DIN 6537 L
3.90	.154	12.4	.488	3	6	860.1-0390-018A0-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	0.018	DIN 6537 K
3.90	.154	20.2	.795	5	6	860.1-0390-027A0-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	0.019	DIN 6537 L
4.00	.157	12.7	.500	3	6	860.1-0400-018A0-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	0.019	DIN 6537 K
4.00	.157	20.7	.815	5	6	860.1-0400-027A0-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	0.019	DIN 6537 L
4.10	.161	13.0	.512	3	6	860.1-0410-018A0-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	0.019	DIN 6537 K
4.10	.161	21.2	.835	5	6	860.1-0410-027A0-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	0.020	DIN 6537 L
4.20	.165	13.3	.524	3	6	860.1-0420-018A0-PM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	141°	0.019	DIN 6537 K
4.20	.165	21.7	.854	5	6	860.1-0420-027A0-PM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	141°	0.020	DIN 6537 L
4.30	.169	13.7	.539	3	6	860.1-0430-018A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	0.019	DIN 6537 K
4.30	.169	22.3	.878	5	6	860.1-0430-027A0-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	0.020	DIN 6537 L
4.40	.173	14.0	.551	3	6	860.1-0440-018A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	141°	0.019	DIN 6537 K
4.40	.173	22.8	.898	5	6	860.1-0440-027A0-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	141°	0.021	DIN 6537 L
4.50	.177	14.3	.563	3	6	860.1-0450-018A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	0.020	DIN 6537 K
4.50	.177	23.3	.917	5	6	860.1-0450-027A0-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	0.020	DIN 6537 L
4.55	.179	23.5	.925	5	6	860.1-0455-027A0-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	0.021	DIN 6537 L
4.60	.181	14.6	.575	3	6	860.1-0460-018A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	0.020	DIN 6537 K
4.60	.181	23.8	.937	5	6	860.1-0460-027A0-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	0.021	DIN 6537 L
4.70	.185	14.6	.575	3	6	860.1-0470-018A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	142°	0.020	DIN 6537 K
4.70	.185	24.3	.957	5	6	860.1-0470-027A0-PM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	142°	0.021	DIN 6537 L
4.80	.189	15.2	.598	3	6	860.1-0480-019A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	0.022	DIN 6537 K
4.80	.189	24.8	.976	5	6	860.1-0480-037A0-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	0.024	DIN 6537 L
4.90	.193	15.5	.610	3	6	860.1-0490-019A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	0.023	DIN 6537 K
4.90	.193	25.3	.996	5	6	860.1-0490-037A0-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	0.024	DIN 6537 L
5.00	.197	15.8	.622	3	6	860.1-0500-019A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	0.023	DIN 6537 K
5.00	.197	25.8	1.016	5	6	860.1-0500-037A0-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	0.025	DIN 6537 L
5.10	.201	16.1	.634	3	6	860.1-0510-019A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	0.023	DIN 6537 K
5.10	.201	26.3	1.035	5	6	860.1-0510-037A0-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	0.025	DIN 6537 L



E3



G6



B106



G2

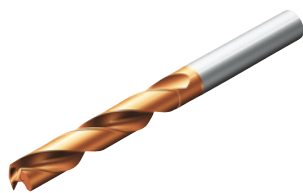
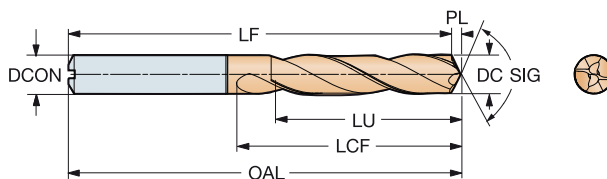


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик НА

Наружный подвод СОЖ

TCHА
CNSCH8
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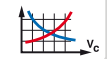
							Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	4234	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	Kg	BSG
5.20	.205	16.4	.646	3	6	860.1-0520-019A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	0.024	DIN 6537 K
5.20	.205	26.8	1.055	5	6	860.1-0520-037A0-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	0.026	DIN 6537 L
5.30	.209	16.7	.657	3	6	860.1-0530-019A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	0.024	DIN 6537 K
5.30	.209	27.3	1.075	5	6	860.1-0530-037A0-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	0.026	DIN 6537 L
5.40	.213	17.0	.669	3	6	860.1-0540-019A0-PM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	145°	0.025	DIN 6537 K
5.40	.213	27.8	1.094	5	6	860.1-0540-037A0-PM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	145°	0.027	DIN 6537 L
5.50	.217	17.4	.685	3	6	860.1-0550-019A0-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	0.025	DIN 6537 K
5.50	.217	28.4	1.118	5	6	860.1-0550-037A0-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	0.027	DIN 6537 L
5.60	.220	17.7	.697	3	6	860.1-0560-019A0-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	0.025	DIN 6537 K
5.60	.220	28.9	1.138	5	6	860.1-0560-037A0-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	0.028	DIN 6537 L
5.70	.224	17.7	.697	3	6	860.1-0570-019A0-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	0.026	DIN 6537 K
5.70	.224	29.4	1.157	5	6	860.1-0570-037A0-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	0.028	DIN 6537 L
5.80	.228	17.6	.693	3	6	860.1-0580-019A0-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	0.026	DIN 6537 K
5.80	.228	29.9	1.177	5	6	860.1-0580-037A0-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	0.028	DIN 6537 L
5.90	.232	17.4	.685	2	6	860.1-0590-019A0-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	0.026	DIN 6537 K
5.90	.232	30.4	1.197	5	6	860.1-0590-037A0-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	0.029	DIN 6537 L
6.00	.236	18.9	.744	3	6	860.1-0600-019A0-PM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	145°	0.027	DIN 6537 K
6.00	.236	30.9	1.217	5	6	860.1-0600-037A0-PM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	145°	0.029	DIN 6537 L
6.10	.240	19.3	.760	3	8	860.1-0610-024A0-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	143°	0.040	DIN 6537 K
6.10	.240	31.5	1.240	5	8	860.1-0610-040A0-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	143°	0.042	DIN 6537 L
6.20	.244	19.6	.772	3	8	860.1-0620-024A0-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	144°	0.040	DIN 6537 K
6.20	.244	32.0	1.260	5	8	860.1-0620-040A0-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	144°	0.043	DIN 6537 L
6.30	.248	19.9	.783	3	8	860.1-0630-024A0-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	144°	0.041	DIN 6537 K
6.30	.248	32.5	1.280	5	8	860.1-0630-040A0-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	144°	0.043	DIN 6537 L
6.40	.252	20.2	.795	3	8	860.1-0640-024A0-PM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	144°	0.041	DIN 6537 K
6.40	.252	33.0	1.299	5	8	860.1-0640-040A0-PM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	144°	0.044	DIN 6537 L
6.50	.256	20.6	.811	3	8	860.1-0650-024A0-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	0.042	DIN 6537 K
6.50	.256	33.6	1.323	5	8	860.1-0650-040A0-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	0.045	DIN 6537 L
6.60	.260	20.9	.823	3	8	860.1-0660-024A0-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	0.042	DIN 6537 K
6.60	.260	34.1	1.343	5	8	860.1-0660-040A0-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	0.045	DIN 6537 L
6.70	.264	21.2	.835	3	8	860.1-0670-024A0-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	0.043	DIN 6537 K
6.70	.264	34.6	1.362	5	8	860.1-0670-040A0-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	0.046	DIN 6537 L
6.80	.268	21.5	.846	3	8	860.1-0680-024A0-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	0.043	DIN 6537 K
6.80	.268	35.1	1.382	5	8	860.1-0680-040A0-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	0.046	DIN 6537 L
6.90	.272	21.8	.858	3	8	860.1-0690-024A0-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	0.044	DIN 6537 K
6.90	.272	35.6	1.402	5	8	860.1-0690-040A0-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	0.047	DIN 6537 L
7.00	.276	22.1	.870	3	8	860.1-0700-024A0-PM	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	144°	0.044	DIN 6537 K
7.00	.276	36.1	1.421	5	8	860.1-0700-040A0-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	0.048	DIN 6537 L
7.10	.280	22.4	.882	3	8	860.1-0710-028A0-PM	☆	8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	144°	0.044	DIN 6537 K
7.10	.280	36.6	1.441	5	8	860.1-0710-040A0-PM	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	144°	0.048	DIN 6537 L
7.20	.283	22.8	.898	3	8	860.1-0720-028A0-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	0.045	DIN 6537 K
7.20	.283	37.2	1.465	5	8	860.1-0720-040A0-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	0.049	DIN 6537 L
7.30	.287	23.1	.909	3	8	860.1-0730-028A0-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	0.045	DIN 6537 K
7.30	.287	37.7	1.484	5	8	860.1-0730-040A0-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	0.050	DIN 6537 L
7.40	.291	23.4	.921	3	8	860.1-0740-028A0-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	0.046	DIN 6537 K
7.40	.291	38.2	1.504	5	8	860.1-0740-040A0-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	0.050	DIN 6537 L



E3



G6



B106



G2

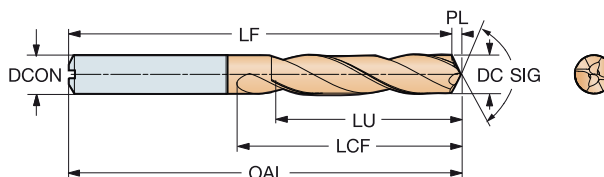
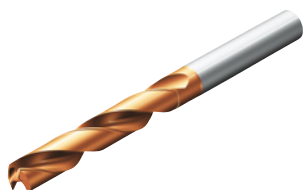


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Наружный подвод СОЖ

TCHА
CNSCH8
0

										P Размеры, мм, дюйм									
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	424	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG
7.50	.295	23.7	.933	3	8	860.1-0750-028A0-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	0.046
7.50	.295	38.7	1.524	5	8	860.1-0750-040A0-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	0.051
7.60	.299	24.0	.945	3	8	860.1-0760-028A0-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	0.047
7.70	.303	24.3	.957	3	8	860.1-0770-028A0-PM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	144°	0.047
7.70	.303	39.7	1.563	5	8	860.1-0770-040A0-PM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	144°	0.052
7.80	.307	24.7	.972	3	8	860.1-0780-028A0-PM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	144°	0.048
7.80	.307	40.3	1.587	5	8	860.1-0780-040A0-PM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	144°	0.053
7.90	.311	25.0	.984	3	8	860.1-0790-028A0-PM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	144°	0.048
7.90	.311	40.8	1.606	5	8	860.1-0790-040A0-PM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	144°	0.054
8.00	.315	25.3	.996	3	8	860.1-0800-028A0-PM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	145°	0.049
8.00	.315	41.3	1.626	5	8	860.1-0800-040A0-PM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	145°	0.054
8.10	.319	25.6	1.008	3	10	860.1-0810-031A0-PM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	144°	0.072
8.10	.319	41.8	1.646	5	10	860.1-0810-045A0-PM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	144°	0.079
8.20	.323	25.9	1.020	3	10	860.1-0820-031A0-PM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	144°	0.073
8.20	.323	42.3	1.665	5	10	860.1-0820-045A0-PM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	144°	0.079
8.30	.327	26.3	1.035	3	10	860.1-0830-031A0-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	0.073
8.30	.327	42.9	1.689	5	10	860.1-0830-045A0-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	0.080
8.40	.331	26.6	1.047	3	10	860.1-0840-031A0-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	0.074
8.40	.331	43.4	1.709	5	10	860.1-0840-045A0-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	0.081
8.50	.335	26.9	1.059	3	10	860.1-0850-031A0-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	0.075
8.50	.335	43.9	1.728	5	10	860.1-0850-045A0-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	0.082
8.60	.339	27.2	1.071	3	10	860.1-0860-031A0-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	0.076
8.60	.339	44.4	1.748	5	10	860.1-0860-045A0-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	0.083
8.70	.343	27.5	1.083	3	10	860.1-0870-031A0-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	0.076
8.70	.343	44.9	1.768	5	10	860.1-0870-045A0-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	0.084
8.80	.346	27.8	1.094	3	10	860.1-0880-031A0-PM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	144°	0.077
8.80	.346	45.4	1.787	5	10	860.1-0880-045A0-PM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	144°	0.085
9.00	.354	28.5	1.122	3	10	860.1-0900-031A0-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	0.079
9.00	.354	46.5	1.831	5	10	860.1-0900-045A0-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	0.086
9.10	.358	28.8	1.134	3	10	860.1-0910-031A0-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	0.079
9.20	.362	29.1	1.146	3	10	860.1-0920-031A0-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	0.080
9.20	.362	47.5	1.870	5	10	860.1-0920-045A0-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	0.088
9.30	.366	29.4	1.157	3	10	860.1-0930-031A0-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	0.081
9.30	.366	48.0	1.890	5	10	860.1-0930-045A0-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	0.089
9.40	.370	29.7	1.169	3	10	860.1-0940-031A0-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	0.082
9.50	.374	30.0	1.181	3	10	860.1-0950-031A0-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	0.082
9.50	.374	48.7	1.917	5	10	860.1-0950-045A0-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	0.091
9.60	.378	30.3	1.193	3	10	860.1-0960-031A0-PM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	144°	0.083
9.60	.378	48.5	1.909	5	10	860.1-0960-045A0-PM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	144°	0.092
9.70	.382	30.7	1.209	3	10	860.1-0970-031A0-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	0.084
9.70	.382	48.4	1.906	4	10	860.1-0970-045A0-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	0.093
9.80	.386	31.0	1.220	3	10	860.1-0980-031A0-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	0.085
9.80	.386	48.3	1.902	4	10	860.1-0980-045A0-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	0.094
9.90	.390	31.3	1.232	3	10	860.1-0990-031A0-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	0.086
9.90	.390	48.1	1.894	4	10	860.1-0990-045A0-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	0.095
10.00	.394	31.6	1.244	3	10	860.1-1000-031A0-PM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	144°	0.086
10.00	.394	48.0	1.890	4	10	860.1-1000-045A0-PM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	144°	0.096



E3



G6



B106



G2



G30

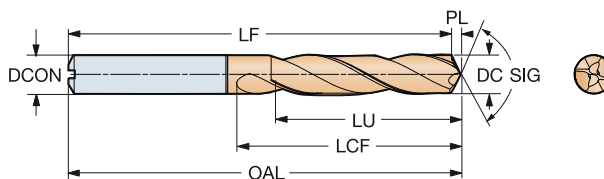
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Наружный подвод СОЖ

TCH
CNSCH8
0

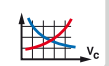
						Код заказа	4234	Размеры, мм, дюйм												BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}			DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		
10.10	.398	31.9	1.256	3	12	860.1-1010-037A0-PM	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	144°	0.122	DIN 6537 K
10.10	.398	52.1	2.051	5	12	860.1-1010-053A0-PM	☆	12.00	.472	118	4.646	116.4	4.583	71	2.795	1.6	.063	144°	0.133	DIN 6537 L
10.20	.402	32.3	1.272	3	12	860.1-1020-037A0-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	0.123	DIN 6537 K
10.20	.402	52.7	2.075	5	12	860.1-1020-053A0-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	0.134	DIN 6537 L
10.30	.406	32.6	1.283	3	12	860.1-1030-037A0-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	0.124	DIN 6537 K
10.30	.406	53.2	2.094	5	12	860.1-1030-053A0-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	0.135	DIN 6537 L
10.40	.409	32.9	1.295	3	12	860.1-1040-037A0-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	0.125	DIN 6537 K
10.40	.409	53.7	2.114	5	12	860.1-1040-053A0-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	0.137	DIN 6537 L
10.50	.413	33.2	1.307	3	12	860.1-1050-037A0-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	0.126	DIN 6537 K
10.50	.413	54.2	2.134	5	12	860.1-1050-053A0-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	0.138	DIN 6537 L
10.60	.417	33.5	1.319	3	12	860.1-1060-037A0-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	0.127	DIN 6537 K
10.60	.417	54.7	2.154	5	12	860.1-1060-053A0-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	0.139	DIN 6537 L
10.70	.421	33.8	1.331	3	12	860.1-1070-037A0-PM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	144°	0.128	DIN 6537 K
10.70	.421	55.2	2.173	5	12	860.1-1070-053A0-PM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	144°	0.140	DIN 6537 L
10.80	.425	34.2	1.346	3	12	860.1-1080-037A0-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	0.129	DIN 6537 K
10.80	.425	55.8	2.197	5	12	860.1-1080-053A0-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	0.142	DIN 6537 L
10.90	.429	34.5	1.358	3	12	860.1-1090-037A0-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	0.130	DIN 6537 K
11.00	.433	34.8	1.370	3	12	860.1-1100-037A0-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	0.131	DIN 6537 K
11.00	.433	56.8	2.236	5	12	860.1-1100-053A0-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	0.144	DIN 6537 L
11.10	.437	35.1	1.382	3	12	860.1-1110-037A0-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	0.132	DIN 6537 K
11.10	.437	57.3	2.256	5	12	860.1-1110-053A0-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	0.146	DIN 6537 L
11.20	.441	35.4	1.394	3	12	860.1-1120-037A0-PM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	144°	0.133	DIN 6537 K
11.20	.441	57.6	2.268	5	12	860.1-1120-053A0-PM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	144°	0.147	DIN 6537 L
11.50	.453	36.4	1.433	3	12	860.1-1150-037A0-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	0.140	DIN 6537 K
11.50	.453	57.2	2.252	4	12	860.1-1150-053A0-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	0.136	DIN 6537 L
11.60	.457	36.7	1.445	3	12	860.1-1160-037A0-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	0.137	DIN 6537 K
11.70	.461	37.0	1.457	3	12	860.1-1170-037A0-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	0.138	DIN 6537 K
11.70	.461	57.0	2.244	4	12	860.1-1170-053A0-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	0.154	DIN 6537 L
11.80	.465	37.3	1.469	3	12	860.1-1180-037A0-PM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	144°	0.140	DIN 6537 K
11.80	.465	56.8	2.236	4	12	860.1-1180-053A0-PM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	144°	0.155	DIN 6537 L
12.00	.472	38.0	1.496	3	12	860.1-1200-037A0-PM	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	144°	0.142	DIN 6537 K
12.00	.472	56.6	2.228	4	12	860.1-1200-053A0-PM	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	144°	0.158	DIN 6537 L
12.10	.476	38.3	1.508	3	14	860.1-1210-040A0-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	0.175	DIN 6537 K
12.10	.476	62.5	2.461	5	14	860.1-1210-057A0-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	0.193	DIN 6537 L
12.20	.480	38.6	1.520	3	14	860.1-1220-040A0-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	0.177	DIN 6537 K
12.20	.480	62.4	2.457	5	14	860.1-1220-057A0-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	0.194	DIN 6537 L
12.30	.484	38.9	1.532	3	14	860.1-1230-040A0-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	0.178	DIN 6537 K
12.30	.484	62.2	2.449	5	14	860.1-1230-057A0-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	0.196	DIN 6537 L
12.40	.488	39.2	1.543	3	14	860.1-1240-040A0-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	0.179	DIN 6537 K
12.50	.492	39.5	1.555	3	14	860.1-1250-040A0-PM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	144°	0.181	DIN 6537 K
12.50	.492	62.0	2.441	4	14	860.1-1250-057A0-PM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	144°	0.199	DIN 6537 L
12.60	.496	39.9	1.571	3	14	860.1-1260-040A0-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	0.182	DIN 6537 K
12.60	.496	61.9	2.437	4	14	860.1-1260-057A0-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	0.201	DIN 6537 L
12.70	.500	40.2	1.583	3	14	860.1-1270-040A0-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	0.183	DIN 6537 K
12.70	.500	61.8	2.433	4	14	860.1-1270-057A0-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	0.203	DIN 6537 L
12.80	.504	40.5	1.594	3	14	860.1-1280-040A0-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	0.185	DIN 6537 K



E3



G6



B106



G2

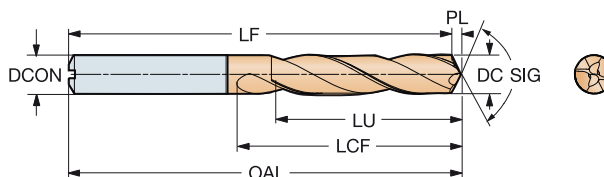
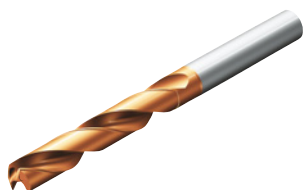


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Наружный подвод СОЖ

TCHА
CNSCH8
0

B

C

						Р	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}		Код заказа	424	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	
13.00	.512	41.1	1.618	3	14	860.1-1300-040A0-PM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	144°	0.187	DIN 6537 K
13.00	.512	61.4	2.417	4	14	860.1-1300-057A0-PM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	144°	0.208	DIN 6537 L
13.50	.531	42.7	1.681	3	14	860.1-1350-040A0-PM	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	144°	0.194	DIN 6537 K
13.50	.531	60.8	2.394	4	14	860.1-1350-057A0-PM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	144°	0.216	DIN 6537 L
13.80	.543	43.4	1.709	3	14	860.1-1380-040A0-PM	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	144°	0.199	DIN 6537 K
13.80	.543	60.4	2.378	4	14	860.1-1380-057A0-PM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	144°	0.221	DIN 6537 L
14.00	.551	44.3	1.744	3	14	860.1-1400-040A0-PM	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	144°	0.202	DIN 6537 K
14.00	.551	63.0	2.480	4	14	860.1-1400-057A0-PM	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	144°	0.225	DIN 6537 L
14.25	.561	45.0	1.772	3	16	860.1-1425-044A0-PM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	145°	0.252	DIN 6537 K
14.25	.561	68.8	2.709	4	16	860.1-1425-062A0-PM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	145°	0.278	DIN 6537 L
14.50	.571	45.8	1.803	3	16	860.1-1450-044A0-PM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	145°	0.256	DIN 6537 K
14.50	.571	68.5	2.697	4	16	860.1-1450-062A0-PM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	145°	0.283	DIN 6537 L
15.00	.591	47.4	1.866	3	16	860.1-1500-044A0-PM	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	145°	0.264	DIN 6537 K
15.00	.591	68.0	2.677	4	16	860.1-1500-062A0-PM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	145°	0.293	DIN 6537 L
15.50	.610	49.0	1.929	3	16	860.1-1550-044A0-PM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	145°	0.273	DIN 6537 K
15.80	.622	49.2	1.937	3	16	860.1-1580-044A0-PM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	145°	0.278	DIN 6537 K
15.80	.622	67.2	2.646	4	16	860.1-1580-062A0-PM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	145°	0.310	DIN 6537 L
16.00	.630	49.0	1.929	3	16	860.1-1600-044A0-PM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	145°	0.282	DIN 6537 K
16.00	.630	67.0	2.638	4	16	860.1-1600-062A0-PM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	145°	0.314	DIN 6537 L
16.50	.650	52.1	2.051	3	18	860.1-1650-050A0-PM	☆	18.00	.709	123	4.843	120.4	4.740	73	2.874	2.6	.102	145°	0.345	DIN 6537 K
16.50	.650	76.5	3.012	4	18	860.1-1650-070A0-PM	☆	18.00	.709	143	5.630	140.4	5.528	93	3.661	2.6	.102	143°	0.383	DIN 6537 L
17.00	.669	53.7	2.114	3	18	860.1-1700-050A0-PM	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	141°	0.356	DIN 6537 K
17.00	.669	76.0	2.992	4	18	860.1-1700-070A0-PM	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	140°	0.396	DIN 6537 L
17.50	.689	55.2	2.173	3	18	860.1-1750-050A0-PM	☆	18.00	.709	123	4.843	120.3	4.736	73	2.874	2.7	.106	138°	0.366	DIN 6537 K
17.50	.689	75.5	2.972	4	18	860.1-1750-070A0-PM	☆	18.00	.709	143	5.630	140.3	5.524	93	3.661	2.7	.106	137°	0.409	DIN 6537 L
18.00	.709	56.8	2.236	3	18	860.1-1800-050A0-PM	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	135°	0.378	DIN 6537 K
18.00	.709	78.6	3.094	4	18	860.1-1800-070A0-PM	☆	18.00	.709	143	5.630	140.2	5.520	93	3.661	2.8	.110	134°	0.423	DIN 6537 L
18.50	.728	58.4	2.299	3	20	860.1-1850-055A0-PM	☆	20.00	.787	131	5.157	128.1	5.043	79	3.110	2.9	.114	145°	0.455	DIN 6537 K
19.00	.748	59.9	2.358	3	20	860.1-1900-055A0-PM	☆	20.00	.787	131	5.157	128.1	5.043	79	3.110	2.9	.114	144°	0.467	DIN 6537 K
20.00	.787	63.0	2.480	3	20	860.1-2000-055A0-PM	☆	20.00	.787	131	5.157	127.9	5.035	79	3.110	3.1	.122	143°	0.494	DIN 6537 K
20.00	.787	85.0	3.346	4	20	860.1-2000-077A0-PM	☆	20.00	.787	153	6.024	149.9	5.902	101	3.976	3.1	.122	141°	0.555	DIN 6537 L

D

E

F

G



E3



G6



B106



G2



G30

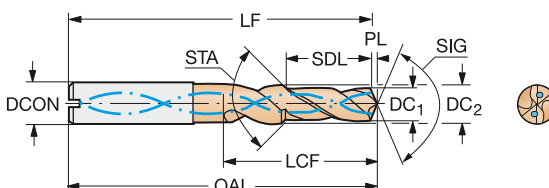
Цельные твердосплавные свёрла CoroDrill® 860 для обработки отверстия и фаски

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHA
CNSC

H9
4



										Код заказа	4234	Размеры, мм, дюйм														CP Bar		BSG
DC ₁	DC ₁ "	DC ₂	DC ₂ "	SDL	SDL"	STA	LU	LU"	CZC _{MS}			DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG						
3.35	.132	4.50	.177	11.00	.433	90°	12.1	.476	6	860.2-0335-011A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	22	.866	0.6	.024	143°	20	0.019	COROMANT			
3.40	.134	4.60	.181	11.00	.433	90°	12.2	.480	6	860.2-0340-011A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	22	.866	0.6	.024	143°	20	0.019	COROMANT			
3.70	.146	5.00	.197	13.00	.511	90°	14.3	.563	6	860.2-0370-012A1-PM	☆	6.00	.236	74	2.913	73.4	2.890	24	.945	0.6	.024	143°	20	0.020	COROMANT			
4.25	.167	5.70	.224	14.00	.551	90°	15.5	.610	6	860.2-0425-013A1-PM	☆	6.00	.236	74	2.913	73.3	2.886	26	1.024	0.7	.028	141°	20	0.021	COROMANT			
4.30	.169	5.80	.228	14.00	.551	90°	15.5	.610	6	860.2-0430-013A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	26	1.024	0.8	.031	142°	20	0.021	COROMANT			
4.65	.183	5.90	.232	14.00	.551	90°	15.4	.606	6	860.2-0465-014A1-PM	☆	6.00	.236	74	2.913	73.2	2.882	27	1.063	0.8	.031	142°	20	0.022	COROMANT			
5.00	.197	6.80	.268	15.00	.590	90°	16.7	.657	8	860.2-0500-015A1-PM	☆	8.00	.315	79	3.110	78.2	3.079	30	1.181	0.8	.031	142°	20	0.036	COROMANT			
5.10	.201	6.90	.272	16.00	.629	90°	17.7	.697	8	860.2-0510-016A1-PM	☆	8.00	.315	79	3.110	78.2	3.079	31	1.220	0.8	.031	142°	20	0.036	COROMANT			
5.30	.209	7.20	.283	16.00	.629	90°	17.8	.701	8	860.2-0530-016A1-PM	☆	8.00	.315	79	3.110	78.2	3.079	32	1.260	0.8	.031	142°	20	0.037	COROMANT			
5.50	.217	7.40	.291	17.00	.669	90°	18.8	.740	8	860.2-0550-017A1-PM	☆	8.00	.315	79	3.110	78.1	3.075	33	1.299	0.9	.035	142°	20	0.038	COROMANT			
5.55	.219	7.50	.295	17.00	.669	90°	18.8	.740	8	860.2-0555-017A1-PM	☆	8.00	.315	79	3.110	78.1	3.075	33	1.299	0.9	.035	142°	20	0.038	COROMANT			
6.60	.260	8.90	.350	20.00	.787	90°	22.2	.874	10	860.2-0660-020A1-PM	☆	10.00	.394	89	3.504	87.9	3.461	39	1.535	1.1	.043	144°	20	0.065	COROMANT			
6.75	.266	9.10	.358	21.00	.826	90°	23.3	.917	10	860.2-0675-021A1-PM	☆	10.00	.394	89	3.504	87.9	3.461	40	1.575	1.1	.043	144°	20	0.066	COROMANT			
6.85	.270	9.20	.362	21.00	.826	90°	23.3	.917	10	860.2-0685-021A1-PM	☆	10.00	.394	89	3.504	87.9	3.461	40	1.575	1.1	.043	144°	20	0.066	COROMANT			
6.90	.272	9.30	.366	21.00	.826	90°	23.3	.917	10	860.2-0690-021A1-PM	☆	10.00	.394	89	3.504	87.9	3.461	40	1.575	1.1	.043	144°	20	0.067	COROMANT			
7.00	.276	9.50	.374	21.00	.826	90°	23.4	.921	10	860.2-0700-021A1-PM	☆	10.00	.394	89	3.504	87.9	3.461	41	1.614	1.1	.043	144°	20	0.067	COROMANT			
7.25	.285	9.50	.374	22.00	.866	90°	24.3	.957	10	860.2-0725-022A1-PM	☆	10.00	.394	89	3.504	87.8	3.457	42	1.654	1.2	.047	144°	20	0.069	COROMANT			
7.40	.291	9.80	.386	22.00	.866	90°	24.4	.961	10	860.2-0740-022A1-PM	☆	10.00	.394	89	3.504	87.8	3.457	42	1.654	1.2	.047	144°	20	0.070	COROMANT			
8.00	.315	10.80	.425	24.00	.944	90°	26.7	1.051	12	860.2-0800-024A1-PM	☆	12.00	.472	102	4.016	100.7	3.965	46	1.811	1.3	.051	145°	20	0.107	COROMANT			
8.50	.335	11.50	.453	26.00	1.023	90°	28.9	1.138	12	860.2-0850-026A1-PM	☆	12.00	.472	102	4.016	100.6	3.961	49	1.929	1.4	.055	144°	20	0.110	COROMANT			
8.60	.339	11.60	.457	26.00	1.023	90°	28.9	1.138	12	860.2-0860-026A1-PM	☆	12.00	.472	102	4.016	100.6	3.961	49	1.929	1.4	.055	144°	20	0.111	COROMANT			
8.70	.343	11.70	.461	26.00	1.023	90°	28.9	1.138	12	860.2-0870-026A1-PM	☆	12.00	.472	102	4.016	100.6	3.961	50	1.969	1.4	.055	144°	20	0.112	COROMANT			
9.00	.354	11.80	.465	27.00	1.062	90°	29.9	1.177	12	860.2-0900-027A1-PM	☆	12.00	.472	102	4.016	100.5	3.957	51	2.008	1.5	.059	144°	20	0.115	COROMANT			
9.25	.364	12.50	.492	28.00	1.102	90°	31.1	1.224	14	860.2-0925-028A1-PM	☆	14.00	.551	112	4.409	110.5	4.350	53	2.087	1.5	.059	144°	20	0.152	COROMANT			
9.30	.366	12.60	.496	28.00	1.102	90°	31.2	1.228	14	860.2-0930-028A1-PM	☆	14.00	.551	112	4.409	110.5	4.350	53	2.087	1.5	.059	144°	20	0.153	COROMANT			
10.25	.404	13.80	.543	31.00	1.220	90°	34.4	1.354	14	860.2-1025-031A1-PM	☆	14.00	.551	112	4.409	110.3	4.343	58	2.283	1.7	.067	144°	20	0.163	COROMANT			
10.30	.406	13.80	.543	31.00	1.220	90°	34.4	1.354	14	860.2-1030-031A1-PM	☆	14.00	.551	112	4.409	110.3	4.343	58	2.283	1.7	.067	144°	20	0.164	COROMANT			
10.40	.409	13.80	.543	31.00	1.220	90°	34.4	1.354	14	860.2-1040-031A1-PM	☆	14.00	.551	112	4.409	110.3	4.343	58	2.283	1.7	.067	144°	20	0.165	COROMANT			
10.50	.413	13.80	.543	32.00	1.259	90°	35.4	1.394	14	860.2-1050-032A1-PM	☆	14.00	.551	112	4.409	110.3	4.343	59	2.323	1.7	.067	144°	20	0.166	COROMANT			
10.80	.425	14.60	.575	33.00	1.299	90°	36.7	1.445	16	860.2-1080-033A1-PM	☆	16.00	.630	124	4.882	122.2	4.811	62	2.441	1.8	.071	144°	20	0.220	COROMANT			
11.00	.433	14.90	.587	33.00	1.299	90°	36.7	1.445	16	860.2-1100-033A1-PM	☆	16.00	.630	124	4.882	122.2	4.811	62	2.441	1.8	.071	144°	20	0.223	COROMANT			
11.20	.441	15.10	.594	33.00	1.338	90°	37.8	1.488	16	860.2-1120-034A1-PM	☆	16.00	.630	124	4.882	122.2	4.811	64	2.520	1.8	.071	144°	20	0.226	COROMANT			
11.50	.453	15.10	.594	35.00	1.377	90°	38.7	1.524	16	860.2-1150-035A1-PM	☆	16.00	.630	124	4.882	122.1	4.807	65	2.559	1.9	.075	144°	20	0.230	COROMANT			
12.00	.472	15.80	.622	37.00	1.456	90°	40.9	1.610	16	860.2-1200-036A1-PM	☆	16.00	.630	124	4.882	122.0	4.803	67	2.638	2.0	.079	144°	20	0.238	COROMANT			
12.10	.476	16.30	.642	37.00	1.456	90°	41.1	1.618	18	860.2-1210-037A1-PM	☆	18.00	.709	124	4.882	122.0	4.803	69	2.717	2.0	.079	144°	20	0.275	COROMANT			
12.25	.482	16.30	.642	37.00	1.456	90°	41.0	1.614	18	860.2-1225-037A1-PM	☆	18.00	.709	124	4.882	122.0	4.803	69	2.717	2.0	.079	144°	20	0.278	COROMANT			
12.50	.492	16.90	.665	38.00	1.496	90°	42.2	1.661	18	860.2-1250-038A1-PM	☆	18.00	.709	124	4.882	122.0	4.803	71	2.795	2.0	.079	144°	20	0.281	COROMANT			
13.50	.531	17.80	.701	41.00	1.614	90°	45.3	1.783	18	860.2-1350-041A1-PM	☆	18.00	.709	131	5.157	128.8	5.071	76	2.992	2.2	.087	144°	20	0.311	COROMANT			
14.00	.551	18.90	.744	42.00	1.653	90°	46.7	1.839	20	860.2-1400-042A1-PM	☆	20.00	.787	142	5.591	139.7	5.500	78	3.071	2.3	.091	144°	20	0.390	COROMANT			
14.10	.555	19.00	.748	43.00	1.692	90°	47.7	1.878	20	860.2-1410-043A1-PM	☆	20.00	.787	142	5.591	139.7	5.500	80	3.150	2.3	.091	144°	20	0.392	COROMANT			
14.25	.561	19.20	.756	43.00	1.692	90°	47.8	1.882	20	860.2-1425-043A1-PM	☆	20.00	.787	142	5.591	139.7	5.500	80	3.150	2.3	.091	145°	20	0.395	COROMANT			
14.50	.571	19.60	.772	44.00	1.732	90°	48.9	1.925	20	860.2-1450-044A1-PM	☆	20.00	.787	142	5.591	139.7	5.500	82	3.228	2.3	.091	145°	20	0.401	COROMANT			
15.00	.591	19.60	.772	45.00	1.771	90°	49.7	1.957	20	860.2-1500-045A1-PM	☆	20.00	.787	142	5.591	139.6	5.496	83	3.268	2.4	.094	145°	20	0.412	COROMANT			
15.10	.594	19.60	.772	46.00	1.811	90°	50.6	1.992	20	860.2-1510-046A1-PM	☆	20.00	.787	142	5.591	139.6	5.496	84	3.307	2.4	.094	145°	20	0.414	COROMANT			
15.50	.610	19.60	.772	47.00	1.850	90°	51.5	2.028	20	860.2-1550-047A1-PM	☆	20.00	.787	142	5.591	139.5	5.492	85	3.346	2.5	.098	145°	20	0.423	COROMANT			
16.50	.650	19.60	.7																									

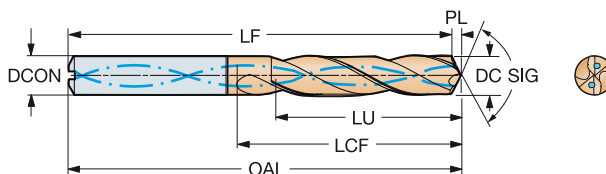
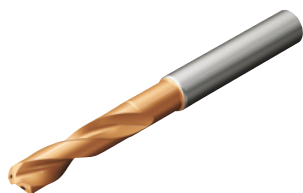


E3

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

											M Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	2214	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
3.00	.118	9.5	.374	3	6	860.1-0300-009A1-MM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.015	DIN 6537 K
3.00	.118	15.5	.610	5	6	860.1-0300-015A1-MM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.015	DIN 6537 L
3.00	.118	24.5	.965	8	6	860.1-0300-024A1-MM	☆	6.00	.236	85	3.346	84.5	3.327	45	1.772	0.5	.020	140°	20	0.014	COROMANT
3.10	.122	9.8	.386	3	6	860.1-0310-009A1-MM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.016	DIN 6537 K
3.10	.122	16.0	.630	5	6	860.1-0310-016A1-MM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.015	DIN 6537 L
3.10	.122	25.3	.996	8	6	860.1-0310-025A1-MM	☆	6.00	.236	85	3.346	84.5	3.327	45	1.772	0.5	.020	140°	20	0.014	COROMANT
3.18	.125	10.0	.394	3	6	860.1-0318-010A1-MM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.016	DIN 6537 K
3.18	.125	16.4	.646	5	6	860.1-0318-016A1-MM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.015	DIN 6537 L
3.18	.125	25.9	1.020	8	6	860.1-0318-025A1-MM	☆	6.00	.236	85	3.346	84.5	3.327	45	1.772	0.5	.020	140°	20	0.014	COROMANT
3.20	.126	10.1	.398	3	6	860.1-0320-010A1-MM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.016	DIN 6537 K
3.20	.126	16.5	.650	5	6	860.1-0320-016A1-MM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.015	DIN 6537 L
3.30	.130	26.9	1.059	8	6	860.1-0320-026A1-MM	☆	6.00	.236	85	3.346	84.5	3.327	45	1.772	0.5	.020	140°	20	0.015	COROMANT
3.30	.130	10.4	.409	3	6	860.1-0330-010A1-MM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.016	DIN 6537 K
3.30	.130	17.0	.669	5	6	860.1-0330-017A1-MM	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.015	DIN 6537 L
3.30	.130	26.9	1.059	8	6	860.1-0330-026A1-MM	☆	6.00	.236	85	3.346	84.5	3.327	45	1.772	0.5	.020	140°	20	0.015	COROMANT
3.40	.134	10.8	.425	3	6	860.1-0340-010A1-MM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.016	DIN 6537 K
3.40	.134	17.6	.693	5	6	860.1-0340-017A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.015	DIN 6537 L
3.40	.134	27.8	1.094	8	6	860.1-0340-027A1-MM	☆	6.00	.236	85	3.346	84.4	3.323	45	1.772	0.6	.024	140°	20	0.015	COROMANT
3.45	.136	10.9	.429	3	6	860.1-0345-010A1-MM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.016	DIN 6537 K
3.45	.136	17.8	.701	5	6	860.1-0345-017A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.016	DIN 6537 L
3.45	.136	28.2	1.110	8	6	860.1-0345-028A1-MM	☆	6.00	.236	85	3.346	84.4	3.323	45	1.772	0.6	.024	140°	20	0.015	COROMANT
3.50	.138	11.1	.437	3	6	860.1-0350-011A1-MM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.016	DIN 6537 K
3.50	.138	18.1	.713	5	6	860.1-0350-018A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.016	DIN 6537 L
3.50	.138	28.6	1.126	8	6	860.1-0350-028A1-MM	☆	6.00	.236	85	3.346	84.4	3.323	45	1.772	0.6	.024	140°	20	0.015	COROMANT
3.55	.140	11.2	.441	3	6	860.1-0355-011A1-MM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.016	DIN 6537 K
3.55	.140	18.3	.720	5	6	860.1-0355-018A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.016	DIN 6537 L
3.55	.140	29.0	1.142	8	6	860.1-0355-028A1-MM	☆	6.00	.236	85	3.346	84.4	3.323	45	1.772	0.6	.024	140°	20	0.015	COROMANT
3.57	.141	11.3	.445	3	6	860.1-0357-011A1-MM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.016	DIN 6537 K
3.57	.141	18.4	.724	5	6	860.1-0357-018A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.016	DIN 6537 L
3.57	.141	29.2	1.150	8	6	860.1-0357-029A1-MM	☆	6.00	.236	85	3.346	84.4	3.323	45	1.772	0.6	.024	140°	20	0.015	COROMANT
3.60	.142	11.4	.449	3	6	860.1-0360-011A1-MM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.016	DIN 6537 K
3.60	.142	18.6	.732	5	6	860.1-0360-018A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.016	DIN 6537 L
3.60	.142	29.4	1.157	8	6	860.1-0360-029A1-MM	☆	6.00	.236	85	3.346	84.4	3.323	45	1.772	0.6	.024	140°	20	0.015	COROMANT
3.70	.146	11.7	.461	3	6	860.1-0370-011A1-MM	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.016	DIN 6537 K
3.70	.146	19.1	.752	5	6	860.1-0370-019A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.016	DIN 6537 L
3.70	.146	30.2	1.189	8	6	860.1-0370-030A1-MM	☆	6.00	.236	85	3.346	84.4	3.323	45	1.772	0.6	.024	140°	20	0.015	COROMANT
3.80	.150	12.0	.472	3	6	860.1-0380-011A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.016	DIN 6537 K
3.80	.150	19.6	.772	5	6	860.1-0380-019A1-MM	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.016	DIN 6537 L
3.80	.150	31.0	1.220	8	6	860.1-0380-030A1-MM	☆	6.00	.236	102	4.016	101.4	3.992	58	2.283	0.6	.024	140°	20	0.016	COROMANT
3.90	.154	12.3	.484	3	6	860.1-0390-012A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.017	DIN 6537 K
3.90	.154	20.1	.791	5	6	860.1-0390-020A1-MM	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.016	DIN 6537 L
3.90	.154	31.8	1.252	8	6	860.1-0390-031A1-MM	☆	6.00	.236	102	4.016	101.4	3.992	58	2.283	0.6	.024	140°	20	0.016	COROMANT
3.97	.156	12.6	.496	3	6	860.1-0397-012A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
3.97	.156	20.5	.807	5	6	860.1-0397-020A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.017	DIN 6537 L
3.97	.156	32.4	1.276	8	6	860.1-0397-032A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.016	COROMANT

B

C

D

E

F

G



E3



G6



B106



G2



G30

СВЕРЛЕНИЕ

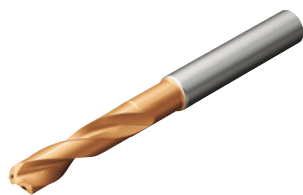
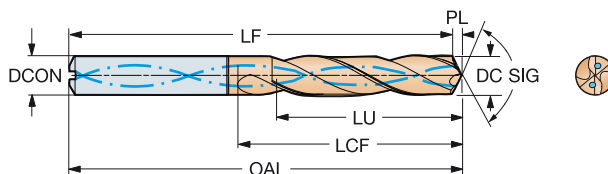
Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

B

TCHА
CNSCH8
4

C

						М	Размеры, мм, дюйм														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	2014	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG
4.00	.157	12.7	.500	3	6	860.1-0400-012A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.00	.157	20.7	.815	5	6	860.1-0400-020A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.017	DIN 6537 L
4.00	.157	32.7	1.287	8	6	860.1-0400-032A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.017	COROMANT
4.10	.161	13.0	.512	3	6	860.1-0410-012A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.10	.161	21.2	.835	5	6	860.1-0410-021A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.017	DIN 6537 L
4.10	.161	33.5	1.319	8	6	860.1-0410-033A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.017	COROMANT
4.20	.165	13.3	.524	3	6	860.1-0420-013A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.20	.165	21.7	.854	5	6	860.1-0420-021A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.017	DIN 6537 L
4.20	.165	34.3	1.350	8	6	860.1-0420-034A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.017	COROMANT
4.30	.169	13.6	.535	3	6	860.1-0430-013A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.30	.169	22.2	.874	5	6	860.1-0430-022A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.017	DIN 6537 L
4.30	.169	35.1	1.382	8	6	860.1-0430-034A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.017	COROMANT
4.37	.172	13.8	.543	3	6	860.1-0437-013A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.37	.172	22.5	.886	5	6	860.1-0437-022A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.017	DIN 6537 L
4.37	.172	35.6	1.402	8	6	860.1-0437-035A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.018	COROMANT
4.40	.173	13.9	.547	3	6	860.1-0440-013A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.40	.173	22.7	.894	5	6	860.1-0440-022A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.017	DIN 6537 L
4.40	.173	35.9	1.413	8	6	860.1-0440-035A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.018	COROMANT
4.50	.177	14.2	.559	3	6	860.1-0450-014A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.50	.177	23.2	.913	5	6	860.1-0450-023A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.018	DIN 6537 L
4.50	.177	36.7	1.445	8	6	860.1-0450-036A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.018	COROMANT
4.55	.179	14.4	.567	3	6	860.1-0455-014A1-MM	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.017	DIN 6537 K
4.55	.179	23.5	.925	5	6	860.1-0455-023A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.018	DIN 6537 L
4.55	.179	37.1	1.461	8	6	860.1-0455-036A1-MM	☆	6.00	.236	102	4.016	101.3	3.988	58	2.283	0.7	.028	140°	20	0.018	COROMANT
4.60	.181	14.6	.575	3	6	860.1-0460-014A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.017	DIN 6537 K
4.60	.181	23.8	.937	5	6	860.1-0460-023A1-MM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.018	DIN 6537 L
4.60	.181	37.6	1.480	8	6	860.1-0460-037A1-MM	☆	6.00	.236	102	4.016	101.2	3.984	58	2.283	0.8	.031	140°	20	0.018	COROMANT
4.70	.185	14.6	.575	3	6	860.1-0470-014A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.017	DIN 6537 K
4.70	.185	24.3	.957	5	6	860.1-0470-024A1-MM	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.018	DIN 6537 L
4.70	.185	38.4	1.512	8	6	860.1-0470-038A1-MM	☆	6.00	.236	102	4.016	101.2	3.984	58	2.283	0.8	.031	140°	20	0.019	COROMANT
4.76	.187	15.1	.594	3	6	860.1-0476-014A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.018	DIN 6537 K
4.76	.187	24.6	.969	5	6	860.1-0476-024A1-MM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.019	DIN 6537 L
4.76	.187	38.9	1.532	8	6	860.1-0476-038A1-MM	☆	6.00	.236	107	4.213	106.2	4.181	70	2.756	0.8	.031	140°	20	0.020	COROMANT
4.80	.189	15.2	.598	3	6	860.1-0480-014A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.018	DIN 6537 K
4.80	.189	24.8	.976	5	6	860.1-0480-024A1-MM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.019	DIN 6537 L
4.80	.189	39.2	1.543	8	6	860.1-0480-038A1-MM	☆	6.00	.236	107	4.213	106.2	4.181	70	2.756	0.8	.031	140°	20	0.021	COROMANT
4.90	.193	15.5	.610	3	6	860.1-0490-015A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.019	DIN 6537 K
4.90	.193	25.3	.996	5	6	860.1-0490-025A1-MM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.020	DIN 6537 L
4.90	.193	40.0	1.575	8	6	860.1-0490-039A1-MM	☆	6.00	.236	107	4.213	106.2	4.181	70	2.756	0.8	.031	140°	20	0.021	COROMANT
5.00	.197	15.8	.622	3	6	860.1-0500-015A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.019	DIN 6537 K
5.00	.197	25.8	1.016	5	6	860.1-0500-025A1-MM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.020	DIN 6537 L
5.00	.197	40.8	1.606	8	6	860.1-0500-040A1-MM	☆	6.00	.236	107	4.213	106.2	4.181	70	2.756	0.8	.031	140°	20	0.022	COROMANT
5.10	.201	16.1	.634	3	6	860.1-0510-015A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.019	DIN 6537 K
5.10	.201	26.3	1.035	5	6	860.1-0510-026A1-MM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.020	DIN 6537 L
5.10	.201	41.6	1.638	8	6	860.1-0510-041A1-MM	☆	6.00	.236	107	4.213	106.2	4.181	70	2.756	0.8	.031	140°	20	0.022	COROMANT
5.16	.203	16.3	.642	3	6	860.1-0516-016A1-MM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.019	DIN 6537 K
5.16	.203	26.6	1.047	5	6	860.1-0516-026A1-MM	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.020	DIN 6537 L

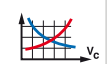
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G2

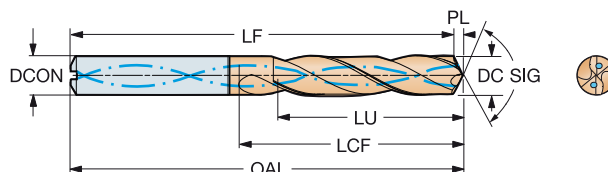
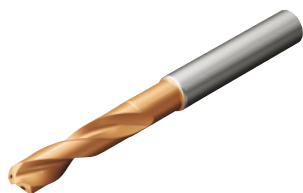


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

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											M Размеры, мм, дюйм										
DC	DC''	LU	LU''	ULDR	CZC _{MS}	Код заказа	2214	DCON	DCON''	OAL	OAL''	LF	LF''	LCF	LCF''	PL	PL''	SIG	CP Bar	Kg	BSG
5.20	.205	42.5	1.673	8	6	860.1-0516-041A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.022	COROMANT
5.20	.205	16.5	.650	3	6	860.1-0520-016A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.019	DIN 6537 K
5.20	.205	26.9	1.059	5	6	860.1-0520-026A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.020	DIN 6537 L
5.20	.205	42.5	1.673	8	6	860.1-0520-042A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.022	COROMANT
5.25	.207	16.6	.654	3	6	860.1-0525-016A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.019	DIN 6537 K
5.25	.207	27.1	1.067	5	6	860.1-0525-026A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.021	DIN 6537 L
5.25	.207	42.9	1.689	8	6	860.1-0525-042A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.023	COROMANT
5.30	.209	16.8	.661	3	6	860.1-0530-016A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.019	DIN 6537 K
5.30	.209	27.4	1.079	5	6	860.1-0530-027A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.021	DIN 6537 L
5.30	.209	43.3	1.705	8	6	860.1-0530-042A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.023	COROMANT
5.40	.213	17.1	.673	3	6	860.1-0540-016A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.020	DIN 6537 K
5.40	.213	27.9	1.098	5	6	860.1-0540-027A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.021	DIN 6537 L
5.40	.213	44.1	1.736	8	6	860.1-0540-043A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.023	COROMANT
5.50	.217	17.4	.685	3	6	860.1-0550-017A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.020	DIN 6537 K
5.50	.217	28.4	1.118	5	6	860.1-0550-028A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.021	DIN 6537 L
5.50	.217	44.9	1.768	8	6	860.1-0550-044A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.024	COROMANT
5.56	.219	17.6	.693	3	6	860.1-0556-017A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.020	DIN 6537 K
5.56	.219	28.7	1.130	5	6	860.1-0556-028A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.021	DIN 6537 L
5.56	.219	45.4	1.787	8	6	860.1-0556-045A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.024	COROMANT
5.60	.220	17.7	.697	3	6	860.1-0560-017A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.020	DIN 6537 K
5.60	.220	28.9	1.138	5	6	860.1-0560-028A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.022	DIN 6537 L
5.60	.220	45.7	1.799	8	6	860.1-0560-045A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.024	COROMANT
5.70	.224	17.7	.697	3	6	860.1-0570-017A1-MM	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.020	DIN 6537 K
5.70	.224	29.4	1.157	5	6	860.1-0570-029A1-MM	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.022	DIN 6537 L
5.70	.224	46.5	1.831	8	6	860.1-0570-046A1-MM	☆	6.00	.236	107	4.213	106.1	4.177	70	2.756	0.9	.035	140°	20	0.025	COROMANT
5.80	.228	17.6	.693	3	6	860.1-0580-017A1-MM	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.020	DIN 6537 K
5.80	.228	30.0	1.181	5	6	860.1-0580-029A1-MM	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.022	DIN 6537 L
5.80	.228	47.4	1.866	8	6	860.1-0580-046A1-MM	☆	6.00	.236	107	4.213	106.0	4.173	70	2.756	1.0	.039	140°	20	0.025	COROMANT
5.90	.232	17.4	.685	2	6	860.1-0590-018A1-MM	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.020	DIN 6537 K
5.90	.232	30.5	1.201	5	6	860.1-0590-030A1-MM	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.023	DIN 6537 L
5.90	.232	48.2	1.898	8	6	860.1-0590-047A1-MM	☆	6.00	.236	107	4.213	106.0	4.173	70	2.756	1.0	.039	140°	20	0.026	COROMANT
5.95	.234	17.3	.681	2	6	860.1-0595-018A1-MM	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.021	DIN 6537 K
5.95	.234	30.7	1.209	5	6	860.1-0595-030A1-MM	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.023	DIN 6537 L
5.95	.234	48.6	1.913	8	6	860.1-0595-048A1-MM	☆	6.00	.236	107	4.213	106.0	4.173	70	2.756	1.0	.039	140°	20	0.026	COROMANT
6.00	.236	19.0	.748	3	6	860.1-0600-018A1-MM	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.021	DIN 6537 K
6.00	.236	31.0	1.220	5	6	860.1-0600-030A1-MM	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.023	DIN 6537 L
6.00	.236	49.0	1.929	8	6	860.1-0600-048A1-MM	☆	6.00	.236	107	4.213	106.0	4.173	70	2.756	1.0	.039	140°	20	0.026	COROMANT
6.10	.240	19.3	.760	3	8	860.1-0610-018A1-MM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.034	DIN 6537 K
6.10	.240	31.5	1.240	5	8	860.1-0610-031A1-MM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.036	DIN 6537 L
6.10	.240	49.8	1.961	8	8	860.1-0610-049A1-MM	☆	8.00	.315	124	4.882	123.0	4.843	85	3.346	1.0	.039	140°	20	0.039	COROMANT
6.20	.244	19.6	.772	3	8	860.1-0620-019A1-MM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.035	DIN 6537 K
6.20	.244	32.0	1.260	5	8	860.1-0620-031A1-MM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.037	DIN 6537 L
6.20	.244	50.6	1.992	8	8	860.1-0620-050A1-MM	☆	8.00	.315	124	4.882	123.0	4.843	85	3.346	1.0	.039	140°	20	0.040	COROMANT
6.30	.248	19.9	.783	3	8	860.1-0630-019A1-MM	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.035	DIN 6537 K
6.30	.248	32.5	1.280	5	8	860.1-0630-032A1-MM	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.037	DIN 6537 L
6.30	.248	51.4	2.024	8	8	860.1-0630-050A1-MM	☆	8.00	.315	124	4.882	123.0	4.843	85	3.346	1.0	.039	140°	20	0.041	COROMANT

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E

F

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E3



G6



B106



G2

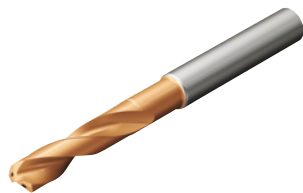
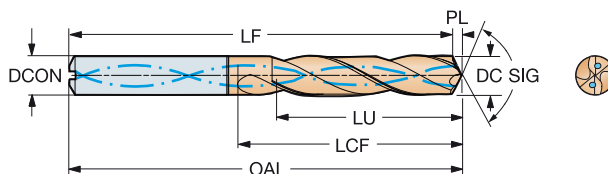


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

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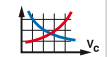
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E3



G6



B106



G2

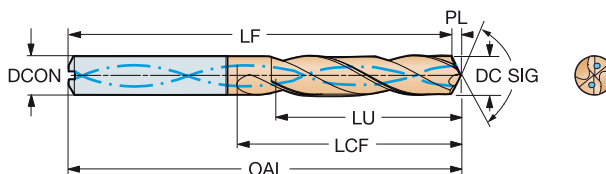
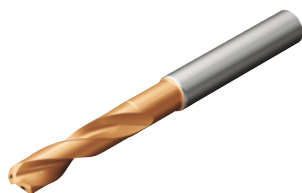


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

											M Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	2214	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
7.54	.297	23.9	.941	3	8	860.1-0754-023A1-MM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.040	DIN 6537 K
7.54	.297	38.9	1.532	5	8	860.1-0754-038A1-MM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.043	DIN 6537 L
7.54	.297	61.6	2.425	8	8	860.1-0754-060A1-MM	☆	8.00	.315	124	4.882	122.8	4.835	85	3.346	1.2	.047	140°	20	0.050	COROMANT
7.60	.299	24.0	.945	3	8	860.1-0760-023A1-MM	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.040	DIN 6537 K
7.60	.299	39.2	1.543	5	8	860.1-0760-038A1-MM	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.043	DIN 6537 L
7.60	.299	62.0	2.441	8	8	860.1-0760-061A1-MM	☆	8.00	.315	124	4.882	122.8	4.835	85	3.346	1.2	.047	140°	20	0.050	COROMANT
7.70	.303	24.4	.961	3	8	860.1-0770-023A1-MM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.041	DIN 6537 K
7.70	.303	39.8	1.567	5	8	860.1-0770-039A1-MM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.044	DIN 6537 L
7.70	.303	62.9	2.476	8	8	860.1-0770-062A1-MM	☆	8.00	.315	124	4.882	122.7	4.831	85	3.346	1.3	.051	140°	20	0.051	COROMANT
7.80	.307	24.7	.972	3	8	860.1-0780-023A1-MM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.041	DIN 6537 K
7.80	.307	40.3	1.587	5	8	860.1-0780-039A1-MM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.044	DIN 6537 L
7.80	.307	63.7	2.508	8	8	860.1-0780-062A1-MM	☆	8.00	.315	124	4.882	122.7	4.831	85	3.346	1.3	.051	140°	20	0.052	COROMANT
7.90	.311	25.0	.984	3	8	860.1-0790-024A1-MM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.042	DIN 6537 K
7.90	.311	40.8	1.606	5	8	860.1-0790-040A1-MM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.045	DIN 6537 L
7.90	.311	64.5	2.539	8	8	860.1-0790-063A1-MM	☆	8.00	.315	124	4.882	122.7	4.831	85	3.346	1.3	.051	140°	20	0.053	COROMANT
7.94	.313	25.1	.988	3	8	860.1-0794-024A1-MM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.042	DIN 6537 K
7.94	.313	41.0	1.614	5	8	860.1-0794-040A1-MM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.045	DIN 6537 L
7.94	.313	64.8	2.551	8	8	860.1-0794-064A1-MM	☆	8.00	.315	124	4.882	122.7	4.831	85	3.346	1.3	.051	140°	20	0.053	COROMANT
8.00	.315	25.3	.996	3	8	860.1-0800-024A1-MM	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.042	DIN 6537 K
8.00	.315	41.3	1.626	5	8	860.1-0800-040A1-MM	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.045	DIN 6537 L
8.00	.315	65.3	2.571	8	8	860.1-0800-064A1-MM	☆	8.00	.315	124	4.882	122.7	4.831	85	3.346	1.3	.051	140°	20	0.054	COROMANT
8.10	.319	25.6	1.008	3	10	860.1-0810-024A1-MM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.062	DIN 6537 K
8.10	.319	41.8	1.646	5	10	860.1-0810-041A1-MM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.064	DIN 6537 L
8.10	.319	66.1	2.602	8	10	860.1-0810-065A1-MM	☆	10.00	.394	139	5.472	137.7	5.421	98	3.858	1.3	.051	140°	20	0.070	COROMANT
8.15	.321	25.8	1.016	3	10	860.1-0815-024A1-MM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.062	DIN 6537 K
8.15	.321	42.1	1.657	5	10	860.1-0815-041A1-MM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.064	DIN 6537 L
8.15	.321	66.5	2.618	8	10	860.1-0815-065A1-MM	☆	10.00	.394	139	5.472	137.7	5.421	98	3.858	1.3	.051	140°	20	0.071	COROMANT
8.20	.323	25.9	1.020	3	10	860.1-0820-025A1-MM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	140°	20	0.062	DIN 6537 K
8.20	.323	42.3	1.665	5	10	860.1-0820-041A1-MM	☆	10.00	.394	103	4.055	101.7	4.004	61	2.402	1.3	.051	140°	20	0.065	DIN 6537 L
8.20	.323	66.9	2.634	8	10	860.1-0820-066A1-MM	☆	10.00	.394	139	5.472	137.7	5.421	98	3.858	1.3	.051	140°	20	0.071	COROMANT
8.30	.327	26.3	1.035	3	10	860.1-0830-025A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.063	DIN 6537 K
8.30	.327	42.9	1.689	5	10	860.1-0830-042A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.065	DIN 6537 L
8.30	.327	67.8	2.669	8	10	860.1-0830-066A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.072	COROMANT
8.33	.328	26.4	1.039	3	10	860.1-0833-025A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.063	DIN 6537 K
8.33	.328	43.0	1.693	5	10	860.1-0833-042A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.066	DIN 6537 L
8.33	.328	68.0	2.677	8	10	860.1-0833-067A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.073	COROMANT
8.40	.331	26.6	1.047	3	10	860.1-0840-025A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.063	DIN 6537 K
8.40	.331	43.4	1.709	5	10	860.1-0840-042A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.066	DIN 6537 L
8.40	.331	68.6	2.701	8	10	860.1-0840-067A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.074	COROMANT
8.50	.335	26.9	1.059	3	10	860.1-0850-026A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.064	DIN 6537 K
8.50	.335	43.9	1.728	5	10	860.1-0850-043A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.067	DIN 6537 L
8.50	.335	69.4	2.732	8	10	860.1-0850-068A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.075	COROMANT
8.60	.339	27.2	1.071	3	10	860.1-0860-026A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.064	DIN 6537 K
8.60	.339	44.4	1.748	5	10	860.1-0860-043A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.067	DIN 6537 L
8.60	.339	70.2	2.764	8	10	860.1-0860-069A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.076	COROMANT



E3



G6



B106



G2

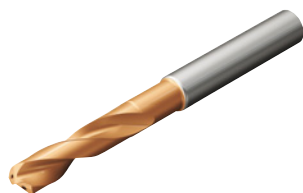
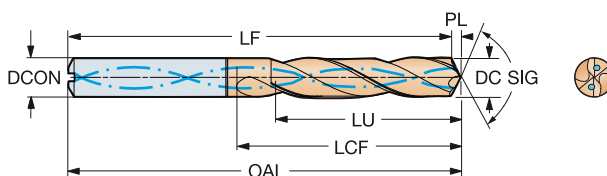


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH4
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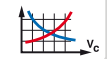
						M	Размеры, мм, дюйм														
						2014															
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG	
8.70	.343	27.5	1.083	3	10	860.1-0870-026A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.065	DIN 6537 K
8.70	.343	44.9	1.768	5	10	860.1-0870-044A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.068	DIN 6537 L
8.70	.343	71.0	2.795	8	10	860.1-0870-070A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.077	COROMANT
8.73	.344	27.6	1.087	3	10	860.1-0873-026A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.065	DIN 6537 K
8.73	.344	45.1	1.776	5	10	860.1-0873-044A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.069	DIN 6537 L
8.73	.344	71.3	2.807	8	10	860.1-0873-070A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.077	COROMANT
8.80	.346	27.8	1.094	3	10	860.1-0880-026A1-MM	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.065	DIN 6537 K
8.80	.346	45.4	1.787	5	10	860.1-0880-044A1-MM	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.069	DIN 6537 L
8.80	.346	71.8	2.827	8	10	860.1-0880-070A1-MM	☆	10.00	.394	139	5.472	137.6	5.417	98	3.858	1.4	.055	140°	20	0.078	COROMANT
8.90	.350	28.2	1.110	3	10	860.1-0890-027A1-MM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.066	DIN 6537 K
8.90	.350	46.0	1.811	5	10	860.1-0890-045A1-MM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.069	DIN 6537 L
8.90	.350	72.7	2.862	8	10	860.1-0890-071A1-MM	☆	10.00	.394	139	5.472	137.5	5.413	98	3.858	1.5	.059	140°	20	0.079	COROMANT
9.00	.354	28.5	1.122	3	10	860.1-0900-027A1-MM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.066	DIN 6537 K
9.00	.354	46.5	1.831	5	10	860.1-0900-045A1-MM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.070	DIN 6537 L
9.00	.354	73.5	2.894	8	10	860.1-0900-072A1-MM	☆	10.00	.394	139	5.472	137.5	5.413	98	3.858	1.5	.059	140°	20	0.080	COROMANT
9.10	.358	28.8	1.134	3	10	860.1-0910-027A1-MM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.067	DIN 6537 K
9.10	.358	47.0	1.850	5	10	860.1-0910-046A1-MM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.071	DIN 6537 L
9.10	.358	74.3	2.925	8	10	860.1-0910-073A1-MM	☆	10.00	.394	139	5.472	137.5	5.413	98	3.858	1.5	.059	140°	20	0.081	COROMANT
9.13	.359	28.9	1.138	3	10	860.1-0913-027A1-MM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.067	DIN 6537 K
9.13	.359	47.1	1.854	5	10	860.1-0913-046A1-MM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.071	DIN 6537 L
9.13	.359	74.5	2.933	8	10	860.1-0913-073A1-MM	☆	10.00	.394	139	5.472	137.5	5.413	98	3.858	1.5	.059	140°	20	0.082	COROMANT
9.20	.362	29.1	1.146	3	10	860.1-0920-028A1-MM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.067	DIN 6537 K
9.20	.362	47.5	1.870	5	10	860.1-0920-046A1-MM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.071	DIN 6537 L
9.20	.362	75.1	2.957	8	10	860.1-0920-074A1-MM	☆	10.00	.394	139	5.472	137.5	5.413	98	3.858	1.5	.059	140°	20	0.082	COROMANT
9.30	.366	29.4	1.157	3	10	860.1-0930-028A1-MM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.068	DIN 6537 K
9.30	.366	48.0	1.890	5	10	860.1-0930-047A1-MM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.072	DIN 6537 L
9.30	.366	75.9	2.988	8	10	860.1-0930-074A1-MM	☆	10.00	.394	139	5.472	137.5	5.413	98	3.858	1.5	.059	140°	20	0.084	COROMANT
9.40	.370	29.7	1.169	3	10	860.1-0940-028A1-MM	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.068	DIN 6537 K
9.40	.370	48.5	1.909	5	10	860.1-0940-047A1-MM	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.073	DIN 6537 L
9.40	.370	76.7	3.020	8	10	860.1-0940-075A1-MM	☆	10.00	.394	139	5.472	137.5	5.413	98	3.858	1.5	.059	140°	20	0.085	COROMANT
9.50	.374	30.1	1.185	3	10	860.1-0950-029A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.069	DIN 6537 K
9.50	.374	48.7	1.917	5	10	860.1-0950-048A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.073	DIN 6537 L
9.50	.374	77.6	3.055	8	10	860.1-0950-076A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.086	COROMANT
9.53	.375	30.1	1.185	3	10	860.1-0953-029A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.069	DIN 6537 K
9.53	.375	48.6	1.913	5	10	860.1-0953-048A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.074	DIN 6537 L
9.53	.375	77.8	3.063	8	10	860.1-0953-076A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.086	COROMANT
9.55	.376	30.2	1.189	3	10	860.1-0955-029A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.069	DIN 6537 K
9.55	.376	48.6	1.913	5	10	860.1-0955-048A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.074	DIN 6537 L
9.55	.376	78.0	3.071	8	10	860.1-0955-076A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.086	COROMANT
9.60	.378	30.4	1.197	3	10	860.1-0960-029A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.069	DIN 6537 K
9.60	.378	48.5	1.909	5	10	860.1-0960-048A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.074	DIN 6537 L
9.60	.378	78.4	3.087	8	10	860.1-0960-077A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.087	COROMANT
9.70	.382	30.7	1.209	3	10	860.1-0970-029A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.070	DIN 6537 K
9.70	.382	48.4	1.906	4	10	860.1-0970-049A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.075	DIN 6537 L
9.70	.382	79.2	3.118	8	10	860.1-0970-078A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.088	COROMANT



E3



G6



B106



G2

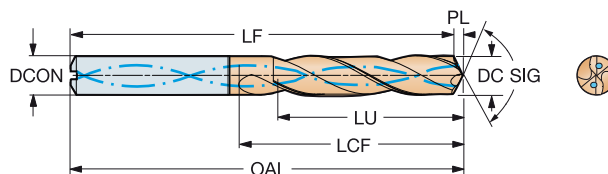
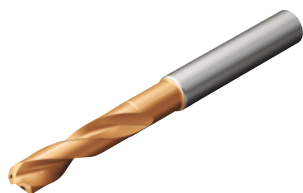


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

											M Размеры, мм, дюйм										
											2214										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа		DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
9.80	.386	31.0	1.220	3	10	860.1-0980-029A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.070	DIN 6537 K
9.80	.386	48.3	1.902	4	10	860.1-0980-049A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.076	DIN 6537 L
9.80	.386	80.0	3.150	8	10	860.1-0980-078A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.089	COROMANT
9.90	.390	31.3	1.232	3	10	860.1-0990-030A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.071	DIN 6537 K
9.90	.390	48.1	1.894	4	10	860.1-0990-050A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.076	DIN 6537 L
9.90	.390	80.8	3.181	8	10	860.1-0990-079A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.091	COROMANT
9.92	.391	31.4	1.236	3	10	860.1-0992-030A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.071	DIN 6537 K
9.92	.391	48.1	1.894	4	10	860.1-0992-050A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.076	DIN 6537 L
9.92	.391	81.0	3.189	8	10	860.1-0992-079A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.091	COROMANT
10.00	.394	31.6	1.244	3	10	860.1-1000-030A1-MM	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.071	DIN 6537 K
10.00	.394	48.0	1.890	4	10	860.1-1000-050A1-MM	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.077	DIN 6537 L
10.00	.394	81.6	3.213	8	10	860.1-1000-080A1-MM	☆	10.00	.394	139	5.472	137.4	5.409	98	3.858	1.6	.063	140°	20	0.092	COROMANT
10.10	.398	32.0	1.260	3	12	860.1-1010-030A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.095	DIN 6537 K
10.10	.398	52.2	2.055	5	12	860.1-1010-051A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.098	DIN 6537 L
10.10	.398	82.5	3.248	8	12	860.1-1010-081A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.108	COROMANT
10.20	.402	32.3	1.272	3	12	860.1-1020-031A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.096	DIN 6537 K
10.20	.402	52.7	2.075	5	12	860.1-1020-051A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.099	DIN 6537 L
10.20	.402	83.3	3.280	8	12	860.1-1020-082A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.109	COROMANT
10.30	.406	32.6	1.283	3	12	860.1-1030-031A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.096	DIN 6537 K
10.30	.406	53.2	2.094	5	12	860.1-1030-052A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.100	DIN 6537 L
10.30	.406	84.1	3.311	8	12	860.1-1030-082A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.111	COROMANT
10.32	.406	32.6	1.283	3	12	860.1-1032-031A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.096	DIN 6537 K
10.32	.406	53.3	2.098	5	12	860.1-1032-052A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.100	DIN 6537 L
10.32	.406	84.2	3.315	8	12	860.1-1032-083A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.111	COROMANT
10.40	.409	32.9	1.295	3	12	860.1-1040-031A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.097	DIN 6537 K
10.40	.409	53.7	2.114	5	12	860.1-1040-052A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.101	DIN 6537 L
10.40	.409	84.9	3.343	8	12	860.1-1040-083A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.112	COROMANT
10.45	.411	33.1	1.303	3	12	860.1-1045-031A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.097	DIN 6537 K
10.45	.411	54.0	2.126	5	12	860.1-1045-052A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.102	DIN 6537 L
10.45	.411	85.3	3.358	8	12	860.1-1045-084A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.113	COROMANT
10.50	.413	33.2	1.307	3	12	860.1-1050-032A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.098	DIN 6537 K
10.50	.413	54.2	2.134	5	12	860.1-1050-053A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.102	DIN 6537 L
10.50	.413	85.7	3.374	8	12	860.1-1050-084A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.114	COROMANT
10.60	.417	33.5	1.319	3	12	860.1-1060-032A1-MM	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.098	DIN 6537 K
10.60	.417	54.7	2.154	5	12	860.1-1060-053A1-MM	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.103	DIN 6537 L
10.60	.417	86.5	3.406	8	12	860.1-1060-085A1-MM	☆	12.00	.472	163	6.417	161.3	6.350	114	4.488	1.7	.067	140°	20	0.115	COROMANT
10.70	.421	33.9	1.335	3	12	860.1-1070-032A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.099	DIN 6537 K
10.70	.421	55.3	2.177	5	12	860.1-1070-054A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.104	DIN 6537 L
10.70	.421	87.4	3.441	8	12	860.1-1070-086A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.117	COROMANT
10.72	.422	33.9	1.335	3	12	860.1-1072-032A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.099	DIN 6537 K
10.72	.422	55.3	2.177	5	12	860.1-1072-054A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.104	DIN 6537 L
10.72	.422	87.5	3.445	8	12	860.1-1072-086A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.117	COROMANT
10.80	.425	34.2	1.346	3	12	860.1-1080-032A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.100	DIN 6537 K
10.80	.425	55.8	2.197	5	12	860.1-1080-054A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.105	DIN 6537 L
10.80	.425	88.2	3.472	8	12	860.1-1080-086A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.118	COROMANT

D

E

F

G



E3



G6



B106



G2

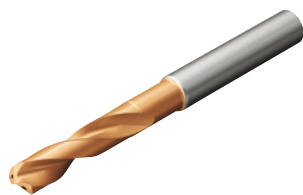
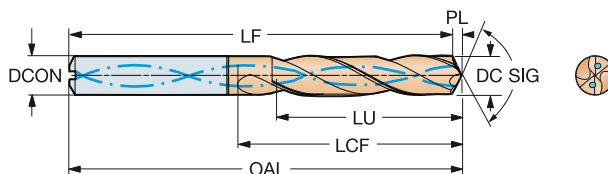


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNCSH8
4

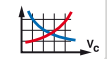
							M	Размеры, мм, дюйм													
							2014														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа		DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG
10.90	.429	34.5	1.358	3	12	860.1-1090-033A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.100	DIN 6537 K
10.90	.429	56.3	2.217	5	12	860.1-1090-055A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.106	DIN 6537 L
10.90	.429	89.0	3.504	8	12	860.1-1090-087A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.120	COROMANT
11.00	.433	34.8	1.370	3	12	860.1-1100-033A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.101	DIN 6537 K
11.00	.433	56.8	2.236	5	12	860.1-1100-055A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.107	DIN 6537 L
11.00	.433	89.8	3.535	8	12	860.1-1100-088A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.121	COROMANT
11.10	.437	35.1	1.382	3	12	860.1-1110-033A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.102	DIN 6537 K
11.10	.437	57.3	2.256	5	12	860.1-1110-056A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.108	DIN 6537 L
11.10	.437	90.6	3.567	8	12	860.1-1110-089A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.123	COROMANT
11.11	.437	35.2	1.386	3	12	860.1-1111-033A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.102	DIN 6537 K
11.11	.437	57.4	2.260	5	12	860.1-1111-056A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.108	DIN 6537 L
11.11	.437	90.7	3.571	8	12	860.1-1111-089A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.123	COROMANT
11.20	.441	35.4	1.394	3	12	860.1-1120-034A1-MM	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.103	DIN 6537 K
11.20	.441	57.6	2.268	5	12	860.1-1120-056A1-MM	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.109	DIN 6537 L
11.20	.441	91.4	3.598	8	12	860.1-1120-090A1-MM	☆	12.00	.472	163	6.417	161.2	6.346	114	4.488	1.8	.071	140°	20	0.125	COROMANT
11.30	.445	35.8	1.409	3	12	860.1-1130-034A1-MM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.103	DIN 6537 K
11.30	.445	57.4	2.260	5	12	860.1-1130-057A1-MM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.110	DIN 6537 L
11.30	.445	92.3	3.634	8	12	860.1-1130-090A1-MM	☆	12.00	.472	163	6.417	161.1	6.343	114	4.488	1.9	.075	140°	20	0.126	COROMANT
11.40	.449	36.1	1.421	3	12	860.1-1140-034A1-MM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.104	DIN 6537 K
11.40	.449	57.3	2.256	5	12	860.1-1140-057A1-MM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.111	DIN 6537 L
11.40	.449	93.1	3.665	8	12	860.1-1140-091A1-MM	☆	12.00	.472	163	6.417	161.1	6.343	114	4.488	1.9	.075	140°	20	0.128	COROMANT
11.50	.453	36.4	1.433	3	12	860.1-1150-035A1-MM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.105	DIN 6537 K
11.50	.453	57.2	2.252	4	12	860.1-1150-058A1-MM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.111	DIN 6537 L
11.50	.453	93.9	3.697	8	12	860.1-1150-092A1-MM	☆	12.00	.472	163	6.417	161.1	6.343	114	4.488	1.9	.075	140°	20	0.129	COROMANT
11.51	.453	36.4	1.433	3	12	860.1-1151-035A1-MM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.105	DIN 6537 K
11.51	.453	57.2	2.252	4	12	860.1-1151-058A1-MM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.112	DIN 6537 L
11.51	.453	94.0	3.701	8	12	860.1-1151-092A1-MM	☆	12.00	.472	163	6.417	161.1	6.343	114	4.488	1.9	.075	140°	20	0.130	COROMANT
11.60	.457	36.7	1.445	3	12	860.1-1160-035A1-MM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.106	DIN 6537 K
11.60	.457	57.1	2.248	4	12	860.1-1160-058A1-MM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.112	DIN 6537 L
11.60	.457	94.7	3.728	8	12	860.1-1160-093A1-MM	☆	12.00	.472	163	6.417	161.1	6.343	114	4.488	1.9	.075	140°	20	0.131	COROMANT
11.70	.461	37.0	1.457	3	12	860.1-1170-035A1-MM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.106	DIN 6537 K
11.70	.461	57.0	2.244	4	12	860.1-1170-059A1-MM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.113	DIN 6537 L
11.70	.461	95.5	3.760	8	12	860.1-1170-094A1-MM	☆	12.00	.472	163	6.417	161.1	6.343	114	4.488	1.9	.075	140°	20	0.133	COROMANT
11.80	.465	37.3	1.469	3	12	860.1-1180-035A1-MM	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.107	DIN 6537 K
11.80	.465	56.8	2.236	4	12	860.1-1180-059A1-MM	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.114	DIN 6537 L
11.80	.465	96.3	3.791	8	12	860.1-1180-094A1-MM	☆	12.00	.472	163	6.417	161.1	6.343	114	4.488	1.9	.075	140°	20	0.134	COROMANT
11.91	.469	37.7	1.484	3	12	860.1-1191-036A1-MM	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.108	DIN 6537 K
11.91	.469	56.7	2.232	4	12	860.1-1191-060A1-MM	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.115	DIN 6537 L
11.91	.469	97.2	3.827	8	12	860.1-1191-095A1-MM	☆	12.00	.472	163	6.417	161.0	6.339	114	4.488	2.0	.079	140°	20	0.136	COROMANT
12.00	.472	38.0	1.496	3	12	860.1-1200-036A1-MM	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.108	DIN 6537 K
12.00	.472	56.6	2.228	4	12	860.1-1200-060A1-MM	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.116	DIN 6537 L
12.00	.472	98.0	3.858	8	12	860.1-1200-096A1-MM	☆	12.00	.472	163	6.417	161.0	6.339	114	4.488	2.0	.079	140°	20	0.138	COROMANT
12.10	.476	38.3	1.508	3	14	860.1-1210-036A1-MM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	140°	20	0.147	DIN 6537 K
12.10	.476	62.5	2.461	5	14	860.1-1210-061A1-MM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.155	DIN 6537 L
12.10	.476	98.8	3.890	8	14	860.1-1210-097A1-MM	☆	14.00	.551	170	6.693	168.0	6.614	123	4.843	2.0	.079	140°	20	0.177	COROMANT



E3



G6



B106



G2

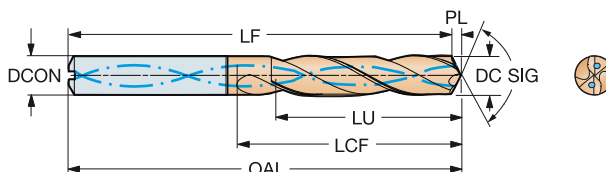
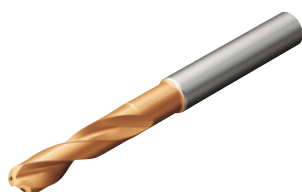


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH8
4

											M Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	2214	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
12.20	.480	38.6	1.520	3	14	860.1-1220-037A1-MM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	140°	20	0.148	DIN 6537 K
12.20	.480	62.4	2.457	5	14	860.1-1220-061A1-MM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.157	DIN 6537 L
12.20	.480	99.6	3.921	8	14	860.1-1220-098A1-MM	☆	14.00	.551	170	6.693	168.0	6.614	123	4.843	2.0	.079	140°	20	0.179	COROMANT
12.30	.484	38.9	1.532	3	14	860.1-1230-037A1-MM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	140°	20	0.149	DIN 6537 K
12.30	.484	62.2	2.449	5	14	860.1-1230-062A1-MM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.158	DIN 6537 L
12.30	.484	100.4	3.953	8	14	860.1-1230-098A1-MM	☆	14.00	.551	170	6.693	168.0	6.614	123	4.843	2.0	.079	140°	20	0.181	COROMANT
12.40	.488	39.2	1.543	3	14	860.1-1240-037A1-MM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	140°	20	0.150	DIN 6537 K
12.40	.488	62.1	2.445	5	14	860.1-1240-062A1-MM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.159	DIN 6537 L
12.40	.488	101.2	3.984	8	14	860.1-1240-099A1-MM	☆	14.00	.551	170	6.693	168.0	6.614	123	4.843	2.0	.079	140°	20	0.183	COROMANT
12.50	.492	39.5	1.555	3	14	860.1-1250-038A1-MM	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	140°	20	0.151	DIN 6537 K
12.50	.492	62.0	2.441	4	14	860.1-1250-063A1-MM	☆	14.00	.551	124	4.882	122.0	4.803	77	3.032	2.0	.079	140°	20	0.160	DIN 6537 L
12.50	.492	102.0	4.016	8	14	860.1-1250-100A1-MM	☆	14.00	.551	170	6.693	168.0	6.614	123	4.843	2.0	.079	140°	20	0.185	COROMANT
12.60	.496	39.9	1.571	3	14	860.1-1260-038A1-MM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.152	DIN 6537 K
12.60	.496	61.9	2.437	4	14	860.1-1260-063A1-MM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.161	DIN 6537 L
12.60	.496	102.9	4.051	8	14	860.1-1260-101A1-MM	☆	14.00	.551	170	6.693	167.9	6.610	123	4.843	2.1	.083	140°	20	0.186	COROMANT
12.70	.500	40.2	1.583	3	14	860.1-1270-038A1-MM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.153	DIN 6537 K
12.70	.500	61.8	2.433	4	14	860.1-1270-064A1-MM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.162	DIN 6537 L
12.70	.500	103.7	4.083	8	14	860.1-1270-102A1-MM	☆	14.00	.551	170	6.693	167.9	6.610	123	4.843	2.1	.083	140°	20	0.188	COROMANT
12.80	.504	40.5	1.594	3	14	860.1-1280-038A1-MM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.154	DIN 6537 K
12.80	.504	61.6	2.425	4	14	860.1-1280-064A1-MM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.164	DIN 6537 L
12.80	.504	104.5	4.114	8	14	860.1-1280-102A1-MM	☆	14.00	.551	170	6.693	167.9	6.610	123	4.843	2.1	.083	140°	20	0.190	COROMANT
13.00	.512	41.1	1.618	3	14	860.1-1300-039A1-MM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.156	DIN 6537 K
13.00	.512	61.4	2.417	4	14	860.1-1300-065A1-MM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.166	DIN 6537 L
13.00	.512	106.1	4.177	8	14	860.1-1300-104A1-MM	☆	14.00	.551	170	6.693	167.9	6.610	123	4.843	2.1	.083	140°	20	0.194	COROMANT
13.10	.516	41.4	1.630	3	14	860.1-1310-039A1-MM	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.156	DIN 6537 K
13.10	.516	61.3	2.413	4	14	860.1-1310-066A1-MM	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.167	DIN 6537 L
13.10	.516	106.9	4.209	8	14	860.1-1310-105A1-MM	☆	14.00	.551	170	6.693	167.9	6.610	123	4.843	2.1	.083	140°	20	0.196	COROMANT
13.25	.522	41.9	1.650	3	14	860.1-1325-040A1-MM	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.158	DIN 6537 K
13.25	.522	61.1	2.406	4	14	860.1-1325-066A1-MM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.169	DIN 6537 L
13.25	.522	107.1	4.217	8	14	860.1-1325-106A1-MM	☆	14.00	.551	170	6.693	167.8	6.606	123	4.843	2.2	.087	140°	20	0.200	COROMANT
13.50	.531	42.7	1.681	3	14	860.1-1350-041A1-MM	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.160	DIN 6537 K
13.50	.531	60.8	2.394	4	14	860.1-1350-061A1-MM	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.172	DIN 6537 L
13.50	.531	106.8	4.205	7	14	860.1-1350-108A1-MM	☆	14.00	.551	170	6.693	167.8	6.606	123	4.843	2.2	.087	140°	20	0.205	COROMANT
13.75	.541	43.5	1.713	3	14	860.1-1375-041A1-MM	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.162	DIN 6537 K
13.75	.541	60.5	2.382	4	14	860.1-1375-062A1-MM	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.175	DIN 6537 L
13.75	.541	106.5	4.193	7	14	860.1-1375-110A1-MM	☆	14.00	.551	170	6.693	167.7	6.602	123	4.843	2.3	.091	140°	20	0.210	COROMANT
13.80	.543	43.4	1.709	3	14	860.1-1380-041A1-MM	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.163	DIN 6537 K
13.80	.543	60.4	2.378	4	14	860.1-1380-062A1-MM	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.176	DIN 6537 L
13.80	.543	106.4	4.189	7	14	860.1-1380-110A1-MM	☆	14.00	.551	170	6.693	167.7	6.602	123	4.843	2.3	.091	140°	20	0.211	COROMANT
13.89	.547	43.3	1.705	3	14	860.1-1389-042A1-MM	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.164	DIN 6537 K
13.89	.547	60.3	2.374	4	14	860.1-1389-063A1-MM	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.177	DIN 6537 L
13.89	.547	106.3	4.185	7	14	860.1-1389-111A1-MM	☆	14.00	.551	170	6.693	167.7	6.602	123	4.843	2.3	.091	140°	20	0.213	COROMANT
14.00	.551	44.3	1.744	3	14	860.1-1400-042A1-MM	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.165	DIN 6537 K
14.00	.551	63.0	2.480	4	14	860.1-1400-063A1-MM	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.178	DIN 6537 L
14.00	.551	109.0	4.291	7	14	860.1-1400-112A1-MM	☆	14.00	.551	170	6.693	167.7	6.602	123	4.843	2.3	.091	140°	20	0.215	COROMANT

B

C

D

E

F

G



E3



G6



B106



G2



G30

A

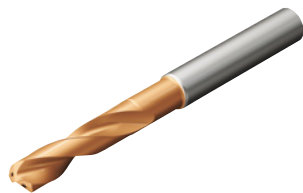
СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

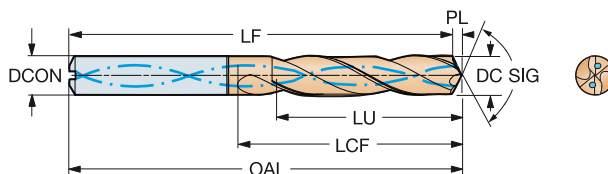
Внутренний подвод СОЖ

B



TCHA
CNSC

H8
4



C

						M	Размеры, мм, дюйм														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	2014	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG
14.25	.561	45.1	1.776	3	16	860.1-1425-043A1-MM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	140°	20	0.216	DIN 6537 K
14.25	.561	68.8	2.709	4	16	860.1-1425-071A1-MM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	140°	20	0.229	DIN 6537 L
14.25	.561	116.3	4.579	8	16	860.1-1425-114A1-MM	☆	16.00	.630	182	7.165	179.7	7.075	133	5.236	2.3	.091	140°	20	0.265	COROMANT
14.29	.563	45.2	1.780	3	16	860.1-1429-043A1-MM	☆	16.00	.630	115	4.528	112.7	4.437	65	2.559	2.3	.091	140°	20	0.216	DIN 6537 K
14.29	.563	68.7	2.705	4	16	860.1-1429-072A1-MM	☆	16.00	.630	133	5.236	130.7	5.146	83	3.268	2.3	.091	140°	20	0.230	DIN 6537 L
14.29	.563	116.6	4.591	8	16	860.1-1429-114A1-MM	☆	16.00	.630	182	7.165	179.7	7.075	133	5.236	2.3	.091	140°	20	0.266	COROMANT
14.50	.571	45.9	1.807	3	16	860.1-1450-044A1-MM	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.219	DIN 6537 K
14.50	.571	68.5	2.697	4	16	860.1-1450-073A1-MM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.233	DIN 6537 L
14.50	.571	118.4	4.661	8	16	860.1-1450-116A1-MM	☆	16.00	.630	182	7.165	179.6	7.071	133	5.236	2.4	.094	140°	20	0.271	COROMANT
14.68	.578	46.5	1.831	3	16	860.1-1468-044A1-MM	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.221	DIN 6537 K
14.68	.578	68.3	2.689	4	16	860.1-1468-073A1-MM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.235	DIN 6537 L
14.68	.578	118.3	4.657	8	16	860.1-1468-117A1-MM	☆	16.00	.630	182	7.165	179.6	7.071	133	5.236	2.4	.094	140°	20	0.276	COROMANT
14.75	.581	46.7	1.839	3	16	860.1-1475-044A1-MM	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.221	DIN 6537 K
14.75	.581	68.3	2.689	4	16	860.1-1475-066A1-MM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.236	DIN 6537 L
14.75	.581	118.3	4.657	8	16	860.1-1475-118A1-MM	☆	16.00	.630	182	7.165	179.6	7.071	133	5.236	2.4	.094	140°	20	0.278	COROMANT
14.80	.583	46.8	1.843	3	16	860.1-1480-044A1-MM	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.222	DIN 6537 K
14.80	.583	68.2	2.685	4	16	860.1-1480-067A1-MM	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.237	DIN 6537 L
14.80	.583	118.2	4.654	7	16	860.1-1480-118A1-MM	☆	16.00	.630	182	7.165	179.6	7.071	133	5.236	2.4	.094	140°	20	0.279	COROMANT
15.00	.591	47.5	1.870	3	16	860.1-1500-045A1-MM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.224	DIN 6537 K
15.00	.591	68.0	2.677	4	16	860.1-1500-068A1-MM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.240	DIN 6537 L
15.00	.591	118.0	4.646	7	16	860.1-1500-120A1-MM	☆	16.00	.630	182	7.165	179.5	7.067	133	5.236	2.5	.098	140°	20	0.284	COROMANT
15.50	.610	49.0	1.929	3	16	860.1-1550-047A1-MM	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.230	DIN 6537 K
15.50	.610	67.5	2.657	4	16	860.1-1550-070A1-MM	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.248	DIN 6537 L
15.50	.610	117.5	4.626	7	16	860.1-1550-124A1-MM	☆	16.00	.630	182	7.165	179.5	7.067	133	5.236	2.5	.098	140°	20	0.296	COROMANT
15.80	.622	49.2	1.937	3	16	860.1-1580-047A1-MM	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	20	0.233	DIN 6537 K
15.80	.622	67.2	2.646	4	16	860.1-1580-071A1-MM	☆	16.00	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102	140°	20	0.252	DIN 6537 L
15.80	.622	117.2	4.614	7	16	860.1-1580-126A1-MM	☆	16.00	.630	182	7.165	179.4	7.063	133	5.236	2.6	.102	140°	20	0.304	COROMANT
15.88	.625	49.1	1.933	3	16	860.1-1588-048A1-MM	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	20	0.234	DIN 6537 K
15.88	.625	67.1	2.642	4	16	860.1-1588-071A1-MM	☆	16.00	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102	140°	20	0.253	DIN 6537 L
15.88	.625	117.1	4.610	7	16	860.1-1588-127A1-MM	☆	16.00	.630	182	7.165	179.4	7.063	133	5.236	2.6	.102	140°	20	0.306	COROMANT
16.00	.630	49.0	1.929	3	16	860.1-1600-048A1-MM	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	20	0.236	DIN 6537 K
16.00	.630	67.0	2.638	4	16	860.1-1600-072A1-MM	☆	16.00	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102	140°	20	0.255	DIN 6537 L
16.00	.630	117.0	4.606	7	16	860.1-1600-128A1-MM	☆	16.00	.630	182	7.165	179.4	7.063	133	5.236	2.6	.102	140°	20	0.309	COROMANT

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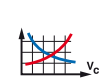
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E3



G6



B106



G2

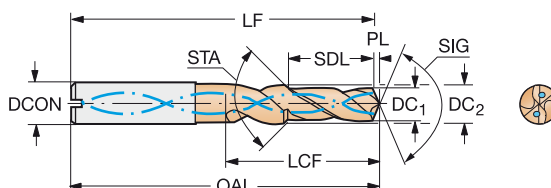


G30

Цельные твердосплавные свёрла CoroDrill® 860 для обработки отверстия и фаски

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH4
CNSCH9
4

											M Размеры, мм, дюйм														
DC1	DC1"	DC2	DC2"	SDL	SDL"	STA	LU	LU"	CZC _{MS}	Код заказа	224	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
3.35	.132	4.52	.178	9.40	.370	90°	10.5	.413	6	860.2-0335-010A1-MM	☆	6.00	.236	66	2.598	65.5	2.579	17	.669	0.5	.020	140°	20	0.016	COROMANT
3.40	.134	4.59	.181	9.40	.370	90°	10.6	.417	6	860.2-0340-010A1-MM	☆	6.00	.236	66	2.598	65.4	2.575	17	.669	0.6	.024	140°	20	0.016	COROMANT
3.70	.146	5.00	.197	10.40	.409	90°	11.6	.457	6	860.2-0370-011A1-MM	☆	6.00	.236	74	2.913	73.4	2.890	19	.748	0.6	.024	140°	20	0.016	COROMANT
3.80	.150	5.13	.202	10.30	.405	90°	11.6	.457	6	860.2-0380-011A1-MM	☆	6.00	.236	74	2.913	73.4	2.890	19	.748	0.6	.024	140°	20	0.017	COROMANT
4.25	.167	5.74	.226	12.30	.484	90°	13.7	.539	6	860.2-0425-013A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	22	.866	0.7	.028	140°	20	0.017	COROMANT
4.30	.169	5.81	.229	12.20	.480	90°	13.7	.539	6	860.2-0430-013A1-MM	☆	6.00	.236	74	2.913	73.3	2.886	22	.866	0.7	.028	140°	20	0.017	COROMANT
4.65	.183	6.28	.247	13.20	.519	90°	14.8	.583	8	860.2-0465-014A1-MM	☆	8.00	.315	79	3.110	78.2	3.079	24	.945	0.8	.031	140°	20	0.030	COROMANT
5.00	.197	6.75	.266	14.10	.555	90°	15.8	.622	8	860.2-0500-015A1-MM	☆	8.00	.315	79	3.110	78.2	3.079	26	1.024	0.8	.031	140°	20	0.031	COROMANT
5.10	.201	6.89	.271	14.10	.555	90°	15.8	.622	8	860.2-0510-015A1-MM	☆	8.00	.315	79	3.110	78.2	3.079	26	1.024	0.8	.031	140°	20	0.031	COROMANT
5.30	.209	7.16	.282	15.10	.594	90°	16.9	.665	8	860.2-0530-016A1-MM	☆	8.00	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035	140°	20	0.032	COROMANT
5.50	.217	7.43	.293	16.00	.629	90°	17.9	.705	8	860.2-0550-017A1-MM	☆	8.00	.315	79	3.110	78.1	3.075	29	1.142	0.9	.035	140°	20	0.032	COROMANT
5.56	.219	7.51	.296	16.00	.629	90°	17.9	.705	8	860.2-0556-017A1-MM	☆	8.00	.315	79	3.110	78.1	3.075	29	1.142	0.9	.035	140°	20	0.032	COROMANT
6.60	.260	8.91	.351	18.80	.740	90°	21.1	.831	10	860.2-0660-020A1-MM	☆	10.00	.394	89	3.504	87.9	3.461	34	1.339	1.1	.043	140°	20	0.054	COROMANT
6.75	.266	9.11	.359	18.80	.740	90°	21.1	.831	10	860.2-0675-020A1-MM	☆	10.00	.394	89	3.504	87.9	3.461	35	1.378	1.1	.043	140°	20	0.054	COROMANT
6.85	.270	9.25	.364	19.80	.779	90°	22.1	.870	10	860.2-0685-021A1-MM	☆	10.00	.394	89	3.504	87.9	3.461	36	1.417	1.1	.043	140°	20	0.055	COROMANT
6.90	.272	9.32	.367	19.80	.779	90°	22.1	.870	10	860.2-0690-021A1-MM	☆	10.00	.394	89	3.504	87.9	3.461	36	1.417	1.1	.043	140°	20	0.055	COROMANT
7.00	.276	9.45	.372	19.80	.779	90°	22.1	.870	10	860.2-0700-021A1-MM	☆	10.00	.394	89	3.504	87.9	3.461	36	1.417	1.1	.043	140°	20	0.055	COROMANT
7.25	.285	9.79	.385	20.70	.814	90°	23.2	.913	10	860.2-0725-022A1-MM	☆	10.00	.394	89	3.504	87.8	3.457	38	1.496	1.2	.047	140°	20	0.056	COROMANT
7.40	.291	9.99	.393	20.70	.814	90°	23.2	.913	10	860.2-0740-022A1-MM	☆	10.00	.394	89	3.504	87.8	3.457	38	1.496	1.2	.047	140°	20	0.057	COROMANT
8.00	.315	10.80	.425	22.60	.889	90°	25.3	.996	12	860.2-0800-024A1-MM	☆	12.00	.472	102	4.016	100.7	3.965	42	1.654	1.3	.051	140°	20	0.081	COROMANT
8.50	.335	11.48	.452	24.50	.964	90°	27.4	1.079	12	860.2-0850-026A1-MM	☆	12.00	.472	102	4.016	100.6	3.961	45	1.772	1.4	.055	140°	20	0.083	COROMANT
8.60	.339	11.61	.457	24.50	.964	90°	27.4	1.079	12	860.2-0860-026A1-MM	☆	12.00	.472	102	4.016	100.6	3.961	45	1.772	1.4	.055	140°	20	0.084	COROMANT
8.70	.343	11.75	.463	24.50	.964	90°	27.4	1.079	12	860.2-0870-026A1-MM	☆	12.00	.472	102	4.016	100.6	3.961	45	1.772	1.4	.055	140°	20	0.084	COROMANT
9.00	.354	12.15	.478	25.40	1.000	90°	28.5	1.122	14	860.2-0900-027A1-MM	☆	14.00	.551	112	4.409	110.5	4.350	47	1.850	1.5	.059	140°	20	0.121	COROMANT
9.25	.364	12.49	.492	26.40	1.039	90°	29.5	1.161	14	860.2-0925-028A1-MM	☆	14.00	.551	112	4.409	110.5	4.350	48	1.890	1.5	.059	140°	20	0.122	COROMANT
9.30	.366	12.56	.494	26.40	1.039	90°	29.5	1.161	14	860.2-0930-028A1-MM	☆	14.00	.551	112	4.409	110.5	4.350	48	1.890	1.5	.059	140°	20	0.123	COROMANT
10.25	.404	13.84	.545	29.20	1.149	90°	32.7	1.287	14	860.2-1025-031A1-MM	☆	14.00	.551	112	4.409	110.3	4.343	53	2.087	1.7	.067	140°	20	0.129	COROMANT
10.30	.406	13.91	.548	29.20	1.149	90°	32.7	1.287	14	860.2-1030-031A1-MM	☆	14.00	.551	112	4.409	110.3	4.343	54	2.126	1.7	.067	140°	20	0.130	COROMANT
10.40	.409	14.04	.553	29.20	1.149	90°	32.7	1.287	16	860.2-1040-031A1-MM	☆	16.00	.630	124	4.882	122.3	4.815	54	2.126	1.7	.067	140°	20	0.174	COROMANT
10.50	.413	14.18	.558	30.20	1.188	90°	33.7	1.327	16	860.2-1050-032A1-MM	☆	16.00	.630	124	4.882	122.3	4.815	55	2.165	1.7	.067	140°	20	0.175	COROMANT
10.80	.425	14.58	.574	30.10	1.185	90°	33.8	1.331	16	860.2-1080-032A1-MM	☆	16.00	.630	124	4.882	122.2	4.811	56	2.205	1.8	.071	140°	20	0.177	COROMANT
11.00	.433	14.85	.585	31.10	1.224	90°	34.8	1.370	16	860.2-1100-033A1-MM	☆	16.00	.630	124	4.882	122.2	4.811	57	2.244	1.8	.071	140°	20	0.179	COROMANT
11.20	.441	15.12	.595	32.00	1.259	90°	35.8	1.409	16	860.2-1120-034A1-MM	☆	16.00	.630	124	4.882	122.2	4.811	59	2.323	1.8	.071	140°	20	0.181	COROMANT
11.50	.453	15.53	.611	33.00	1.299	90°	36.9	1.453	16	860.2-1150-035A1-MM	☆	16.00	.630	124	4.882	122.1	4.807	60	2.362	1.9	.075	140°	20	0.184	COROMANT
12.00	.472	16.20	.638	33.90	1.334	90°	38.0	1.496	18	860.2-1200-036A1-MM	☆	18.00	.709	131	5.157	129.0	5.079	62	2.441	2.0	.079	140°	20	0.220	COROMANT
12.10	.476	16.34	.643	33.90	1.334	90°	38.0	1.496	18	860.2-1210-036A1-MM	☆	18.00	.709	131	5.157	129.0	5.079	62	2.441	2.0	.079	140°	20	0.221	COROMANT
12.20	.480	16.47	.648	34.90	1.374	90°	39.0	1.535	18	860.2-1220-037A1-MM	☆	18.00	.709	131	5.157	129.0	5.079	64	2.520	2.0	.079	140°	20	0.222	COROMANT
12.25	.482	16.54	.651	34.90	1.374	90°	39.0	1.535	18	860.2-1225-037A1-MM	☆	18.00	.709	131	5.157	129.0	5.079	64	2.520	2.0	.079	140°	20	0.222	COROMANT
12.50	.492	16.88	.665	35.80	1.409	90°	40.0	1.575	18	860.2-1250-038A1-MM	☆	18.00	.709	131	5.157	129.0	5.079	65	2.559	2.0	.079	140°	20	0.225	COROMANT
13.50	.531	18.23	.718	38.60	1.519	90°	43.2	1.701	20	860.2-1350-041A1-MM	☆	20.00	.787	142	5.591	139.8	5.504	71	2.795	2.2	.087	140°	20	0.297	COROMANT
14.00	.551	18.90	.744	39.60	1.559	90°	44.3	1.744	20	860.2-1400-042A1-MM	☆	20.00	.787	142	5.591	139.7	5.500	73	2.874	2.3	.091	140°	20	0.304	COROMANT
14.10	.555	19.04	.750	39.50	1.555	90°	44.3	1.744	20	860.2-1410-042A1-MM	☆	20.00	.787	142	5.591	139.7	5.500	73	2.874	2.3	.091	140°	20	0.306	COROMANT
14.20	.559	19.17	.755	40.50	1.594	90°	45.3	1.783	20	860.2-1420-043A1-MM	☆	20.00	.787	142	5.591	139.7	5.500	74	2.913	2.3	.091	140°	20	0.307	COROMANT
14.25	.561	19.24	.757	40.50	1.594	90°	45.3	1.783	20	860.2-1425-043A1-MM	☆	20.00	.787	142	5.591	139.7	5.500	74	2.913	2.3	.091	140°	20	0.308	COROMANT
14.50	.571	19.58	.771	41.50	1.633	90°	46.4	1.827	20	860.2-1450-044A1-MM	☆	20.00	.787	142	5.591	139.6	5.496	76	2.992	2.4	.094	140°	20	0.311	COROMANT
15.00	.591	20.00	.787	42.50	1.673	90°	47.5	1.870	20	860.2-1500-045A1-MM	☆	20.00	.787	142	5.591	139.5	5.492	77	3.032	2.5	.098	140°	20	0.324	COROMANT
15.10	.594	20.00	.787	42.60	1.677	90°	47.5	1.870	20	860.2-1510-045A1-MM	☆	20.00	.787	142	5.591	139.5	5.492	77	3.032	2.5	.098	140°	20	0.326	COROMANT

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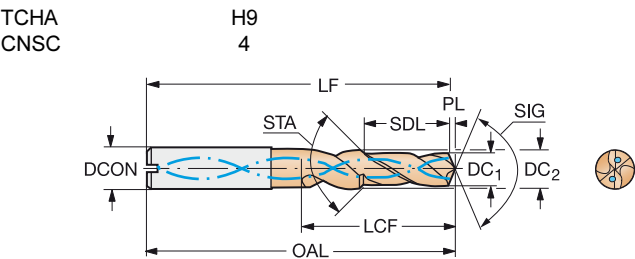
СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860 для обработки отверстия и фаски

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

B



C

										Размеры, мм, дюйм															
DC ₁	DC ₁ "	DC ₂	DC ₂ "	SDL	SDL"	STA	LU	LU"	CZC _{MS}	Код заказа	2014	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
15.50	.610	20.00	.787	44.80	1.763	90°	49.5	1.949	20	860.2-1550-047A1-MM	☆	20.00	.787	142	5.591	139.5	5.492	80	3.150	2.5	.098	140°	20	0.331	COROMANT
15.60	.614	20.00	.787	44.80	1.763	90°	49.6	1.953	20	860.2-1560-047A1-MM	☆	20.00	.787	142	5.591	139.4	5.488	80	3.150	2.6	.102	140°	20	0.333	COROMANT
15.70	.618	20.00	.787	44.90	1.767	90°	49.6	1.953	20	860.2-1570-047A1-MM	☆	20.00	.787	142	5.591	139.4	5.488	80	3.150	2.6	.102	140°	20	0.334	COROMANT
16.50	.650	20.00	.787	48.30	1.901	90°	52.7	2.075	20	860.2-1650-050A1-MM	☆	20.00	.787	142	5.591	139.3	5.484	83	3.268	2.7	.106	140°	20	0.345	COROMANT
17.50	.689	20.00	.787	51.80	2.039	90°	55.9	2.201	20	860.2-1750-053A1-MM	☆	20.00	.787	142	5.591	139.1	5.476	86	3.386	2.9	.114	140°	20	0.360	COROMANT

D

E

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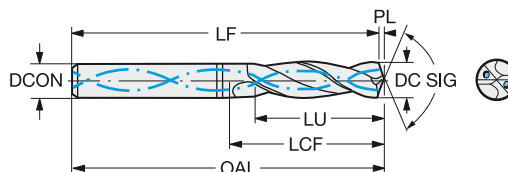
G2

G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH7
4

						N	H7	Размеры, мм, дюйм											CP Bar			BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}			Код заказа	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			
3.00	.118	9.4	.370	3	6	860.1-0300-009A1-NM	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	130°	20	0.017	DIN 6537 K	
3.00	.118	24.4	.961	8	6	860.1-0300-024A1-NM	☆	6.00	.236	77	3.032	76.6	3.016	36	1.417	0.4	.016	130°	20	0.017	COROMANT	
3.18	.125	10.0	.394	3	6	860.1-0318-010A1-NM	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	130°	20	0.019	DIN 6537 K	
3.18	.125	25.8	1.016	8	6	860.1-0318-025A1-NM	☆	6.00	.236	77	3.032	76.6	3.016	36	1.417	0.4	.016	130°	20	0.018	COROMANT	
3.20	.126	10.0	.394	3	6	860.1-0320-010A1-NM	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	130°	20	0.019	DIN 6537 K	
3.20	.126	26.0	1.024	8	6	860.1-0320-026A1-NM	☆	6.00	.236	77	3.032	76.6	3.016	36	1.417	0.4	.016	130°	20	0.018	COROMANT	
3.30	.130	10.3	.406	3	6	860.1-0330-010A1-NM	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	130°	20	0.020	DIN 6537 K	
3.30	.130	26.8	1.055	8	6	860.1-0330-026A1-NM	☆	6.00	.236	77	3.032	76.6	3.016	36	1.417	0.4	.016	130°	20	0.018	COROMANT	
3.50	.138	11.0	.433	3	6	860.1-0350-011A1-NM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	130°	20	0.019	DIN 6537 K	
3.50	.138	28.3	1.114	8	6	860.1-0350-028A1-NM	☆	6.00	.236	77	3.032	76.5	3.012	36	1.417	0.5	.020	130°	20	0.018	COROMANT	
3.57	.141	11.2	.441	3	6	860.1-0357-011A1-NM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	130°	20	0.020	DIN 6537 K	
3.57	.141	28.1	1.106	7	6	860.1-0357-029A1-NM	☆	6.00	.236	77	3.032	76.5	3.012	36	1.417	0.5	.020	130°	20	0.018	COROMANT	
3.70	.146	11.6	.457	3	6	860.1-0370-011A1-NM	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	130°	20	0.020	DIN 6537 K	
3.70	.146	27.9	1.098	7	6	860.1-0370-030A1-NM	☆	6.00	.236	77	3.032	76.5	3.012	36	1.417	0.5	.020	130°	20	0.019	COROMANT	
3.80	.150	11.9	.469	3	6	860.1-0380-011A1-NM	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	130°	20	0.020	DIN 6537 K	
3.80	.150	30.9	1.217	8	6	860.1-0380-030A1-NM	☆	6.00	.236	86	3.386	85.5	3.366	47	1.850	0.5	.020	130°	20	0.019	COROMANT	
3.90	.154	12.2	.480	3	6	860.1-0390-012A1-NM	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	130°	20	0.021	DIN 6537 K	
3.90	.154	31.7	1.248	8	6	860.1-0390-031A1-NM	☆	6.00	.236	86	3.386	85.5	3.366	47	1.850	0.5	.020	130°	20	0.019	COROMANT	
3.97	.156	12.4	.488	3	6	860.1-0397-012A1-NM	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	130°	20	0.021	DIN 6537 K	
3.97	.156	32.3	1.272	8	6	860.1-0397-032A1-NM	☆	6.00	.236	86	3.386	85.5	3.366	47	1.850	0.5	.020	130°	20	0.019	COROMANT	
4.00	.157	12.5	.492	3	6	860.1-0400-012A1-NM	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	130°	20	0.021	DIN 6537 K	
4.00	.157	32.5	1.280	8	6	860.1-0400-032A1-NM	☆	6.00	.236	86	3.386	85.5	3.366	47	1.850	0.5	.020	130°	20	0.022	COROMANT	
4.10	.161	12.8	.504	3	6	860.1-0410-012A1-NM	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	130°	20	0.021	DIN 6537 K	
4.10	.161	33.3	1.311	8	6	860.1-0410-033A1-NM	☆	6.00	.236	86	3.386	85.5	3.366	47	1.850	0.5	.020	130°	20	0.025	COROMANT	
4.20	.165	13.2	.520	3	6	860.1-0420-013A1-NM	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	130°	20	0.021	DIN 6537 K	
4.20	.165	34.2	1.346	8	6	860.1-0420-034A1-NM	☆	6.00	.236	86	3.386	85.4	3.362	47	1.850	0.6	.024	130°	20	0.022	COROMANT	
4.37	.172	13.7	.539	3	6	860.1-0437-013A1-NM	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	130°	20	0.021	DIN 6537 K	
4.37	.172	35.5	1.398	8	6	860.1-0437-035A1-NM	☆	6.00	.236	86	3.386	85.4	3.362	47	1.850	0.6	.024	130°	20	0.022	COROMANT	
4.50	.177	14.1	.555	3	6	860.1-0450-014A1-NM	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	130°	20	0.021	DIN 6537 K	
4.50	.177	36.6	1.441	8	6	860.1-0450-036A1-NM	☆	6.00	.236	86	3.386	85.4	3.362	47	1.850	0.6	.024	130°	20	0.022	COROMANT	
4.60	.181	14.4	.567	3	6	860.1-0460-014A1-NM	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	130°	20	0.021	DIN 6537 K	
4.60	.181	37.4	1.472	8	6	860.1-0460-037A1-NM	☆	6.00	.236	86	3.386	85.4	3.362	47	1.850	0.6	.024	130°	20	0.025	COROMANT	
4.76	.187	14.9	.587	3	6	860.1-0476-014A1-NM	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	130°	20	0.022	DIN 6537 K	
4.76	.187	38.7	1.524	8	6	860.1-0476-038A1-NM	☆	6.00	.236	99	3.898	98.4	3.874	60	2.362	0.6	.024	130°	20	0.025	COROMANT	
5.00	.197	15.7	.618	3	6	860.1-0500-015A1-NM	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	130°	20	0.022	DIN 6537 K	
5.00	.197	40.7	1.602	8	6	860.1-0500-040A1-NM	☆	6.00	.236	99	3.898	98.3	3.870	60	2.362	0.7	.028	130°	20	0.025	COROMANT	
5.10	.201	16.0	.630	3	6	860.1-0510-015A1-NM	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	130°	20	0.022	DIN 6537 K	
5.10	.201	41.5	1.634	8	6	860.1-0510-041A1-NM	☆	6.00	.236	99	3.898	98.3	3.870	60	2.362	0.7	.028	130°	20	0.025	COROMANT	
5.16	.203	16.2	.638	3	6	860.1-0516-015A1-NM	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	130°	20	0.022	DIN 6537 K	
5.16	.203	42.0	1.654	8	6	860.1-0516-041A1-NM	☆	6.00	.236	99	3.898	98.3	3.870	60	2.362	0.7	.028	130°	20	0.027	COROMANT	
5.20	.205	16.3	.642	3	6	860.1-0520-016A1-NM	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	130°	20	0.023	DIN 6537 K	
5.20	.205	42.3	1.665	8	6	860.1-0520-042A1-NM	☆	6.00	.236	99	3.898	98.3	3.870	60	2.362	0.7	.028	130°	20	0.027	COROMANT	
5.50	.217	17.2	.677	3	6	860.1-0550-017A1-NM	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	130°	20	0.023	DIN 6537 K	
5.50	.217	44.7	1.760	8	6	860.1-0550-044A1-NM	☆	6.00	.236	99	3.898	98.3	3.870	60	2.362	0.7	.028	130°	20	0.027	COROMANT	
5.56	.219	17.4	.685	3	6	860.1-0556-017A1-NM	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	130°	20	0.023	DIN 6537 K	
5.56	.219	45.2	1.780	8	6	860.1-0556-044A1-NM	☆	6.00	.236	99	3.898	98.3	3.870	60	2.362	0.7	.028	130°	20	0.028	COROMANT	

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D

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E3



G6



B106



G2



G30

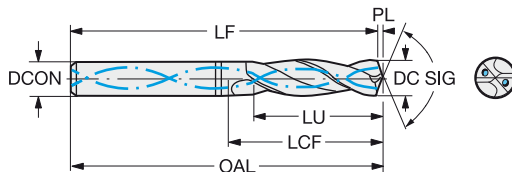
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик НА

Внутренний подвод СОЖ

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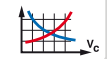
						N	H7	Размеры, мм, дюйм													 		BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}			Код заказа	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP	Bar		
5.80	.228	17.6	.693	3	6	860.1-0580-017A1-NM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	130°	20	0.023	DIN 6537 K		
5.80	.228	47.2	1.858	8	6	860.1-0580-046A1-NM	☆	6.00	.236	99	3.898	98.2	3.866	60	2.362	0.8	.031	130°	20	0.029	COROMANT		
6.00	.236	18.8	.740	3	6	860.1-0600-018A1-NM	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	130°	20	0.024	DIN 6537 K		
6.00	.236	48.8	1.921	8	6	860.1-0600-048A1-NM	☆	6.00	.236	99	3.898	98.2	3.866	60	2.362	0.8	.031	130°	20	0.029	COROMANT		
6.30	.248	19.7	.776	3	8	860.1-0630-019A1-NM	☆	8.00	.315	79	3.110	78.2	3.079	34	1.339	0.8	.031	130°	20	0.025	DIN 6537 K		
6.30	.248	51.2	2.016	8	8	860.1-0630-050A1-NM	☆	8.00	.315	121	4.764	120.2	4.732	80	3.150	0.8	.031	130°	20	0.031	COROMANT		
6.35	.250	19.9	.783	3	8	860.1-0635-019A1-NM	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	130°	20	0.040	DIN 6537 K		
6.35	.250	51.7	2.035	8	8	860.1-0635-051A1-NM	☆	8.00	.315	121	4.764	120.1	4.728	80	3.150	0.9	.035	130°	20	0.032	COROMANT		
6.50	.256	20.4	.803	3	8	860.1-0650-020A1-NM	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	130°	20	0.040	DIN 6537 K		
6.50	.256	52.9	2.083	8	8	860.1-0650-052A1-NM	☆	8.00	.315	121	4.764	120.1	4.728	80	3.150	0.9	.035	130°	20	0.048	COROMANT		
6.60	.260	20.7	.815	3	8	860.1-0660-020A1-NM	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	130°	20	0.041	DIN 6537 K		
6.60	.260	53.7	2.114	8	8	860.1-0660-053A1-NM	☆	8.00	.315	121	4.764	120.1	4.728	80	3.150	0.9	.035	130°	20	0.048	COROMANT		
6.75	.266	21.1	.831	3	8	860.1-0675-020A1-NM	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	130°	20	0.041	DIN 6537 K		
6.75	.266	54.9	2.161	8	8	860.1-0675-054A1-NM	☆	8.00	.315	121	4.764	120.1	4.728	80	3.150	0.9	.035	130°	20	0.049	COROMANT		
6.80	.268	21.3	.839	3	8	860.1-0680-020A1-NM	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	130°	20	0.042	DIN 6537 K		
6.80	.268	55.3	2.177	8	8	860.1-0680-054A1-NM	☆	8.00	.315	121	4.764	120.1	4.728	80	3.150	0.9	.035	130°	20	0.050	COROMANT		
6.90	.272	21.6	.850	3	8	860.1-0690-021A1-NM	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	130°	20	0.043	DIN 6537 K		
6.90	.272	56.1	2.209	8	8	860.1-0690-055A1-NM	☆	8.00	.315	121	4.764	120.1	4.728	80	3.150	0.9	.035	130°	20	0.051	COROMANT		
7.00	.276	21.9	.862	3	8	860.1-0700-021A1-NM	☆	8.00	.315	79	3.110	78.1	3.075	34	1.339	0.9	.035	130°	20	0.043	DIN 6537 K		
7.00	.276	56.9	2.240	8	8	860.1-0700-056A1-NM	☆	8.00	.315	121	4.764	120.1	4.728	80	3.150	0.9	.035	130°	20	0.051	COROMANT		
7.14	.281	22.4	.882	3	8	860.1-0714-021A1-NM	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	130°	20	0.043	DIN 6537 K		
7.14	.281	58.1	2.287	8	8	860.1-0714-057A1-NM	☆	8.00	.315	121	4.764	120.0	4.724	80	3.150	1.0	.039	130°	20	0.052	COROMANT		
7.30	.287	22.9	.902	3	8	860.1-0730-022A1-NM	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	130°	20	0.042	DIN 6537 K		
7.30	.287	59.4	2.339	8	8	860.1-0730-058A1-NM	☆	8.00	.315	121	4.764	120.0	4.724	80	3.150	1.0	.039	130°	20	0.053	COROMANT		
7.40	.291	23.2	.913	3	8	860.1-0740-022A1-NM	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	130°	20	0.043	DIN 6537 K		
7.40	.291	60.2	2.370	8	8	860.1-0740-059A1-NM	☆	8.00	.315	121	4.764	120.0	4.724	80	3.150	1.0	.039	130°	20	0.053	COROMANT		
7.50	.295	23.5	.925	3	8	860.1-0750-023A1-NM	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	130°	20	0.044	DIN 6537 K		
7.50	.295	61.0	2.402	8	8	860.1-0750-060A1-NM	☆	8.00	.315	121	4.764	120.0	4.724	80	3.150	1.0	.039	130°	20	0.053	COROMANT		
7.54	.297	23.6	.929	3	8	860.1-0754-023A1-NM	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	130°	20	0.044	DIN 6537 K		
7.54	.297	61.3	2.413	8	8	860.1-0754-060A1-NM	☆	8.00	.315	121	4.764	120.0	4.724	80	3.150	1.0	.039	130°	20	0.053	COROMANT		
7.94	.313	24.9	.980	3	8	860.1-0794-024A1-NM	☆	8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	130°	20	0.044	DIN 6537 K		
7.94	.313	64.6	2.543	8	8	860.1-0794-064A1-NM	☆	8.00	.315	121	4.764	119.9	4.720	80	3.150	1.1	.043	130°	20	0.061	COROMANT		
8.00	.315	25.1	.988	3	8	860.1-0800-024A1-NM	☆	8.00	.315	79	3.110	77.9	3.067	41	1.614	1.1	.043	130°	20	0.046	DIN 6537 K		
8.00	.315	65.1	2.563	8	8	860.1-0800-064A1-NM	☆	8.00	.315	121	4.764	119.9	4.720	80	3.150	1.1	.043	130°	20	0.062	COROMANT		
8.33	.328	26.1	1.028	3	10	860.1-0833-025A1-NM	☆	10.00	.394	89	3.504	87.9	3.461	47	1.850	1.1	.043	130°	20	0.046	DIN 6537 K		
8.33	.328	67.8	2.669	8	10	860.1-0833-067A1-NM	☆	10.00	.394	145	5.709	143.9	5.665	100	3.937	1.1	.043	130°	20	0.065	COROMANT		
8.50	.335	26.6	1.047	3	10	860.1-0850-026A1-NM	☆	10.00	.394	89	3.504	87.9	3.461	47	1.850	1.1	.043	130°	20	0.066	DIN 6537 K		
8.50	.335	69.1	2.720	8	10	860.1-0850-068A1-NM	☆	10.00	.394	145	5.709	143.9	5.665	100	3.937	1.1	.043	130°	20	0.066	COROMANT		
8.60	.339	27.0	1.063	3	10	860.1-0860-026A1-NM	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	130°	20	0.067	DIN 6537 K		
8.60	.339	70.0	2.756	8	10	860.1-0860-069A1-NM	☆	10.00	.394	145	5.709	143.8	5.661	100	3.937	1.2	.047	130°	20	0.066	COROMANT		
8.70	.343	27.3	1.075	3	10	860.1-0870-026A1-NM	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	130°	20	0.067	DIN 6537 K		
8.70	.343	70.8	2.787	8	10	860.1-0870-070A1-NM	☆	10.00	.394	145	5.709	143.8	5.661	100	3.937	1.2	.047	130°	20	0.099	COROMANT		
8.73	.344	27.4	1.079	3	10	860.1-0873-026A1-NM	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	130°	20	0.068	DIN 6537 K		
8.73	.344	71.0	2.795	8	10	860.1-0873-070A1-NM	☆	10.00	.394	145	5.709	143.8	5.661	100	3.937	1.2	.047	130°	20	0.101	COROMANT		
8.80	.346	27.6	1.087	3	10	860.1-0880-026A1-NM	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	130°	20	0.068	DIN 6537 K		
8.80	.346	71.6	2.819	8	10	860.1-0880-070A1-NM	☆	10.00	.394	145	5.709	143.8	5.661	100	3.937	1.2	.047	130°	20	0.103	COROMANT		



E3



G6



B106



G2

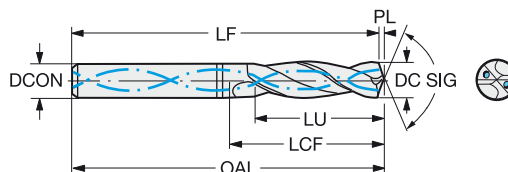


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH A
CNCSH7
4

						N	H7	Размеры, мм, дюйм																	BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}			Код заказа	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG						
9.00	.354	28.2	1.110	3	10	860.1-0900-027A1-NM	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	130°	20	0.068	DIN 6537 K				
9.00	.354	73.2	2.882	8	10	860.1-0900-072A1-NM	☆	10.00	.394	145	5.709	143.8	5.661	100	3.937	1.2	.047	130°	20	0.068	COROMANT				
9.13	.359	28.6	1.126	3	10	860.1-0913-027A1-NM	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	130°	20	0.069	DIN 6537 K				
9.13	.359	74.2	2.921	8	10	860.1-0913-073A1-NM	☆	10.00	.394	145	5.709	143.8	5.661	100	3.937	1.2	.047	130°	20	0.103	COROMANT				
9.30	.366	29.1	1.146	3	10	860.1-0930-028A1-NM	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	130°	20	0.070	DIN 6537 K				
9.30	.366	75.6	2.976	8	10	860.1-0930-074A1-NM	☆	10.00	.394	145	5.709	143.8	5.661	100	3.937	1.2	.047	130°	20	0.107	COROMANT				
9.40	.370	29.5	1.161	3	10	860.1-0940-028A1-NM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	130°	20	0.071	DIN 6537 K				
9.40	.370	76.5	3.012	8	10	860.1-0940-075A1-NM	☆	10.00	.394	145	5.709	143.7	5.657	100	3.937	1.3	.051	130°	20	0.110	COROMANT				
9.50	.374	29.8	1.173	3	10	860.1-0950-029A1-NM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	130°	20	0.072	DIN 6537 K				
9.50	.374	77.3	3.043	8	10	860.1-0950-076A1-NM	☆	10.00	.394	145	5.709	143.7	5.657	100	3.937	1.3	.051	130°	20	0.113	COROMANT				
9.53	.375	29.9	1.177	3	10	860.1-0953-029A1-NM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	130°	20	0.073	DIN 6537 K				
9.53	.375	77.5	3.051	8	10	860.1-0953-076A1-NM	☆	10.00	.394	145	5.709	143.7	5.657	100	3.937	1.3	.051	130°	20	0.114	COROMANT				
9.92	.391	31.1	1.224	3	10	860.1-0992-030A1-NM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	130°	20	0.075	DIN 6537 K				
9.92	.391	80.7	3.177	8	10	860.1-0992-079A1-NM	☆	10.00	.394	145	5.709	143.7	5.657	100	3.937	1.3	.051	130°	20	0.116	COROMANT				
10.00	.394	31.3	1.232	3	10	860.1-1000-030A1-NM	☆	10.00	.394	89	3.504	87.7	3.453	47	1.850	1.3	.051	130°	20	0.057	DIN 6537 K				
10.00	.394	81.3	3.201	8	10	860.1-1000-080A1-NM	☆	10.00	.394	145	5.709	143.7	5.657	100	3.937	1.3	.051	130°	20	0.120	COROMANT				
10.20	.402	32.0	1.260	3	12	860.1-1020-031A1-NM	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	130°	20	0.108	DIN 6537 K				
10.20	.402	83.0	3.268	8	12	860.1-1020-082A1-NM	☆	12.00	.472	171	6.732	169.6	6.677	120	4.724	1.4	.055	130°	20	0.122	COROMANT				
10.30	.406	32.3	1.272	3	12	860.1-1030-031A1-NM	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	130°	20	0.110	DIN 6537 K				
10.30	.406	83.8	3.299	8	12	860.1-1030-082A1-NM	☆	12.00	.472	171	6.732	169.6	6.677	120	4.724	1.4	.055	130°	20	0.122	COROMANT				
10.32	.406	32.3	1.272	3	12	860.1-1032-031A1-NM	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	130°	20	0.110	DIN 6537 K				
10.32	.406	83.9	3.303	8	12	860.1-1032-083A1-NM	☆	12.00	.472	171	6.732	169.6	6.677	120	4.724	1.4	.055	130°	20	0.122	COROMANT				
10.40	.409	32.6	1.283	3	12	860.1-1040-031A1-NM	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	130°	20	0.111	DIN 6537 K				
10.40	.409	84.6	3.331	8	12	860.1-1040-083A1-NM	☆	12.00	.472	171	6.732	169.6	6.677	120	4.724	1.4	.055	130°	20	0.122	COROMANT				
10.50	.413	32.9	1.295	3	12	860.1-1050-032A1-NM	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	130°	20	0.118	DIN 6537 K				
10.50	.413	85.4	3.362	8	12	860.1-1050-084A1-NM	☆	12.00	.472	171	6.732	169.6	6.677	120	4.724	1.4	.055	130°	20	0.122	COROMANT				
10.72	.422	33.6	1.323	3	12	860.1-1072-032A1-NM	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	130°	20	0.133	DIN 6537 K				
10.72	.422	87.2	3.433	8	12	860.1-1072-086A1-NM	☆	12.00	.472	171	6.732	169.6	6.677	120	4.724	1.4	.055	130°	20	0.122	COROMANT				
10.80	.425	33.8	1.331	3	12	860.1-1080-032A1-NM	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	130°	20	0.114	DIN 6537 K				
10.80	.425	87.8	3.457	8	12	860.1-1080-086A1-NM	☆	12.00	.472	171	6.732	169.6	6.677	120	4.724	1.4	.055	130°	20	0.170	COROMANT				
11.00	.433	34.5	1.358	3	12	860.1-1100-033A1-NM	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	130°	20	0.114	DIN 6537 K				
11.00	.433	89.5	3.524	8	12	860.1-1100-088A1-NM	☆	12.00	.472	171	6.732	169.5	6.673	120	4.724	1.5	.059	130°	20	0.170	COROMANT				
11.10	.437	34.8	1.370	3	12	860.1-1110-033A1-NM	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	130°	20	0.120	DIN 6537 K				
11.10	.437	90.3	3.555	8	12	860.1-1110-089A1-NM	☆	12.00	.472	171	6.732	169.5	6.673	120	4.724	1.5	.059	130°	20	0.170	COROMANT				
11.11	.437	34.8	1.370	3	12	860.1-1111-033A1-NM	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	130°	20	0.170	DIN 6537 K				
11.11	.437	90.4	3.559	8	12	860.1-1111-089A1-NM	☆	12.00	.472	171	6.732	169.5	6.673	120	4.724	1.5	.059	130°	20	0.170	COROMANT				
11.20	.441	35.1	1.382	3	12	860.1-1120-034A1-NM	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	130°	20	0.116	DIN 6537 K				
11.20	.441	91.1	3.587	8	12	860.1-1120-090A1-NM	☆	12.00	.472	171	6.732	169.5	6.673	120	4.724	1.5	.059	130°	20	0.170	COROMANT				
11.50	.453	36.0	1.417	3	12	860.1-1150-035A1-NM	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	130°	20	0.120	DIN 6537 K				
11.50	.453	93.5	3.681	8	12	860.1-1150-092A1-NM	☆	12.00	.472	171	6.732	169.5	6.673	120	4.724	1.5	.059	130°	20	0.170	COROMANT				
11.51	.453	36.1	1.421	3	12	860.1-1151-035A1-NM	☆	12.00	.472	102	4.016	100.5	3.957	55	2.165	1.5	.059	130°	20	0.119	DIN 6537 K				
11.51	.453	93.6	3.685	8	12	860.1-1151-092A1-NM	☆	12.00	.472	171	6.732	169.5	6.673	120	4.724	1.5	.059	130°	20	0.170	COROMANT				
11.80	.465	37.0	1.457	3	12	860.1-1180-035A1-NM	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	130°	20	0.123	DIN 6537 K				
11.80	.465	96.0	3.780	8	12	860.1-1180-094A1-NM	☆	12.00	.472	171	6.732	169.4	6.669	120	4.724	1.6	.063	130°	20	0.220	COROMANT				
11.91	.469	37.3	1.469	3	12	860.1-1191-036A1-NM	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	130°	20	0.123	DIN 6537 K				
11.91	.469	96.8	3.811	8	12	860.1-1191-095A1-NM	☆	12.00	.472	171	6.732	169.4	6.669	120	4.724	1.6	.063	130°	20	0.220	COROMANT				

B

C

D

E

F

G



E3



G6



B106



G2



G30

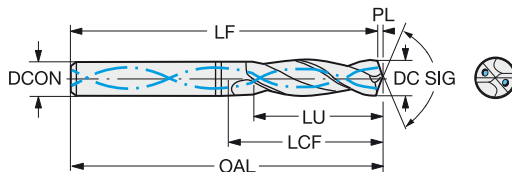
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNSCH7
4

						N	H7	Размеры, мм, дюйм														CP		Kg	BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}			Код заказа	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	Bar					
12.00	.472	37.6	1.480	3	12	860.1-1200-036A1-NM	☆	12.00	.472	102	4.016	100.4	3.953	55	2.165	1.6	.063	130°	20	0.124	DIN 6537 K				
12.00	.472	97.6	3.843	8	12	860.1-1200-096A1-NM	☆	12.00	.472	171	6.732	169.4	6.669	120	4.724	1.6	.063	130°	20	0.220	COROMANT				
12.10	.476	37.9	1.492	3	14	860.1-1210-036A1-NM	☆	14.00	.551	107	4.213	105.4	4.150	60	2.362	1.6	.063	130°	20	0.162	DIN 6537 K				
12.10	.476	98.4	3.874	8	14	860.1-1210-097A1-NM	☆	14.00	.551	190	7.480	188.4	7.417	140	5.512	1.6	.063	130°	20	0.220	COROMANT				
12.20	.480	38.2	1.504	3	14	860.1-1220-037A1-NM	☆	14.00	.551	107	4.213	105.4	4.150	60	2.362	1.6	.063	130°	20	0.164	DIN 6537 K				
12.20	.480	99.2	3.906	8	14	860.1-1220-098A1-NM	☆	14.00	.551	190	7.480	188.4	7.417	140	5.512	1.6	.063	130°	20	0.220	COROMANT				
12.30	.484	38.6	1.520	3	14	860.1-1230-037A1-NM	☆	14.00	.551	107	4.213	105.4	4.150	60	2.362	1.6	.063	130°	20	0.165	DIN 6537 K				
12.30	.484	100.1	3.941	8	14	860.1-1230-098A1-NM	☆	14.00	.551	190	7.480	188.4	7.417	140	5.512	1.6	.063	130°	20	0.220	COROMANT				
12.50	.492	39.2	1.543	3	14	860.1-1250-038A1-NM	☆	14.00	.551	107	4.213	105.3	4.146	60	2.362	1.7	.067	130°	20	0.167	DIN 6537 K				
12.50	.492	101.7	4.004	8	14	860.1-1250-100A1-NM	☆	14.00	.551	190	7.480	188.3	7.413	140	5.512	1.7	.067	130°	20	0.220	COROMANT				
12.70	.500	39.8	1.567	3	14	860.1-1270-038A1-NM	☆	14.00	.551	107	4.213	105.3	4.146	60	2.362	1.7	.067	130°	20	0.170	DIN 6537 K				
12.70	.500	103.3	4.067	8	14	860.1-1270-102A1-NM	☆	14.00	.551	190	7.480	188.3	7.413	140	5.512	1.7	.067	130°	20	0.279	COROMANT				
13.00	.512	40.7	1.602	3	14	860.1-1300-039A1-NM	☆	14.00	.551	107	4.213	105.3	4.146	60	2.362	1.7	.067	130°	20	0.168	DIN 6537 K				
13.00	.512	105.7	4.161	8	14	860.1-1300-104A1-NM	☆	14.00	.551	190	7.480	188.3	7.413	140	5.512	1.7	.067	130°	20	0.279	COROMANT				
13.10	.516	41.0	1.614	3	14	860.1-1310-039A1-NM	☆	14.00	.551	107	4.213	105.2	4.142	60	2.362	1.8	.071	130°	20	0.169	DIN 6537 K				
13.10	.516	106.5	4.193	8	14	860.1-1310-105A1-NM	☆	14.00	.551	190	7.480	188.2	7.409	140	5.512	1.8	.071	130°	20	0.279	COROMANT				
13.49	.531	42.3	1.665	3	14	860.1-1349-040A1-NM	☆	14.00	.551	107	4.213	105.2	4.142	60	2.362	1.8	.071	130°	20	0.175	DIN 6537 K				
13.49	.531	109.8	4.323	8	14	860.1-1349-108A1-NM	☆	14.00	.551	190	7.480	188.2	7.409	140	5.512	1.8	.071	130°	20	0.279	COROMANT				
13.50	.531	42.3	1.665	3	14	860.1-1350-041A1-NM	☆	14.00	.551	107	4.213	105.2	4.142	60	2.362	1.8	.071	130°	20	0.173	DIN 6537 K				
13.50	.531	109.8	4.323	8	14	860.1-1350-108A1-NM	☆	14.00	.551	190	7.480	188.2	7.409	140	5.512	1.8	.071	130°	20	0.283	COROMANT				
13.89	.547	43.3	1.705	3	14	860.1-1389-042A1-NM	☆	14.00	.551	107	4.213	105.1	4.138	60	2.362	1.9	.075	130°	20	0.179	DIN 6537 K				
13.89	.547	113.0	4.449	8	14	860.1-1389-111A1-NM	☆	14.00	.551	190	7.480	188.1	7.406	140	5.512	1.9	.075	130°	20	0.290	COROMANT				
14.00	.551	43.9	1.728	3	14	860.1-1400-042A1-NM	☆	14.00	.551	107	4.213	105.1	4.138	60	2.362	1.9	.075	130°	20	0.180	DIN 6537 K				
14.00	.551	113.9	4.484	8	14	860.1-1400-112A1-NM	☆	14.00	.551	190	7.480	188.1	7.406	140	5.512	1.9	.075	130°	20	0.299	COROMANT				
14.20	.559	44.5	1.752	3	16	860.1-1420-043A1-NM	☆	16.00	.630	115	4.528	113.1	4.453	65	2.559	1.9	.075	130°	20	0.231	DIN 6537 K				
14.20	.559	115.5	4.547	8	16	860.1-1420-114A1-NM	☆	16.00	.630	213	8.386	211.1	8.311	160	6.299	1.9	.075	130°	20	0.305	COROMANT				
14.29	.563	44.8	1.764	3	16	860.1-1429-043A1-NM	☆	16.00	.630	115	4.528	113.1	4.453	65	2.559	1.9	.075	130°	20	0.228	DIN 6537 K				
14.29	.563	116.2	4.575	8	16	860.1-1429-114A1-NM	☆	16.00	.630	213	8.386	211.1	8.311	160	6.299	1.9	.075	130°	20	0.305	COROMANT				
14.50	.571	45.4	1.787	3	16	860.1-1450-044A1-NM	☆	16.00	.630	115	4.528	113.1	4.453	65	2.559	1.9	.075	130°	20	0.305	DIN 6537 K				
14.50	.571	117.9	4.642	8	16	860.1-1450-116A1-NM	☆	16.00	.630	213	8.386	211.1	8.311	160	6.299	1.9	.075	130°	20	0.305	COROMANT				
14.68	.578	46.0	1.811	3	16	860.1-1468-044A1-NM	☆	16.00	.630	115	4.528	113.0	4.449	65	2.559	2.0	.079	130°	20	0.233	DIN 6537 K				
14.68	.578	119.4	4.701	8	16	860.1-1468-117A1-NM	☆	16.00	.630	213	8.386	211.0	8.307	160	6.299	2.0	.079	130°	20	0.330	COROMANT				
14.75	.581	46.2	1.819	3	16	860.1-1475-044A1-NM	☆	16.00	.630	115	4.528	113.0	4.449	65	2.559	2.0	.079	130°	20	0.232	DIN 6537 K				
14.75	.581	120.0	4.724	8	16	860.1-1475-118A1-NM	☆	16.00	.630	213	8.386	211.0	8.307	160	6.299	2.0	.079	130°	20	0.330	COROMANT				
15.00	.591	47.0	1.850	3	16	860.1-1500-045A1-NM	☆	16.00	.630	115	4.528	113.0	4.449	65	2.559	2.0	.079	130°	20	0.237	DIN 6537 K				
15.00	.591	122.0	4.803	8	16	860.1-1500-120A1-NM	☆	16.00	.630	213	8.386	211.0	8.307	160	6.299	2.0	.079	130°	20	0.330	COROMANT				
15.08	.594	47.3	1.862	3	16	860.1-1508-045A1-NM	☆	16.00	.630	115	4.528	113.0	4.449	65	2.559	2.0	.079	130°	20	0.238	DIN 6537 K				
15.08	.594	122.7	4.831	8	16	860.1-1508-121A1-NM	☆	16.00	.630	213	8.386	211.0	8.307	160	6.299	2.0	.079	130°	20	0.360	COROMANT				
15.50	.610	48.6	1.913	3	16	860.1-1550-047A1-NM	☆	16.00	.630	115	4.528	112.9	4.445	65	2.559	2.1	.083	130°	20	0.244	DIN 6537 K				
15.50	.610	126.1	4.965	8	16	860.1-1550-124A1-NM	☆	16.00	.630	213	8.386	210.9	8.303	160	6.299	2.1	.083	130°	20	0.360	COROMANT				
15.88	.625	49.1	1.933	3	16	860.1-1588-048A1-NM	☆	16.00	.630	115	4.528	112.9	4.445	65	2.559	2.1	.083	130°	20	0.247	DIN 6537 K				
15.88	.625	129.1	5.083	8	16	860.1-1588-127A1-NM	☆	16.00	.630	213	8.386	210.9	8.303	160	6.299	2.1	.083	130°	20	0.360	COROMANT				
16.00	.630	49.0	1.929	3	16	860.1-1600-048A1-NM	☆	16.00	.630	115	4.528	112.9	4.445	65	2.559	2.1	.083	130°	20	0.249	DIN 6537 K				
16.00	.630	130.1	5.122	8	16	860.1-1600-128A1-NM	☆	16.00	.630	213	8.386	210.9	8.303	160	6.299	2.1	.083	130°	20	0.400	COROMANT				
16.50	.650	51.7	2.035	3	18	860.1-1650-050A1-NM	☆	18.00	.709	123	4.843	120.8	4.756	73	2.874	2.2	.087	130°	20	0.400	DIN 6537 K				
16.50	.650	134.2	5.283	8	18	860.1-1650-132A1-NM	☆	18.00	.709	234	9.213	231.8	9.126	180	7.087	2.2	.087	130°	20	0.400	COROMANT				



E3



G6



B106



G2

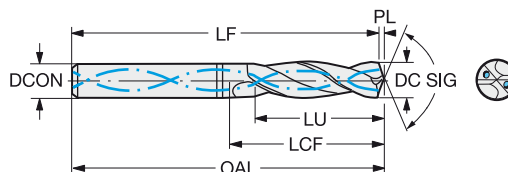


G30

Цельные твердосплавные свёрла CoroDrill® 860

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNSCH7
4

B

C

							N	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа		DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP 		BSG
16.67	.656	52.2	2.055	3	18	860.1-1667-050A1-NM	☆	18.00	.709	123	4.843	120.8	4.756	73	2.874	2.2	.087	130°	20	0.304	DIN 6537 K
16.67	.656	135.6	5.339	8	18	860.1-1667-133A1-NM	☆	18.00	.709	234	9.213	231.8	9.126	180	7.087	2.2	.087	130°	20	0.442	COROMANT
17.00	.669	53.3	2.098	3	18	860.1-1700-051A1-NM	☆	18.00	.709	123	4.843	120.7	4.752	73	2.874	2.3	.091	130°	20	0.311	DIN 6537 K
17.00	.669	138.3	5.445	8	18	860.1-1700-136A1-NM	☆	18.00	.709	234	9.213	231.7	9.122	180	7.087	2.3	.091	130°	20	0.442	COROMANT
17.46	.687	54.7	2.154	3	18	860.1-1746-052A1-NM	☆	18.00	.709	123	4.843	120.7	4.752	73	2.874	2.3	.091	130°	20	0.500	DIN 6537 K
17.46	.687	142.0	5.591	8	18	860.1-1746-140A1-NM	☆	18.00	.709	234	9.213	231.7	9.122	180	7.087	2.3	.091	130°	20	0.500	COROMANT
17.50	.689	54.8	2.157	3	18	860.1-1750-053A1-NM	☆	18.00	.709	123	4.843	120.7	4.752	73	2.874	2.3	.091	130°	20	0.321	DIN 6537 K
17.50	.689	142.3	5.602	8	18	860.1-1750-140A1-NM	☆	18.00	.709	234	9.213	231.7	9.122	180	7.087	2.3	.091	130°	20	0.500	COROMANT
18.00	.709	56.4	2.220	3	18	860.1-1800-054A1-NM	☆	18.00	.709	123	4.843	120.6	4.748	73	2.874	2.4	.094	130°	20	0.330	DIN 6537 K
18.00	.709	146.4	5.764	8	18	860.1-1800-144A1-NM	☆	18.00	.709	234	9.213	231.6	9.118	180	7.087	2.4	.094	130°	20	0.520	COROMANT
19.00	.748	59.5	2.343	3	20	860.1-1900-057A1-NM	☆	20.00	.787	131	5.157	128.5	5.059	79	3.110	2.5	.098	130°	20	0.407	DIN 6537 K
19.00	.748	154.5	6.083	8	20	860.1-1900-152A1-NM	☆	20.00	.787	257	10.118	254.5	10.020	200	7.874	2.5	.098	130°	20	0.550	COROMANT
19.05	.750	59.7	2.350	3	20	860.1-1905-057A1-NM	☆	20.00	.787	131	5.157	128.4	5.055	79	3.110	2.6	.102	130°	20	0.410	DIN 6537 K
19.05	.750	155.0	6.102	8	20	860.1-1905-152A1-NM	☆	20.00	.787	257	10.118	254.4	10.016	200	7.874	2.6	.102	130°	20	0.550	COROMANT
20.00	.787	62.7	2.469	3	20	860.1-2000-060A1-NM	☆	20.00	.787	131	5.157	128.3	5.051	79	3.110	2.7	.106	130°	20	0.433	DIN 6537 K
20.00	.787	162.7	6.406	8	20	860.1-2000-160A1-NM	☆	20.00	.787	257	10.118	254.3	10.012	200	7.874	2.7	.106	130°	20	0.610	COROMANT

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E3



G6



B106



G2

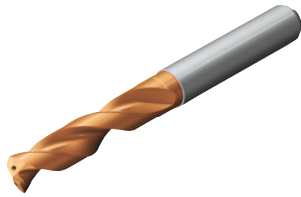
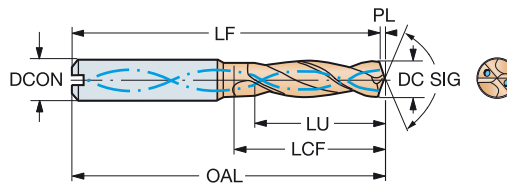


G30

Цельные твердосплавные свёрла CoroDrill® R846

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH9
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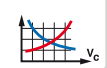
							S	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1/20	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			BSG
3.00	.118	9.5	.374	3	6	R846-0300-30-A1A	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.027	DIN 6537 K
3.00	.118	15.5	.610	5	6	R846-0300-50-A1A	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.027	DIN 6537 L
3.18	.125	10.1	.398	3	6	R846-0318-30-A1A	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.019	DIN 6537 K
3.18	.125	16.4	.646	5	6	R846-0318-50-A1A	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.019	DIN 6537 L
3.20	.126	10.1	.398	3	6	R846-0320-30-A1A	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.020	DIN 6537 K
3.20	.126	16.5	.650	5	6	R846-0320-50-A1A	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.020	DIN 6537 L
3.30	.130	10.5	.413	3	6	R846-0330-30-A1A	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.019	DIN 6537 K
3.40	.134	10.8	.425	3	6	R846-0340-30-A1A	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.020	DIN 6537 K
3.40	.134	17.6	.693	5	6	R846-0340-50-A1A	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.020	DIN 6537 L
3.50	.138	11.1	.437	3	6	R846-0350-30-A1A	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.020	DIN 6537 K
3.50	.138	18.1	.713	5	6	R846-0350-50-A1A	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.020	DIN 6537 L
3.57	.141	11.3	.445	3	6	R846-0357-30-A1A	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.020	DIN 6537 K
3.57	.141	18.5	.728	5	6	R846-0357-50-A1A	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.020	DIN 6537 L
3.60	.142	11.4	.449	3	6	R846-0360-30-A1A	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.017	DIN 6537 K
3.60	.142	18.6	.732	5	6	R846-0360-50-A1A	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.019	DIN 6537 L
3.70	.146	19.1	.752	5	6	R846-0370-50-A1A	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.020	DIN 6537 L
3.80	.150	12.0	.472	3	6	R846-0380-30-A1A	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.021	DIN 6537 K
3.90	.154	12.4	.488	3	6	R846-0390-30-A1A	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.021	DIN 6537 K
3.90	.154	20.2	.795	5	6	R846-0390-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.020	DIN 6537 L
3.97	.156	12.6	.496	3	6	R846-0397-30-A1A	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.021	DIN 6537 K
3.97	.156	20.5	.807	5	6	R846-0397-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.021	DIN 6537 L
4.00	.157	12.7	.500	3	6	R846-0400-30-A1A	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.028	DIN 6537 K
4.00	.157	20.7	.815	5	6	R846-0400-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.031	DIN 6537 L
4.10	.161	13.0	.512	3	6	R846-0410-30-A1A	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.021	DIN 6537 K
4.10	.161	21.2	.835	5	6	R846-0410-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.022	DIN 6537 L
4.15	.163	21.5	.846	5	6	R846-0415-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.022	DIN 6537 L
4.20	.165	13.3	.524	3	6	R846-0420-30-A1A	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.021	DIN 6537 K
4.20	.165	21.7	.854	5	6	R846-0420-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.022	DIN 6537 L
4.30	.169	13.6	.535	3	6	R846-0430-30-A1A	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.050	DIN 6537 K
4.30	.169	22.2	.874	5	6	R846-0430-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.032	DIN 6537 L
4.37	.172	13.8	.543	3	6	R846-0437-30-A1A	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.021	DIN 6537 K
4.37	.172	22.6	.890	5	6	R846-0437-50-A1A	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.022	DIN 6537 L
4.50	.177	14.3	.563	3	6	R846-0450-30-A1A	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.029	DIN 6537 K
4.50	.177	23.3	.917	5	6	R846-0450-50-A1A	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.032	DIN 6537 L
4.60	.181	23.8	.937	5	6	R846-0460-50-A1A	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.023	DIN 6537 L
4.70	.185	14.6	.575	3	6	R846-0470-30-A1A	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.022	DIN 6537 K
4.76	.187	15.1	.594	3	6	R846-0476-30-A1A	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.022	DIN 6537 K
4.76	.187	24.6	.969	5	6	R846-0476-50-A1A	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.024	DIN 6537 L
4.80	.189	15.2	.598	3	6	R846-0480-30-A1A	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.029	DIN 6537 K
4.80	.189	24.8	.976	5	6	R846-0480-50-A1A	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.033	DIN 6537 L
4.90	.193	15.5	.610	3	6	R846-0490-30-A1A	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.020	DIN 6537 K
4.90	.193	25.3	.996	5	6	R846-0490-50-A1A	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.024	DIN 6537 L
5.00	.197	15.8	.622	3	6	R846-0500-30-A1A	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.040	DIN 6537 K
5.00	.197	25.8	1.016	5	6	R846-0500-50-A1A	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.034	DIN 6537 L
5.10	.201	16.2	.638	3	6	R846-0510-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.030	DIN 6537 K
5.10	.201	26.4	1.039	5	6	R846-0510-50-A1A	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.025	DIN 6537 L



E3



G6



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G2

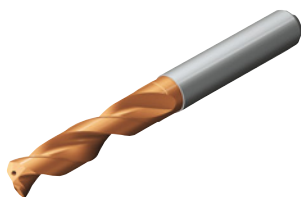
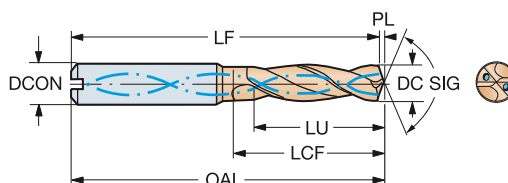


G30

Цельные твердосплавные свёрла CoroDrill® R846

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH4
CNSCH9
4

											S Размеры, мм, дюйм										
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1/20	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
5.16	.203	16.3	.642	3	6	R846-0516-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.023	DIN 6537 K
5.16	.203	26.7	1.051	5	6	R846-0516-50-A1A	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.025	DIN 6537 L
5.20	.205	16.5	.650	3	6	R846-0520-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.023	DIN 6537 K
5.20	.205	26.9	1.059	5	6	R846-0520-50-A1A	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.025	DIN 6537 L
5.25	.207	16.6	.654	3	6	R846-0525-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.023	DIN 6537 K
5.30	.209	27.4	1.079	5	6	R846-0530-50-A1A	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.026	DIN 6537 L
5.40	.213	17.1	.673	3	6	R846-0540-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.023	DIN 6537 K
5.40	.213	27.9	1.098	5	6	R846-0540-50-A1A	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.026	DIN 6537 L
5.50	.217	17.4	.685	3	6	R846-0550-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.040	DIN 6537 K
5.50	.217	28.4	1.118	5	6	R846-0550-50-A1A	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.026	DIN 6537 L
5.55	.219	17.6	.693	3	6	R846-0555-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.030	DIN 6537 K
5.56	.219	17.6	.693	3	6	R846-0556-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.023	DIN 6537 K
5.56	.219	28.7	1.130	5	6	R846-0556-50-A1A	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.027	DIN 6537 L
5.60	.220	17.7	.697	3	6	R846-0560-30-A1A	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.040	DIN 6537 K
5.80	.228	17.6	.693	3	6	R846-0580-30-A1A	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K
5.80	.228	30.0	1.181	5	6	R846-0580-50-A1A	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.035	DIN 6537 L
6.00	.236	19.0	.748	3	6	R846-0600-30-A1A	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K
6.00	.236	31.0	1.220	5	6	R846-0600-50-A1A	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.040	DIN 6537 L
6.10	.240	19.3	.760	3	8	R846-0610-30-A1A	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.025	DIN 6537 K
6.10	.240	31.5	1.240	5	8	R846-0610-50-A1A	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.042	DIN 6537 L
6.20	.244	19.6	.772	3	8	R846-0620-30-A1A	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.040	DIN 6537 K
6.30	.248	20.0	.787	3	8	R846-0630-30-A1A	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.040	DIN 6537 K
6.30	.248	32.6	1.283	5	8	R846-0630-50-A1A	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.042	DIN 6537 L
6.35	.250	20.1	.791	3	8	R846-0635-30-A1A	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.040	DIN 6537 K
6.35	.250	32.8	1.291	5	8	R846-0635-50-A1A	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.043	DIN 6537 L
6.40	.252	20.3	.799	3	8	R846-0640-30-A1A	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.041	DIN 6537 K
6.40	.252	33.1	1.303	5	8	R846-0640-50-A1A	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.043	DIN 6537 L
6.50	.256	20.6	.811	3	8	R846-0650-30-A1A	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.077	DIN 6537 K
6.50	.256	33.6	1.323	5	8	R846-0650-50-A1A	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.044	DIN 6537 L
6.60	.260	20.9	.823	3	8	R846-0660-30-A1A	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.077	DIN 6537 K
6.60	.260	34.1	1.343	5	8	R846-0660-50-A1A	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.044	DIN 6537 L
6.70	.264	21.2	.835	3	8	R846-0670-30-A1A	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.049	DIN 6537 K
6.80	.268	21.5	.846	3	8	R846-0680-30-A1A	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.049	DIN 6537 K
6.80	.268	35.1	1.382	5	8	R846-0680-50-A1A	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.050	DIN 6537 L
6.90	.272	21.9	.862	3	8	R846-0690-30-A1A	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.078	DIN 6537 K
6.90	.272	35.7	1.406	5	8	R846-0690-50-A1A	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.046	DIN 6537 L
7.00	.276	22.2	.874	3	8	R846-0700-30-A1A	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.040	DIN 6537 K
7.00	.276	36.2	1.425	5	8	R846-0700-50-A1A	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.078	DIN 6537 L
7.10	.280	22.5	.886	3	8	R846-0710-30-A1A	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.078	DIN 6537 K
7.14	.281	22.6	.890	3	8	R846-0714-30-A1A	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.042	DIN 6537 K
7.14	.281	36.9	1.453	5	8	R846-0714-50-A1A	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.047	DIN 6537 L
7.20	.283	22.8	.898	3	8	R846-0720-30-A1A	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.040	DIN 6537 K
7.20	.283	37.2	1.465	5	8	R846-0720-50-A1A	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.047	DIN 6537 L
7.30	.287	23.1	.909	3	8	R846-0730-30-A1A	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.050	DIN 6537 K
7.40	.291	23.5	.925	3	8	R846-0740-30-A1A	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.040	DIN 6537 K
7.50	.295	23.8	.937	3	8	R846-0750-30-A1A	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.045	DIN 6537 K
7.50	.295	38.8	1.528	5	8	R846-0750-50-A1A	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.049	DIN 6537 L

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D

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E3



G6



B114



G2



G30

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СВЕРЛЕНИЕ

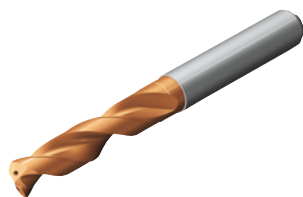
Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R846

Цилиндрический хвостовик HA

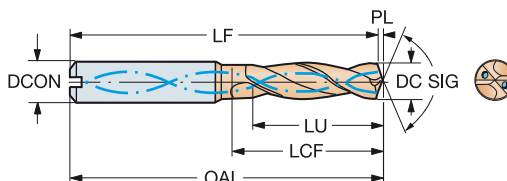
Внутренний подвод СОЖ

B



TCHA
CNSC

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4



C

								S	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа		1/20	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
7.60	.299	24.1	.949	3	8	R846-0760-30-A1A		☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.044	DIN 6537 K
7.70	.303	24.4	.961	3	8	R846-0770-30-A1A		☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.045	DIN 6537 K
7.94	.313	25.2	.992	3	8	R846-0794-30-A1A		☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.046	DIN 6537 K
7.94	.313	41.0	1.614	5	8	R846-0794-50-A1A		☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.052	DIN 6537 L
8.00	.315	25.4	1.000	3	8	R846-0800-30-A1A		☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	20	0.077	DIN 6537 K
8.00	.315	41.4	1.630	5	8	R846-0800-50-A1A		☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	20	0.077	DIN 6537 L
8.10	.319	25.7	1.012	3	10	R846-0810-30-A1A		☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.077	DIN 6537 K
8.20	.323	26.0	1.024	3	10	R846-0820-30-A1A		☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.077	DIN 6537 K
8.33	.328	26.4	1.039	3	10	R846-0833-30-A1A		☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.066	DIN 6537 K
8.45	.333	26.8	1.055	3	10	R846-0845-30-A1A		☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.067	DIN 6537 K
8.50	.335	26.9	1.059	3	10	R846-0850-30-A1A		☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.077	DIN 6537 K
8.50	.335	43.9	1.728	5	10	R846-0850-50-A1A		☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.077	DIN 6537 L
8.60	.339	27.3	1.075	3	10	R846-0860-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.077	DIN 6537 K
8.60	.339	44.5	1.752	5	10	R846-0860-50-A1A		☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.073	DIN 6537 L
8.65	.341	27.4	1.079	3	10	R846-0865-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.067	DIN 6537 K
8.70	.343	27.6	1.087	3	10	R846-0870-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.077	DIN 6537 K
8.73	.344	27.7	1.091	3	10	R846-0873-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.068	DIN 6537 K
8.73	.344	45.1	1.776	5	10	R846-0873-50-A1A		☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.074	DIN 6537 L
8.80	.346	27.9	1.098	3	10	R846-0880-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.044	DIN 6537 K
8.80	.346	45.5	1.791	5	10	R846-0880-50-A1A		☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.047	DIN 6537 L
8.85	.348	28.0	1.102	3	10	R846-0885-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.069	DIN 6537 K
8.90	.350	46.0	1.811	5	10	R846-0890-50-A1A		☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.075	DIN 6537 L
9.00	.354	28.5	1.122	3	10	R846-0900-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.077	DIN 6537 K
9.00	.354	46.5	1.831	5	10	R846-0900-50-A1A		☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.077	DIN 6537 L
9.13	.359	28.9	1.138	3	10	R846-0913-30-A1A		☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.070	DIN 6537 K
9.13	.359	47.2	1.858	5	10	R846-0913-50-A1A		☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.077	DIN 6537 L
9.20	.362	29.2	1.150	3	10	R846-0920-30-A1A		☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.080	DIN 6537 K
9.30	.366	29.5	1.161	3	10	R846-0930-30-A1A		☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.071	DIN 6537 K
9.30	.366	48.1	1.894	5	10	R846-0930-50-A1A		☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.192	DIN 6537 L
9.40	.370	29.8	1.173	3	10	R846-0940-30-A1A		☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.072	DIN 6537 K
9.40	.370	48.6	1.913	5	10	R846-0940-50-A1A		☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.079	DIN 6537 L
9.50	.374	30.1	1.185	3	10	R846-0950-30-A1A		☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.077	DIN 6537 K
9.53	.375	30.2	1.189	3	10	R846-0953-30-A1A		☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.073	DIN 6537 K
9.53	.375	48.6	1.913	5	10	R846-0953-50-A1A		☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.081	DIN 6537 L
9.60	.378	30.4	1.197	3	10	R846-0960-30-A1A		☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.077	DIN 6537 K
9.60	.378	48.5	1.909	5	10	R846-0960-50-A1A		☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.097	DIN 6537 L
9.70	.382	30.7	1.209	3	10	R846-0970-30-A1A		☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.075	DIN 6537 K
9.80	.386	31.1	1.224	3	10	R846-0980-30-A1A		☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.076	DIN 6537 K
9.80	.386	48.3	1.902	4	10	R846-0980-50-A1A		☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.305	DIN 6537 L
9.90	.390	31.4	1.236	3	10	R846-0990-30-A1A		☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.075	DIN 6537 K
9.90	.390	48.1	1.894	4	10	R846-0990-50-A1A		☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.079	DIN 6537 L
10.00	.394	31.7	1.248	3	10	R846-1000-30-A1A		☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.077	DIN 6537 K
10.00	.394	48.0	1.890	4	10	R846-1000-50-A1A		☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.308	DIN 6537 L
10.10	.398	32.0	1.260	3	12	R846-1010-30-A1A		☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.108	DIN 6537 K
10.20	.402	32.3	1.272	3	12	R846-1020-30-A1A		☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.100	DIN 6537 K
10.20	.402	52.7	2.075	5	12	R846-1020-50-A1A		☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.120	DIN 6537 L

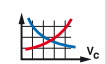
G



E3



G6



B114



G2

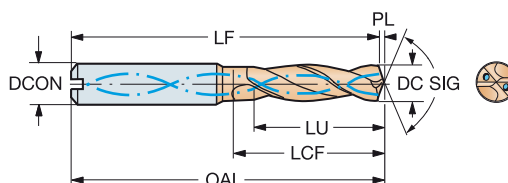
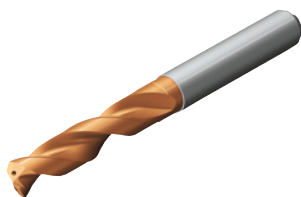


G30

Цельные твердосплавные свёрла CoroDrill® R846

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH
CNSCH9
4

						s	Размеры, мм, дюйм																	BSG
DC	DC"	LU	LU"	ULDR	CZC _{1/16}		Код заказа	1/20	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg			
10.30	.406	32.6	1.283	3	12	R846-1030-30-A1A	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.090	DIN 6537 K			
10.30	.406	53.2	2.094	5	12	R846-1030-50-A1A	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.095	DIN 6537 L			
10.32	.406	32.7	1.287	3	12	R846-1032-30-A1A	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.108	DIN 6537 K			
10.32	.406	53.3	2.098	5	12	R846-1032-50-A1A	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.126	DIN 6537 L			
10.50	.413	33.3	1.311	3	12	R846-1050-30-A1A	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.120	DIN 6537 K			
10.60	.417	33.6	1.323	3	12	R846-1060-30-A1A	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.113	DIN 6537 K			
10.70	.421	55.3	2.177	5	12	R846-1070-50-A1A	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.128	DIN 6537 L			
10.80	.425	34.2	1.346	3	12	R846-1080-30-A1A	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.114	DIN 6537 K			
10.90	.429	34.5	1.358	3	12	R846-1090-30-A1A	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.115	DIN 6537 K			
10.90	.429	56.3	2.217	5	12	R846-1090-50-A1A	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.117	DIN 6537 L			
11.00	.433	34.9	1.374	3	12	R846-1100-30-A1A	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.160	DIN 6537 K			
11.00	.433	56.9	2.240	5	12	R846-1100-50-A1A	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.160	DIN 6537 L			
11.11	.437	35.2	1.386	3	12	R846-1111-30-A1A	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.120	DIN 6537 K			
11.11	.437	57.4	2.260	5	12	R846-1111-50-A1A	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.135	DIN 6537 L			
11.50	.453	36.4	1.433	3	12	R846-1150-30-A1A	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.120	DIN 6537 K			
11.80	.465	37.4	1.472	3	12	R846-1180-30-A1A	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.123	DIN 6537 K			
11.91	.469	37.7	1.484	3	12	R846-1191-30-A1A	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.123	DIN 6537 K			
11.91	.469	56.7	2.232	4	12	R846-1191-50-A1A	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.144	DIN 6537 L			
12.00	.472	38.0	1.496	3	12	R846-1200-30-A1A	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.160	DIN 6537 K			
12.00	.472	56.6	2.228	4	12	R846-1200-50-A1A	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.120	DIN 6537 L			
12.10	.476	38.3	1.508	3	14	R846-1210-30-A1A	☆	14.00	.551	107	4.213	105.0	4.134	60	2.362	2.0	.079	140°	20	0.162	DIN 6537 K			
12.20	.480	38.7	1.524	3	14	R846-1220-30-A1A	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.164	DIN 6537 K			
12.40	.488	39.3	1.547	3	14	R846-1240-30-A1A	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.165	DIN 6537 K			
12.50	.492	39.6	1.559	3	14	R846-1250-30-A1A	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.167	DIN 6537 K			
12.70	.500	40.2	1.583	3	14	R846-1270-30-A1A	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.170	DIN 6537 K			
12.70	.500	61.8	2.433	4	14	R846-1270-50-A1A	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.185	DIN 6537 L			
12.90	.508	40.9	1.610	3	14	R846-1290-30-A1A	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.168	DIN 6537 K			
13.00	.512	41.2	1.622	3	14	R846-1300-30-A1A	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.168	DIN 6537 K			
13.00	.512	61.4	2.417	4	14	R846-1300-50-A1A	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.188	DIN 6537 L			
13.50	.531	42.8	1.685	3	14	R846-1350-30-A1A	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.173	DIN 6537 K			
13.50	.531	60.8	2.394	4	14	R846-1350-50-A1A	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.193	DIN 6537 L			
13.70	.539	43.4	1.709	3	14	R846-1370-30-A1A	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.170	DIN 6537 K			
13.70	.539	60.6	2.386	4	14	R846-1370-50-A1A	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.173	DIN 6537 L			
14.00	.551	44.4	1.748	3	14	R846-1400-30-A1A	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.180	DIN 6537 K			
14.00	.551	63.0	2.480	4	14	R846-1400-50-A1A	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.201	DIN 6537 L			
14.25	.561	45.2	1.780	3	16	R846-1425-30-A1A	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.230	DIN 6537 K			
14.25	.561	68.8	2.709	4	16	R846-1425-50-A1A	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.260	DIN 6537 L			
14.29	.563	45.3	1.783	3	16	R846-1429-30-A1A	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.228	DIN 6537 K			
14.29	.563	68.7	2.705	4	16	R846-1429-50-A1A	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.260	DIN 6537 L			
14.50	.571	46.0	1.811	3	16	R846-1450-30-A1A	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.229	DIN 6537 K			
14.60	.575	46.3	1.823	3	16	R846-1460-30-A1A	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.232	DIN 6537 K			
15.00	.591	47.5	1.870	3	16	R846-1500-30-A1A	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.237	DIN 6537 K			
15.00	.591	68.0	2.677	4	16	R846-1500-50-A1A	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.267	DIN 6537 L			
15.50	.610	49.1	1.933	3	16	R846-1550-30-A1A	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	20	0.244	DIN 6537 K			
15.50	.610	67.5	2.657	4	16	R846-1550-50-A1A	☆	16.00	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102	140°	20	0.280	DIN 6537 L			
15.87	.625	49.1	1.933	3	16	R846-1587-30-A1A	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	20	0.247	DIN 6537 K			
15.87	.625	67.1	2.642	4	16	R846-1587-50-A1A	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	20	0.281	DIN 6537 L			

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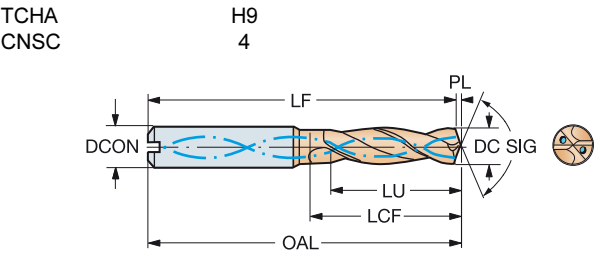
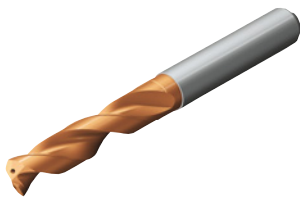
A

СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R846

Цилиндрический хвостовик HA
Внутренний подвод СОЖ

B



C

							S Размеры, мм, дюйм														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
16.00	.630	49.0	1.929	3	16	R846-1600-30-A1A	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	20	0.249	DIN 6537 K
16.00	.630	67.0	2.638	4	16	R846-1600-50-A1A	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	20	0.289	DIN 6537 L

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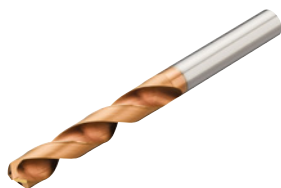
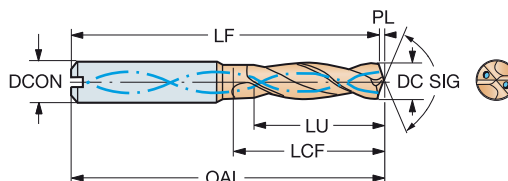
G30



Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH9
4

						P M K N S H						Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
3.00	.118	9.5	.374	3	6	R840-0300-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.027	DIN 6537 K
3.00	.118	15.5	.610	5	6	R840-0300-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.027	DIN 6537 L
3.10	.122	9.8	.386	3	6	R840-0310-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.027	DIN 6537 K
3.10	.122	16.0	.630	5	6	R840-0310-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.027	DIN 6537 L
3.17	.125	10.0	.394	3	6	R840-0317-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.026	DIN 6537 K
3.17	.125	16.4	.646	5	6	R840-0317-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.027	DIN 6537 L
3.20	.126	10.1	.398	3	6	R840-0320-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	20	0.027	DIN 6537 K
3.20	.126	16.5	.650	5	6	R840-0320-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	20	0.027	DIN 6537 L
3.30	.130	10.5	.413	3	6	R840-0330-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.027	DIN 6537 K
3.30	.130	17.1	.673	5	6	R840-0330-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.027	DIN 6537 L
3.40	.134	10.8	.425	3	6	R840-0340-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.027	DIN 6537 K
3.40	.134	17.6	.693	5	6	R840-0340-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.026	DIN 6537 L
3.45	.136	10.9	.429	3	6	R840-0345-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.027	DIN 6537 K
3.45	.136	17.8	.701	5	6	R840-0345-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.027	DIN 6537 L
3.50	.138	11.1	.437	3	6	R840-0350-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.027	DIN 6537 K
3.50	.138	18.1	.713	5	6	R840-0350-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.027	DIN 6537 L
3.55	.140	11.2	.441	3	6	R840-0355-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.027	DIN 6537 K
3.55	.140	18.3	.720	5	6	R840-0355-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.027	DIN 6537 L
3.57	.141	11.3	.445	3	6	R840-0357-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.027	DIN 6537 K
3.57	.141	18.5	.728	5	6	R840-0357-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.035	DIN 6537 L
3.60	.142	11.4	.449	3	6	R840-0360-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.027	DIN 6537 K
3.60	.142	18.6	.732	5	6	R840-0360-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.025	DIN 6537 L
3.70	.146	11.7	.461	3	6	R840-0370-30-A1A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	20	0.028	DIN 6537 K
3.70	.146	19.1	.752	5	6	R840-0370-50-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	20	0.027	DIN 6537 L
3.80	.150	12.0	.472	3	6	R840-0380-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	20	0.025	DIN 6537 K
3.80	.150	19.6	.772	5	6	R840-0380-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	20	0.028	DIN 6537 L
3.90	.154	12.4	.488	3	6	R840-0390-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.028	DIN 6537 K
3.90	.154	20.2	.795	5	6	R840-0390-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.028	DIN 6537 L
3.97	.156	12.6	.496	3	6	R840-0397-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.027	DIN 6537 K
3.97	.156	20.5	.807	5	6	R840-0397-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.028	DIN 6537 L
4.00	.157	12.7	.500	3	6	R840-0400-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.028	DIN 6537 K
4.00	.157	20.7	.815	5	6	R840-0400-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.031	DIN 6537 L
4.10	.161	13.0	.512	3	6	R840-0410-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.029	DIN 6537 K
4.10	.161	21.2	.835	5	6	R840-0410-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.031	DIN 6537 L
4.20	.165	13.3	.524	3	6	R840-0420-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.029	DIN 6537 K
4.20	.165	21.7	.854	5	6	R840-0420-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.028	DIN 6537 L
4.30	.169	13.6	.535	3	6	R840-0430-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.050	DIN 6537 K
4.30	.169	22.2	.874	5	6	R840-0430-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.032	DIN 6537 L
4.36	.172	13.8	.543	3	6	R840-0436-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.029	DIN 6537 K
4.36	.172	22.5	.886	5	6	R840-0436-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.032	DIN 6537 L
4.40	.173	13.9	.547	3	6	R840-0440-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	20	0.029	DIN 6537 K
4.40	.173	22.7	.894	5	6	R840-0440-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	20	0.031	DIN 6537 L
4.50	.177	14.3	.563	3	6	R840-0450-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.029	DIN 6537 K
4.50	.177	23.3	.917	5	6	R840-0450-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.032	DIN 6537 L
4.55	.179	14.4	.567	3	6	R840-0455-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.029	DIN 6537 K
4.55	.179	23.5	.925	5	6	R840-0455-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.032	DIN 6537 L

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СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

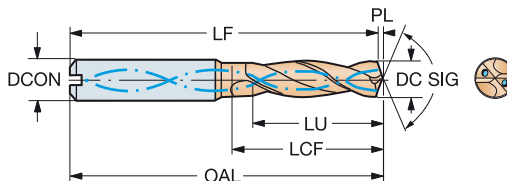
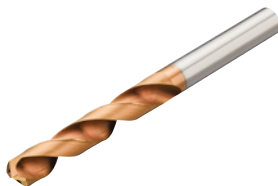
Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHA
CNCS

H9
4



						P M K N S H						Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
4.60	.181	14.6	.575	3	6	R840-0460-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.030	DIN 6537 K
4.60	.181	23.8	.937	5	6	R840-0460-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.027	DIN 6537 L
4.70	.185	14.6	.575	3	6	R840-0470-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	20	0.025	DIN 6537 K
4.70	.185	24.3	.957	5	6	R840-0470-50-A1A	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	20	0.032	DIN 6537 L
4.76	.187	15.1	.594	3	6	R840-0476-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.025	DIN 6537 K
4.76	.187	24.6	.969	5	6	R840-0476-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.033	DIN 6537 L
4.80	.189	15.2	.598	3	6	R840-0480-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.029	DIN 6537 K
4.80	.189	24.8	.976	5	6	R840-0480-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.033	DIN 6537 L
4.90	.193	15.5	.610	3	6	R840-0490-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.029	DIN 6537 K
4.90	.193	25.3	.996	5	6	R840-0490-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.034	DIN 6537 L
5.00	.197	15.8	.622	3	6	R840-0500-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.040	DIN 6537 K
5.00	.197	25.8	1.016	5	6	R840-0500-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.034	DIN 6537 L
5.00	.197	35.8	1.409	7	6	R840-0500-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.2	3.630	50	1.969	0.8	.031	140°	20	0.036	COROMANT
5.10	.201	16.2	.638	3	6	R840-0510-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.030	DIN 6537 K
5.10	.201	26.4	1.039	5	6	R840-0510-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.031	DIN 6537 L
5.10	.201	36.6	1.441	7	6	R840-0510-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.1	3.626	50	1.969	0.9	.035	140°	20	0.036	COROMANT
5.16	.203	16.4	.646	3	6	R840-0516-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.035	DIN 6537 K
5.16	.203	26.7	1.051	5	6	R840-0516-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.032	DIN 6537 L
5.16	.203	37.0	1.457	7	6	R840-0516-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.1	3.626	50	1.969	0.9	.035	140°	20	0.037	COROMANT
5.20	.205	16.5	.650	3	6	R840-0520-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.040	DIN 6537 K
5.20	.205	26.9	1.059	5	6	R840-0520-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.031	DIN 6537 L
5.20	.205	37.3	1.469	7	6	R840-0520-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.1	3.626	50	1.969	0.9	.035	140°	20	0.037	COROMANT
5.30	.209	27.4	1.079	5	6	R840-0525-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.032	DIN 6537 L
5.30	.209	16.8	.661	3	6	R840-0530-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.020	DIN 6537 K
5.30	.209	27.4	1.079	5	6	R840-0530-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.040	DIN 6537 L
5.30	.209	38.0	1.496	7	6	R840-0530-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.1	3.626	50	1.969	0.9	.035	140°	20	0.037	COROMANT
5.40	.213	17.1	.673	3	6	R840-0540-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.031	DIN 6537 K
5.40	.213	27.9	1.098	5	6	R840-0540-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.040	DIN 6537 L
5.40	.213	38.7	1.524	7	6	R840-0540-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.1	3.626	50	1.969	0.9	.035	140°	20	0.038	COROMANT
5.50	.217	17.4	.685	3	6	R840-0550-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.040	DIN 6537 K
5.50	.217	28.4	1.118	5	6	R840-0550-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.040	DIN 6537 L
5.55	.219	39.8	1.567	7	6	R840-0550-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.1	3.626	50	1.969	0.9	.035	140°	20	0.039	COROMANT
5.56	.219	28.7	1.130	5	6	R840-0555-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.033	DIN 6537 L
5.56	.219	17.6	.693	3	6	R840-0556-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.030	DIN 6537 K
5.56	.219	28.7	1.130	5	6	R840-0556-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.040	DIN 6537 L
5.56	.219	39.8	1.567	7	6	R840-0556-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.1	3.626	50	1.969	0.9	.035	140°	20	0.039	COROMANT
5.60	.220	17.8	.701	3	6	R840-0560-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K
5.60	.220	29.0	1.142	5	6	R840-0560-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.035	DIN 6537 L
5.60	.220	39.9	1.571	7	6	R840-0560-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.0	3.622	50	1.969	1.0	.039	140°	20	0.039	COROMANT
5.70	.224	17.7	.697	3	6	R840-0570-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K
5.70	.224	29.5	1.161	5	6	R840-0570-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.035	DIN 6537 L
5.70	.224	39.7	1.563	6	6	R840-0570-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.0	3.622	50	1.969	1.0	.039	140°	20	0.096	COROMANT
5.80	.228	17.6	.693	3	6	R840-0580-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K
5.80	.228	30.0	1.181	5	6	R840-0580-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.035	DIN 6537 L
5.80	.228	39.6	1.559	6	6	R840-0580-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.0	3.622	50	1.969	1.0	.039	140°	20	0.040	COROMANT



E3



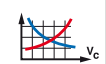
G6



G2



G30

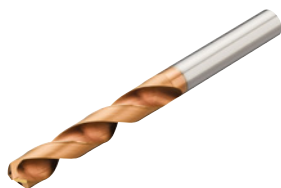
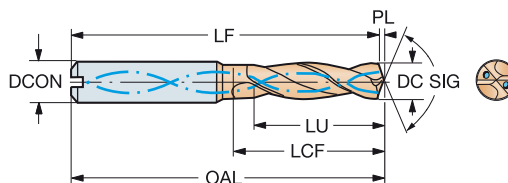


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Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH9
4

						P M K N S H						Размеры, мм, дюйм														CP  Bar			BSG
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	20	0.030	DIN 6537 K				
5.90	.232	17.4	.685	2	6	R840-0590-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.030	DIN 6537 K				
5.90	.232	30.5	1.201	5	6	R840-0590-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.036	DIN 6537 L				
5.90	.232	39.4	1.551	6	6	R840-0590-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.0	3.622	50	1.969	1.0	.039	140°	20	0.040	COROMANT				
5.95	.234	17.3	.681	2	6	R840-0595-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K				
5.95	.234	30.8	1.213	5	6	R840-0595-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.030	DIN 6537 L				
5.95	.234	39.3	1.547	6	6	R840-0595-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.0	3.622	50	1.969	1.0	.039	140°	20	0.041	COROMANT				
6.00	.236	19.0	.748	3	6	R840-0600-30-A1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K				
6.00	.236	31.0	1.220	5	6	R840-0600-50-A1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.040	DIN 6537 L				
6.00	.236	41.0	1.614	6	6	R840-0600-70-A1A	☆	☆	☆	☆	☆	6.00	.236	93	3.661	92.0	3.622	50	1.969	1.0	.039	140°	20	0.041	COROMANT				
6.10	.240	19.3	.760	3	8	R840-0610-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.064	DIN 6537 K				
6.10	.240	31.5	1.240	5	8	R840-0610-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.046	DIN 6537 L				
6.10	.240	43.7	1.720	7	8	R840-0610-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	104.0	4.094	59	2.323	1.0	.039	140°	20	0.064	COROMANT				
6.20	.244	19.7	.776	3	8	R840-0620-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.064	DIN 6537 K				
6.20	.244	32.1	1.264	5	8	R840-0620-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.047	DIN 6537 L				
6.20	.244	44.5	1.752	7	8	R840-0620-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.9	4.091	59	2.323	1.1	.043	140°	20	0.063	COROMANT				
6.30	.248	20.0	.787	3	8	R840-0630-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.040	DIN 6537 K				
6.30	.248	32.6	1.283	5	8	R840-0630-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.040	DIN 6537 L				
6.30	.248	45.2	1.780	7	8	R840-0630-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.9	4.091	59	2.323	1.1	.043	140°	20	0.062	COROMANT				
6.35	.250	20.1	.791	3	8	R840-0635-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.048	DIN 6537 K				
6.35	.250	32.8	1.291	5	8	R840-0635-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.047	DIN 6537 L				
6.35	.250	45.5	1.791	7	8	R840-0635-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.9	4.091	59	2.323	1.1	.043	140°	20	0.062	COROMANT				
6.40	.252	20.3	.799	3	8	R840-0640-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.062	DIN 6537 K				
6.40	.252	33.1	1.303	5	8	R840-0640-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.072	DIN 6537 L				
6.40	.252	45.9	1.807	7	8	R840-0640-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.9	4.091	59	2.323	1.1	.043	140°	20	0.073	COROMANT				
6.50	.256	20.6	.811	3	8	R840-0650-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.073	DIN 6537 K				
6.50	.256	33.6	1.323	5	8	R840-0650-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.049	DIN 6537 L				
6.50	.256	46.6	1.835	7	8	R840-0650-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.9	4.091	59	2.323	1.1	.043	140°	20	0.072	COROMANT				
6.60	.260	20.9	.823	3	8	R840-0660-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.072	DIN 6537 K				
6.60	.260	34.1	1.343	5	8	R840-0660-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.050	DIN 6537 L				
6.60	.260	47.3	1.862	7	8	R840-0660-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.9	4.091	59	2.323	1.1	.043	140°	20	0.072	COROMANT				
6.70	.264	21.2	.835	3	8	R840-0670-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.049	DIN 6537 K				
6.70	.264	34.6	1.362	5	8	R840-0670-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.065	DIN 6537 L				
6.70	.264	48.0	1.890	7	8	R840-0670-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.9	4.091	59	2.323	1.1	.043	140°	20	0.065	COROMANT				
6.75	.266	21.4	.843	3	8	R840-0675-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.066	DIN 6537 K				
6.75	.266	34.9	1.374	5	8	R840-0675-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.050	DIN 6537 L				
6.75	.266	48.4	1.906	7	8	R840-0675-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	59	2.323	1.2	.047	140°	20	0.065	COROMANT				
6.80	.268	21.6	.850	3	8	R840-0680-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.050	DIN 6537 K				
6.80	.268	35.2	1.386	5	8	R840-0680-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.050	DIN 6537 L				
6.80	.268	48.8	1.921	7	8	R840-0680-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	59	2.323	1.2	.047	140°	20	0.065	COROMANT				
6.90	.272	21.9	.862	3	8	R840-0690-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.065	DIN 6537 K				
6.90	.272	35.7	1.406	5	8	R840-0690-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.040	DIN 6537 L				
6.90	.272	48.7	1.917	7	8	R840-0690-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	59	2.323	1.2	.047	140°	20	0.069	COROMANT				
7.00	.276	22.2	.874	3	8	R840-0700-30-A1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.040	DIN 6537 K				
7.00	.276	36.2	1.425	5	8	R840-0700-50-A1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.068	DIN 6537 L				
7.00	.276	49.9	1.965	7	8	R840-0700-70-A1A	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	59	2.323	1.2	.047	140°	20	0.068	COROMANT				

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G30



B112

СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

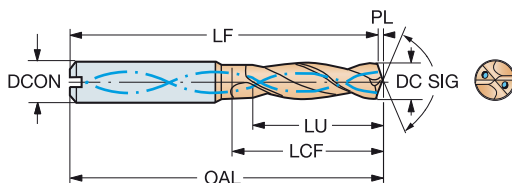
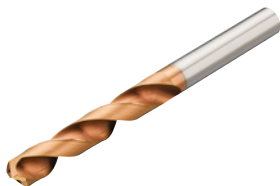
Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

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							P M K N S H						Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
7.10	.280	22.5	.886	3	8	R840-0710-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.068	DIN 6537 K
7.10	.280	36.7	1.445	5	8	R840-0710-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.068	DIN 6537 L
7.10	.280	50.9	2.004	7	8	R840-0710-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	67	2.638	1.2	.047	140°	20	0.070	COROMANT
7.14	.281	22.7	.894	3	8	R840-0714-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.040	DIN 6537 K
7.14	.281	36.9	1.453	5	8	R840-0714-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.070	DIN 6537 L
7.14	.281	51.2	2.016	7	8	R840-0714-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	67	2.638	1.2	.047	140°	20	0.070	COROMANT
7.20	.283	22.8	.898	3	8	R840-0720-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.050	DIN 6537 K
7.20	.283	37.2	1.465	5	8	R840-0720-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.070	DIN 6537 L
7.20	.283	51.6	2.032	7	8	R840-0720-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	67	2.638	1.2	.047	140°	20	0.070	COROMANT
7.30	.287	23.1	.909	3	8	R840-0730-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.050	DIN 6537 K
7.30	.287	37.7	1.484	5	8	R840-0730-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.070	DIN 6537 L
7.30	.287	52.3	2.059	7	8	R840-0730-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.8	4.087	67	2.638	1.2	.047	140°	20	0.063	COROMANT
7.40	.291	23.5	.925	3	8	R840-0740-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.040	DIN 6537 K
7.40	.291	38.3	1.508	5	8	R840-0740-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.064	DIN 6537 L
7.40	.291	53.1	2.091	7	8	R840-0740-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.7	4.083	67	2.638	1.3	.051	140°	20	0.064	COROMANT
7.50	.295	23.8	.937	3	8	R840-0750-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.045	DIN 6537 K
7.50	.295	38.8	1.528	5	8	R840-0750-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.063	DIN 6537 L
7.50	.295	53.8	2.118	7	8	R840-0750-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.7	4.083	67	2.638	1.3	.051	140°	20	0.063	COROMANT
7.54	.297	23.9	.941	3	8	R840-0754-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.050	DIN 6537 K
7.54	.297	39.0	1.535	5	8	R840-0754-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.063	DIN 6537 L
7.54	.297	54.1	2.130	7	8	R840-0754-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.7	4.083	67	2.638	1.3	.051	140°	20	0.063	COROMANT
7.60	.299	24.1	.949	3	8	R840-0760-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.068	DIN 6537 K
7.60	.299	39.3	1.547	5	8	R840-0760-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.068	DIN 6537 L
7.60	.299	54.5	2.146	7	8	R840-0760-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.7	4.083	67	2.638	1.3	.051	140°	20	0.068	COROMANT
7.70	.303	24.4	.961	3	8	R840-0770-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.067	DIN 6537 K
7.70	.303	39.8	1.567	5	8	R840-0770-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.067	DIN 6537 L
7.70	.303	55.2	2.173	7	8	R840-0770-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.7	4.083	67	2.638	1.3	.051	140°	20	0.068	COROMANT
7.80	.307	24.7	.972	3	8	R840-0780-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.068	DIN 6537 K
7.80	.307	40.3	1.587	5	8	R840-0780-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.076	DIN 6537 L
7.80	.307	55.9	2.201	7	8	R840-0780-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.7	4.083	67	2.638	1.3	.051	140°	20	0.077	COROMANT
7.90	.311	25.1	.988	3	8	R840-0790-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	20	0.077	DIN 6537 K
7.90	.311	40.9	1.610	5	8	R840-0790-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	20	0.076	DIN 6537 L
7.90	.311	56.7	2.232	7	8	R840-0790-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.6	4.079	67	2.638	1.4	.055	140°	20	0.076	COROMANT
7.94	.313	25.2	.992	3	8	R840-0794-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	20	0.076	DIN 6537 K
7.94	.313	41.0	1.614	5	8	R840-0794-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	20	0.076	DIN 6537 L
7.94	.313	56.7	2.232	7	8	R840-0794-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.6	4.079	67	2.638	1.4	.055	140°	20	0.076	COROMANT
8.00	.315	25.4	1.000	3	8	R840-0800-30-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	20	0.076	DIN 6537 K
8.00	.315	41.4	1.630	5	8	R840-0800-50-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	20	0.065	DIN 6537 L
8.00	.315	56.6	2.228	7	8	R840-0800-70-A1A	☆	☆	☆	☆	☆	☆	8.00	.315	105	4.134	103.6	4.079	67	2.638	1.4	.055	140°	20	0.066	COROMANT
8.10	.319	25.7	1.012	3	10	R840-0810-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.066	DIN 6537 K
8.10	.319	41.9	1.650	5	10	R840-0810-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.067	DIN 6537 L
8.10	.319	58.1	2.287	7	10	R840-0810-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.6	4.669	75	2.953	1.4	.055	140°	20	0.096	COROMANT
8.15	.321	42.1	1.657	5	10	R840-0815-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.065	DIN 6537 L
8.20	.323	26.0	1.024	3	10	R840-0820-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.066	DIN 6537 K
8.20	.323	42.4	1.669	5	10	R840-0820-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.066	DIN 6537 L
8.20	.323	58.8	2.315	7	10	R840-0820-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.6	4.669	75	2.953	1.4	.055	140°	20	0.100	COROMANT



E3



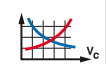
G6



G2



G30

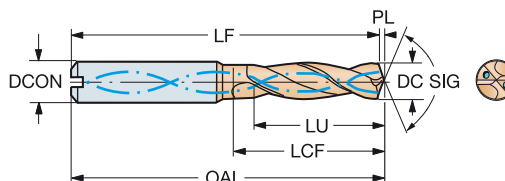
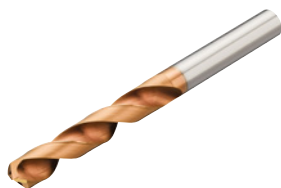


B112

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCH4
CN5CH9
4

							P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG
8.30	.327	26.3	1.035	3	10	R840-0830-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.069	DIN 6537 K
8.30	.327	42.9	1.689	5	10	R840-0830-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.070	DIN 6537 L
8.30	.327	59.5	2.343	7	10	R840-0830-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.6	4.669	75	2.953	1.4	.055	140°	20	0.090	COROMANT
8.33	.328	26.4	1.039	3	10	R840-0833-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.070	DIN 6537 K
8.33	.328	43.1	1.697	5	10	R840-0833-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.069	DIN 6537 L
8.33	.328	59.8	2.354	7	10	R840-0833-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.6	4.669	75	2.953	1.4	.055	140°	20	0.090	COROMANT
8.40	.331	26.6	1.047	3	10	R840-0840-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.069	DIN 6537 K
8.40	.331	43.4	1.709	5	10	R840-0840-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.069	DIN 6537 L
8.40	.331	60.2	2.370	7	10	R840-0840-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.6	4.669	75	2.953	1.4	.055	140°	20	0.556	COROMANT
8.50	.335	27.0	1.063	3	10	R840-0850-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.072	DIN 6537 K
8.50	.335	44.0	1.732	5	10	R840-0850-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.074	DIN 6537 L
8.50	.335	61.0	2.402	7	10	R840-0850-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.5	4.665	75	2.953	1.5	.059	140°	20	0.087	COROMANT
8.60	.339	27.3	1.075	3	10	R840-0860-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.074	DIN 6537 K
8.60	.339	44.5	1.752	5	10	R840-0860-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.072	DIN 6537 L
8.60	.339	61.7	2.429	7	10	R840-0860-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.5	4.665	75	2.953	1.5	.059	140°	20	0.090	COROMANT
8.70	.343	27.6	1.087	3	10	R840-0870-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.072	DIN 6537 K
8.70	.343	45.0	1.772	5	10	R840-0870-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.070	DIN 6537 L
8.70	.343	62.4	2.457	7	10	R840-0870-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.5	4.665	75	2.953	1.5	.059	140°	20	0.086	COROMANT
8.73	.344	27.7	1.091	3	10	R840-0873-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.070	DIN 6537 K
8.73	.344	45.1	1.776	5	10	R840-0873-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.070	DIN 6537 L
8.73	.344	62.6	2.465	7	10	R840-0873-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.5	4.665	75	2.953	1.5	.059	140°	20	0.086	COROMANT
8.80	.346	27.9	1.098	3	10	R840-0880-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.070	DIN 6537 K
8.80	.346	45.5	1.791	5	10	R840-0880-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.070	DIN 6537 L
8.80	.346	63.1	2.484	7	10	R840-0880-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.5	4.665	75	2.953	1.5	.059	140°	20	0.110	COROMANT
8.90	.350	28.2	1.110	3	10	R840-0890-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.070	DIN 6537 K
8.90	.350	46.0	1.811	5	10	R840-0890-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.070	DIN 6537 L
8.90	.350	63.4	2.496	7	10	R840-0890-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	120	4.724	118.5	4.665	75	2.953	1.5	.059	140°	20	0.110	COROMANT
9.00	.354	28.5	1.122	3	10	R840-0900-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.075	DIN 6537 K
9.00	.354	46.5	1.831	5	10	R840-0900-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.075	DIN 6537 L
9.00	.354	64.5	2.539	7	10	R840-0900-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.5	5.177	84	3.307	1.5	.059	140°	20	0.090	COROMANT
9.10	.358	28.9	1.138	3	10	R840-0910-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.074	DIN 6537 K
9.10	.358	47.1	1.854	5	10	R840-0910-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.100	DIN 6537 L
9.10	.358	65.3	2.571	7	10	R840-0910-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.086	COROMANT
9.13	.359	28.9	1.138	3	10	R840-0913-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.074	DIN 6537 K
9.13	.359	47.2	1.858	5	10	R840-0913-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.075	DIN 6537 L
9.13	.359	65.5	2.579	7	10	R840-0913-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.110	COROMANT
9.20	.362	29.2	1.150	3	10	R840-0920-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.075	DIN 6537 K
9.20	.362	47.6	1.874	5	10	R840-0920-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.075	DIN 6537 L
9.20	.362	66.0	2.598	7	10	R840-0920-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.110	COROMANT
9.30	.366	29.5	1.161	3	10	R840-0930-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.074	DIN 6537 K
9.30	.366	48.1	1.894	5	10	R840-0930-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.090	DIN 6537 L
9.30	.366	66.7	2.626	7	10	R840-0930-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.110	COROMANT
9.40	.370	29.8	1.173	3	10	R840-0940-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.075	DIN 6537 K
9.40	.370	48.6	1.913	5	10	R840-0940-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.076	DIN 6537 L
9.40	.370	67.4	2.654	7	10	R840-0940-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.111	COROMANT



E3



G6



G2



G30

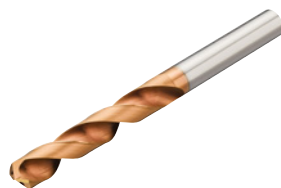


B112

Цельные твердосплавные свёрла CoroDrill® R840

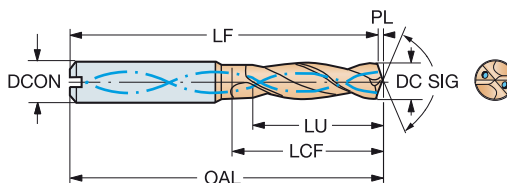
Цилиндрический хвостовик НА

Внутренний подвод СОЖ



TCHA
CNSC

H9
4



							P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
9.50	.374	30.1	1.185	3	10	R840-0950-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.076	DIN 6537 K
9.50	.374	48.7	1.917	5	10	R840-0950-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.075	DIN 6537 L
9.50	.374	68.1	2.681	7	10	R840-0950-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.110	COROMANT
9.52	.375	30.2	1.189	3	10	R840-0952-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.075	DIN 6537 K
9.52	.375	48.6	1.913	5	10	R840-0952-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.076	DIN 6537 L
9.52	.375	68.3	2.689	7	10	R840-0952-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.111	COROMANT
9.55	.376	48.6	1.913	5	10	R840-0955-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.086	DIN 6537 L
9.60	.378	30.4	1.197	3	10	R840-0960-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.076	DIN 6537 K
9.60	.378	48.5	1.909	5	10	R840-0960-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.096	DIN 6537 L
9.60	.378	68.8	2.709	7	10	R840-0960-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.4	5.173	84	3.307	1.6	.063	140°	20	0.110	COROMANT
9.70	.382	30.8	1.213	3	10	R840-0970-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.070	DIN 6537 K
9.70	.382	48.4	1.906	4	10	R840-0970-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.446	DIN 6537 L
9.70	.382	69.6	2.740	7	10	R840-0970-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.3	5.169	84	3.307	1.7	.067	140°	20	0.150	COROMANT
9.80	.386	31.1	1.224	3	10	R840-0980-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.070	DIN 6537 K
9.80	.386	48.3	1.902	4	10	R840-0980-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.090	DIN 6537 L
9.80	.386	70.3	2.768	7	10	R840-0980-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.3	5.169	84	3.307	1.7	.067	140°	20	0.120	COROMANT
9.90	.390	31.4	1.236	3	10	R840-0990-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.070	DIN 6537 K
9.90	.390	48.1	1.894	4	10	R840-0990-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.120	DIN 6537 L
9.90	.390	71.0	2.795	7	10	R840-0990-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.3	5.169	84	3.307	1.7	.067	140°	20	0.150	COROMANT
9.92	.391	31.5	1.240	3	10	R840-0992-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.108	DIN 6537 K
9.92	.391	48.1	1.894	4	10	R840-0992-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.100	DIN 6537 L
9.92	.391	71.1	2.799	7	10	R840-0992-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.3	5.169	84	3.307	1.7	.067	140°	20	0.120	COROMANT
10.00	.394	31.7	1.248	3	10	R840-1000-30-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.070	DIN 6537 K
10.00	.394	48.0	1.890	4	10	R840-1000-50-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.180	DIN 6537 L
10.00	.394	71.0	2.795	7	10	R840-1000-70-A1A	☆	☆	☆	☆	☆	☆	10.00	.394	133	5.236	131.3	5.169	84	3.307	1.7	.067	140°	20	0.120	COROMANT
10.10	.398	32.0	1.260	3	12	R840-1010-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.120	DIN 6537 K
10.10	.398	52.2	2.055	5	12	R840-1010-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.151	DIN 6537 L
10.10	.398	72.4	2.850	7	12	R840-1010-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.3	5.445	91	3.583	1.7	.067	140°	20	0.180	COROMANT
10.20	.402	32.3	1.272	3	12	R840-1020-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.100	DIN 6537 K
10.20	.402	52.7	2.075	5	12	R840-1020-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.120	DIN 6537 L
10.20	.402	73.1	2.878	7	12	R840-1020-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.3	5.445	91	3.583	1.7	.067	140°	20	0.151	COROMANT
10.30	.406	32.7	1.287	3	12	R840-1030-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.151	DIN 6537 K
10.30	.406	53.3	2.098	5	12	R840-1030-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.119	DIN 6537 L
10.30	.406	73.9	2.909	7	12	R840-1030-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.150	COROMANT
10.32	.406	32.7	1.287	3	12	R840-1032-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.100	DIN 6537 K
10.32	.406	53.4	2.102	5	12	R840-1032-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.150	DIN 6537 L
10.32	.406	74.0	2.913	7	12	R840-1032-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.150	COROMANT
10.40	.409	33.0	1.299	3	12	R840-1040-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.120	DIN 6537 K
10.40	.409	53.8	2.118	5	12	R840-1040-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.150	DIN 6537 L
10.40	.409	74.6	2.937	7	12	R840-1040-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.150	COROMANT
10.45	.411	54.0	2.126	5	12	R840-1045-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.100	DIN 6537 L
10.45	.411	74.9	2.949	7	12	R840-1045-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.150	COROMANT
10.50	.413	33.3	1.311	3	12	R840-1050-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.119	DIN 6537 K
10.50	.413	54.3	2.138	5	12	R840-1050-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.120	DIN 6537 L
10.50	.413	75.3	2.965	7	12	R840-1050-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.156	COROMANT



E3



G6



G2



G30

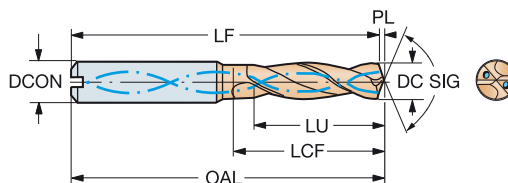
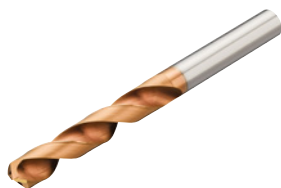


B112

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH9
4

						P M K N S H						Размеры, мм, дюйм													
DC	DC''	LU	LU''	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON''	OAL	OAL''	LF	LF''	LCF	LCF''	PL	PL''	SIG	CP Bar	Kg	BSG
10.60	.417	33.6	1.323	3	12	R840-1060-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.111	DIN 6537 K
10.60	.417	54.8	2.157	5	12	R840-1060-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.154	DIN 6537 L
10.60	.417	76.0	2.992	7	12	R840-1060-70-A1A	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.155	COROMANT
10.70	.421	33.9	1.335	3	12	R840-1070-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.120	DIN 6537 K
10.70	.421	55.3	2.177	5	12	R840-1070-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.156	DIN 6537 L
10.70	.421	76.7	3.020	7	12	R840-1070-70-A1A	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.156	COROMANT
10.71	.422	34.0	1.339	3	12	R840-1071-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.120	DIN 6537 K
10.71	.422	55.4	2.181	5	12	R840-1071-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.160	DIN 6537 L
10.71	.422	76.8	3.024	7	12	R840-1071-70-A1A	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.2	5.441	91	3.583	1.8	.071	140°	20	0.160	COROMANT
10.80	.425	34.3	1.350	3	12	R840-1080-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.120	DIN 6537 K
10.80	.425	55.9	2.201	5	12	R840-1080-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.120	DIN 6537 L
10.80	.425	77.5	3.051	7	12	R840-1080-70-A1A	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.1	5.437	91	3.583	1.9	.075	140°	20	0.160	COROMANT
10.90	.429	34.6	1.362	3	12	R840-1090-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.160	DIN 6537 K
10.90	.429	56.4	2.220	5	12	R840-1090-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.120	DIN 6537 L
10.90	.429	77.9	3.067	7	12	R840-1090-70-A1A	☆	☆	☆	☆	☆	12.00	.472	140	5.512	138.1	5.437	91	3.583	1.9	.075	140°	20	0.160	COROMANT
11.00	.433	34.9	1.374	3	12	R840-1100-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.150	DIN 6537 K
11.00	.433	56.9	2.240	5	12	R840-1100-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.150	DIN 6537 L
11.00	.433	78.9	3.106	7	12	R840-1100-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.1	5.870	101	3.976	1.9	.075	140°	20	0.150	COROMANT
11.10	.437	35.2	1.386	3	12	R840-1110-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.119	DIN 6537 K
11.10	.437	57.4	2.260	5	12	R840-1110-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.119	DIN 6537 L
11.10	.437	79.6	3.134	7	12	R840-1110-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.1	5.870	101	3.976	1.9	.075	140°	20	0.150	COROMANT
11.11	.437	35.2	1.386	3	12	R840-1111-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.150	DIN 6537 K
11.11	.437	57.5	2.264	5	12	R840-1111-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.150	DIN 6537 L
11.11	.437	79.7	3.138	7	12	R840-1111-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.1	5.870	101	3.976	1.9	.075	140°	20	0.150	COROMANT
11.20	.441	35.5	1.398	3	12	R840-1120-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.150	DIN 6537 K
11.20	.441	57.6	2.268	5	12	R840-1120-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.152	DIN 6537 L
11.20	.441	80.3	3.161	7	12	R840-1120-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.1	5.870	101	3.976	1.9	.075	140°	20	0.152	COROMANT
11.30	.445	35.8	1.409	3	12	R840-1130-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.152	DIN 6537 K
11.30	.445	57.4	2.260	5	12	R840-1130-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.151	DIN 6537 L
11.30	.445	81.0	3.189	7	12	R840-1130-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.1	5.870	101	3.976	1.9	.075	140°	20	0.190	COROMANT
11.40	.449	36.2	1.425	3	12	R840-1140-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.120	DIN 6537 K
11.40	.449	57.3	2.256	5	12	R840-1140-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.152	DIN 6537 L
11.40	.449	81.8	3.220	7	12	R840-1140-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.0	5.866	101	3.976	2.0	.079	140°	20	0.152	COROMANT
11.50	.453	36.5	1.437	3	12	R840-1150-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.120	DIN 6537 K
11.50	.453	57.2	2.252	4	12	R840-1150-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.155	DIN 6537 L
11.50	.453	82.5	3.248	7	12	R840-1150-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.0	5.866	101	3.976	2.0	.079	140°	20	0.155	COROMANT
11.51	.453	36.5	1.437	3	12	R840-1151-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.155	DIN 6537 K
11.51	.453	57.2	2.252	4	12	R840-1151-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.152	DIN 6537 L
11.60	.457	36.8	1.449	3	12	R840-1160-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.153	DIN 6537 K
11.60	.457	57.1	2.248	4	12	R840-1160-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.153	DIN 6537 L
11.60	.457	83.2	3.276	7	12	R840-1160-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.0	5.866	101	3.976	2.0	.079	140°	20	0.154	COROMANT
11.70	.461	37.1	1.461	3	12	R840-1170-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.154	DIN 6537 K
11.70	.461	57.0	2.244	4	12	R840-1170-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.150	DIN 6537 L
11.70	.461	83.9	3.303	7	12	R840-1170-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.0	5.866	101	3.976	2.0	.079	140°	20	0.150	COROMANT
11.80	.465	37.4	1.472	3	12	R840-1180-30-A1A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.150	DIN 6537 K
11.80	.465	56.8	2.236	4	12	R840-1180-50-A1A	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.150	DIN 6537 L
11.80	.465	84.6	3.331	7	12	R840-1180-70-A1A	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.0	5.866	101	3.976	2.0	.079	140°	20	0.150	COROMANT

B

C

D

E

F

G



E3



G6



G2



G30



B112

СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

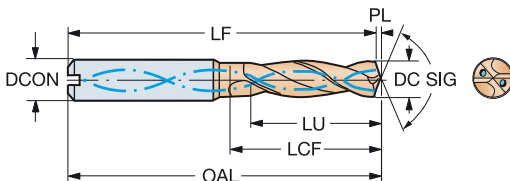
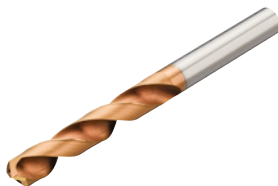
Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHA
CNSC

H9
4



							P M K N S H						Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
11.90	.469	37.7	1.484	3	12	R840-1190-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.100	DIN 6537 K
11.90	.469	56.7	2.232	4	12	R840-1190-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.150	DIN 6537 L
11.90	.469	85.3	3.358	7	12	R840-1190-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151	5.945	149.0	5.866	101	3.976	2.0	.079	140°	20	0.150	COROMANT
12.00	.472	38.1	1.500	3	12	R840-1200-30-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	99.9	3.933	55	2.165	2.1	.083	140°	20	0.150	DIN 6537 K
12.00	.472	56.6	2.228	4	12	R840-1200-50-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	115.9	4.563	71	2.795	2.1	.083	140°	20	0.119	DIN 6537 L
12.00	.472	86.1	3.390	7	12	R840-1200-70-A1A	☆	☆	☆	☆	☆	☆	12.00	.472	151	5.945	148.9	5.862	101	3.976	2.1	.083	140°	20	0.190	COROMANT
12.10	.476	38.4	1.512	3	14	R840-1210-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.149	DIN 6537 K
12.10	.476	62.5	2.461	5	14	R840-1210-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.104	DIN 6537 L
12.10	.476	86.8	3.417	7	14	R840-1210-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.9	6.217	107	4.213	2.1	.083	140°	20	0.226	COROMANT
12.20	.480	38.7	1.524	3	14	R840-1220-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.149	DIN 6537 K
12.20	.480	62.4	2.457	5	14	R840-1220-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.156	DIN 6537 L
12.20	.480	87.5	3.445	7	14	R840-1220-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.9	6.217	107	4.213	2.1	.083	140°	20	0.227	COROMANT
12.30	.484	39.0	1.535	3	14	R840-1230-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.156	DIN 6537 K
12.30	.484	62.2	2.449	5	14	R840-1230-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.154	DIN 6537 L
12.30	.484	88.2	3.472	7	14	R840-1230-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.9	6.217	107	4.213	2.1	.083	140°	20	0.154	COROMANT
12.40	.488	39.3	1.547	3	14	R840-1240-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.154	DIN 6537 K
12.40	.488	62.1	2.445	5	14	R840-1240-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.190	DIN 6537 L
12.40	.488	88.9	3.500	7	14	R840-1240-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.9	6.217	107	4.213	2.1	.083	140°	20	0.227	COROMANT
12.50	.492	39.6	1.559	3	14	R840-1250-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.185	DIN 6537 K
12.50	.492	62.0	2.441	4	14	R840-1250-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.184	DIN 6537 L
12.50	.492	89.6	3.528	7	14	R840-1250-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.9	6.217	107	4.213	2.1	.083	140°	20	0.227	COROMANT
12.60	.496	40.0	1.575	3	14	R840-1260-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.150	DIN 6537 K
12.60	.496	61.9	2.437	4	14	R840-1260-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.180	DIN 6537 L
12.60	.496	90.4	3.559	7	14	R840-1260-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.8	6.213	107	4.213	2.2	.087	140°	20	0.240	COROMANT
12.70	.500	40.3	1.587	3	14	R840-1270-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.150	DIN 6537 K
12.70	.500	61.8	2.433	4	14	R840-1270-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.157	DIN 6537 L
12.70	.500	91.1	3.587	7	14	R840-1270-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.8	6.213	107	4.213	2.2	.087	140°	20	0.243	COROMANT
12.80	.504	40.6	1.598	3	14	R840-1280-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.157	DIN 6537 K
12.80	.504	61.6	2.425	4	14	R840-1280-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.190	DIN 6537 L
12.80	.504	91.6	3.606	7	14	R840-1280-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.8	6.213	107	4.213	2.2	.087	140°	20	0.242	COROMANT
13.00	.512	41.2	1.622	3	14	R840-1300-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.157	DIN 6537 K
13.00	.512	61.4	2.417	4	14	R840-1300-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.190	DIN 6537 L
13.00	.512	91.4	3.598	7	14	R840-1300-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.8	6.213	107	4.213	2.2	.087	140°	20	0.243	COROMANT
13.10	.516	41.5	1.634	3	14	R840-1310-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.150	DIN 6537 K
13.10	.516	61.3	2.413	4	14	R840-1310-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.188	DIN 6537 L
13.10	.516	91.3	3.594	6	14	R840-1310-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.7	6.209	107	4.213	2.3	.091	140°	20	0.240	COROMANT
13.25	.522	42.0	1.654	3	14	R840-1325-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.150	DIN 6537 K
13.25	.522	61.1	2.406	4	14	R840-1325-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.182	DIN 6537 L
13.25	.522	91.1	3.587	6	14	R840-1325-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.7	6.209	107	4.213	2.3	.091	140°	20	0.240	COROMANT
13.30	.524	61.0	2.402	4	20	R840-1930-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.440	DIN 6537 L
13.50	.531	42.8	1.685	3	14	R840-1350-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.150	DIN 6537 K
13.50	.531	60.8	2.394	4	14	R840-1350-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.200	DIN 6537 L
13.50	.531	90.8	3.575	6	14	R840-1350-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.7	6.209	107	4.213	2.3	.091	140°	20	0.240	COROMANT
13.75	.541	43.5	1.713	3	14	R840-1375-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.180	DIN 6537 K
13.75	.541	60.5	2.382	4	14	R840-1375-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.200	DIN 6537 L
13.75	.541	90.5	3.563	6	14	R840-1375-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.6	6.205	107	4.213	2.4	.094	140°	20	0.268	COROMANT



E3



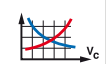
G6



G2



G30

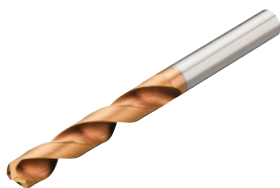


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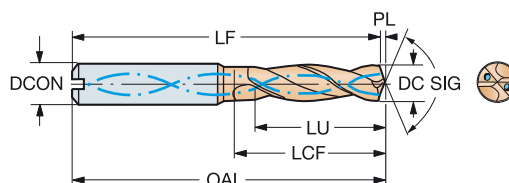
Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик НА

Внутренний подвод СОЖ



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						P	M	K	N	S	H	Размеры, мм, дюйм														
DC	DC"	LU	LU"	ULDR	CZC _{1/8}	Код заказа	120	120	120	120	120	120	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG
13.80	.543	43.4	1.709	3	14	R840-1380-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.180	DIN 6537 K
13.80	.543	60.4	2.378	4	14	R840-1380-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.105	DIN 6537 L
13.80	.543	90.4	3.559	6	14	R840-1380-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.6	6.205	107	4.213	2.4	.094	140°	20	0.267	COROMANT
13.89	.547	43.3	1.705	3	14	R840-1389-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.107	DIN 6537 K
13.89	.547	60.3	2.374	4	14	R840-1389-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.107	DIN 6537 L
13.89	.547	90.3	3.555	6	14	R840-1389-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.6	6.205	107	4.213	2.4	.094	140°	20	0.268	COROMANT
14.00	.551	44.4	1.748	3	14	R840-1400-30-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.185	DIN 6537 K
14.00	.551	63.0	2.480	4	14	R840-1400-50-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.480	DIN 6537 L
14.00	.551	93.0	3.661	6	14	R840-1400-70-A1A	☆	☆	☆	☆	☆	☆	14.00	.551	160	6.299	157.6	6.205	107	4.213	2.4	.094	140°	20	0.267	COROMANT
14.10	.555	44.7	1.760	3	16	R840-1410-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.6	4.433	65	2.559	2.4	.094	140°	20	0.227	DIN 6537 K
14.10	.555	68.9	2.713	4	16	R840-1410-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.6	5.142	83	3.268	2.4	.094	140°	20	0.242	DIN 6537 L
14.25	.561	45.2	1.780	3	16	R840-1425-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.227	DIN 6537 K
14.25	.561	68.8	2.709	4	16	R840-1425-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.241	DIN 6537 L
14.29	.563	45.3	1.783	3	16	R840-1429-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.242	DIN 6537 K
14.50	.571	68.5	2.697	4	16	R840-1429-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.242	DIN 6537 L
14.50	.571	46.0	1.811	3	16	R840-1450-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.266	DIN 6537 K
14.50	.571	68.5	2.697	4	16	R840-1450-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.240	DIN 6537 L
14.69	.578	46.6	1.835	3	16	R840-1469-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.240	DIN 6537 K
14.69	.578	68.3	2.689	4	16	R840-1469-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.265	DIN 6537 L
14.75	.581	46.8	1.843	3	16	R840-1475-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.227	DIN 6537 K
14.75	.581	68.3	2.689	4	16	R840-1475-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.240	DIN 6537 L
14.80	.583	46.9	1.846	3	16	R840-1480-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.240	DIN 6537 K
14.80	.583	68.2	2.685	4	16	R840-1480-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.264	DIN 6537 L
15.00	.591	47.6	1.874	3	16	R840-1500-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	20	0.240	DIN 6537 K
15.00	.591	68.0	2.677	4	16	R840-1500-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102	140°	20	0.241	DIN 6537 L
15.50	.610	49.2	1.937	3	16	R840-1550-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	20	0.266	DIN 6537 K
15.50	.610	67.5	2.657	4	16	R840-1550-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	20	0.265	DIN 6537 L
15.80	.622	49.2	1.937	3	16	R840-1580-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	20	0.240	DIN 6537 K
15.80	.622	67.2	2.646	4	16	R840-1580-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	20	0.292	DIN 6537 L
15.87	.625	49.1	1.933	3	16	R840-1587-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	20	0.246	DIN 6537 K
15.87	.625	67.1	2.642	4	16	R840-1587-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	20	0.293	DIN 6537 L
16.00	.630	49.0	1.929	3	16	R840-1600-30-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.2	4.417	65	2.559	2.8	.110	140°	20	0.246	DIN 6537 K
16.00	.630	67.0	2.638	4	16	R840-1600-50-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.2	5.126	83	3.268	2.8	.110	140°	20	0.268	DIN 6537 L
16.00	.630	112.0	4.409	7	16	R840-1600-70-A1A	☆	☆	☆	☆	☆	☆	16.00	.630	178	7.008	175.2	6.898	128	5.039	2.8	.110	140°	20	0.400	COROMANT
16.08	.633	51.0	2.008	3	18	R840-1608-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	140°	20	0.292	DIN 6537 K
16.10	.634	51.1	2.012	3	18	R840-1610-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	140°	20	0.292	DIN 6537 K
16.10	.634	76.9	3.028	4	18	R840-1610-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.2	5.520	93	3.661	2.8	.110	140°	20	0.400	DIN 6537 L
16.30	.642	116.9	4.602	7	18	R840-1630-70-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	187	7.362	184.2	7.252	137	5.394	2.8	.110	140°	20	0.415	COROMANT
16.50	.650	52.3	2.059	3	18	R840-1650-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	140°	20	0.300	DIN 6537 K
16.50	.650	76.5	3.012	4	18	R840-1650-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.2	5.520	93	3.661	2.8	.110	140°	20	0.400	DIN 6537 L
16.67	.656	52.9	2.083	3	18	R840-1667-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	20	0.300	DIN 6537 K
16.67	.656	76.3	3.004	4	18	R840-1667-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.1	5.516	93	3.661	2.9	.114	140°	20	0.400	DIN 6537 L
16.80	.661	53.3	2.098	3	18	R840-1680-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	20	0.187	DIN 6537 K
16.80	.661	76.2	3.000	4	18	R840-1680-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.1	5.516	93	3.661	2.9	.114	140°	20	0.400	DIN 6537 L
17.00	.669	53.9	2.122	3	18	R840-1700-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	20	0.300	DIN 6537 K
17.00	.669	76.0	2.992	4	18	R840-1700-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.1	5.516	93	3.661	2.9	.114	140°	20	0.400	DIN 6537 L
17.46	.687	55.4	2.181	3	18	R840-1746-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.0	4.724	73	2.874	3.0	.118	140°	20	0.400	DIN 6537 K



E3



G6



G2



G30



B112

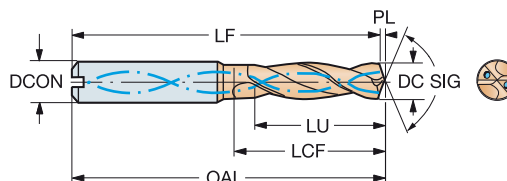
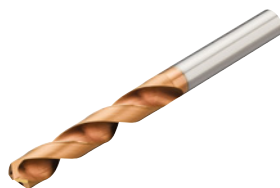
Цельные твердосплавные свёрла CoroDrill® R840

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Внутренний подвод СОЖ

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							P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
17.50	.689	75.5	2.972	4	18	R840-1746-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.0	5.512	93	3.661	3.0	.118	140°	20	0.400	DIN 6537 L
17.50	.689	55.5	2.185	3	18	R840-1750-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.0	4.724	73	2.874	3.0	.118	140°	20	0.400	DIN 6537 K
17.50	.689	75.5	2.972	4	18	R840-1750-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.0	5.512	93	3.661	3.0	.118	140°	20	0.400	DIN 6537 L
17.80	.701	55.2	2.173	3	18	R840-1780-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	119.9	4.720	73	2.874	3.1	.122	140°	20	0.264	DIN 6537 K
17.80	.701	75.2	2.961	4	18	R840-1780-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	139.9	5.508	93	3.661	3.1	.122	140°	20	0.400	DIN 6537 L
18.00	.709	57.1	2.248	3	18	R840-1800-30-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	119.9	4.720	73	2.874	3.1	.122	140°	20	0.400	DIN 6537 K
18.00	.709	78.6	3.094	4	18	R840-1800-50-A1A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	139.9	5.508	93	3.661	3.1	.122	140°	20	0.400	DIN 6537 L
18.50	.728	58.7	2.311	3	20	R840-1850-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.8	5.032	79	3.110	3.2	.126	140°	20	0.413	DIN 6537 K
18.50	.728	86.2	3.394	4	20	R840-1850-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.8	5.898	101	3.976	3.2	.126	140°	20	0.440	DIN 6537 L
18.80	.740	59.6	2.346	3	20	R840-1880-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.8	5.032	79	3.110	3.2	.126	140°	20	0.413	DIN 6537 K
18.80	.740	86.0	3.386	4	20	R840-1880-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.8	5.898	101	3.976	3.2	.126	140°	20	0.440	DIN 6537 L
19.00	.748	60.3	2.374	3	20	R840-1900-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.7	5.028	79	3.110	3.3	.130	140°	20	0.413	DIN 6537 K
19.00	.748	85.8	3.378	4	20	R840-1900-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.7	5.894	101	3.976	3.3	.130	140°	20	0.180	DIN 6537 L
19.05	.750	60.4	2.378	3	20	R840-1905-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.7	5.028	79	3.110	3.3	.130	140°	20	0.414	DIN 6537 K
19.05	.750	85.8	3.378	4	20	R840-1905-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.7	5.894	101	3.976	3.3	.130	140°	20	0.480	DIN 6537 L
19.25	.758	61.1	2.406	3	20	R840-1925-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.7	5.028	79	3.110	3.3	.130	140°	20	0.415	DIN 6537 K
19.25	.758	85.6	3.370	4	20	R840-1925-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.7	5.894	101	3.976	3.3	.130	140°	20	0.449	DIN 6537 L
19.50	.768	61.9	2.437	3	20	R840-1950-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	20	0.415	DIN 6537 K
19.50	.768	85.4	3.362	4	20	R840-1950-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	20	0.480	DIN 6537 L
19.80	.780	62.8	2.472	3	20	R840-1980-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	20	0.440	DIN 6537 K
19.80	.780	85.2	3.354	4	20	R840-1980-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	20	0.415	DIN 6537 L
20.00	.787	63.0	2.480	3	20	R840-2000-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	20	0.440	DIN 6537 K
20.00	.787	85.0	3.346	4	20	R840-2000-50-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	20	0.500	DIN 6537 L



E3



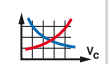
G6



G2



G30

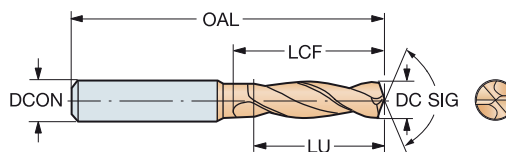
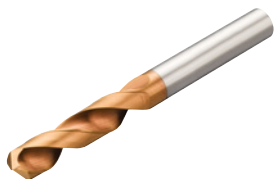


B112

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Наружный подвод СОЖ

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							P	K	N	S	Размеры, мм, дюйм																
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1020	H10F	1020	H10F	1020	H10F	1020	H10F	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG	
0.30	.012	1.9	.075	6	1	R840-0030-70-A0B									1.00	.039	25	.984	24.9	0.980	2	.079	0.1	.004	118°	0.007	COROMANT
0.40	.016	2.5	.098	6	1	R840-0040-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.00	.039	25	.984	24.9	0.980	3	.118	0.1	.004	118°	0.007	COROMANT
0.50	.020	3.2	.126	6	1	R840-0050-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.00	.039	25	.984	24.8	0.976	4	.157	0.2	.008	118°	0.007	COROMANT
0.60	.024	3.8	.150	6	1	R840-0060-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.00	.039	25	.984	24.8	0.976	4	.157	0.2	.008	118°	0.007	COROMANT
0.70	.028	4.4	.173	6	1	R840-0070-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.00	.039	25	.984	24.8	0.976	5	.197	0.2	.008	118°	0.010	COROMANT
0.80	.031	5.0	.197	6	1	R840-0080-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	25	.984	24.8	0.976	6	.236	0.2	.008	118°	0.001	COROMANT
0.90	.035	5.7	.224	6	1	R840-0090-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	25	.984	24.7	0.972	7	.276	0.3	.012	118°	0.001	COROMANT
1.00	.039	6.3	.248	6	1	R840-0100-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	25	.984	24.7	0.972	8	.315	0.3	.012	118°	0.001	COROMANT
1.10	.043	6.9	.272	6	1	R840-0110-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	25	.984	24.7	0.972	9	.354	0.3	.012	118°	0.001	COROMANT
1.20	.047	7.6	.299	6	1	R840-0120-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	25	.984	24.6	0.969	10	.394	0.4	.016	118°	0.010	COROMANT
1.30	.051	8.2	.323	6	1	R840-0130-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	25	.984	24.6	0.969	10	.394	0.4	.016	118°	0.001	COROMANT
1.40	.055	8.8	.346	6	1	R840-0140-70-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	25	.984	24.6	0.969	11	.433	0.4	.016	118°	0.001	COROMANT
1.50	.059	6.3	.248	4	1	R840-0150-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.50	.059	32	1.260	31.7	1.248	9	.354	0.3	.012	140°	0.009	COROMANT
1.59	.063	6.6	.260	4	1/16	R840-0159-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.59	.062	34	1.339	33.7	1.327	10	.394	0.3	.012	140°	0.009	COROMANT
1.60	.063	6.7	.264	4	1	R840-0160-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.60	.063	34	1.339	33.7	1.327	10	.394	0.3	.012	140°	0.010	COROMANT
1.70	.067	7.1	.280	4	1	R840-0170-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.70	.067	34	1.339	33.7	1.327	10	.394	0.3	.012	140°	0.010	COROMANT
1.80	.071	7.5	.295	4	1	R840-0180-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.80	.071	36	1.417	35.7	1.406	11	.433	0.3	.012	140°	0.010	COROMANT
1.90	.075	7.9	.311	4	1	R840-0190-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.90	.075	36	1.417	35.7	1.406	11	.433	0.3	.012	140°	0.010	COROMANT
1.98	.078	8.3	.327	4	5/64	R840-0198-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	1.98	.078	38	1.496	37.6	1.480	12	.472	0.4	.016	140°	0.010	COROMANT
2.00	.079	8.4	.331	4	2	R840-0200-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.00	.079	38	1.496	37.6	1.480	12	.472	0.4	.016	140°	0.010	COROMANT
2.10	.083	8.8	.346	4	2	R840-0210-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.10	.083	38	1.496	37.6	1.480	12	.472	0.4	.016	140°	0.010	COROMANT
2.20	.087	9.2	.362	4	2	R840-0220-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.20	.087	40	1.575	39.6	1.559	13	.512	0.4	.016	140°	0.010	COROMANT
2.30	.091	9.6	.378	4	2	R840-0230-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.30	.091	40	1.575	39.6	1.559	13	.512	0.4	.016	140°	0.011	COROMANT
2.38	.094	10.0	.394	4	3/32	R840-0238-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.38	.094	43	1.693	42.6	1.677	14	.551	0.4	.016	140°	0.011	COROMANT
2.40	.094	10.0	.394	4	2	R840-0240-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.40	.094	43	1.693	42.6	1.677	14	.551	0.4	.016	140°	0.011	COROMANT
2.50	.098	10.5	.413	4	2	R840-0250-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.50	.098	43	1.693	42.5	1.673	14	.551	0.5	.020	140°	0.011	COROMANT
2.60	.102	10.9	.429	4	2	R840-0260-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.60	.102	43	1.693	42.5	1.673	14	.551	0.5	.020	140°	0.012	COROMANT
2.70	.106	11.3	.445	4	2	R840-0270-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.70	.106	46	1.811	45.5	1.791	16	.630	0.5	.020	140°	0.012	COROMANT
2.78	.109	11.6	.457	4	7/64	R840-0278-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.78	.109	46	1.811	45.5	1.791	16	.630	0.5	.020	140°	0.012	COROMANT
2.80	.110	11.7	.461	4	2	R840-0280-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.80	.110	46	1.811	45.5	1.791	16	.630	0.5	.020	140°	0.012	COROMANT
2.90	.114	12.1	.476	4	2	R840-0290-50-A0B	☆	☆	☆	☆	☆	☆	☆	☆	2.90	.114	46	1.811	45.5	1.791	16	.630	0.5	.020	140°	0.013	COROMANT

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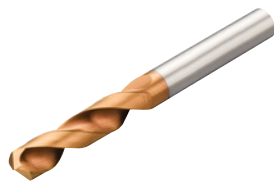
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R840

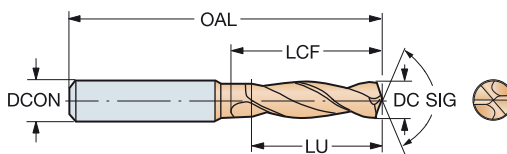
Цилиндрический хвостовик HA

Наружный подвод СОЖ



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							P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG	
3.00	.118	9.5	.374	3	6	R840-0300-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.026	DIN 6537 K	
3.00	.118	15.5	.610	5	6	R840-0300-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.027	DIN 6537 L	
3.10	.122	9.8	.386	3	6	R840-0310-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.026	DIN 6537 K	
3.10	.122	16.0	.630	5	6	R840-0310-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.027	DIN 6537 L	
3.20	.126	10.1	.398	3	6	R840-0320-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.026	DIN 6537 K	
3.20	.126	16.5	.650	5	6	R840-0320-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.026	DIN 6537 L	
3.30	.130	10.5	.413	3	6	R840-0330-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.040	DIN 6537 K	
3.30	.130	17.1	.673	5	6	R840-0330-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.030	DIN 6537 L	
3.38	.133	17.5	.689	5	6	R840-0338-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.027	DIN 6537 L	
3.40	.134	10.8	.425	3	6	R840-0340-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.027	DIN 6537 K	
3.40	.134	17.6	.693	5	6	R840-0340-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.040	DIN 6537 L	
3.45	.136	17.8	.701	5	6	R840-0345-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.027	DIN 6537 L	
3.50	.138	11.1	.437	3	6	R840-0350-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.020	DIN 6537 K	
3.50	.138	18.1	.713	5	6	R840-0350-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.040	DIN 6537 L	
3.55	.140	18.3	.720	5	6	R840-0355-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.028	DIN 6537 L	
3.60	.142	11.4	.449	3	6	R840-0360-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.067	DIN 6537 K	
3.60	.142	18.6	.732	5	6	R840-0360-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.030	DIN 6537 L	
3.70	.146	11.7	.461	3	6	R840-0370-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.028	DIN 6537 K	
3.70	.146	19.1	.752	5	6	R840-0370-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.040	DIN 6537 L	
3.80	.150	12.0	.472	3	6	R840-0380-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.040	DIN 6537 K	
3.80	.150	19.6	.772	5	6	R840-0380-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.020	DIN 6537 L	
3.90	.154	12.4	.488	3	6	R840-0390-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.028	DIN 6537 K	
3.90	.154	20.2	.795	5	6	R840-0390-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.040	DIN 6537 L	
4.00	.157	12.7	.500	3	6	R840-0400-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.020	DIN 6537 K	
4.00	.157	20.7	.815	5	6	R840-0400-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.029	DIN 6537 L	
4.10	.161	13.0	.512	3	6	R840-0410-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.028	DIN 6537 K	
4.10	.161	21.2	.835	5	6	R840-0410-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.033	DIN 6537 L	
4.20	.165	13.3	.524	3	6	R840-0420-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.029	DIN 6537 K	
4.20	.165	21.7	.854	5	6	R840-0420-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.040	DIN 6537 L	
4.30	.169	13.6	.535	3	6	R840-0430-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.029	DIN 6537 K	
4.30	.169	22.2	.874	5	6	R840-0430-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.040	DIN 6537 L	
4.40	.173	13.9	.547	3	6	R840-0440-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.040	DIN 6537 K	
4.40	.173	22.7	.894	5	6	R840-0440-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.030	DIN 6537 L	
4.50	.177	14.3	.563	3	6	R840-0450-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.040	DIN 6537 K	
4.50	.177	23.3	.917	5	6	R840-0450-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.031	DIN 6537 L	
4.55	.179	23.5	.925	5	6	R840-0455-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.030	DIN 6537 L	
4.60	.181	14.6	.575	3	6	R840-0460-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.030	DIN 6537 K	
4.60	.181	23.8	.937	5	6	R840-0460-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.033	DIN 6537 L	
4.70	.185	14.6	.575	3	6	R840-0470-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.040	DIN 6537 K	
4.70	.185	24.3	.957	5	6	R840-0470-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.040	DIN 6537 L	
4.80	.189	15.2	.598	3	6	R840-0480-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.040	DIN 6537 K	
4.80	.189	24.8	.976	5	6	R840-0480-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.040	DIN 6537 L	
4.90	.193	15.5	.610	3	6	R840-0490-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.030	DIN 6537 K	
4.90	.193	25.3	.996	5	6	R840-0490-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.040	DIN 6537 L	
5.00	.197	15.8	.622	3	6	R840-0500-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.030	DIN 6537 K	
5.00	.197	25.8	1.016	5	6	R840-0500-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.040	DIN 6537 L	



E3



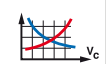
G6



G2



G30

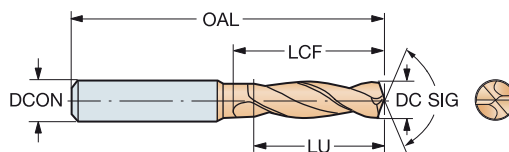
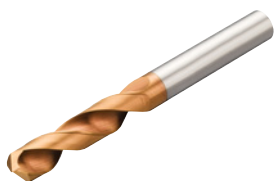


B112

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Наружный подвод СОЖ

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						P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG
5.10	.201	16.2	.638	3	6	R840-0510-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.040	DIN 6537 K
5.10	.201	26.4	1.039	5	6	R840-0510-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.040	DIN 6537 L
5.20	.205	16.5	.650	3	6	R840-0520-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.035	DIN 6537 K
5.20	.205	26.9	1.059	5	6	R840-0520-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.040	DIN 6537 L
5.30	.209	16.8	.661	3	6	R840-0530-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.031	DIN 6537 K
5.30	.209	27.4	1.079	5	6	R840-0530-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.033	DIN 6537 L
5.40	.213	17.1	.673	3	6	R840-0540-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.040	DIN 6537 K
5.40	.213	27.9	1.098	5	6	R840-0540-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.035	DIN 6537 L
5.50	.217	17.4	.685	3	6	R840-0550-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.031	DIN 6537 K
5.50	.217	28.4	1.118	5	6	R840-0550-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.034	DIN 6537 L
5.60	.220	17.8	.701	3	6	R840-0560-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	0.031	DIN 6537 K
5.60	.220	29.0	1.142	5	6	R840-0560-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	0.034	DIN 6537 L
5.70	.224	17.7	.697	3	6	R840-0570-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	0.032	DIN 6537 K
5.70	.224	29.5	1.161	5	6	R840-0570-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	0.035	DIN 6537 L
5.80	.228	17.6	.693	3	6	R840-0580-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	0.031	DIN 6537 K
5.80	.228	30.0	1.181	5	6	R840-0580-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	0.040	DIN 6537 L
5.90	.232	17.4	.685	2	6	R840-0590-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	0.032	DIN 6537 K
5.90	.232	30.5	1.201	5	6	R840-0590-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	0.035	DIN 6537 L
6.00	.236	19.0	.748	3	6	R840-0600-30-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	0.040	DIN 6537 K
6.00	.236	31.0	1.220	5	6	R840-0600-50-A0A	☆	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	0.040	DIN 6537 L
6.10	.240	19.3	.760	3	8	R840-0610-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	0.064	DIN 6537 K
6.10	.240	31.5	1.240	5	8	R840-0610-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	0.050	DIN 6537 L
6.20	.244	19.7	.776	3	8	R840-0620-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.040	DIN 6537 K
6.20	.244	32.1	1.264	5	8	R840-0620-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.050	DIN 6537 L
6.30	.248	20.0	.787	3	8	R840-0630-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.050	DIN 6537 K
6.30	.248	32.6	1.283	5	8	R840-0630-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.040	DIN 6537 L
6.40	.252	20.3	.799	3	8	R840-0640-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.062	DIN 6537 K
6.40	.252	33.1	1.303	5	8	R840-0640-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.050	DIN 6537 L
6.50	.256	20.6	.811	3	8	R840-0650-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.050	DIN 6537 K
6.50	.256	33.6	1.323	5	8	R840-0650-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.074	DIN 6537 L
6.60	.260	20.9	.823	3	8	R840-0660-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.050	DIN 6537 K
6.60	.260	34.1	1.343	5	8	R840-0660-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.040	DIN 6537 L
6.70	.264	21.2	.835	3	8	R840-0670-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.073	DIN 6537 K
6.70	.264	34.6	1.362	5	8	R840-0670-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	0.065	DIN 6537 L
6.80	.268	21.6	.850	3	8	R840-0680-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	0.065	DIN 6537 K
6.80	.268	35.2	1.386	5	8	R840-0680-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.065	DIN 6537 L
6.90	.272	21.9	.862	3	8	R840-0690-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	0.087	DIN 6537 K
6.90	.272	35.7	1.406	5	8	R840-0690-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.068	DIN 6537 L
7.00	.276	22.2	.874	3	8	R840-0700-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	0.069	DIN 6537 K
7.00	.276	36.2	1.425	5	8	R840-0700-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.068	DIN 6537 L
7.10	.280	22.5	.886	3	8	R840-0710-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.068	DIN 6537 K
7.10	.280	36.7	1.445	5	8	R840-0710-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.068	DIN 6537 L
7.20	.283	22.8	.898	3	8	R840-0720-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.070	DIN 6537 K
7.20	.283	37.2	1.465	5	8	R840-0720-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.040	DIN 6537 L
7.30	.287	23.1	.909	3	8	R840-0730-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.070	DIN 6537 K
7.30	.287	37.7	1.484	5	8	R840-0730-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	0.070	DIN 6537 L



E3



G6



G2



G30



B112

A

СВЕРЛЕНИЕ

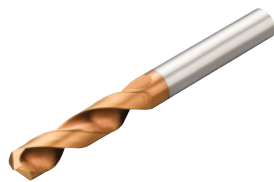
Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

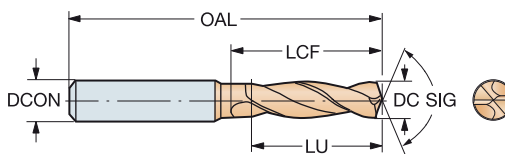
Наружный подвод СОЖ

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C

							P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG	
7.40	.291	23.5	.925	3	8	R840-0740-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.063	DIN 6537 K	
7.40	.291	38.3	1.508	5	8	R840-0740-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	0.064	DIN 6537 L	
7.50	.295	23.8	.937	3	8	R840-0750-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.063	DIN 6537 K	
7.50	.295	38.8	1.528	5	8	R840-0750-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	0.063	DIN 6537 L	
7.60	.299	24.1	.949	3	8	R840-0760-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.067	DIN 6537 K	
7.60	.299	39.3	1.547	5	8	R840-0760-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	0.068	DIN 6537 L	
7.70	.303	24.4	.961	3	8	R840-0770-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.068	DIN 6537 K	
7.70	.303	39.8	1.567	5	8	R840-0770-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	0.067	DIN 6537 L	
7.80	.307	24.7	.972	3	8	R840-0780-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.068	DIN 6537 K	
7.80	.307	40.3	1.587	5	8	R840-0780-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	0.050	DIN 6537 L	
7.90	.311	25.1	.988	3	8	R840-0790-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	0.050	DIN 6537 K	
7.90	.311	40.9	1.610	5	8	R840-0790-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	0.077	DIN 6537 L	
8.00	.315	25.4	1.000	3	8	R840-0800-30-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	0.076	DIN 6537 K	
8.00	.315	41.4	1.630	5	8	R840-0800-50-A0A	☆	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	0.076	DIN 6537 L	
8.10	.319	25.7	1.012	3	10	R840-0810-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.066	DIN 6537 K	
8.10	.319	41.9	1.650	5	10	R840-0810-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.067	DIN 6537 L	
8.20	.323	26.0	1.024	3	10	R840-0820-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.066	DIN 6537 K	
8.20	.323	42.4	1.669	5	10	R840-0820-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.066	DIN 6537 L	
8.30	.327	26.3	1.035	3	10	R840-0830-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.069	DIN 6537 K	
8.30	.327	42.9	1.689	5	10	R840-0830-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.070	DIN 6537 L	
8.40	.331	26.6	1.047	3	10	R840-0840-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.069	DIN 6537 K	
8.40	.331	43.4	1.709	5	10	R840-0840-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	0.069	DIN 6537 L	
8.50	.335	27.0	1.063	3	10	R840-0850-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.070	DIN 6537 K	
8.50	.335	44.0	1.732	5	10	R840-0850-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.073	DIN 6537 L	
8.60	.339	27.3	1.075	3	10	R840-0860-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.074	DIN 6537 K	
8.60	.339	44.5	1.752	5	10	R840-0860-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.072	DIN 6537 L	
8.70	.343	27.6	1.087	3	10	R840-0870-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.072	DIN 6537 K	
8.70	.343	45.0	1.772	5	10	R840-0870-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.090	DIN 6537 L	
8.80	.346	27.9	1.098	3	10	R840-0880-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.070	DIN 6537 K	
8.80	.346	45.5	1.791	5	10	R840-0880-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.070	DIN 6537 L	
8.90	.350	28.2	1.110	3	10	R840-0890-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.105	DIN 6537 K	
8.90	.350	46.0	1.811	5	10	R840-0890-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.070	DIN 6537 L	
9.00	.354	28.5	1.122	3	10	R840-0900-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.075	DIN 6537 K	
9.00	.354	46.5	1.831	5	10	R840-0900-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	0.096	DIN 6537 L	
9.10	.358	28.9	1.138	3	10	R840-0910-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.074	DIN 6537 K	
9.10	.358	47.1	1.854	5	10	R840-0910-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	0.096	DIN 6537 L	
9.20	.362	29.2	1.150	3	10	R840-0920-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.075	DIN 6537 K	
9.20	.362	47.6	1.874	5	10	R840-0920-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	0.088	DIN 6537 L	
9.30	.366	29.5	1.161	3	10	R840-0930-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.074	DIN 6537 K	
9.30	.366	48.1	1.894	5	10	R840-0930-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	0.096	DIN 6537 L	
9.40	.370	29.8	1.173	3	10	R840-0940-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.075	DIN 6537 K	
9.40	.370	48.6	1.913	5	10	R840-0940-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	0.180	DIN 6537 L	
9.50	.374	30.1	1.185	3	10	R840-0950-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.076	DIN 6537 K	
9.50	.374	48.7	1.917	5	10	R840-0950-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	0.089	DIN 6537 L	
9.60	.378	30.4	1.197	3	10	R840-0960-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.076	DIN 6537 K	
9.60	.378	48.5	1.909	5	10	R840-0960-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	0.102	DIN 6537 L	

G



E3



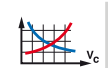
G6



G2



G30

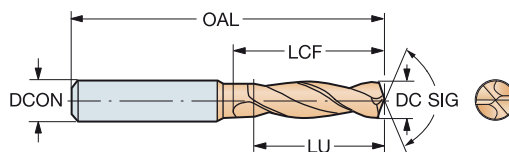
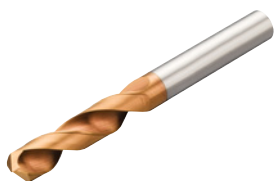


B112

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Наружный подвод СОЖ

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						P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG
9.70	.382	30.8	1.213	3	10	R840-0970-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	0.104	DIN 6537 K
9.70	.382	48.4	1.906	4	10	R840-0970-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	0.070	DIN 6537 L
9.80	.386	31.1	1.224	3	10	R840-0980-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	0.070	DIN 6537 K
9.80	.386	48.3	1.902	4	10	R840-0980-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	0.096	DIN 6537 L
9.90	.390	31.4	1.236	3	10	R840-0990-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	0.086	DIN 6537 K
9.90	.390	48.1	1.894	4	10	R840-0990-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	0.096	DIN 6537 L
10.00	.394	31.7	1.248	3	10	R840-1000-30-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	0.107	DIN 6537 K
10.00	.394	48.0	1.890	4	10	R840-1000-50-A0A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	0.096	DIN 6537 L
10.10	.398	32.0	1.260	3	12	R840-1010-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.100	DIN 6537 K
10.10	.398	52.2	2.055	5	12	R840-1010-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	0.151	DIN 6537 L
10.20	.402	32.3	1.272	3	12	R840-1020-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.120	DIN 6537 K
10.20	.402	52.7	2.075	5	12	R840-1020-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	0.150	DIN 6537 L
10.30	.406	32.7	1.287	3	12	R840-1030-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.227	DIN 6537 K
10.30	.406	53.3	2.098	5	12	R840-1030-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	0.151	DIN 6537 L
10.40	.409	33.0	1.299	3	12	R840-1040-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.119	DIN 6537 K
10.40	.409	53.8	2.118	5	12	R840-1040-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	0.150	DIN 6537 L
10.50	.413	33.3	1.311	3	12	R840-1050-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.119	DIN 6537 K
10.50	.413	54.3	2.138	5	12	R840-1050-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	0.154	DIN 6537 L
10.60	.417	33.6	1.323	3	12	R840-1060-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.120	DIN 6537 K
10.60	.417	54.8	2.157	5	12	R840-1060-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	0.157	DIN 6537 L
10.70	.421	33.9	1.335	3	12	R840-1070-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.155	DIN 6537 K
10.70	.421	55.3	2.177	5	12	R840-1070-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	0.156	DIN 6537 L
10.80	.425	34.3	1.350	3	12	R840-1080-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.120	DIN 6537 K
10.80	.425	55.9	2.201	5	12	R840-1080-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	0.120	DIN 6537 L
10.90	.429	34.6	1.362	3	12	R840-1090-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.160	DIN 6537 K
11.00	.433	34.9	1.374	3	12	R840-1100-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.160	DIN 6537 K
11.00	.433	56.9	2.240	5	12	R840-1100-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	0.119	DIN 6537 L
11.10	.437	35.2	1.386	3	12	R840-1110-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.150	DIN 6537 K
11.10	.437	57.4	2.260	5	12	R840-1110-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	0.150	DIN 6537 L
11.20	.441	35.5	1.398	3	12	R840-1120-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.150	DIN 6537 K
11.20	.441	57.6	2.268	5	12	R840-1120-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	0.120	DIN 6537 L
11.30	.445	35.8	1.409	3	12	R840-1130-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.120	DIN 6537 K
11.30	.445	57.4	2.260	5	12	R840-1130-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	0.120	DIN 6537 L
11.40	.449	36.2	1.425	3	12	R840-1140-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.152	DIN 6537 K
11.50	.453	36.5	1.437	3	12	R840-1150-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.152	DIN 6537 K
11.50	.453	57.2	2.252	4	12	R840-1150-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	0.154	DIN 6537 L
11.60	.457	36.8	1.449	3	12	R840-1160-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.153	DIN 6537 K
11.60	.457	57.1	2.248	4	12	R840-1160-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	0.120	DIN 6537 L
11.70	.461	37.1	1.461	3	12	R840-1170-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.154	DIN 6537 K
11.70	.461	57.0	2.244	4	12	R840-1170-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	0.150	DIN 6537 L
11.80	.465	37.4	1.472	3	12	R840-1180-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.150	DIN 6537 K
11.80	.465	56.8	2.236	4	12	R840-1180-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	0.149	DIN 6537 L
11.90	.469	37.7	1.484	3	12	R840-1190-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.150	DIN 6537 K
11.90	.469	56.7	2.232	4	12	R840-1190-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	0.150	DIN 6537 L
12.00	.472	38.1	1.500	3	12	R840-1200-30-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	99.9	3.933	55	2.165	2.1	.083	140°	0.149	DIN 6537 K
12.00	.472	56.6	2.228	4	12	R840-1200-50-A0A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	115.9	4.563	71	2.795	2.1	.083	140°	0.150	DIN 6537 L



E3



G6



G2



G30



B112

A

СВЕРЛЕНИЕ

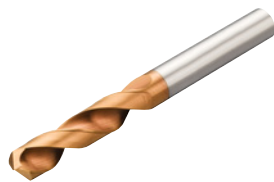
Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

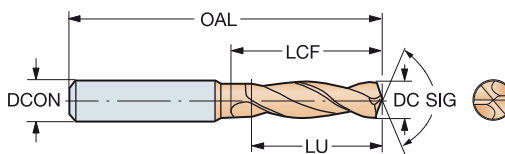
Наружный подвод СОЖ

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C

							P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG	
12.10	.476	38.4	1.512	3	14	R840-1210-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.186	DIN 6537 K	
12.10	.476	62.5	2.461	5	14	R840-1210-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	0.103	DIN 6537 L	
12.20	.480	38.7	1.524	3	14	R840-1220-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.149	DIN 6537 K	
12.20	.480	62.4	2.457	5	14	R840-1220-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	0.180	DIN 6537 L	
12.30	.484	39.0	1.535	3	14	R840-1230-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.156	DIN 6537 K	
12.30	.484	62.2	2.449	5	14	R840-1230-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	0.190	DIN 6537 L	
12.40	.488	39.3	1.547	3	14	R840-1240-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.154	DIN 6537 K	
12.40	.488	62.1	2.445	5	14	R840-1240-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	0.200	DIN 6537 L	
12.50	.492	39.6	1.559	3	14	R840-1250-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.150	DIN 6537 K	
12.50	.492	62.0	2.441	4	14	R840-1250-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	0.180	DIN 6537 L	
12.60	.496	40.0	1.575	3	14	R840-1260-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	0.180	DIN 6537 K	
12.60	.496	61.9	2.437	4	14	R840-1260-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	0.200	DIN 6537 L	
12.70	.500	40.3	1.587	3	14	R840-1270-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	0.150	DIN 6537 K	
12.70	.500	61.8	2.433	4	14	R840-1270-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	0.200	DIN 6537 L	
12.80	.504	40.6	1.598	3	14	R840-1280-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	0.180	DIN 6537 K	
12.80	.504	61.6	2.425	4	14	R840-1280-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	0.185	DIN 6537 L	
13.00	.512	41.2	1.622	3	14	R840-1300-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	0.157	DIN 6537 K	
13.00	.512	61.4	2.417	4	14	R840-1300-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	0.200	DIN 6537 L	
13.25	.522	42.0	1.654	3	14	R840-1325-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	0.150	DIN 6537 K	
13.25	.522	61.1	2.406	4	14	R840-1325-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	0.300	DIN 6537 L	
13.50	.531	42.8	1.685	3	14	R840-1350-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	0.184	DIN 6537 K	
13.50	.531	60.8	2.394	4	14	R840-1350-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	0.227	DIN 6537 L	
13.75	.541	43.5	1.713	3	14	R840-1375-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	0.190	DIN 6537 K	
13.75	.541	60.5	2.382	4	14	R840-1375-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	0.209	DIN 6537 L	
13.80	.543	43.4	1.709	3	14	R840-1380-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	0.180	DIN 6537 K	
13.80	.543	60.4	2.378	4	14	R840-1380-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	0.104	DIN 6537 L	
14.00	.551	44.4	1.748	3	14	R840-1400-30-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	0.182	DIN 6537 K	
14.00	.551	63.0	2.480	4	14	R840-1400-50-A0A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	0.306	DIN 6537 L	
14.25	.561	45.2	1.780	3	16	R840-1425-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	0.242	DIN 6537 K	
14.25	.561	68.8	2.709	4	16	R840-1425-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	0.266	DIN 6537 L	
14.50	.571	46.0	1.811	3	16	R840-1450-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	0.300	DIN 6537 K	
14.50	.571	68.5	2.697	4	16	R840-1450-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	0.291	DIN 6537 L	
14.75	.581	46.8	1.843	3	16	R840-1475-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	0.265	DIN 6537 K	
14.75	.581	68.3	2.689	4	16	R840-1475-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	0.264	DIN 6537 L	
14.80	.583	46.9	1.846	3	16	R840-1480-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	0.240	DIN 6537 K	
14.80	.583	68.2	2.685	4	16	R840-1480-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	0.264	DIN 6537 L	
15.00	.591	47.6	1.874	3	16	R840-1500-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	0.240	DIN 6537 K	
15.00	.591	68.0	2.677	4	16	R840-1500-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102	140°	0.241	DIN 6537 L	
15.50	.610	49.2	1.937	3	16	R840-1550-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	0.265	DIN 6537 K	
15.50	.610	67.5	2.657	4	16	R840-1550-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	0.291	DIN 6537 L	
15.80	.622	49.2	1.937	3	16	R840-1580-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	0.400	DIN 6537 K	
15.80	.622	67.2	2.646	4	16	R840-1580-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	0.240	DIN 6537 L	
16.00	.630	49.0	1.929	3	16	R840-1600-30-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.2	4.417	65	2.559	2.8	.110	140°	0.268	DIN 6537 K	
16.00	.630	67.0	2.638	4	16	R840-1600-50-A0A	☆	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.2	5.126	83	3.268	2.8	.110	140°	0.300	DIN 6537 L	
16.50	.650	52.3	2.059	3	18	R840-1650-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	140°	0.400	DIN 6537 K	
16.50	.650	76.5	3.012	4	18	R840-1650-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.2	5.520	93	3.661	2.8	.110	140°	0.300	DIN 6537 L	

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E3



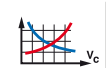
G6



G2



G30

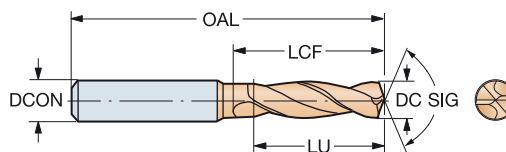
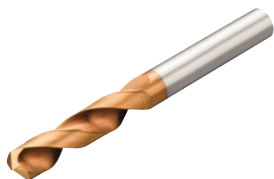


B112

Цельные твердосплавные свёрла CoroDrill® R840

Цилиндрический хвостовик HA

Наружный подвод СОЖ

TCHA
CNSCH9
0

							P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG	
16.80	.661	53.3	2.098	3	18	R840-1680-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	0.400	DIN 6537 K	
16.80	.661	76.2	3.000	4	18	R840-1680-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.1	5.516	93	3.661	2.9	.114	140°	0.400	DIN 6537 L	
17.00	.669	53.9	2.122	3	18	R840-1700-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	0.400	DIN 6537 K	
17.00	.669	76.0	2.992	4	18	R840-1700-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.1	5.516	93	3.661	2.9	.114	140°	0.400	DIN 6537 L	
17.50	.689	55.5	2.185	3	18	R840-1750-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.0	4.724	73	2.874	3.0	.118	140°	0.399	DIN 6537 K	
17.50	.689	75.5	2.972	4	18	R840-1750-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.0	5.512	93	3.661	3.0	.118	140°	0.400	DIN 6537 L	
17.80	.701	55.2	2.173	3	18	R840-1780-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	119.9	4.720	73	2.874	3.1	.122	140°	0.264	DIN 6537 K	
17.80	.701	75.2	2.961	4	18	R840-1780-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	139.9	5.508	93	3.661	3.1	.122	140°	0.400	DIN 6537 L	
18.00	.709	57.1	2.248	3	18	R840-1800-30-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	119.9	4.720	73	2.874	3.1	.122	140°	0.400	DIN 6537 K	
18.00	.709	78.6	3.094	4	18	R840-1800-50-A0A	☆	☆	☆	☆	☆	☆	18.00	.709	143	5.630	139.9	5.508	93	3.661	3.1	.122	140°	0.400	DIN 6537 L	
18.50	.728	58.7	2.311	3	20	R840-1850-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.8	5.032	79	3.110	3.2	.126	140°	0.440	DIN 6537 K	
18.50	.728	86.2	3.394	4	20	R840-1850-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.8	5.898	101	3.976	3.2	.126	140°	0.200	DIN 6537 L	
18.80	.740	59.6	2.346	3	20	R840-1880-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.8	5.032	79	3.110	3.2	.126	140°	0.440	DIN 6537 K	
18.80	.740	86.0	3.386	4	20	R840-1880-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.8	5.898	101	3.976	3.2	.126	140°	0.189	DIN 6537 L	
19.00	.748	60.3	2.374	3	20	R840-1900-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.7	5.028	79	3.110	3.3	.130	140°	0.180	DIN 6537 K	
19.00	.748	85.8	3.378	4	20	R840-1900-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.7	5.894	101	3.976	3.3	.130	140°	0.180	DIN 6537 L	
19.50	.768	61.9	2.437	3	20	R840-1950-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	0.480	DIN 6537 K	
19.80	.780	62.8	2.472	3	20	R840-1980-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	0.440	DIN 6537 K	
19.80	.780	85.2	3.354	4	20	R840-1980-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	0.547	DIN 6537 L	
20.00	.787	63.0	2.480	3	20	R840-2000-30-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	0.440	DIN 6537 K	
20.00	.787	85.0	3.346	4	20	R840-2000-50-A0A	☆	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	0.500	DIN 6537 L	



E3



G6



G2



G30



B112

A

СВЕРЛЕНИЕ

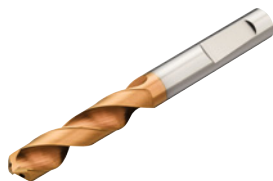
Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R840

Хвостовик Whistle Notch

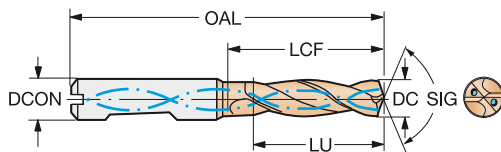
Внутренний подвод СОЖ

B



TCHA
CNSC

H9
4



C

												Размеры, мм, дюйм													
						P	M	K	N	S	H														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
5.00	.197	15.8	.622	3	6	R840-0500-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	20	0.030	DIN 6537 K
5.00	.197	25.8	1.016	5	6	R840-0500-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	20	0.035	DIN 6537 L
5.10	.201	16.2	.638	3	6	R840-0510-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.030	DIN 6537 K
5.10	.201	26.4	1.039	5	6	R840-0510-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.039	DIN 6537 L
5.20	.205	16.5	.650	3	6	R840-0520-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.029	DIN 6537 K
5.20	.205	26.9	1.059	5	6	R840-0520-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.040	DIN 6537 L
5.30	.209	16.8	.661	3	6	R840-0530-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.029	DIN 6537 K
5.30	.209	27.4	1.079	5	6	R840-0530-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.040	DIN 6537 L
5.50	.217	17.4	.685	3	6	R840-0550-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	20	0.030	DIN 6537 K
5.50	.217	28.4	1.118	5	6	R840-0550-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	20	0.040	DIN 6537 L
5.60	.220	17.6	.693	3	6	R840-0560-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K
5.60	.220	29.0	1.142	5	6	R840-0560-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.035	DIN 6537 L
5.70	.224	17.7	.697	3	6	R840-0570-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.030	DIN 6537 K
5.70	.224	29.5	1.161	5	6	R840-0570-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.034	DIN 6537 L
5.80	.228	17.6	.693	3	6	R840-0580-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.030	DIN 6537 K
5.80	.228	30.0	1.181	5	6	R840-0580-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.036	DIN 6537 L
5.90	.232	17.4	.685	2	6	R840-0590-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.020	DIN 6537 K
5.90	.232	30.5	1.201	5	6	R840-0590-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.034	DIN 6537 L
6.00	.236	19.0	.748	3	6	R840-0600-30-W1A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	20	0.040	DIN 6537 K
6.00	.236	31.0	1.220	5	6	R840-0600-50-W1A	☆	☆	☆	☆	☆	6.00	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039	140°	20	0.050	DIN 6537 L
6.10	.240	19.3	.760	3	8	R840-0610-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039	140°	20	0.040	DIN 6537 K
6.10	.240	31.5	1.240	5	8	R840-0610-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039	140°	20	0.040	DIN 6537 L
6.20	.244	19.7	.776	3	8	R840-0620-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.064	DIN 6537 K
6.20	.244	32.1	1.264	5	8	R840-0620-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.046	DIN 6537 L
6.30	.248	20.0	.787	3	8	R840-0630-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.040	DIN 6537 K
6.30	.248	32.6	1.283	5	8	R840-0630-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.046	DIN 6537 L
6.40	.252	20.3	.799	3	8	R840-0640-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.046	DIN 6537 K
6.40	.252	33.1	1.303	5	8	R840-0640-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.040	DIN 6537 L
6.50	.256	20.6	.811	3	8	R840-0650-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.046	DIN 6537 K
6.50	.256	33.6	1.323	5	8	R840-0650-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.048	DIN 6537 L
6.60	.260	20.9	.823	3	8	R840-0660-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.047	DIN 6537 K
6.60	.260	34.1	1.343	5	8	R840-0660-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.050	DIN 6537 L
6.70	.264	21.2	.835	3	8	R840-0670-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	20	0.040	DIN 6537 K
6.70	.264	34.6	1.362	5	8	R840-0670-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043	140°	20	0.048	DIN 6537 L
6.80	.268	21.6	.850	3	8	R840-0680-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.040	DIN 6537 K
6.80	.268	35.2	1.386	5	8	R840-0680-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.065	DIN 6537 L
6.90	.272	21.9	.862	3	8	R840-0690-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.040	DIN 6537 K
6.90	.272	35.7	1.406	5	8	R840-0690-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.050	DIN 6537 L
7.00	.276	22.2	.874	3	8	R840-0700-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	20	0.068	DIN 6537 K
7.00	.276	36.2	1.425	5	8	R840-0700-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.050	DIN 6537 L
7.10	.280	22.5	.886	3	8	R840-0710-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.047	DIN 6537 K
7.10	.280	36.7	1.445	5	8	R840-0710-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.070	DIN 6537 L
7.20	.283	22.8	.898	3	8	R840-0720-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.040	DIN 6537 K
7.20	.283	37.2	1.465	5	8	R840-0720-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.070	DIN 6537 L
7.30	.287	23.1	.909	3	8	R840-0730-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	20	0.048	DIN 6537 K
7.30	.287	37.7	1.484	5	8	R840-0730-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047	140°	20	0.070	DIN 6537 L

G



E3



G6



G2



G30



B112

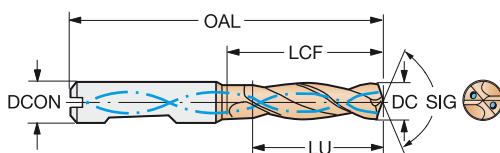
B 80



Цельные твердосплавные свёрла CoroDrill® R840

Хвостовик Whistle Notch

Внутренний подвод СОЖ

TCH4
CN5CH9
4

						P M K N S H						Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
7.40	.291	23.5	.925	3	8	R840-0740-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.050	DIN 6537 K
7.40	.291	38.3	1.508	5	8	R840-0740-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.040	DIN 6537 L
7.50	.295	23.8	.937	3	8	R840-0750-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.049	DIN 6537 K
7.50	.295	38.8	1.528	5	8	R840-0750-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.063	DIN 6537 L
7.60	.299	24.1	.949	3	8	R840-0760-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.049	DIN 6537 K
7.60	.299	39.3	1.547	5	8	R840-0760-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.068	DIN 6537 L
7.70	.303	24.4	.961	3	8	R840-0770-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.050	DIN 6537 K
7.70	.303	39.8	1.567	5	8	R840-0770-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.068	DIN 6537 L
7.80	.307	24.7	.972	3	8	R840-0780-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	20	0.068	DIN 6537 K
7.80	.307	40.3	1.587	5	8	R840-0780-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051	140°	20	0.077	DIN 6537 L
7.90	.311	25.1	.988	3	8	R840-0790-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	20	0.050	DIN 6537 K
7.90	.311	40.9	1.610	5	8	R840-0790-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	20	0.076	DIN 6537 L
8.00	.315	25.4	1.000	3	8	R840-0800-30-W1A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	20	0.076	DIN 6537 K
8.00	.315	41.4	1.630	5	8	R840-0800-50-W1A	☆	☆	☆	☆	☆	8.00	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055	140°	20	0.066	DIN 6537 L
8.10	.319	25.7	1.012	3	10	R840-0810-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.067	DIN 6537 K
8.10	.319	41.9	1.650	5	10	R840-0810-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.065	DIN 6537 L
8.20	.323	26.0	1.024	3	10	R840-0820-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.066	DIN 6537 K
8.20	.323	42.4	1.669	5	10	R840-0820-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.066	DIN 6537 L
8.30	.327	26.3	1.035	3	10	R840-0830-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.070	DIN 6537 K
8.30	.327	42.9	1.689	5	10	R840-0830-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.070	DIN 6537 L
8.40	.331	26.6	1.047	3	10	R840-0840-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	20	0.069	DIN 6537 K
8.40	.331	43.4	1.709	5	10	R840-0840-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055	140°	20	0.069	DIN 6537 L
8.50	.335	27.0	1.063	3	10	R840-0850-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.073	DIN 6537 K
8.50	.335	44.0	1.732	5	10	R840-0850-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.074	DIN 6537 L
8.60	.339	27.3	1.075	3	10	R840-0860-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.072	DIN 6537 K
8.60	.339	44.5	1.752	5	10	R840-0860-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.072	DIN 6537 L
8.70	.343	27.6	1.087	3	10	R840-0870-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.073	DIN 6537 K
8.70	.343	45.0	1.772	5	10	R840-0870-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.105	DIN 6537 L
8.80	.346	27.9	1.098	3	10	R840-0880-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.070	DIN 6537 K
8.80	.346	45.5	1.791	5	10	R840-0880-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.070	DIN 6537 L
8.90	.350	28.0	1.109	3	10	R840-0890-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.074	DIN 6537 K
8.90	.350	46.0	1.811	5	10	R840-0890-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.074	DIN 6537 L
9.00	.354	28.5	1.122	3	10	R840-0900-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	20	0.075	DIN 6537 K
9.00	.354	46.5	1.831	5	10	R840-0900-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059	140°	20	0.075	DIN 6537 L
9.10	.358	29.0	1.137	3	10	R840-0910-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.074	DIN 6537 K
9.10	.358	47.1	1.854	5	10	R840-0910-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.074	DIN 6537 L
9.20	.362	29.2	1.150	3	10	R840-0920-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.075	DIN 6537 K
9.20	.362	47.6	1.874	5	10	R840-0920-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.075	DIN 6537 L
9.30	.366	29.5	1.161	3	10	R840-0930-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.075	DIN 6537 K
9.30	.366	48.1	1.894	5	10	R840-0930-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.075	DIN 6537 L
9.40	.370	29.8	1.173	3	10	R840-0940-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.087	DIN 6537 K
9.40	.370	48.6	1.913	5	10	R840-0940-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.087	DIN 6537 L
9.50	.374	30.1	1.185	3	10	R840-0950-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.076	DIN 6537 K
9.50	.374	48.7	1.917	5	10	R840-0950-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.075	DIN 6537 L
9.60	.378	30.4	1.197	3	10	R840-0960-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	20	0.070	DIN 6537 K
9.60	.378	48.5	1.909	5	10	R840-0960-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063	140°	20	0.100	DIN 6537 L
9.70	.382	30.8	1.213	3	10	R840-0970-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.070	DIN 6537 K
9.70	.382	48.4	1.906	4	10	R840-0970-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.620	DIN 6537 L
9.80	.386	31.1	1.224	3	10	R840-0980-30-W1A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.070	DIN 6537 K
9.80	.386	48.3	1.902	4	10	R840-0980-50-W1A	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.103	DIN 6537 L

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СВЕРЛЕНИЕ

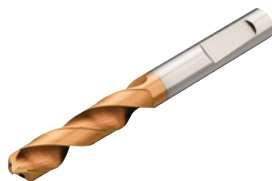
Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R840

Хвостовик Whistle Notch

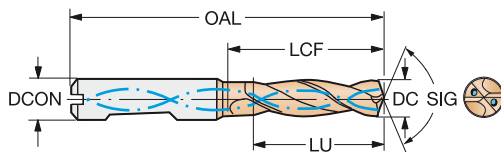
Внутренний подвод СОЖ

B



TCHA
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C

							P M K N S H						Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
9.90	.390	31.4	1.236	3	10	R840-0990-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.106	DIN 6537 K
10.00	.394	31.7	1.248	3	10	R840-1000-30-W1A	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	20	0.070	DIN 6537 K
10.00	.394	48.0	1.890	4	10	R840-1000-50-W1A	☆	☆	☆	☆	☆	☆	10.00	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067	140°	20	0.096	DIN 6537 L
10.10	.398	32.0	1.260	3	12	R840-1010-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.110	DIN 6537 K
10.10	.398	52.2	2.055	5	12	R840-1010-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.151	DIN 6537 L
10.20	.402	32.3	1.272	3	12	R840-1020-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	20	0.120	DIN 6537 K
10.20	.402	52.7	2.075	5	12	R840-1020-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.3	4.579	71	2.795	1.7	.067	140°	20	0.150	DIN 6537 L
10.30	.406	32.7	1.287	3	12	R840-1030-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.120	DIN 6537 K
10.30	.406	53.3	2.098	5	12	R840-1030-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.100	DIN 6537 L
10.40	.409	33.0	1.299	3	12	R840-1040-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.119	DIN 6537 K
10.40	.409	53.8	2.118	5	12	R840-1040-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.150	DIN 6537 L
10.50	.413	33.3	1.311	3	12	R840-1050-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.119	DIN 6537 K
10.50	.413	54.3	2.138	5	12	R840-1050-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.156	DIN 6537 L
10.60	.417	33.6	1.323	3	12	R840-1060-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.120	DIN 6537 K
10.60	.417	54.8	2.157	5	12	R840-1060-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.120	DIN 6537 L
10.70	.421	33.9	1.335	3	12	R840-1070-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	20	0.120	DIN 6537 K
10.70	.421	55.3	2.177	5	12	R840-1070-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.2	4.575	71	2.795	1.8	.071	140°	20	0.120	DIN 6537 L
10.80	.425	34.3	1.350	3	12	R840-1080-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.120	DIN 6537 K
10.80	.425	55.9	2.201	5	12	R840-1080-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.160	DIN 6537 L
10.90	.429	56.4	2.220	5	12	R840-1090-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.160	DIN 6537 L
11.00	.433	34.9	1.374	3	12	R840-1100-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.119	DIN 6537 K
11.00	.433	56.9	2.240	5	12	R840-1100-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.150	DIN 6537 L
11.10	.437	35.2	1.386	3	12	R840-1110-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.119	DIN 6537 K
11.10	.437	57.4	2.260	5	12	R840-1110-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.150	DIN 6537 L
11.20	.441	35.5	1.398	3	12	R840-1120-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	20	0.120	DIN 6537 K
11.20	.441	57.6	2.268	5	12	R840-1120-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.152	DIN 6537 L
11.30	.445	57.4	2.260	5	12	R840-1130-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075	140°	20	0.151	DIN 6537 L
11.50	.453	36.5	1.437	3	12	R840-1150-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.154	DIN 6537 K
11.50	.453	57.2	2.252	4	12	R840-1150-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.155	DIN 6537 L
11.60	.457	36.8	1.449	3	12	R840-1160-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.153	DIN 6537 K
11.70	.461	37.1	1.461	3	12	R840-1170-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.119	DIN 6537 K
11.80	.465	37.4	1.472	3	12	R840-1180-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	20	0.150	DIN 6537 K
11.80	.465	56.8	2.236	4	12	R840-1180-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.150	DIN 6537 L
11.90	.469	56.7	2.232	4	12	R840-1190-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079	140°	20	0.150	DIN 6537 L
12.00	.472	38.1	1.500	3	12	R840-1200-30-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	99.9	3.933	55	2.165	2.1	.083	140°	20	0.119	DIN 6537 K
12.00	.472	56.6	2.228	4	12	R840-1200-50-W1A	☆	☆	☆	☆	☆	☆	12.00	.472	118	4.646	115.9	4.563	71	2.795	2.1	.083	140°	20	0.150	DIN 6537 L
12.10	.476	38.4	1.512	3	14	R840-1210-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.149	DIN 6537 K
12.10	.476	62.5	2.461	5	14	R840-1210-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.149	DIN 6537 L
12.20	.480	38.7	1.524	3	14	R840-1220-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.150	DIN 6537 K
12.20	.480	62.4	2.457	5	14	R840-1220-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.156	DIN 6537 L
12.30	.484	39.0	1.535	3	14	R840-1230-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.156	DIN 6537 K
12.30	.484	62.2	2.449	5	14	R840-1230-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.181	DIN 6537 L
12.40	.488	39.3	1.547	3	14	R840-1240-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.155	DIN 6537 K
12.50	.492	39.6	1.559	3	14	R840-1250-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	20	0.185	DIN 6537 K
12.50	.492	62.0	2.441	4	14	R840-1250-50-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.9	4.799	77	3.032	2.1	.083	140°	20	0.200	DIN 6537 L
12.60	.496	40.0	1.575	3	14	R840-1260-30-W1A	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.150	DIN 6537 K

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E3



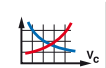
G6



G2



G30

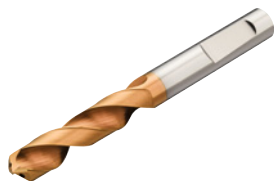
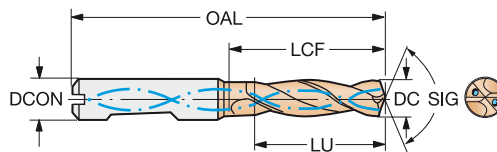


B112

Цельные твердосплавные свёрла CoroDrill® R840

Хвостовик Whistle Notch

Внутренний подвод СОЖ

TCHА
CNSCH9
4

						P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220														
12.70	.500	40.3	1.587	3	14	R840-1270-30-W1A	☆	☆	☆	☆	☆	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
12.70	.500	61.8	2.433	4	14	R840-1270-50-W1A	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.180	DIN 6537 L
12.80	.504	40.6	1.598	3	14	R840-1280-30-W1A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.200	DIN 6537 K
13.00	.512	41.2	1.622	3	14	R840-1300-30-W1A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	20	0.157	DIN 6537 K
13.00	.512	61.4	2.417	4	14	R840-1300-50-W1A	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.8	4.795	77	3.032	2.2	.087	140°	20	0.180	DIN 6537 L
13.25	.522	42.0	1.654	3	14	R840-1325-30-W1A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.150	DIN 6537 K
13.25	.522	61.1	2.406	4	14	R840-1325-50-W1A	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.150	DIN 6537 L
13.50	.531	42.8	1.685	3	14	R840-1350-30-W1A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	20	0.200	DIN 6537 K
13.50	.531	60.8	2.394	4	14	R840-1350-50-W1A	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091	140°	20	0.188	DIN 6537 L
13.75	.541	43.5	1.713	3	14	R840-1375-30-W1A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.193	DIN 6537 K
13.75	.541	60.5	2.382	4	14	R840-1375-50-W1A	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.200	DIN 6537 L
13.80	.543	43.4	1.709	3	14	R840-1380-30-W1A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.160	DIN 6537 K
13.80	.543	60.4	2.378	4	14	R840-1380-50-W1A	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.106	DIN 6537 L
14.00	.551	44.4	1.748	3	14	R840-1400-30-W1A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	20	0.307	DIN 6537 K
14.00	.551	63.0	2.480	4	14	R840-1400-50-W1A	☆	☆	☆	☆	☆	14.00	.551	124	4.882	121.6	4.787	77	3.032	2.4	.094	140°	20	0.480	DIN 6537 L
14.25	.561	45.2	1.780	3	16	R840-1425-30-W1A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.227	DIN 6537 K
14.25	.561	68.8	2.709	4	16	R840-1425-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.242	DIN 6537 L
14.50	.571	46.0	1.811	3	16	R840-1450-30-W1A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.227	DIN 6537 K
14.50	.571	68.5	2.697	4	16	R840-1450-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.240	DIN 6537 L
14.75	.581	68.3	2.689	4	16	R840-1475-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.264	DIN 6537 L
14.80	.583	46.9	1.846	3	16	R840-1480-30-W1A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	20	0.227	DIN 6537 K
14.80	.583	68.2	2.685	4	16	R840-1480-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.5	5.138	83	3.268	2.5	.098	140°	20	0.240	DIN 6537 L
15.00	.591	47.6	1.874	3	16	R840-1500-30-W1A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	20	0.180	DIN 6537 K
15.00	.591	68.0	2.677	4	16	R840-1500-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102	140°	20	0.265	DIN 6537 L
15.50	.610	49.2	1.937	3	16	R840-1550-30-W1A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	20	0.240	DIN 6537 K
15.50	.610	67.5	2.657	4	16	R840-1550-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	20	0.265	DIN 6537 L
15.80	.622	49.2	1.937	3	16	R840-1580-30-W1A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	20	0.240	DIN 6537 K
15.80	.622	67.2	2.646	4	16	R840-1580-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.3	5.130	83	3.268	2.7	.106	140°	20	0.265	DIN 6537 L
16.00	.630	49.0	1.929	3	16	R840-1600-30-W1A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.2	4.417	65	2.559	2.8	.110	140°	20	0.246	DIN 6537 K
16.00	.630	67.0	2.638	4	16	R840-1600-50-W1A	☆	☆	☆	☆	☆	16.00	.630	133	5.236	130.2	5.126	83	3.268	2.8	.110	140°	20	0.295	DIN 6537 L
16.50	.650	52.3	2.059	3	18	R840-1650-30-W1A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	140°	20	0.300	DIN 6537 K
16.50	.650	76.5	3.012	4	18	R840-1650-50-W1A	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.2	5.520	93	3.661	2.8	.110	140°	20	0.400	DIN 6537 L
16.80	.661	53.3	2.098	3	18	R840-1680-30-W1A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	20	0.400	DIN 6537 K
16.80	.661	76.2	3.000	4	18	R840-1680-50-W1A	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.1	5.516	93	3.661	2.9	.114	140°	20	0.400	DIN 6537 L
17.00	.669	53.9	2.122	3	18	R840-1700-30-W1A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	20	0.449	DIN 6537 K
17.00	.669	76.0	2.992	4	18	R840-1700-50-W1A	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.1	5.516	93	3.661	2.9	.114	140°	20	0.400	DIN 6537 L
17.50	.689	55.5	2.185	3	18	R840-1750-30-W1A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.0	4.724	73	2.874	3.0	.118	140°	20	0.400	DIN 6537 K
17.50	.689	75.5	2.972	4	18	R840-1750-50-W1A	☆	☆	☆	☆	☆	18.00	.709	143	5.630	140.0	5.512	93	3.661	3.0	.118	140°	20	0.400	DIN 6537 L
17.80	.701	55.2	2.173	3	18	R840-1780-30-W1A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	119.9	4.720	73	2.874	3.1	.122	140°	20	0.399	DIN 6537 K
17.80	.701	75.2	2.961	4	18	R840-1780-50-W1A	☆	☆	☆	☆	☆	18.00	.709	143	5.630	139.9	5.508	93	3.661	3.1	.122	140°	20	0.400	DIN 6537 L
18.00	.709	57.1	2.248	3	18	R840-1800-30-W1A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	119.9	4.720	73	2.874	3.1	.122	140°	20	0.300	DIN 6537 K
18.00	.709	78.6	3.094	4	18	R840-1800-50-W1A	☆	☆	☆	☆	☆	18.00	.709	143	5.630	139.9	5.508	93	3.661	3.1	.122	140°	20	0.400	DIN 6537 L
18.50	.728	58.7	2.311	3	20	R840-1850-30-W1A	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.8	5.032	79	3.110	3.2	.126	140°	20	0.400	DIN 6537 K
18.50	.728	86.2	3.394	4	20	R840-1850-50-W1A	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.8	5.898	101	3.976	3.2	.126	140°	20	0.440	DIN 6537 L
18.80	.740	59.6	2.346	3	20	R840-1880-30-W1A	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.8	5.032	79	3.110	3.2	.126	140°	20	0.400	DIN 6537 K
19.00	.748	60.3	2.374	3	20	R840-1900-30-W1A	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.7	5.028	79	3.110	3.3	.130	140°	20	0.400	DIN 6537 K
19.00	.748	85.8	3.378	4	20	R840-1900-50-W1A	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.7	5.894	101	3.976	3.3	.130	140°	20	0.210	DIN 6537 L



E3



G6



G2



G30



B112

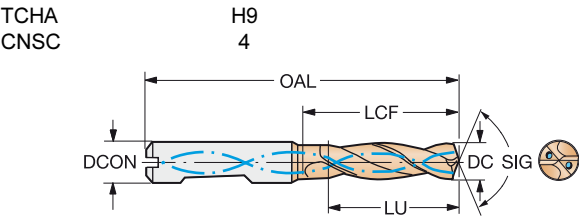
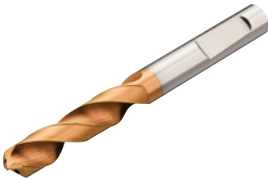
A

СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R840

Хвостовик Whistle Notch
Внутренний подвод СОЖ

B



C

						P M K N S H						Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
19.50	.768	61.9	2.437	3	20	R840-1950-30-W1A	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	20	0.440	DIN 6537 K
19.50	.768	85.4	3.362	4	20	R840-1950-50-W1A	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	20	0.480	DIN 6537 L
19.80	.780	85.2	3.354	4	20	R840-1980-50-W1A	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	20	0.480	DIN 6537 L
20.00	.787	63.0	2.480	3	20	R840-2000-30-W1A	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	20	0.440	DIN 6537 K
20.00	.787	85.0	3.346	4	20	R840-2000-50-W1A	☆	☆	☆	☆	☆	20.00	.787	153	6.024	149.6	5.890	101	3.976	3.4	.134	140°	20	0.480	DIN 6537 L

D

E

F

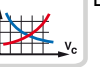
G

 E3

 G6

 G2

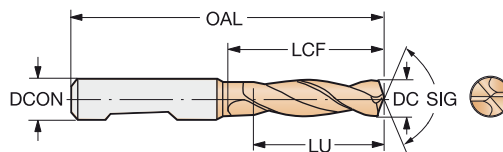
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 B112

Цельные твердосплавные свёрла CoroDrill® R840

Хвостовик Whistle Notch

Наружный подвод СОЖ

TCH4
CN5CH9
0

						P M K N S H						Размеры, мм, дюйм											
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG
3.00	.118	9.5	.374	3	6	R840-0300-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.030
3.10	.122	9.8	.386	3	6	R840-0310-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020
3.20	.126	10.1	.398	3	6	R840-0320-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.020
3.30	.130	10.5	.413	3	6	R840-0330-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.030
3.40	.134	10.8	.425	3	6	R840-0340-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.040
3.50	.138	11.1	.437	3	6	R840-0350-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.020
3.60	.142	11.4	.449	3	6	R840-0360-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.028
3.70	.146	11.7	.461	3	6	R840-0370-30-W0A	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.028
3.80	.150	12.0	.472	3	6	R840-0380-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.040
4.00	.157	12.7	.500	3	6	R840-0400-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.030
4.10	.161	13.0	.512	3	6	R840-0410-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.029
4.20	.165	13.3	.524	3	6	R840-0420-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.040
4.30	.169	13.6	.535	3	6	R840-0430-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.028
4.40	.173	13.9	.547	3	6	R840-0440-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.030
4.50	.177	14.3	.563	3	6	R840-0450-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.067
4.70	.185	14.6	.575	3	6	R840-0470-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.040
4.80	.189	15.2	.598	3	6	R840-0480-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.020
5.00	.197	15.8	.622	3	6	R840-0500-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.030
5.10	.201	16.2	.638	3	6	R840-0510-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.020
5.20	.205	16.5	.650	3	6	R840-0520-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.031
5.30	.209	16.8	.661	3	6	R840-0530-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.020
5.40	.213	17.1	.673	3	6	R840-0540-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.031
5.50	.217	17.4	.685	3	6	R840-0550-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.030
5.80	.228	17.6	.693	3	6	R840-0580-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	0.040
6.00	.236	19.0	.748	3	6	R840-0600-30-W0A	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039	140°	0.064
6.20	.244	19.7	.776	3	8	R840-0620-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.064
6.30	.248	20.0	.787	3	8	R840-0630-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.048
6.40	.252	20.3	.799	3	8	R840-0640-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.045
6.50	.256	20.6	.811	3	8	R840-0650-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.050
6.60	.260	20.9	.823	3	8	R840-0660-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043	140°	0.050
6.80	.268	21.6	.850	3	8	R840-0680-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	0.065
6.90	.272	21.9	.862	3	8	R840-0690-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	0.050
7.00	.276	22.2	.874	3	8	R840-0700-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047	140°	0.069
7.10	.280	22.5	.886	3	8	R840-0710-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.068
7.20	.283	22.8	.898	3	8	R840-0720-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.050
7.30	.287	23.1	.909	3	8	R840-0730-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047	140°	0.050
7.40	.291	23.5	.925	3	8	R840-0740-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.063
7.50	.295	23.8	.937	3	8	R840-0750-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.063
7.80	.307	24.7	.972	3	8	R840-0780-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051	140°	0.040
7.90	.311	25.1	.988	3	8	R840-0790-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	0.077
8.00	.315	25.4	1.000	3	8	R840-0800-30-W0A	☆	☆	☆	☆	☆	8.00	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055	140°	0.076
8.10	.319	25.7	1.012	3	10	R840-0810-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.067
8.20	.323	26.0	1.024	3	10	R840-0820-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.6	3.449	47	1.850	1.4	.055	140°	0.066
8.50	.335	27.0	1.063	3	10	R840-0850-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.073
8.60	.339	27.3	1.075	3	10	R840-0860-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.072
8.70	.343	27.6	1.087	3	10	R840-0870-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.072
8.80	.346	27.9	1.098	3	10	R840-0880-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.070



E3



G6



G2



G30



B112

A

СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R840

Хвостовик Whistle Notch

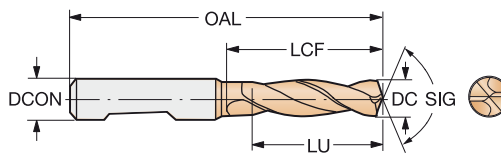
Наружный подвод СОЖ

B



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C

						P	M	K	N	S	H	Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	1220	1220	1220	1220	1220	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG	
8.90	.350	28.2	1.110	3	10	R840-0890-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.070	DIN 6537 K	
9.00	.354	28.5	1.122	3	10	R840-0900-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059	140°	0.089	DIN 6537 K	
9.20	.362	29.2	1.150	3	10	R840-0920-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.075	DIN 6537 K	
9.30	.366	29.5	1.161	3	10	R840-0930-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.075	DIN 6537 K	
9.40	.370	29.8	1.173	3	10	R840-0940-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.075	DIN 6537 K	
9.50	.374	30.1	1.185	3	10	R840-0950-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063	140°	0.076	DIN 6537 K	
10.00	.394	31.7	1.248	3	10	R840-1000-30-W0A	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067	140°	0.070	DIN 6537 K	
10.10	.398	32.0	1.260	3	12	R840-1010-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.120	DIN 6537 K	
10.20	.402	32.3	1.272	3	12	R840-1020-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.3	3.949	55	2.165	1.7	.067	140°	0.150	DIN 6537 K	
10.30	.406	32.7	1.287	3	12	R840-1030-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.120	DIN 6537 K	
10.40	.409	33.0	1.299	3	12	R840-1040-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.150	DIN 6537 K	
10.50	.413	33.3	1.311	3	12	R840-1050-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.150	DIN 6537 K	
10.60	.417	33.6	1.323	3	12	R840-1060-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.156	DIN 6537 K	
10.70	.421	33.9	1.335	3	12	R840-1070-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.2	3.945	55	2.165	1.8	.071	140°	0.120	DIN 6537 K	
10.80	.425	34.3	1.350	3	12	R840-1080-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.160	DIN 6537 K	
11.00	.433	34.9	1.374	3	12	R840-1100-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.119	DIN 6537 K	
11.20	.441	35.5	1.398	3	12	R840-1120-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075	140°	0.151	DIN 6537 K	
11.50	.453	36.5	1.437	3	12	R840-1150-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.154	DIN 6537 K	
11.80	.465	37.4	1.472	3	12	R840-1180-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079	140°	0.150	DIN 6537 K	
12.00	.472	38.1	1.500	3	12	R840-1200-30-W0A	☆	☆	☆	☆	☆	12.00	.472	102	4.016	99.9	3.933	55	2.165	2.1	.083	140°	0.150	DIN 6537 K	
12.10	.476	38.4	1.512	3	14	R840-1210-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.090	DIN 6537 K	
12.20	.480	38.7	1.524	3	14	R840-1220-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.149	DIN 6537 K	
12.30	.484	39.0	1.535	3	14	R840-1230-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.180	DIN 6537 K	
12.50	.492	39.6	1.559	3	14	R840-1250-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.9	4.130	60	2.362	2.1	.083	140°	0.182	DIN 6537 K	
13.00	.512	41.2	1.622	3	14	R840-1300-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.8	4.126	60	2.362	2.2	.087	140°	0.180	DIN 6537 K	
13.50	.531	42.8	1.685	3	14	R840-1350-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091	140°	0.187	DIN 6537 K	
13.75	.541	43.5	1.713	3	14	R840-1375-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	0.193	DIN 6537 K	
14.00	.551	44.4	1.748	3	14	R840-1400-30-W0A	☆	☆	☆	☆	☆	14.00	.551	107	4.213	104.6	4.118	60	2.362	2.4	.094	140°	0.189	DIN 6537 K	
14.25	.561	45.2	1.780	3	16	R840-1425-30-W0A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	0.241	DIN 6537 K	
14.50	.571	46.0	1.811	3	16	R840-1450-30-W0A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	0.242	DIN 6537 K	
14.75	.581	46.8	1.843	3	16	R840-1475-30-W0A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.5	4.429	65	2.559	2.5	.098	140°	0.265	DIN 6537 K	
15.00	.591	47.6	1.874	3	16	R840-1500-30-W0A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102	140°	0.240	DIN 6537 K	
15.50	.610	49.2	1.937	3	16	R840-1550-30-W0A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	0.266	DIN 6537 K	
15.80	.622	49.2	1.937	3	16	R840-1580-30-W0A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.3	4.421	65	2.559	2.7	.106	140°	0.265	DIN 6537 K	
16.00	.630	49.0	1.929	3	16	R840-1600-30-W0A	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.2	4.417	65	2.559	2.8	.110	140°	0.294	DIN 6537 K	
16.50	.650	52.3	2.059	3	18	R840-1650-30-W0A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.2	4.732	73	2.874	2.8	.110	140°	0.293	DIN 6537 K	
17.00	.669	53.9	2.122	3	18	R840-1700-30-W0A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.1	4.728	73	2.874	2.9	.114	140°	0.400	DIN 6537 K	
17.50	.689	55.5	2.185	3	18	R840-1750-30-W0A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.0	4.724	73	2.874	3.0	.118	140°	0.400	DIN 6537 K	
18.00	.709	57.1	2.248	3	18	R840-1800-30-W0A	☆	☆	☆	☆	☆	18.00	.709	123	4.843	119.9	4.720	73	2.874	3.1	.122	140°	0.400	DIN 6537 K	
20.00	.787	63.0	2.480	3	20	R840-2000-30-W0A	☆	☆	☆	☆	☆	20.00	.787	131	5.157	127.6	5.024	79	3.110	3.4	.134	140°	0.440	DIN 6537 K	

G



E3



G6



G2



G30

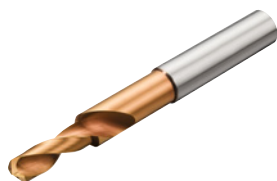
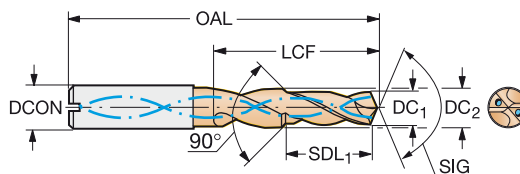


B112

Цельные твердосплавные свёрла CoroDrill® R841

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
CNSCH9
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B

C

										Размеры, мм, дюйм																					
										P	M	K	N	S	H																
										1220	1220	1220	1220	1220	1220																
DC ₁	DC ₁ "	DC ₂	DC ₂ "	SDL	SDL"	STA	LU	LU"	CZC _{MS}	Код заказа								DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			BSG
3.35	.132	4.50	.177	10.10	.397	90°	11.3	.445	6	R841-0335-30-A1A	☆	☆	☆	☆	☆	☆	☆	6.00	.236	62	2.441	61.4	2.417	19	.748	0.6	.024	140°	20	0.027	COROMANT
3.40	.134	4.60	.181	10.20	.401	90°	11.4	.449	6	R841-0340-30-A1A	☆	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	19	.748	0.6	.024	140°	20	0.027	COROMANT
3.70	.146	5.00	.197	11.20	.440	90°	12.4	.488	6	R841-0370-30-A1A	☆	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	19	.748	0.6	.024	140°	20	0.028	COROMANT
4.25	.167	5.70	.224	12.80	.503	90°	14.2	.559	6	R841-0425-30-A1A	☆	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	23	.906	0.7	.028	140°	20	0.030	COROMANT
4.30	.169	5.80	.228	13.00	.511	90°	14.4	.567	6	R841-0430-30-A1A	☆	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	23	.906	0.7	.028	140°	20	0.030	COROMANT
4.65	.183	5.90	.232	14.00	.551	90°	15.4	.606	6	R841-0465-30-A1A	☆	☆	☆	☆	☆	☆	☆	6.00	.236	66	2.598	65.2	2.567	23	.906	0.8	.031	140°	20	0.030	COROMANT
5.00	.197	6.80	.268	15.00	.590	90°	16.7	.657	8	R841-0500-30-A1A	☆	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.2	3.079	28	1.102	0.8	.031	140°	20	0.078	COROMANT
5.10	.201	6.90	.272	15.30	.602	90°	17.1	.673	8	R841-0510-30-A1A	☆	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035	140°	20	0.078	COROMANT
5.30	.209	7.20	.283	16.00	.629	90°	17.8	.701	8	R841-0530-30-A1A	☆	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035	140°	20	0.548	COROMANT
5.50	.217	7.40	.291	16.60	.653	90°	18.4	.724	8	R841-0550-30-A1A	☆	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035	140°	20	0.079	COROMANT
5.55	.219	7.50	.295	16.70	.657	90°	18.6	.732	8	R841-0555-30-A1A	☆	☆	☆	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035	140°	20	0.079	COROMANT
6.60	.260	8.90	.350	19.90	.783	90°	22.1	.870	10	R841-0660-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.9	3.461	37	1.457	1.1	.043	140°	20	0.079	COROMANT
6.75	.266	9.10	.358	20.30	.799	90°	22.7	.894	10	R841-0675-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047	140°	20	0.079	COROMANT
6.85	.270	9.20	.362	20.60	.811	90°	23.0	.906	10	R841-0685-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047	140°	20	0.078	COROMANT
6.90	.272	9.30	.366	20.70	.814	90°	23.1	.909	10	R841-0690-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047	140°	20	0.078	COROMANT
7.00	.276	9.50	.374	21.10	.830	90°	23.5	.925	10	R841-0700-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047	140°	20	0.078	COROMANT
7.25	.285	9.80	.386	21.80	.858	90°	24.3	.957	10	R841-0725-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047	140°	20	0.078	COROMANT
7.30	.287	9.80	.386	22.00	.866	90°	24.4	.961	10	R841-0730-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047	140°	20	0.078	COROMANT
7.40	.291	9.80	.386	22.20	.874	90°	24.7	.972	10	R841-0740-30-A1A	☆	☆	☆	☆	☆	☆	☆	10.00	.394	89	3.504	87.7	3.453	37	1.457	1.3	.051	140°	20	0.078	COROMANT
8.00	.315	10.80	.425	24.00	.944	90°	26.8	1.055	12	R841-0800-30-A1A	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.6	3.961	42	1.654	1.4	.055	140°	20	0.160	COROMANT
8.50	.335	11.50	.453	25.50	1.003	90°	28.5	1.122	12	R841-0850-30-A1A	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059	140°	20	0.160	COROMANT
8.60	.339	11.60	.457	25.80	1.015	90°	28.8	1.134	12	R841-0860-30-A1A	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059	140°	20	0.160	COROMANT
8.70	.343	11.70	.461	26.10	1.027	90°	29.1	1.146	12	R841-0870-30-A1A	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059	140°	20	0.160	COROMANT
9.00	.354	11.80	.465	27.00	1.062	90°	29.9	1.177	12	R841-0900-30-A1A	☆	☆	☆	☆	☆	☆	☆	12.00	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059	140°	20	0.160	COROMANT
9.25	.364	12.50	.492	27.80	1.094	90°	31.0	1.220	14	R841-0925-30-A1A	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.4	4.150	52	2.047	1.6	.063	140°	20	0.160	COROMANT
9.30	.366	12.60	.496	28.00	1.102	90°	31.2	1.228	14	R841-0930-30-A1A	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.4	4.150	52	2.047	1.6	.063	140°	20	0.090	COROMANT
10.25	.404	13.80	.543	30.80	1.212	90°	34.4	1.354	14	R841-1025-30-A1A	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071	140°	20	0.090	COROMANT
10.30	.406	13.80	.543	31.00	1.220	90°	34.5	1.358	14	R841-1030-30-A1A	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071	140°	20	0.200	COROMANT
10.40	.409	13.80	.543	31.20	1.228	90°	34.7	1.366	14	R841-1040-30-A1A	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071	140°	20	0.200	COROMANT
10.50	.413	13.80	.543	31.60	1.244	90°	35.0	1.378	14	R841-1050-30-A1A	☆	☆	☆	☆	☆	☆	☆	14.00	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071	140°	20	4.000	COROMANT
10.80	.425	14.60	.575	32.40	1.275	90°	36.2	1.425	16	R841-1080-30-A1A	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	113.1	4.453	59	2.323	1.9	.075	140°	20	0.246	COROMANT
11.00	.433	14.90	.587	33.10	1.303	90°	36.9	1.453	16	R841-1100-30-A1A	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	113.1	4.453	59	2.323	1.9	.075	140°	20	4.000	COROMANT
11.20	.441	15.10	.594	33.70	1.326	90°	37.5	1.476	16	R841-1120-30-A1A	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	113.1	4.453	59	2.323	1.9	.075	140°	20	0.120	COROMANT
11.50	.453	15.50	.610	34.50	1.358	90°	38.5	1.516	16	R841-1150-30-A1A	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	113.0	4.449	59	2.323	2.0	.079	140°	20	0.120	COROMANT
12.00	.472	15.80	.622	36.00	1.417	90°	40.0	1.575	16	R841-1200-30-A1A	☆	☆	☆	☆	☆	☆	☆	16.00	.630	115	4.528	112.9	4.445	59	2.323	2.1	.083	140°	20	0.269	COROMANT
12.10	.476	16.30	.642	36.30	1.429	90°	40.5	1.594	18	R841-1210-30-A1A	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.9	4.760	67	2.638	2.1	.083	140°	20	0.086	COROMANT
12.25	.482	16.50	.650	36.80	1.448	90°	41.0	1.614	18	R841-1225-30-A1A	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.9	4.760	67	2.638	2.1	.083	140°	20	0.088	COROMANT
12.50	.492	16.90	.665	37.50	1.476	90°	41.8	1.646	18	R841-1250-30-A1A	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.9	4.760	67	2.638	2.1	.083	140°	20	0.400	COROMANT
13.10	.516	17.70	.697	39.30	1.547	90°	43.9	1.728	18	R841-1310-30-A1A	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.7	4.752	67	2.638	2.3	.091	140°	20	0.400	COROMANT
13.50	.531	17.80	.701	40.60	1.598	90°	45.0	1.772	18	R841-1350-30-A1A	☆	☆	☆	☆	☆	☆	☆	18.00	.709	123	4.843	120.7	4.752	67	2.638	2.3	.091	140°	20	0.400	COROMANT
14.00	.551	18.90	.744	42.10	1.857	90°	46.9	1.846	20	R841-1400-30-A1A	☆	☆	☆	☆	☆	☆	☆	20.00</													

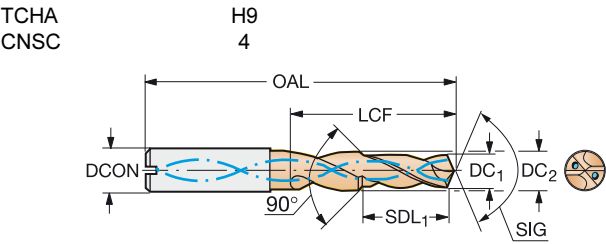
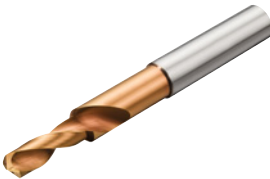
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СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® R841

Цилиндрический хвостовик HA
Внутренний подвод СОЖ

B



C

										Код заказа	Размеры, мм, дюйм																			
DC ₁	DC ₁ "	DC ₂	DC ₂ "	SDL	SDL"	STA	LU	LU"	CZC _{MS}		P	M	K	N	S	H	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG
16.50	.650	19.80	.780	47.60	1.874	90°	52.0	2.047	20	R841-1650-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.2	5.047	78	3.071	2.8	.110	140°	20	0.415	COROMANT
17.50	.689	19.80	.780	48.60	1.913	90°	52.7	2.075	20	R841-1750-30-A1A	☆	☆	☆	☆	☆	☆	20.00	.787	131	5.157	128.0	5.039	78	3.071	3.0	.118	140°	20	0.440	COROMANT

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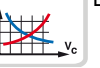
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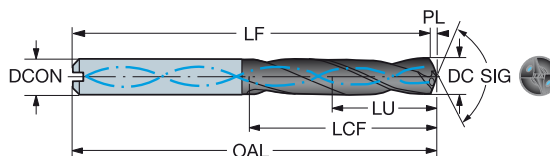
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Цельные твердосплавные свёрла CoroDrill® 861

Цилиндрический хвостовик HA

Пилотное сверло - Внутренний подвод СОЖ

TCH4
CN5CH9
4

							P	M	K	N	Размеры, мм, дюйм																	
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	G034	G034	G034	G034	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	Bar	kg	BSG				
3.00	.118	9.4	.370	3	6	861.1-0300-009A1-GP	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	150°	20	0.019	DIN 6537 K				
3.18	.125	9.9	.390	3	6	861.1-0318-010A1-GP	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	150°	20	0.019	DIN 6537 K				
3.30	.130	10.3	.406	3	6	861.1-0330-010A1-GP	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	150°	20	0.019	DIN 6537 K				
3.50	.138	10.9	.429	3	6	861.1-0350-011A1-GP	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	150°	20	0.019	DIN 6537 K				
3.57	.141	11.1	.437	3	6	861.1-0357-011A1-GP	☆	☆	☆	☆	6.00	.236	62	2.441	61.6	2.425	20	.787	0.4	.016	150°	20	0.019	DIN 6537 K				
3.80	.150	11.9	.469	3	6	861.1-0380-011A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	150°	20	0.019	DIN 6537 K				
3.97	.156	12.4	.488	3	6	861.1-0397-012A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	150°	20	0.019	DIN 6537 K				
4.00	.157	12.5	.492	3	6	861.1-0400-012A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	150°	20	0.020	DIN 6537 K				
4.20	.165	13.1	.516	3	6	861.1-0420-013A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	150°	20	0.020	DIN 6537 K				
4.36	.172	13.6	.535	3	6	861.1-0436-013A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	150°	20	0.021	DIN 6537 K				
4.50	.177	14.0	.551	3	6	861.1-0450-014A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.5	2.579	24	.945	0.5	.020	150°	20	0.020	DIN 6537 K				
4.76	.187	14.9	.587	3	6	861.1-0476-014A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	150°	20	0.021	DIN 6537 K				
4.80	.189	15.0	.591	3	6	861.1-0480-014A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	150°	20	0.022	DIN 6537 K				
5.00	.197	15.6	.614	3	6	861.1-0500-015A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	150°	20	0.021	DIN 6537 K				
5.16	.203	16.1	.634	3	6	861.1-0516-015A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	150°	20	0.022	DIN 6537 K				
5.50	.217	17.2	.677	3	6	861.1-0550-017A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	150°	20	0.023	DIN 6537 K				
5.56	.219	17.3	.681	3	6	861.1-0556-017A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	150°	20	0.023	DIN 6537 K				
5.80	.228	17.6	.693	3	6	861.1-0580-017A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	150°	20	0.024	DIN 6537 K				
6.00	.236	18.7	.736	3	6	861.1-0600-018A1-GP	☆	☆	☆	☆	6.00	.236	66	2.598	65.3	2.571	28	1.102	0.7	.028	150°	20	0.027	DIN 6537 K				
6.35	.250	19.8	.780	3	8	861.1-0635-019A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.2	3.079	34	1.339	0.8	.031	150°	20	0.042	DIN 6537 K				
6.50	.256	20.3	.799	3	8	861.1-0650-020A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.2	3.079	34	1.339	0.8	.031	150°	20	0.043	DIN 6537 K				
6.75	.266	21.1	.831	3	8	861.1-0675-020A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.2	3.079	34	1.339	0.8	.031	150°	20	0.044	DIN 6537 K				
6.80	.268	21.2	.835	3	8	861.1-0680-020A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.2	3.079	34	1.339	0.8	.031	150°	20	0.045	DIN 6537 K				
7.00	.276	21.8	.858	3	8	861.1-0700-021A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.2	3.079	34	1.339	0.8	.031	150°	20	0.045	DIN 6537 K				
7.14	.281	22.3	.878	3	8	861.1-0714-021A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	41	1.614	0.9	.035	150°	20	0.044	DIN 6537 K				
7.50	.295	23.4	.921	3	8	861.1-0750-023A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.1	3.075	41	1.614	0.9	.035	150°	20	0.046	DIN 6537 K				
7.94	.313	24.8	.976	3	8	861.1-0794-024A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	150°	20	0.047	DIN 6537 K				
8.00	.315	25.0	.984	3	8	861.1-0800-024A1-GP	☆	☆	☆	☆	8.00	.315	79	3.110	78.0	3.071	41	1.614	1.0	.039	150°	20	0.048	DIN 6537 K				
8.50	.335	26.5	1.043	3	10	861.1-0850-026A1-GP	☆	☆	☆	☆	10.00	.394	89	3.504	88.0	3.465	47	1.850	1.0	.039	150°	20	0.071	DIN 6537 K				
9.00	.354	28.1	1.106	3	10	861.1-0900-027A1-GP	☆	☆	☆	☆	10.00	.394	89	3.504	87.9	3.461	47	1.850	1.1	.043	150°	20	0.073	DIN 6537 K				
9.50	.374	29.6	1.165	3	10	861.1-0950-029A1-GP	☆	☆	☆	☆	10.00	.394	89	3.504	87.9	3.461	47	1.850	1.1	.043	150°	20	0.076	DIN 6537 K				
9.53	.375	29.7	1.169	3	10	861.1-0953-029A1-GP	☆	☆	☆	☆	10.00	.394	89	3.504	87.9	3.461	47	1.850	1.1	.043	150°	20	0.077	DIN 6537 K				
10.00	.394	31.2	1.228	3	10	861.1-1000-030A1-GP	☆	☆	☆	☆	10.00	.394	89	3.504	87.8	3.457	47	1.850	1.2	.047	150°	20	0.079	DIN 6537 K				
10.50	.413	32.8	1.291	3	12	861.1-1050-032A1-GP	☆	☆	☆	☆	12.00	.472	102	4.016	100.7	3.965	55	2.165	1.3	.051	150°	20	0.115	DIN 6537 K				
11.00	.433	34.3	1.350	3	12	861.1-1100-033A1-GP	☆	☆	☆	☆	12.00	.472	102	4.016	100.7	3.965	55	2.165	1.3	.051	150°	20	0.121	DIN 6537 K				
11.11	.437	34.7	1.366	3	12	861.1-1111-033A1-GP	☆	☆	☆	☆	12.00	.472	102	4.016	100.7	3.965	55	2.165	1.3	.051	150°	20	0.121	DIN 6537 K				
11.50	.453	35.9	1.413	3	12	861.1-1150-035A1-GP	☆	☆	☆	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	150°	20	0.124	DIN 6537 K				
12.00	.472	37.4	1.472	3	12	861.1-1200-036A1-GP	☆	☆	☆	☆	12.00	.472	102	4.016	100.6	3.961	55	2.165	1.4	.055	150°	20	0.129	DIN 6537 K				

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B116



G2



G30

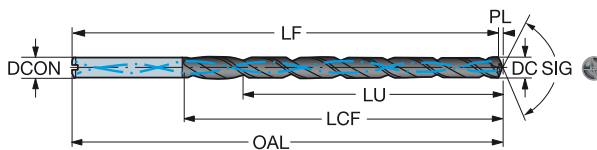
СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 861

Цилиндрический хвостовик НА

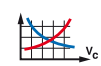
Внутренний подвод СОЖ

TCHА
CNSCH9
4

							P M K N				Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
3.00	.118	36.5	1.437	12	6	861.1-0300-036A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.5	3.681	52	2.047	0.5	.020	140°	20	0.027	COROMANT
3.00	.118	45.5	1.791	15	6	861.1-0300-045A1-GM	☆	☆	☆	☆	6.00	.236	96	3.780	95.5	3.760	54	2.126	0.5	.020	140°	20	0.032	COROMANT
3.00	.118	60.5	2.382	20	6	861.1-0300-060A1-GM	☆	☆	☆	☆	6.00	.236	111	4.370	110.5	4.350	69	2.717	0.5	.020	140°	20	0.033	COROMANT
3.00	.118	90.5	3.563	30	6	861.1-0300-090A1-GM	☆	☆	☆	☆	6.00	.236	141	5.551	140.5	5.532	99	3.898	0.5	.020	140°	20	0.038	COROMANT
3.10	.122	37.7	1.484	12	6	861.1-0310-037A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.5	3.681	52	2.047	0.5	.020	140°	20	0.023	COROMANT
3.18	.125	38.6	1.520	12	6	861.1-0318-038A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.5	3.681	52	2.047	0.5	.020	140°	20	0.027	COROMANT
3.18	.125	48.1	1.894	15	6	861.1-0318-048A1-GM	☆	☆	☆	☆	6.00	.236	99	3.898	98.6	3.882	57	2.244	0.5	.020	140°	20	0.033	COROMANT
3.18	.125	64.0	2.520	20	6	861.1-0318-064A1-GM	☆	☆	☆	☆	6.00	.236	115	4.528	114.5	4.508	73	2.874	0.5	.020	140°	20	0.034	COROMANT
3.18	.125	95.8	3.772	30	6	861.1-0318-095A1-GM	☆	☆	☆	☆	6.00	.236	147	5.787	146.3	5.760	105	4.134	0.5	.020	140°	20	0.038	COROMANT
3.20	.126	38.9	1.532	12	6	861.1-0320-038A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.5	3.681	52	2.047	0.5	.020	140°	20	0.023	COROMANT
3.30	.130	40.1	1.579	12	6	861.1-0330-040A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.5	3.681	52	2.047	0.5	.020	140°	20	0.025	COROMANT
3.30	.130	50.0	1.969	15	6	861.1-0330-050A1-GM	☆	☆	☆	☆	6.00	.236	101	3.976	100.9	3.972	59	2.323	0.5	.020	140°	20	0.034	COROMANT
3.30	.130	66.5	2.618	20	6	861.1-0330-066A1-GM	☆	☆	☆	☆	6.00	.236	118	4.646	117.4	4.622	76	2.992	0.5	.020	140°	20	0.035	COROMANT
3.40	.134	41.4	1.630	12	6	861.1-0340-041A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.4	3.677	52	2.047	0.6	.024	140°	20	0.024	COROMANT
3.50	.138	42.6	1.677	12	6	861.1-0350-042A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.4	3.677	52	2.047	0.6	.024	140°	20	0.024	COROMANT
3.50	.138	53.1	2.091	15	6	861.1-0350-053A1-GM	☆	☆	☆	☆	6.00	.236	105	4.134	104.4	4.110	63	2.480	0.6	.024	140°	20	0.034	COROMANT
3.50	.138	70.6	2.780	20	6	861.1-0350-070A1-GM	☆	☆	☆	☆	6.00	.236	123	4.843	121.9	4.799	81	3.189	0.6	.024	140°	20	0.035	COROMANT
3.50	.138	105.6	4.157	30	6	861.1-0350-105A1-GM	☆	☆	☆	☆	6.00	.236	158	6.220	156.9	6.177	116	4.567	0.6	.024	140°	20	0.042	COROMANT
3.57	.141	43.4	1.709	12	6	861.1-0357-043A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.4	3.677	52	2.047	0.6	.024	140°	20	0.025	COROMANT
3.57	.141	54.2	2.134	15	6	861.1-0357-054A1-GM	☆	☆	☆	☆	6.00	.236	106	4.173	105.7	4.161	64	2.520	0.6	.024	140°	20	0.036	COROMANT
3.57	.141	72.0	2.835	20	6	861.1-0357-071A1-GM	☆	☆	☆	☆	6.00	.236	124	4.882	123.6	4.866	82	3.228	0.6	.024	140°	20	0.039	COROMANT
3.57	.141	107.7	4.240	30	6	861.1-0357-107A1-GM	☆	☆	☆	☆	6.00	.236	160	6.299	159.3	6.272	118	4.646	0.6	.024	140°	20	0.044	COROMANT
3.70	.146	43.9	1.728	11	6	861.1-0370-044A1-GM	☆	☆	☆	☆	6.00	.236	94	3.701	93.4	3.677	52	2.047	0.6	.024	140°	20	0.025	COROMANT
3.80	.150	46.2	1.819	12	6	861.1-0380-046A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.4	4.268	67	2.638	0.6	.024	140°	20	0.026	COROMANT
3.80	.150	57.6	2.268	15	6	861.1-0380-057A1-GM	☆	☆	☆	☆	6.00	.236	110	4.331	109.8	4.323	68	2.677	0.6	.024	140°	20	0.036	COROMANT
3.80	.150	76.6	3.016	20	6	861.1-0380-076A1-GM	☆	☆	☆	☆	6.00	.236	129	5.079	128.8	5.071	87	3.425	0.6	.024	140°	20	0.040	COROMANT
3.97	.156	48.3	1.902	12	6	861.1-0397-048A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.3	4.264	67	2.638	0.7	.028	140°	20	0.030	COROMANT
3.97	.156	60.2	2.370	15	6	861.1-0397-060A1-GM	☆	☆	☆	☆	6.00	.236	113	4.449	112.8	4.441	71	2.795	0.7	.028	140°	20	0.036	COROMANT
3.97	.156	80.0	3.150	20	6	861.1-0397-079A1-GM	☆	☆	☆	☆	6.00	.236	133	5.236	132.6	5.220	91	3.583	0.7	.028	140°	20	0.041	COROMANT
3.97	.156	119.7	4.713	30	6	861.1-0397-119A1-GM	☆	☆	☆	☆	6.00	.236	173	6.811	172.3	6.783	131	5.157	0.7	.028	140°	20	0.044	COROMANT
4.00	.157	48.7	1.917	12	6	861.1-0400-048A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.3	4.264	67	2.638	0.7	.028	140°	20	0.030	COROMANT
4.00	.157	60.7	2.390	15	6	861.1-0400-060A1-GM	☆	☆	☆	☆	6.00	.236	114	4.488	113.3	4.461	72	2.835	0.7	.028	140°	20	0.036	COROMANT
4.00	.157	80.7	3.172	20	6	861.1-0400-080A1-GM	☆	☆	☆	☆	6.00	.236	134	5.276	133.3	5.248	92	3.622	0.7	.028	140°	20	0.041	COROMANT
4.00	.157	120.7	4.752	30	6	861.1-0400-120A1-GM	☆	☆	☆	☆	6.00	.236	174	6.850	173.3	6.823	132	5.197	0.7	.028	140°	20	0.044	COROMANT
4.10	.161	49.9	1.965	12	6	861.1-0410-049A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.3	4.264	67	2.638	0.7	.028	140°	20	0.027	COROMANT
4.20	.165	51.1	2.012	12	6	861.1-0420-050A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.3	4.264	67	2.638	0.7	.028	140°	20	0.028	COROMANT
4.20	.165	63.7	2.508	15	6	861.1-0420-063A1-GM	☆	☆	☆	☆	6.00	.236	118	4.646	116.9	4.602	76	2.992	0.7	.028	140°	20	0.041	COROMANT
4.20	.165	84.7	3.335	20	6	861.1-0420-084A1-GM	☆	☆	☆	☆	6.00	.236	139	5.472	137.9	5.429	97	3.819	0.7	.028	140°	20	0.042	COROMANT
4.30	.169	52.3	2.059	12	6	861.1-0430-052A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.3	4.264	67	2.638	0.7	.028	140°	20	0.028	COROMANT
4.37	.172	53.1	2.091	12	6	861.1-0437-052A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.3	4.264	67	2.638	0.7	.028	140°	20	0.031	COROMANT
4.37	.172	66.2	2.606	15	6	861.1-0437-065A1-GM	☆	☆	☆	☆	6.00	.236	121	4.764	119.9	4.720	79	3.110	0.7	.028	140°	20	0.038	COROMANT
4.37	.172	88.0	3.465	20	6	861.1-0437-087A1-GM	☆	☆	☆	☆	6.00	.236	142	5.591	141.7	5.579	100	3.937	0.7	.028	140°	20	0.043	COROMANT
4.37	.172	131.7	5.185	30	6	861.1-0437-131A1-GM	☆	☆	☆	☆	6.00	.236	186	7.323	185.4	7.299	144	5.669	0.7	.028	140°	20	0.058	COROMANT
4.50	.177	54.7	2.154	12	6	861.1-0450-054A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.3	4.264	67	2.638	0.7	.028	140°	20	0.029	COROMANT
4.50	.177	68.2	2.685	15	6	861.1-0450-068A1-GM	☆	☆	☆	☆	6.00	.236	123	4.843	122.3	4.815	81	3.189	0.7	.028	140°	20	0.040	COROMANT
4.50	.177	90.7	3.571	20	6	861.1-0450-090A1-GM	☆	☆	☆	☆	6.00	.236	146	5.748	144.8	5.701	104	4.094	0.7	.028	140°	20	0.045	COROMANT
4.50	.177	135.7	5.343	30	6	861.1-0450-135A1-GM	☆	☆	☆	☆	6.00	.236	191	7.520	189.8	7.472	149	5.866	0.7	.028	140°	20	0.058	COROMANT



E3



B116



G2



G30

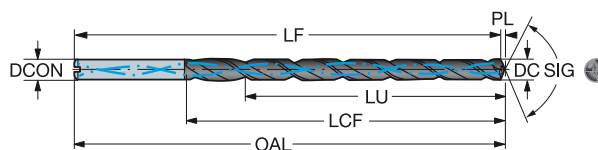
Цельные твердосплавные свёрла CoroDrill® 861

Цилиндрический хвостовик НА

Внутренний подвод СОЖ



TCHA
CNCS

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							P	M	K	N	Размеры, мм, дюйм																			
							GC34	GC34	GC34	GC34																				
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	☆	☆	☆	☆	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar		BSG						
4.60	.181	56.0	2.205	12	6	861.1-0460-055A1-GM	☆	☆	☆	☆	6.00	.236	109	4.291	108.2	4.260	67	2.638	0.8	.031	140°	20	0.029	COROMANT						
4.76	.187	57.9	2.280	12	6	861.1-0476-057A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.2	5.008	86	3.386	0.8	.031	140°	20	0.030	COROMANT						
4.76	.187	72.2	2.843	15	6	861.1-0476-071A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	126.9	4.996	86	3.386	0.8	.031	140°	20	0.043	COROMANT						
4.76	.187	96.0	3.780	20	6	861.1-0476-095A1-GM	☆	☆	☆	☆	6.00	.236	152	5.984	150.7	5.933	110	4.331	0.8	.031	140°	20	0.046	COROMANT						
4.76	.187	143.6	5.654	30	6	861.1-0476-143A1-GM	☆	☆	☆	☆	6.00	.236	199	7.835	198.4	7.811	157	6.181	0.8	.031	140°	20	0.058	COROMANT						
4.80	.189	58.4	2.299	12	6	861.1-0480-058A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.2	5.008	86	3.386	0.8	.031	140°	20	0.030	COROMANT						
4.80	.189	72.8	2.866	15	6	861.1-0480-072A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.6	5.024	86	3.386	0.8	.031	140°	20	0.043	COROMANT						
4.80	.189	96.8	3.811	20	6	861.1-0480-096A1-GM	☆	☆	☆	☆	6.00	.236	152	5.984	151.6	5.969	110	4.331	0.8	.031	140°	20	0.046	COROMANT						
5.00	.197	60.8	2.394	12	6	861.1-0500-060A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.2	5.008	86	3.386	0.8	.031	140°	20	0.043	COROMANT						
5.00	.197	75.8	2.984	15	6	861.1-0500-075A1-GM	☆	☆	☆	☆	6.00	.236	132	5.197	131.2	5.165	90	3.543	0.8	.031	140°	20	0.045	COROMANT						
5.00	.197	100.8	3.969	20	6	861.1-0500-100A1-GM	☆	☆	☆	☆	6.00	.236	157	6.181	156.2	6.150	115	4.528	0.8	.031	140°	20	0.048	COROMANT						
5.00	.197	150.8	5.937	30	6	861.1-0500-150A1-GM	☆	☆	☆	☆	6.00	.236	207	8.150	206.2	8.118	165	6.496	0.8	.031	140°	20	0.060	COROMANT						
5.10	.201	62.0	2.441	12	6	861.1-0510-061A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.2	5.008	86	3.386	0.8	.031	140°	20	0.031	COROMANT						
5.16	.203	62.8	2.472	12	6	861.1-0516-062A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.2	5.008	86	3.386	0.8	.031	140°	20	0.032	COROMANT						
5.16	.203	78.2	3.079	15	6	861.1-0516-077A1-GM	☆	☆	☆	☆	6.00	.236	135	5.315	134.0	5.276	93	3.661	0.8	.031	140°	20	0.049	COROMANT						
5.16	.203	104.0	4.094	20	6	861.1-0516-103A1-GM	☆	☆	☆	☆	6.00	.236	161	6.339	159.8	6.291	119	4.685	0.8	.031	140°	20	0.055	COROMANT						
5.16	.203	155.6	6.126	30	6	861.1-0516-155A1-GM	☆	☆	☆	☆	6.00	.236	212	8.346	211.4	8.323	170	6.693	0.8	.031	140°	20	0.066	COROMANT						
5.20	.205	63.3	2.492	12	6	861.1-0520-062A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.1	5.004	86	3.386	0.9	.035	140°	20	0.031	COROMANT						
5.50	.217	66.9	2.634	12	6	861.1-0550-066A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.1	5.004	86	3.386	0.9	.035	140°	20	0.045	COROMANT						
5.50	.217	83.4	3.283	15	6	861.1-0550-083A1-GM	☆	☆	☆	☆	6.00	.236	141	5.551	140.1	5.516	99	3.898	0.9	.035	140°	20	0.049	COROMANT						
5.50	.217	110.9	4.366	20	6	861.1-0550-110A1-GM	☆	☆	☆	☆	6.00	.236	169	6.654	167.6	6.598	127	5.000	0.9	.035	140°	20	0.055	COROMANT						
5.50	.217	165.9	6.532	30	6	861.1-0550-165A1-GM	☆	☆	☆	☆	6.00	.236	224	8.819	222.6	8.764	182	7.165	0.9	.035	140°	20	0.066	COROMANT						
5.56	.219	67.6	2.661	12	6	861.1-0556-067A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.1	5.004	86	3.386	0.9	.035	140°	20	0.034	COROMANT						
5.56	.219	84.3	3.319	15	6	861.1-0556-083A1-GM	☆	☆	☆	☆	6.00	.236	142	5.591	141.1	5.555	100	3.937	0.9	.035	140°	20	0.049	COROMANT						
5.56	.219	112.0	4.409	20	6	861.1-0556-111A1-GM	☆	☆	☆	☆	6.00	.236	170	6.693	168.9	6.650	128	5.039	0.9	.035	140°	20	0.055	COROMANT						
5.56	.219	167.6	6.598	30	6	861.1-0556-167A1-GM	☆	☆	☆	☆	6.00	.236	225	8.858	224.4	8.835	183	7.205	0.9	.035	140°	20	0.069	COROMANT						
5.80	.228	70.6	2.780	12	6	861.1-0580-070A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.0	5.000	86	3.386	1.0	.039	140°	20	0.036	COROMANT						
5.80	.228	88.0	3.465	15	6	861.1-0580-087A1-GM	☆	☆	☆	☆	6.00	.236	146	5.748	145.4	5.724	104	4.094	1.0	.039	140°	20	0.053	COROMANT						
5.80	.228	117.0	4.606	20	6	861.1-0580-116A1-GM	☆	☆	☆	☆	6.00	.236	175	6.890	174.4	6.866	133	5.236	1.0	.039	140°	20	0.059	COROMANT						
5.95	.234	72.4	2.850	12	6	861.1-0595-071A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.0	5.000	86	3.386	1.0	.039	140°	20	0.036	COROMANT						
6.00	.236	73.0	2.874	12	6	861.1-0600-072A1-GM	☆	☆	☆	☆	6.00	.236	128	5.039	127.0	5.000	86	3.386	1.0	.039	140°	20	0.049	COROMANT						
6.00	.236	91.0	3.583	15	6	861.1-0600-090A1-GM	☆	☆	☆	☆	6.00	.236	150	5.906	149.0	5.866	108	4.252	1.0	.039	140°	20	0.054	COROMANT						
6.00	.236	121.0	4.764	20	6	861.1-0600-120A1-GM	☆	☆	☆	☆	6.00	.236	180	7.087	179.0	7.047	138	5.433	1.0	.039	140°	20	0.062	COROMANT						
6.00	.236	181.0	7.126	30	6	861.1-0600-180A1-GM	☆	☆	☆	☆	6.00	.236	240	9.449	239.0	9.409	198	7.795	1.0	.039	140°	20	0.077	COROMANT						
6.10	.240	74.2	2.921	12	8	861.1-0610-073A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	157.0	6.181	116	4.567	1.0	.039	140°	20	0.053	COROMANT						
6.20	.244	75.4	2.969	12	8	861.1-0620-074A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	157.0	6.181	116	4.567	1.0	.039	140°	20	0.053	COROMANT						
6.30	.248	76.6	3.016	12	8	861.1-0630-076A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	157.0	6.181	116	4.567	1.0	.039	140°	20	0.056	COROMANT						
6.35	.250	77.2	3.039	12	8	861.1-0635-076A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	157.0	6.181	116	4.567	1.0	.039	140°	20	0.056	COROMANT						
6.35	.250	96.3	3.791	15	8	861.1-0635-095A1-GM	☆	☆	☆	☆	8.00	.315	156	6.142	155.3	6.114	114	4.488	1.0	.039	140°	20	0.067	COROMANT						
6.35	.250	128.0	5.039	20	8	861.1-0650-127A1-GM	☆	☆	☆	☆	8.00	.315	188	7.402	187.0	7.362	146	5.748	1.0	.039	140°	20	0.080	COROMANT						
6.35	.250	191.5	7.539	30	8	861.1-0635-191A1-GM	☆	☆	☆	☆	8.00	.315	252	9.921	250.5	9.862	210	8.268	1.0	.039	140°	20	0.091	COROMANT						
6.50	.256	79.1	3.114	12	8	861.1-0650-078A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.9	6.177	116	4.567	1.1	.043	140°	20	0.055	COROMANT						
6.50	.256	98.6	3.882	15	8	861.1-0650-098A1-GM	☆	☆	☆	☆	8.00	.315	159	6.260	157.9	6.217	117	4.606	1.1	.043	140°	20	0.068	COROMANT						
6.50	.256	131.1	5.161	20	8	861.1-0650-130A1-GM	☆	☆	☆	☆	8.00	.315	192	7.559	190.4	7.496	150	5.906	1.1	.043	140°	20	0.080	COROMANT						
6.50	.256	196.1	7.720	30	8	861.1-0650-195A1-GM	☆	☆	☆	☆	8.00	.315	257	10.118	255.4	10.055	215	8.465	1.1	.043	140°	20	0.093	COROMANT						



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СВЕРЛЕНИЕ

Цельные твердосплавные свёрла - Оптимизированные

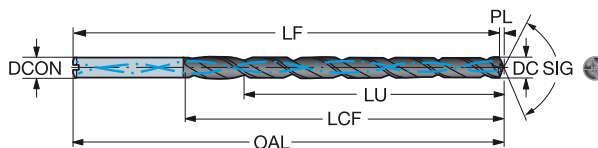
Цельные твердосплавные свёрла CoroDrill® 861

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

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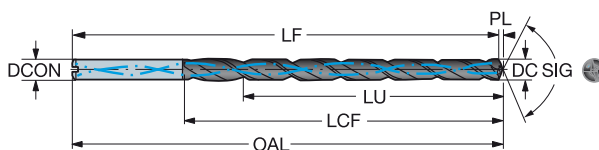
						P M K N				Размеры, мм, дюйм															
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG	
6.60	.260	80.3	3.161	12	8	861.1-0660-079A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.9	6.177	116	4.567	1.1	.043	140°	20	0.056	COROMANT	
6.70	.264	81.5	3.209	12	8	861.1-0670-080A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.9	6.177	116	4.567	1.1	.043	140°	20	0.056	COROMANT	
6.75	.266	82.1	3.232	12	8	861.1-0675-081A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.9	6.177	116	4.567	1.1	.043	140°	20	0.059	COROMANT	
6.75	.266	102.3	4.028	15	8	861.1-0675-101A1-GM	☆	☆	☆	☆	8.00	.315	163	6.417	162.3	6.390	121	4.764	1.1	.043	140°	20	0.073	COROMANT	
6.75	.266	136.0	5.354	20	8	861.1-0675-135A1-GM	☆	☆	☆	☆	8.00	.315	197	7.756	196.1	7.720	155	6.102	1.1	.043	140°	20	0.085	COROMANT	
6.75	.266	203.5	8.012	30	8	861.1-0675-202A1-GM	☆	☆	☆	☆	8.00	.315	265	10.433	263.5	10.374	223	8.780	1.1	.043	140°	20	0.107	COROMANT	
6.80	.268	82.7	3.256	12	8	861.1-0680-082A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.9	6.177	116	4.567	1.1	.043	140°	20	0.059	COROMANT	
6.80	.268	103.1	4.059	15	8	861.1-0680-102A1-GM	☆	☆	☆	☆	8.00	.315	164	6.457	163.3	6.429	122	4.803	1.1	.043	140°	20	0.073	COROMANT	
6.80	.268	137.1	5.398	20	8	861.1-0680-136A1-GM	☆	☆	☆	☆	8.00	.315	198	7.795	197.3	7.768	156	6.142	1.1	.043	140°	20	0.085	COROMANT	
6.90	.272	83.9	3.303	12	8	861.1-0690-083A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.9	6.177	116	4.567	1.1	.043	140°	20	0.060	COROMANT	
7.00	.276	85.1	3.350	12	8	861.1-0700-084A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.9	6.177	116	4.567	1.1	.043	140°	20	0.062	COROMANT	
7.00	.276	106.1	4.177	15	8	861.1-0700-105A1-GM	☆	☆	☆	☆	8.00	.315	168	6.614	166.9	6.571	126	4.961	1.1	.043	140°	20	0.076	COROMANT	
7.00	.276	141.1	5.555	20	8	861.1-0700-140A1-GM	☆	☆	☆	☆	8.00	.315	203	7.992	201.9	7.949	161	6.339	1.1	.043	140°	20	0.089	COROMANT	
7.00	.276	211.1	8.311	30	8	861.1-0700-210A1-GM	☆	☆	☆	☆	8.00	.315	273	10.748	271.9	10.705	231	9.094	1.1	.043	140°	20	0.117	COROMANT	
7.14	.281	86.9	3.421	12	8	861.1-0714-086A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.8	6.173	116	4.567	1.2	.047	140°	20	0.077	COROMANT	
7.14	.281	108.3	4.264	15	8	861.1-0714-107A1-GM	☆	☆	☆	☆	8.00	.315	171	6.732	169.4	6.669	129	5.079	1.2	.047	140°	20	0.080	COROMANT	
7.14	.281	144.1	5.673	20	8	861.1-0714-143A1-GM	☆	☆	☆	☆	8.00	.315	206	8.110	205.1	8.075	164	6.457	1.2	.047	140°	20	0.095	COROMANT	
7.14	.281	215.5	8.484	30	8	861.1-0714-214A1-GM	☆	☆	☆	☆	8.00	.315	278	10.945	276.6	10.890	236	9.291	1.2	.047	140°	20	0.119	COROMANT	
7.40	.291	90.0	3.543	12	8	861.1-0740-089A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.8	6.173	116	4.567	1.2	.047	140°	20	0.066	COROMANT	
7.50	.295	91.2	3.591	12	8	861.1-0750-090A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.8	6.173	116	4.567	1.2	.047	140°	20	0.072	COROMANT	
7.50	.295	113.7	4.476	15	8	861.1-0750-113A1-GM	☆	☆	☆	☆	8.00	.315	177	6.969	175.8	6.921	135	5.315	1.2	.047	140°	20	0.085	COROMANT	
7.50	.295	151.2	5.953	20	8	861.1-0750-150A1-GM	☆	☆	☆	☆	8.00	.315	215	8.465	213.3	8.398	173	6.811	1.2	.047	140°	20	0.101	COROMANT	
7.50	.295	226.2	8.906	30	8	861.1-0750-225A1-GM	☆	☆	☆	☆	8.00	.315	290	11.417	288.3	11.350	248	9.764	1.2	.047	140°	20	0.128	COROMANT	
7.54	.297	91.7	3.610	12	8	861.1-0754-090A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.8	6.173	116	4.567	1.2	.047	140°	20	0.067	COROMANT	
7.60	.299	92.4	3.638	12	8	861.1-0760-091A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.8	6.173	116	4.567	1.2	.047	140°	20	0.073	COROMANT	
7.70	.303	93.7	3.689	12	8	861.1-0770-092A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.7	6.169	116	4.567	1.3	.051	140°	20	0.070	COROMANT	
7.80	.307	94.9	3.736	12	8	861.1-0780-094A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.7	6.169	116	4.567	1.3	.051	140°	20	0.075	COROMANT	
7.94	.313	96.6	3.803	12	8	861.1-0794-095A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.7	6.169	116	4.567	1.3	.051	140°	20	0.073	COROMANT	
7.94	.313	120.4	4.740	15	8	861.1-0794-119A1-GM	☆	☆	☆	☆	8.00	.315	185	7.283	183.6	7.228	143	5.630	1.3	.051	140°	20	0.093	COROMANT	
7.94	.313	160.1	6.303	20	8	861.1-0794-159A1-GM	☆	☆	☆	☆	8.00	.315	225	8.858	223.3	8.791	183	7.205	1.3	.051	140°	20	0.112	COROMANT	
7.94	.313	239.4	9.425	30	8	861.1-0794-238A1-GM	☆	☆	☆	☆	8.00	.315	304	11.969	302.7	11.917	262	10.315	1.3	.051	140°	20	0.144	COROMANT	
8.00	.315	97.3	3.831	12	8	861.1-0800-096A1-GM	☆	☆	☆	☆	8.00	.315	158	6.220	156.7	6.169	116	4.567	1.3	.051	140°	20	0.073	COROMANT	
8.00	.315	121.3	4.776	15	8	861.1-0800-120A1-GM	☆	☆	☆	☆	8.00	.315	186	7.323	184.7	7.272	144	5.669	1.3	.051	140°	20	0.100	COROMANT	
8.00	.315	161.3	6.350	20	8	861.1-0800-160A1-GM	☆	☆	☆	☆	8.00	.315	226	8.898	224.7	8.846	184	7.244	1.3	.051	140°	20	0.111	COROMANT	
8.00	.315	241.3	9.500	30	8	861.1-0800-240A1-GM	☆	☆	☆	☆	8.00	.315	306	12.047	304.7	11.996	264	10.394	1.3	.051	140°	20	0.145	COROMANT	
8.10	.319	98.5	3.878	12	10	861.1-0810-097A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.7	7.508	146	5.748	1.3	.051	140°	20	0.105	COROMANT	
8.20	.323	99.7	3.925	12	10	861.1-0820-098A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.7	7.508	146	5.748	1.3	.051	140°	20	0.107	COROMANT	
8.33	.328	101.4	3.992	12	10	861.1-0833-100A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.6	7.504	146	5.748	1.4	.055	140°	20	0.106	COROMANT	
8.40	.331	102.2	4.024	12	10	861.1-0840-101A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.6	7.504	146	5.748	1.4	.055	140°	20	0.109	COROMANT	
8.50	.335	103.4	4.071	12	10	861.1-0850-102A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.6	7.504	146	5.748	1.4	.055	140°	20	0.109	COROMANT	
8.50	.335	128.9	5.075	15	10	861.1-0850-128A1-GM	☆	☆	☆	☆	10.00	.394	199	7.835	197.6	7.780	153	6.024	1.4	.055	140°	20	0.130	COROMANT	
8.50	.335	171.4	6.748	20	10	861.1-0850-170A1-GM	☆	☆	☆	☆	10.00	.394	242	9.528	240.1	9.453	196	7.717	1.4	.055	140°	20	0.159	COROMANT	
8.60	.339	104.6	4.118	12	10	861.1-0860-103A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.6	7.504	146	5.748	1.4	.055	140°	20	0.110	COROMANT	
8.70	.343	105.8	4.165	12	10	861.1-0870-104A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.6	7.504	146	5.748	1.4	.055	140°	20	0.113	COROMANT	
8.73	.344	106.2	4.181	12	10	861.1-0873-105A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.6	7.504	146	5.748	1.4	.055	140°	20	0.112	COROMANT	
8.80	.346	107.0	4.213	12	10	861.1-0880-106A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.6	7.504	146	5.748	1.4	.055	140°	20	0.114	COROMANT	



Цельные твердосплавные свёрла CoroDrill® 861

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

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						P	M	K	N	Размеры, мм, дюйм															
						G034	G034	G034	G034																
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа					DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			BSG	
9.00	.354	109.5	4.311	12	10	861.1-0900-108A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.5	7.500	146	5.748	1.5	.059	140°	20	0.118	COROMANT	
9.00	.354	136.5	5.374	15	10	861.1-0900-135A1-GM	☆	☆	☆	☆	10.00	.394	208	8.189	206.5	8.130	162	6.378	1.5	.059	140°	20	0.141	COROMANT	
9.00	.354	181.5	7.146	20	10	861.1-0900-180A1-GM	☆	☆	☆	☆	10.00	.394	253	9.961	251.5	9.902	207	8.150	1.5	.059	140°	20	0.117	COROMANT	
9.13	.359	111.0	4.370	12	10	861.1-0913-110A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.5	7.500	146	5.748	1.5	.059	140°	20	0.118	COROMANT	
9.30	.366	113.1	4.453	12	10	861.1-0930-112A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.5	7.500	146	5.748	1.5	.059	140°	20	0.122	COROMANT	
9.50	.374	115.6	4.551	12	10	861.1-0950-114A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.4	7.496	146	5.748	1.6	.063	140°	20	0.123	COROMANT	
9.50	.374	144.1	5.673	15	10	861.1-0950-143A1-GM	☆	☆	☆	☆	10.00	.394	217	8.543	215.4	8.480	171	6.732	1.6	.063	140°	20	0.163	COROMANT	
9.50	.374	191.6	7.543	20	10	861.1-0950-190A1-GM	☆	☆	☆	☆	10.00	.394	265	10.433	262.9	10.350	219	8.622	1.6	.063	140°	20	0.189	COROMANT	
9.53	.375	115.9	4.563	12	10	861.1-0953-114A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.4	7.496	146	5.748	1.6	.063	140°	20	0.124	COROMANT	
9.53	.375	144.4	5.685	15	10	861.1-0953-143A1-GM	☆	☆	☆	☆	10.00	.394	217	8.543	215.9	8.500	171	6.732	1.6	.063	140°	20	0.164	COROMANT	
9.53	.375	192.1	7.563	20	10	861.1-0953-191A1-GM	☆	☆	☆	☆	10.00	.394	265	10.433	263.5	10.374	219	8.622	1.6	.063	140°	20	0.185	COROMANT	
9.80	.386	119.2	4.693	12	10	861.1-0980-118A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.4	7.496	146	5.748	1.6	.063	140°	20	0.127	COROMANT	
9.92	.391	120.7	4.752	12	10	861.1-0992-119A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.4	7.496	146	5.748	1.6	.063	140°	20	0.130	COROMANT	
10.00	.394	121.6	4.787	12	10	861.1-1000-120A1-GM	☆	☆	☆	☆	10.00	.394	192	7.559	190.4	7.496	146	5.748	1.6	.063	140°	20	0.135	COROMANT	
10.00	.394	151.6	5.969	15	10	861.1-1000-150A1-GM	☆	☆	☆	☆	10.00	.394	226	8.898	224.4	8.835	180	7.087	1.6	.063	140°	20	0.176	COROMANT	
10.00	.394	201.6	7.937	20	10	861.1-1000-200A1-GM	☆	☆	☆	☆	10.00	.394	276	10.866	274.4	10.803	230	9.055	1.6	.063	140°	20	0.204	COROMANT	
10.20	.402	124.1	4.886	12	12	861.1-1020-122A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.3	8.909	176	6.929	1.7	.067	140°	20	0.174	COROMANT	
10.30	.406	125.3	4.933	12	12	861.1-1030-124A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.3	8.909	176	6.929	1.7	.067	140°	20	0.178	COROMANT	
10.32	.406	125.5	4.941	12	12	861.1-1032-124A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.3	8.909	176	6.929	1.7	.067	140°	20	0.175	COROMANT	
10.40	.409	126.5	4.980	12	12	861.1-1040-125A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.3	8.909	176	6.929	1.7	.067	140°	20	0.176	COROMANT	
10.50	.413	127.7	5.028	12	12	861.1-1050-126A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.3	8.909	176	6.929	1.7	.067	140°	20	0.179	COROMANT	
10.50	.413	159.2	6.268	15	12	861.1-1050-158A1-GM	☆	☆	☆	☆	12.00	.472	240	9.449	238.3	9.382	189	7.441	1.7	.067	140°	20	0.214	COROMANT	
10.50	.413	211.7	8.335	20	12	861.1-1050-210A1-GM	☆	☆	☆	☆	12.00	.472	293	11.535	290.8	11.449	242	9.528	1.7	.067	140°	20	0.240	COROMANT	
10.72	.422	130.3	5.130	12	12	861.1-1072-129A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.2	8.906	176	6.929	1.8	.071	140°	20	0.186	COROMANT	
11.00	.433	133.8	5.268	12	12	861.1-1100-132A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.2	8.906	176	6.929	1.8	.071	140°	20	0.190	COROMANT	
11.00	.433	166.8	6.567	15	12	861.1-1100-165A1-GM	☆	☆	☆	☆	12.00	.472	249	9.803	247.2	9.732	198	7.795	1.8	.071	140°	20	0.231	COROMANT	
11.00	.433	221.8	8.732	20	12	861.1-1100-220A1-GM	☆	☆	☆	☆	12.00	.472	304	11.969	302.2	11.898	253	9.961	1.8	.071	140°	20	0.266	COROMANT	
11.11	.437	135.2	5.323	12	12	861.1-1111-133A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.2	8.906	176	6.929	1.8	.071	140°	20	0.191	COROMANT	
11.11	.437	168.5	6.634	15	12	861.1-1111-167A1-GM	☆	☆	☆	☆	12.00	.472	251	9.882	249.2	9.811	200	7.874	1.8	.071	140°	20	0.230	COROMANT	
11.11	.437	224.1	8.823	20	12	861.1-1111-222A1-GM	☆	☆	☆	☆	12.00	.472	307	12.087	304.8	12.000	256	10.079	1.8	.071	140°	20	0.270	COROMANT	
11.20	.441	136.2	5.362	12	12	861.1-1120-134A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.2	8.906	176	6.929	1.8	.071	140°	20	0.191	COROMANT	
11.50	.453	139.9	5.508	12	12	861.1-1150-138A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.1	8.902	176	6.929	1.9	.075	140°	20	0.202	COROMANT	
11.50	.453	174.4	6.866	15	12	861.1-1150-173A1-GM	☆	☆	☆	☆	12.00	.472	258	10.158	256.1	10.083	207	8.150	1.9	.075	140°	20	0.240	COROMANT	
11.50	.453	231.9	9.130	20	12	861.1-1150-230A1-GM	☆	☆	☆	☆	12.00	.472	316	12.441	313.6	12.347	265	10.433	1.9	.075	140°	20	0.290	COROMANT	
11.51	.453	140.0	5.512	12	12	861.1-1151-138A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.1	8.902	176	6.929	1.9	.075	140°	20	0.195	COROMANT	
11.80	.465	143.5	5.650	12	12	861.1-1180-142A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.1	8.902	176	6.929	1.9	.075	140°	20	0.210	COROMANT	
11.91	.469	144.8	5.701	12	12	861.1-1191-143A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.0	8.898	176	6.929	2.0	.079	140°	20	0.212	COROMANT	
12.00	.472	146.0	5.748	12	12	861.1-1200-144A1-GM	☆	☆	☆	☆	12.00	.472	228	8.976	226.0	8.898	176	6.929	2.0	.079	140°	20	0.220	COROMANT	
12.00	.472	182.0	7.165	15	12	861.1-1200-180A1-GM	☆	☆	☆	☆	12.00	.472	267	10.512	265.0	10.433	216	8.504	2.0	.079	140°	20	0.269	COROMANT	
12.00	.472	242.0	9.528	20	12	861.1-1200-240A1-GM	☆	☆	☆	☆	12.00	.472	327	12.874	325.0	12.795	276	10.866	2.0	.079	140°	20	0.311	COROMANT	

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СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 861

Цилиндрический хвостовик НА

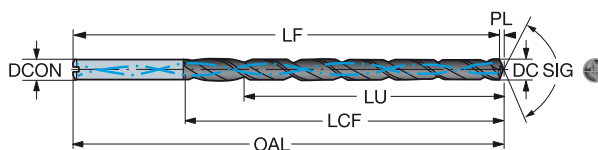
Внутренний подвод СОЖ

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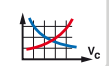
							P	M	K	N	Размеры, мм, дюйм															
							GC34	GC34	GC34	GC34																
DC	DC"	LU	LU"	ULDR	CZC _{US}	Код заказа	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			BSG		
12.30	.484	149.7	5.894	12	14	861.1-1230-148A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	256.0	10.079	207	8.150	2.0	.079	140°	20	0.259	COROMANT		
12.50	.492	152.0	5.984	12	14	861.1-1250-150A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	256.0	10.079	207	8.150	2.0	.079	140°	20	0.269	COROMANT		
12.70	.500	154.5	6.083	12	14	861.1-1270-152A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.9	10.075	207	8.150	2.1	.083	140°	20	0.274	COROMANT		
12.80	.504	155.7	6.130	12	14	861.1-1280-154A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.9	10.075	207	8.150	2.1	.083	140°	20	0.274	COROMANT		
13.00	.512	158.1	6.224	12	14	861.1-1300-156A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.9	10.075	207	8.150	2.1	.083	140°	20	0.279	COROMANT		
13.10	.516	159.3	6.272	12	14	861.1-1310-157A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.9	10.075	207	8.150	2.1	.083	140°	20	0.303	COROMANT		
13.49	.531	164.1	6.461	12	14	861.1-1349-162A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.8	10.071	207	8.150	2.2	.087	140°	20	0.316	COROMANT		
13.50	.531	164.2	6.465	12	14	861.1-1350-162A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.8	10.071	207	8.150	2.2	.087	140°	20	0.301	COROMANT		
13.89	.547	169.0	6.654	12	14	861.1-1389-167A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.7	10.067	207	8.150	2.3	.091	140°	20	0.332	COROMANT		
14.00	.551	170.3	6.705	12	14	861.1-1400-168A1-GM	☆	☆	☆	☆	14.00	.551	258	10.158	255.7	10.067	207	8.150	2.3	.091	140°	20	0.330	COROMANT		
14.50	.571	176.4	6.945	12	16	861.1-1450-174A1-GM	☆	☆	☆	☆	16.00	.630	291	11.457	288.6	11.362	236	9.291	2.4	.094	140°	20	0.400	COROMANT		
15.00	.591	182.5	7.185	12	16	861.1-1500-180A1-GM	☆	☆	☆	☆	16.00	.630	291	11.457	288.5	11.358	236	9.291	2.5	.098	140°	20	0.405	COROMANT		
15.50	.610	188.5	7.421	12	16	861.1-1550-186A1-GM	☆	☆	☆	☆	16.00	.630	291	11.457	288.5	11.358	236	9.291	2.5	.098	140°	20	0.441	COROMANT		
15.88	.625	193.1	7.602	12	16	861.1-1588-191A1-GM	☆	☆	☆	☆	16.00	.630	291	11.457	288.4	11.354	236	9.291	2.6	.102	140°	20	0.404	COROMANT		
16.00	.630	194.6	7.661	12	16	861.1-1600-192A1-GM	☆	☆	☆	☆	16.00	.630	291	11.457	288.4	11.354	236	9.291	2.6	.102	140°	20	0.445	COROMANT		
16.50	.650	200.7	7.902	12	18	861.1-1650-198A1-GM	☆	☆	☆	☆	18.00	.709	318	12.520	315.3	12.413	266	10.472	2.7	.106	140°	20	0.550	COROMANT		
17.00	.669	206.8	8.142	12	18	861.1-1700-204A1-GM	☆	☆	☆	☆	18.00	.709	318	12.520	315.2	12.409	266	10.472	2.8	.110	140°	20	0.567	COROMANT		
17.50	.689	212.9	8.382	12	18	861.1-1750-210A1-GM	☆	☆	☆	☆	18.00	.709	318	12.520	315.1	12.406	266	10.472	2.9	.114	140°	20	0.586	COROMANT		
18.00	.709	218.9	8.618	12	18	861.1-1800-216A1-GM	☆	☆	☆	☆	18.00	.709	318	12.520	315.1	12.406	266	10.472	2.9	.114	140°	20	0.624	COROMANT		
18.50	.728	225.0	8.858	12	20	861.1-1850-222A1-GM	☆	☆	☆	☆	20.00	.787	349	13.740	346.0	13.622	295	11.614	3.0	.118	140°	20	0.769	COROMANT		
19.00	.748	231.1	9.098	12	20	861.1-1900-228A1-GM	☆	☆	☆	☆	20.00	.787	349	13.740	345.9	13.618	295	11.614	3.1	.122	140°	20	0.805	COROMANT		
19.50	.768	237.2	9.339	12	20	861.1-1950-234A1-GM	☆	☆	☆	☆	20.00	.787	349	13.740	345.8	13.614	295	11.614	3.2	.126	140°	20	0.831	COROMANT		
20.00	.787	243.3	9.579	12	20	861.1-2000-240A1-GM	☆	☆	☆	☆	20.00	.787	349	13.740	345.7	13.610	295	11.614	3.3	.130	140°	20	0.869	COROMANT		

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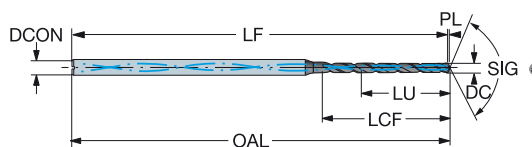


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Цельные твердосплавные свёрла CoroDrill® 862

Цилиндрический хвостовик HA

Внутренний подвод СОЖ

TCHА
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							P	M	K	N	S	Размеры, мм, дюйм													
							GC34	GC34	GC34	GC34	GC34														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	☆	☆	☆	☆	☆	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
1.85	.073	14.5	.571	7	3	862.1-0185-015A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	20	.787	0.3	.012	140°	40	0.011	COROMANT
1.85	.073	22.5	.886	12	3	862.1-0185-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	30	1.181	0.3	.012	140°	40	0.011	COROMANT
1.90	.075	14.3	.563	7	3	862.1-0190-015A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	20	.787	0.3	.012	140°	40	0.012	COROMANT
1.90	.075	23.1	.909	12	3	862.1-0190-023A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	30	1.181	0.3	.012	140°	40	0.011	COROMANT
1.98	.078	14.2	.559	7	3	862.1-0198-016A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	20	.787	0.3	.012	140°	40	0.012	COROMANT
1.98	.078	24.0	.945	12	3	862.1-0198-024A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	30	1.181	0.3	.012	140°	40	0.011	COROMANT
2.00	.079	16.3	.642	8	3	862.1-0200-016A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	22	.866	0.3	.012	140°	40	0.011	COROMANT
2.00	.079	24.3	.957	12	3	862.1-0200-024A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	32	1.260	0.3	.012	140°	40	0.010	COROMANT
2.05	.081	16.7	.657	8	3	862.1-0205-016A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	22	.866	0.3	.012	140°	40	0.013	COROMANT
2.05	.081	24.9	.980	12	3	862.1-0205-025A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	32	1.260	0.3	.012	140°	40	0.011	COROMANT
2.08	.082	16.8	.661	8	3	862.1-0208-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	22	.866	0.3	.012	140°	40	0.012	COROMANT
2.08	.082	25.3	.996	12	3	862.1-0208-025A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	32	1.260	0.3	.012	140°	40	0.011	COROMANT
2.10	.083	16.8	.661	8	3	862.1-0210-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	22	.866	0.3	.012	140°	40	0.011	COROMANT
2.10	.083	25.5	1.004	12	3	862.1-0210-025A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.7	2.862	32	1.260	0.3	.012	140°	40	0.010	COROMANT
2.15	.085	16.6	.654	7	3	862.1-0215-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.6	2.858	22	.866	0.4	.016	140°	40	0.012	COROMANT
2.15	.085	26.2	1.032	12	3	862.1-0215-026A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.6	2.858	32	1.260	0.4	.016	140°	40	0.011	COROMANT
2.18	.086	16.6	.654	7	3	862.1-0218-017A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.6	2.858	22	.866	0.4	.016	140°	40	0.011	COROMANT
2.18	.086	26.5	1.043	12	3	862.1-0218-026A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.6	2.858	32	1.260	0.4	.016	140°	40	0.011	COROMANT
2.20	.087	16.8	.650	7	3	862.1-0220-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.6	2.858	22	.866	0.4	.016	140°	40	0.011	COROMANT
2.20	.087	26.5	1.043	12	3	862.1-0220-026A1-GM	☆	☆	☆	☆	☆	3.00	.118	73	2.874	72.6	2.858	32	1.260	0.4	.016	140°	40	0.011	COROMANT
2.25	.089	18.4	.724	8	3	862.1-0225-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	25	.984	0.4	.016	140°	40	0.013	COROMANT
2.25	.089	27.4	1.079	12	3	862.1-0225-027A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	36	1.417	0.4	.016	140°	40	0.013	COROMANT
2.26	.089	18.5	.728	8	3	862.1-0226-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	25	.984	0.4	.016	140°	40	0.012	COROMANT
2.26	.089	27.5	1.083	12	3	862.1-0226-027A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	36	1.417	0.4	.016	140°	40	0.013	COROMANT
2.30	.091	18.8	.740	8	3	862.1-0230-018A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	25	.984	0.4	.016	140°	40	0.013	COROMANT
2.30	.091	28.0	1.102	12	3	862.1-0230-028A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	36	1.417	0.4	.016	140°	40	0.012	COROMANT
2.38	.094	19.0	.748	7	3	862.1-0238-019A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	25	.984	0.4	.016	140°	40	0.013	COROMANT
2.38	.094	29.0	1.142	12	3	862.1-0238-029A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	36	1.417	0.4	.016	140°	40	0.013	COROMANT
2.40	.094	19.0	.748	7	3	862.1-0240-019A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	25	.984	0.4	.016	140°	40	0.013	COROMANT
2.40	.094	29.2	1.150	12	3	862.1-0240-029A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	36	1.417	0.4	.016	140°	40	0.013	COROMANT
2.44	.096	18.9	.744	7	3	862.1-0244-020A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	25	.984	0.4	.016	140°	40	0.013	COROMANT
2.44	.096	29.7	1.169	12	3	862.1-0244-029A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	36	1.417	0.4	.016	140°	40	0.013	COROMANT
2.50	.098	18.8	.740	7	3	862.1-0250-020A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	25	.984	0.4	.016	140°	40	0.013	COROMANT
2.50	.098	29.8	1.173	11	3	862.1-0250-030A1-GM	☆	☆	☆	☆	☆	3.00	.118	78	3.071	77.6	3.055	36	1.417	0.4	.016	140°	40	0.013	COROMANT
2.58	.102	20.6	.811	7	3	862.1-0258-021A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	27	1.063	0.4	.016	140°	40	0.014	COROMANT
2.58	.102	31.4	1.236	12	3	862.1-0258-031A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	38	1.496	0.4	.016	140°	40	0.013	COROMANT
2.60	.102	20.5	.807	7	3	862.1-0260-021A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	27	1.063	0.4	.016	140°	40	0.014	COROMANT
2.60	.102	31.5	1.240	12	3	862.1-0260-031A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	38	1.496	0.4	.016	140°	40	0.013	COROMANT
2.64	.104	20.4	.803	7	3	862.1-0264-021A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	27	1.063	0.4	.016	140°	40	0.014	COROMANT
2.64	.104	31.4	1.236	11	3	862.1-0264-032A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	38	1.496	0.4	.016	140°	40	0.013	COROMANT
2.70	.106	20.3	.799	7	3	862.1-0270-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	27	1.063	0.4	.016	140°	40	0.014	COROMANT
2.70	.106	31.3	1.232	11	3	862.1-0270-032A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	38	1.496	0.4	.016	140°	40	0.014	COROMANT
2.71	.107	22.1	.870	8	3	862.1-0271-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	30	1.181	0.4	.016	140°	40	0.014	COROMANT
2.71	.107	33.0	1.299	12	3	862.1-0271-033A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.6	3.291	42	1.654	0.4	.016	140°	40	0.013	COROMANT
2.80	.110	22.9	.902	8	3	862.1-0280-022A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	30	1.181	0.5	.020	140°	40	0.014	COROMANT
2.80	.110	34.1	1.343	12	3	862.1-0280-034A1-GM	☆	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	42	1.654	0.5	.020	140°	40	0.014	COROMANT

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E3



B128



G2



G30

A

СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 862

Цилиндрический хвостовик HA

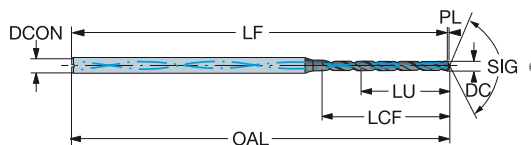
Внутренний подвод СОЖ

B



TCHA
CNSC

H9
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C

							P	M	K	N	S	Размеры, мм, дюйм																
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	GC34	GC34	GC34	GC34	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			BSG				
2.82	.111	23.0	.906	8	3	862.1-0282-023A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	30	1.181	0.5	.020	140°	40	0.014	COROMANT				
2.82	.111	34.3	1.350	12	3	862.1-0282-034A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	42	1.654	0.5	.020	140°	40	0.013	COROMANT				
2.87	.113	22.8	.898	7	3	862.1-0287-023A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	30	1.181	0.5	.020	140°	40	0.014	COROMANT				
2.87	.113	34.8	1.370	12	3	862.1-0287-034A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	42	1.654	0.5	.020	140°	40	0.013	COROMANT				
2.90	.114	22.8	.898	7	3	862.1-0290-023A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	30	1.181	0.5	.020	140°	40	0.014	COROMANT				
2.90	.114	34.8	1.370	12	3	862.1-0290-035A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	42	1.654	0.5	.020	140°	40	0.014	COROMANT				
2.95	.116	22.6	.890	7	3	862.1-0295-024A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	30	1.181	0.5	.020	140°	40	0.014	COROMANT				
2.95	.116	34.6	1.362	11	3	862.1-0295-035A1-GM	☆	☆	☆	☆	3.00	.118	84	3.307	83.5	3.287	42	1.654	0.5	.020	140°	40	0.014	COROMANT				

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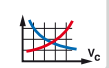
E

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E3



B128



G2

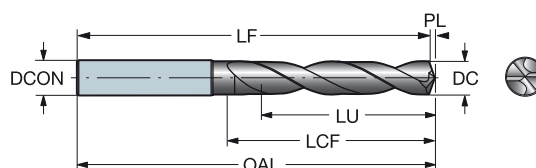


G30

Цельные твердосплавные свёрла CoroDrill® 854

Цилиндрический хвостовик HA

Наружный подвод СОЖ

TCHA
CNSCH9
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						N O		Размеры, мм, дюйм													
						N20C															
						N20C															
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	N20C	N20C	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG	
4.00	.157	20.9	.823	5	6	854.1-0400-05-A0	☆	☆	6.00	.236	74	2.913	73.1	2.878	36	1.417	0.9	.035	130°	0.029	DIN 6537 L
4.76	.187	24.9	.980	5	6	854.1-0476-05-A0	☆	☆	6.00	.236	82	3.228	80.9	3.185	44	1.732	1.1	.043	130°	0.040	DIN 6537 L
5.00	.197	26.2	1.032	5	6	854.1-0500-05-A0	☆	☆	6.00	.236	82	3.228	80.8	3.181	44	1.732	1.2	.047	130°	0.040	DIN 6537 L
6.00	.236	31.4	1.236	5	6	854.1-0600-05-A0	☆	☆	6.00	.236	82	3.228	80.6	3.173	44	1.732	1.4	.055	130°	0.040	DIN 6537 L
6.35	.250	33.2	1.307	5	8	854.1-0635-05-A0	☆	☆	8.00	.315	91	3.583	89.5	3.524	53	2.087	1.5	.059	130°	0.050	DIN 6537 L
7.00	.276	36.6	1.441	5	8	854.1-0700-05-A0	☆	☆	8.00	.315	91	3.583	89.4	3.520	53	2.087	1.6	.063	130°	0.054	DIN 6537 L
7.94	.313	41.5	1.634	5	8	854.1-0794-05-A0	☆	☆	8.00	.315	91	3.583	89.1	3.508	53	2.087	1.9	.075	130°	0.060	DIN 6537 L
8.00	.315	41.9	1.650	5	8	854.1-0800-05-A0	☆	☆	8.00	.315	91	3.583	89.1	3.508	53	2.087	1.9	.075	130°	0.060	DIN 6537 L
9.00	.354	47.1	1.854	5	10	854.1-0900-05-A0	☆	☆	10.00	.394	103	4.055	100.9	3.972	61	2.402	2.1	.083	130°	0.095	DIN 6537 L
9.52	.375	48.6	1.913	5	10	854.1-0952-05-A0	☆	☆	10.00	.394	103	4.055	100.8	3.969	61	2.402	2.2	.087	130°	0.095	DIN 6537 L
11.11	.437	57.7	2.272	5	12	854.1-1111-05-A0	☆	☆	12.00	.472	118	4.646	115.4	4.543	71	2.795	2.6	.102	130°	0.140	DIN 6537 L
12.70	.500	61.8	2.433	4	14	854.1-1270-05-A0	☆	☆	14.00	.551	124	4.882	121.0	4.764	77	3.032	3.0	.118	130°	0.196	DIN 6537 L



Kg



E3



G6



G2



G30

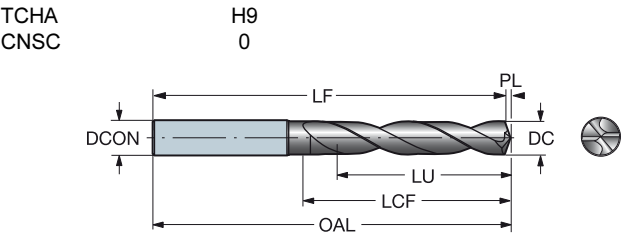
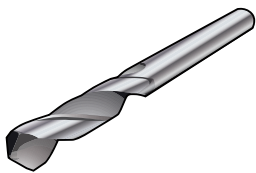
A

СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 856

Цилиндрический хвостовик HA
Наружный подвод СОЖ

B



C

								Размеры, мм, дюйм																
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	N20C	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG				
4.00	.157	21.2	.835	5	6	856.1-0400-05-A0	☆	6.00	.236	74	2.913	72.8	2.866	36	1.417	1.2	.047	120°	0.029	DIN 6537 L				
4.76	.187	25.2	.992	5	6	856.1-0476-05-A0	☆	6.00	.236	82	3.228	80.6	3.173	44	1.732	1.4	.055	120°	0.040	DIN 6537 L				
5.00	.197	26.4	1.039	5	6	856.1-0500-05-A0	☆	6.00	.236	82	3.228	80.6	3.173	44	1.732	1.4	.055	120°	0.040	DIN 6537 L				
6.00	.236	31.7	1.248	5	6	856.1-0600-05-A0	☆	6.00	.236	82	3.228	80.3	3.161	44	1.732	1.7	.067	120°	0.040	DIN 6537 L				
6.35	.250	33.6	1.323	5	8	856.1-0635-05-A0	☆	8.00	.315	91	3.583	89.2	3.512	53	2.087	1.8	.071	120°	0.050	DIN 6537 L				
7.00	.276	37.0	1.457	5	8	856.1-0700-05-A0	☆	8.00	.315	91	3.583	89.0	3.504	53	2.087	2.0	.079	120°	0.054	DIN 6537 L				
7.94	.313	42.0	1.654	5	8	856.1-0794-05-A0	☆	8.00	.315	91	3.583	88.7	3.492	53	2.087	2.3	.091	120°	0.060	DIN 6537 L				
8.00	.315	42.3	1.665	5	8	856.1-0800-05-A0	☆	8.00	.315	91	3.583	88.7	3.492	53	2.087	2.3	.091	120°	0.060	DIN 6537 L				
9.00	.354	47.6	1.874	5	10	856.1-0900-05-A0	☆	10.00	.394	103	4.055	100.4	3.953	61	2.402	2.6	.102	120°	0.095	DIN 6537 L				
9.52	.375	48.6	1.913	5	10	856.1-0952-05-A0	☆	10.00	.394	103	4.055	100.3	3.949	61	2.402	2.7	.106	120°	0.095	DIN 6537 L				
11.11	.437	57.7	2.272	5	12	856.1-1111-05-A0	☆	12.00	.472	118	4.646	114.8	4.520	71	2.795	3.2	.126	120°	0.140	DIN 6537 L				
12.70	.500	61.8	2.433	4	14	856.1-1270-05-A0	☆	14.00	.551	124	4.882	120.3	4.736	77	3.032	3.7	.146	120°	0.196	DIN 6537 L				

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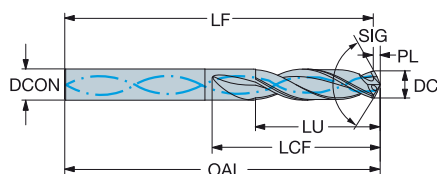


Цельные твердосплавные свёрла CoroDrill® 863



CNSC

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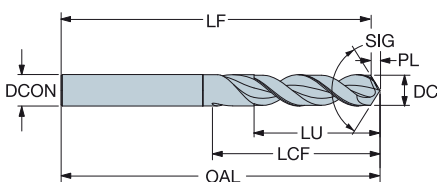
						N	Размеры, мм, дюйм														
DC	DC"	LU	LU"	ULDR	CZC _{MS}		Код заказа	HF	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	 Kg
4.83	.190	20.0	.787	4	5	863.1-0483-020A1-N	☆	5.00	.197	58	2.283	57.0	2.244	28	1.102	1.0	.039	135°	9	0.014	COROMANT
4.85	.191	20.0	.787	4	5	863.1-0485-020A1-N	☆	5.00	.197	58	2.283	57.0	2.244	28	1.102	1.0	.040	135°	9	0.014	COROMANT
6.35	.250	26.0	1.024	4	6	863.1-0635-026A1-N	☆	6.00	.236	75	2.953	73.7	2.901	37	1.457	1.3	.052	135°	9	0.039	COROMANT
6.37	.251	26.0	1.024	4	6	863.1-0637-026A1-N	☆	6.00	.236	75	2.953	73.7	2.901	37	1.457	1.3	.052	135°	9	0.039	COROMANT
7.94	.313	32.0	1.260	4	8	863.1-0794-032A1-N	☆	8.00	.315	81	3.189	79.4	3.124	43	1.693	1.6	.065	135°	9	0.045	COROMANT
7.97	.314	32.0	1.260	4	8	863.1-0796-032A1-N	☆	8.00	.315	81	3.189	79.4	3.124	43	1.693	1.6	.065	135°	9	0.045	COROMANT
9.53	.375	39.0	1.535	4	10	863.1-0953-039A1-N	☆	10.00	.394	93	3.661	91.0	3.584	51	2.008	2.0	.078	135°	9	0.075	COROMANT
9.55	.376	39.0	1.535	4	10	863.1-0955-039A1-N	☆	10.00	.394	93	3.661	91.0	3.584	51	2.008	2.0	.078	135°	9	0.075	COROMANT
11.12	.438	43.0	1.693	3	12	863.1-1112-043A1-N	☆	12.00	.472	105	4.134	102.7	4.043	58	2.283	2.3	.091	135°	9	0.119	COROMANT
11.14	.439	43.0	1.693	3	12	863.1-1114-043A1-N	☆	12.00	.472	105	4.134	102.7	4.043	58	2.283	2.3	.091	135°	9	0.119	COROMANT

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CNSC

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							0 Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	HF	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	Kg	BSG
4.83	.190	20.0	.787	4	5	863.1-0483-020A1-O	☆	5.00	.197	58	2.283	56.6	2.226	28	1.102	1.5	.057	118°	0.014	COROMANT
4.85	.191	20.0	.787	4	5	863.1-0485-020A1-O	☆	5.00	.197	58	2.283	56.5	2.226	28	1.102	1.5	.057	118°	0.014	COROMANT
6.35	.250	26.0	1.024	4	6	863.1-0635-026A1-O	☆	6.00	.236	75	2.953	73.1	2.878	37	1.457	1.9	.075	118°	0.039	COROMANT
6.37	.251	26.0	1.024	4	6	863.1-0637-026A1-O	☆	6.00	.236	75	2.953	73.1	2.878	37	1.457	1.9	.075	118°	0.039	COROMANT
7.94	.313	32.0	1.260	4	8	863.1-0794-032A1-O	☆	8.00	.315	81	3.189	78.6	3.095	43	1.693	2.4	.094	118°	0.045	COROMANT
7.97	.314	32.0	1.260	4	8	863.1-0796-032A1-O	☆	8.00	.315	81	3.189	78.6	3.095	43	1.693	2.4	.094	118°	0.045	COROMANT
9.53	.375	39.0	1.535	4	10	863.1-0953-039A1-O	☆	10.00	.394	93	3.661	90.1	3.549	51	2.008	2.9	.113	118°	0.075	COROMANT
9.55	.376	39.0	1.535	4	10	863.1-0955-039A1-O	☆	10.00	.394	93	3.661	90.1	3.548	51	2.008	2.9	.113	118°	0.075	COROMANT
11.12	.438	43.0	1.693	3	12	863.1-1112-043A1-O	☆	12.00	.472	105	4.134	101.7	4.002	58	2.283	3.3	.132	118°	0.119	COROMANT
11.14	.439	43.0	1.693	3	12	863.1-1114-043A1-O	☆	12.00	.472	105	4.134	101.7	4.002	58	2.283	3.3	.132	118°	0.119	COROMANT

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B150

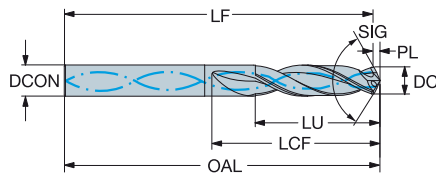
G

СВЕРЛЕНИЕ Цельные твердосплавные свёрла - Оптимизированные

Цельные твердосплавные свёрла CoroDrill® 863

CNSC

4



Размеры, мм, дюйм

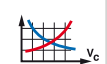
							N		S		O															
							H10		H7		H6															
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	☆	☆	☆	☆	☆	☆	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	CP Bar	Kg	BSG
4.83	.190	20.0	.787	4	5	863.1-0483-020A1-OS	☆	☆	☆	☆	☆	☆	5.00	.197	58	2.283	57.0	2.244	28	1.102	1.0	.039	135°	9	0.014	COROMANT
4.85	.191	20.0	.787	4	5	863.1-0485-020A1-OS	☆	☆	☆	☆	☆	☆	5.00	.197	58	2.283	57.0	2.244	28	1.102	1.0	.040	135°	9	0.014	COROMANT
6.35	.250	26.0	1.024	4	6	863.1-0635-026A1-OS	☆	☆	☆	☆	☆	☆	6.00	.236	75	2.953	73.7	2.901	37	1.457	1.3	.052	135°	9	0.039	COROMANT
6.37	.251	26.0	1.024	4	6	863.1-0637-026A1-OS	☆	☆	☆	☆	☆	☆	6.00	.236	75	2.953	73.7	2.901	37	1.457	1.3	.052	135°	9	0.039	COROMANT
7.94	.313	32.0	1.260	4	8	863.1-0794-032A1-OS	☆	☆	☆	☆	☆	☆	8.00	.315	81	3.189	79.4	3.124	43	1.693	1.6	.065	135°	9	0.045	COROMANT
7.97	.314	32.0	1.260	4	8	863.1-0796-032A1-OS	☆	☆	☆	☆	☆	☆	8.00	.315	81	3.189	79.4	3.124	43	1.693	1.6	.065	135°	9	0.045	COROMANT
9.53	.375	39.0	1.535	4	10	863.1-0953-039A1-OS	☆	☆	☆	☆	☆	☆	10.00	.394	93	3.661	91.0	3.584	51	2.008	2.0	.078	135°	9	0.075	COROMANT
9.55	.376	39.0	1.535	4	10	863.1-0955-039A1-OS	☆	☆	☆	☆	☆	☆	10.00	.394	93	3.661	91.0	3.583	51	2.008	2.0	.078	135°	9	0.075	COROMANT
11.12	.438	43.0	1.693	3	12	863.1-1112-043A1-OS	☆	☆	☆	☆	☆	☆	12.00	.472	105	4.134	102.7	4.043	58	2.283	2.3	.091	135°	9	0.119	COROMANT
11.14	.439	43.0	1.693	3	12	863.1-1114-043A1-OS	☆	☆	☆	☆	☆	☆	12.00	.472	105	4.134	102.7	4.043	58	2.283	2.3	.091	135°	9	0.119	COROMANT



G2



G30



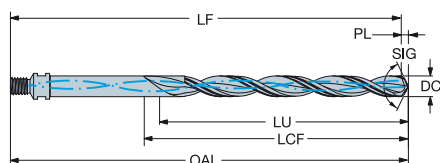
B150

Цельные твердосплавные свёрла CoroDrill® 863



CNSC

4

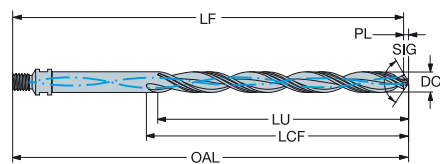


							M	N	S	Размеры, мм, дюйм																
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	HO	HO	HO	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			BSG					
4.83	.190	91.6	3.606	18	5/16-24	863.1-0483-030B1-MS	☆	☆	☆	152	6.000	151.4	5.961	101	4.000	1.0	.039	135°	9	0.028	COROMANT					
4.85	.191	91.6	3.606	18	5/16-24	863.1-0485-030B1-MS	☆	☆	☆	152	6.000	151.4	5.961	101	4.000	1.0	.040	135°	9	0.028	COROMANT					
6.35	.250	88.6	3.488	13	5/16-24	863.1-0635-039B1-MS	☆	☆	☆	152	6.000	151.1	5.948	101	4.000	1.3	.052	135°	9	0.044	COROMANT					
6.37	.251	88.6	3.488	13	5/16-24	863.1-0637-039B1-MS	☆	☆	☆	152	6.000	151.1	5.948	101	4.000	1.3	.052	135°	9	0.044	COROMANT					
7.94	.313	85.6	3.370	10	5/16-24	863.1-0794-048B1-MS	☆	☆	☆	152	6.000	150.8	5.935	101	4.000	1.6	.065	135°	9	0.065	COROMANT					
7.97	.314	85.6	3.370	10	5/16-24	863.1-0796-048B1-MS	☆	☆	☆	152	6.000	150.8	5.935	101	4.000	1.6	.065	135°	9	0.065	COROMANT					
9.53	.375	81.6	3.213	8	5/16-24	863.1-0953-058B1-MS	☆	☆	☆	152	6.000	150.4	5.922	101	4.000	2.0	.078	135°	9	0.091	COROMANT					
9.55	.376	81.6	3.213	8	5/16-24	863.1-0955-058B1-MS	☆	☆	☆	152	6.000	150.4	5.922	101	4.000	2.0	.078	135°	9	0.091	COROMANT					
11.12	.438	78.6	3.094	7	7/16-20	863.1-1112-067B1-MS	☆	☆	☆	152	6.000	150.1	5.909	101	4.000	2.3	.091	135°	9	0.125	COROMANT					
11.14	.439	78.6	3.094	7	7/16-20	863.1-1114-067B1-MS	☆	☆	☆	152	6.000	150.1	5.909	101	4.000	2.3	.091	135°	9	0.125	COROMANT					



CNSC

4



							N	S	O	Размеры, мм, дюйм														
							HO	HO	HO															
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	☆	☆	☆	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG			BSG			
4.83	.190	91.6	3.606	18	5/16-24	863.1-0483-030B1-OS	☆	☆	☆	152	6.000	151.4	5.961	101	4.000	1.0	.039	135°	9	0.028	COROMANT			
4.85	.191	91.6	3.606	18	5/16-24	863.1-0485-030B1-OS	☆	☆	☆	152	6.000	151.4	5.961	101	4.000	1.0	.040	135°	9	0.028	COROMANT			
6.35	.250	88.6	3.488	13	5/16-24	863.1-0635-039B1-OS	☆	☆	☆	152	6.000	151.1	5.948	101	4.000	1.3	.052	135°	9	0.044	COROMANT			
6.37	.251	88.6	3.488	13	5/16-24	863.1-0637-039B1-OS	☆	☆	☆	152	6.000	151.1	5.948	101	4.000	1.3	.052	135°	9	0.044	COROMANT			
7.94	.313	85.6	3.370	10	5/16-24	863.1-0794-048B1-OS	☆	☆	☆	152	6.000	150.8	5.935	101	4.000	1.6	.065	135°	9	0.065	COROMANT			
7.97	.314	85.6	3.370	10	5/16-24	863.1-0796-048B1-OS	☆	☆	☆	152	6.000	150.8	5.935	101	4.000	1.6	.065	135°	9	0.065	COROMANT			
9.53	.375	81.6	3.213	8	5/16-24	863.1-0953-058B1-OS	☆	☆	☆	152	6.000	150.4	5.922	101	4.000	2.0	.078	135°	9	0.091	COROMANT			
9.55	.376	81.6	3.213	8	5/16-24	863.1-0955-058B1-OS	☆	☆	☆	152	6.000	150.4	5.922	101	4.000	2.0	.078	135°	9	0.091	COROMANT			
11.12	.438	78.6	3.094	7	7/16-20	863.1-1112-067B1-OS	☆	☆	☆	152	6.000	150.1	5.909	101	4.000	2.3	.091	135°	9	0.125	COROMANT			
11.14	.439	78.6	3.094	7	7/16-20	863.1-1114-067B1-OS	☆	☆	☆	152	6.000	150.1	5.909	101	4.000	2.3	.091	135°	9	0.125	COROMANT			



G2



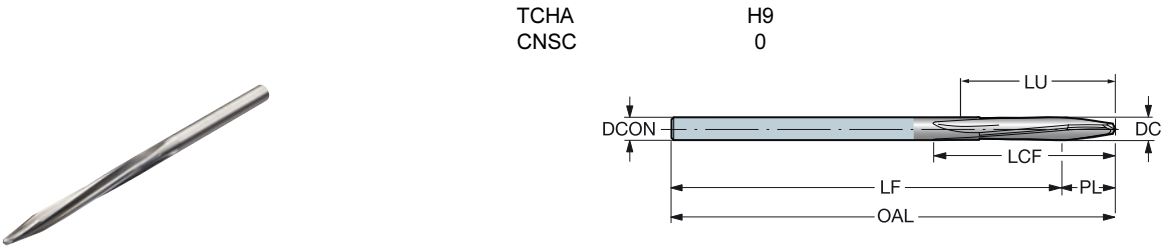
G30



B150

Цельные твердосплавные свёрла CoroDrill® 452

Для ручных дрелей
Сверло для обработки углепластиков



							Размеры, мм, дюйм													
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	НЮЕ	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG	BSG	
2.50	.098	50.0	1.968	19	2	452.1-0250-044A0-C	☆	2.50	.098	101	4.000	96.1	3.782	56	2.218	5.5	.218	118°	0.026	COROMANT
3.26	.128	51.7	2.035	15	3	452.1-0326-044A0-C	☆	3.26	.128	101	4.000	94.4	3.715	58	2.285	7.2	.285	118°	0.026	COROMANT
4.17	.164	53.7	2.114	12	4	452.1-0417-044A0-C	☆	4.17	.164	101	4.000	92.4	3.636	60	2.364	9.2	.364	118°	0.030	COROMANT
4.83	.190	55.2	2.172	11	4	452.1-0483-044A0-C	☆	4.83	.190	101	4.000	90.9	3.578	61	2.422	10.7	.422	118°	0.030	COROMANT
5.56	.219	56.8	2.235	10	7/32	452.1-0556-044A0-C	☆	5.56	.219	101	4.000	89.3	3.515	63	2.485	12.3	.485	118°	0.040	COROMANT
6.35	.250	58.6	2.305	9	1/4	452.1-0635-044A0-C	☆	6.35	.250	101	4.000	87.5	3.445	64	2.555	14.1	.555	118°	0.050	COROMANT
7.94	.313	62.1	2.444	7	5/16	452.1-0794-044A0-C	☆	7.94	.313	101	4.000	84.0	3.306	68	2.694	17.6	.694	118°	0.060	COROMANT
9.53	.375	65.6	2.582	6	3/8	452.1-0953-044A0-C	☆	9.53	.375	101	4.000	80.5	3.168	71	2.832	21.1	.832	118°	0.080	COROMANT
11.11	.437	69.1	2.721	6	7/16	452.1-1112-044A0-C	☆	11.11	.438	101	4.000	76.9	3.029	75	2.971	24.7	.971	118°	0.120	COROMANT
12.70	.500	66.3	2.610	5	1/2	452.1-1270-044A0-C	☆	12.70	.500	101	4.000	73.4	2.890	78	3.110	28.2	1.110	118°	0.180	COROMANT

Рекомендуемые скорости резания

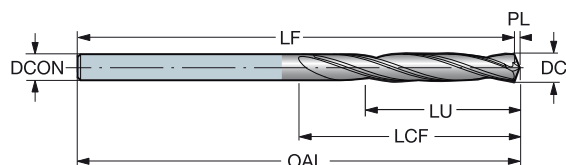
CFK	60 м/мин	.08 мм/об
Алюминий	60 м/мин	.08 мм/об
Титан	15 м/мин	.05 мм/об
Нержавеющая сталь	15 м/мин	.05 мм/об



Цельные твердосплавные свёрла CoroDrill® 452

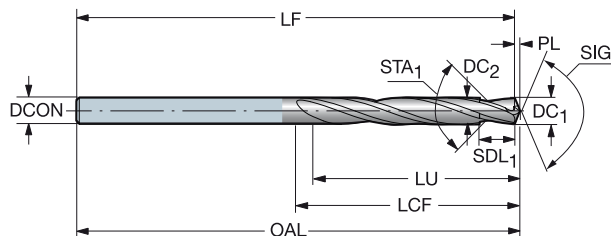
Для ручных дрелей

Сверло для обработки пакетов "углепластик-металл"

TCHА
CNSCH9
0

						Размеры, мм, дюйм																	
						M	N	S	O														
DC	DC"	LU	LU"	ULDR	CZC _{MS}	Код заказа	H10F	H10F	H10F	H10F	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG
2.50	.098	44.5	1.750	17	2	452.1-0250-044A0-CM	☆	☆	☆	☆	2.50	.098	101	4.000	101.1	3.980	50	2.000	0.5	.020	135°	0.026	COROMANT
3.26	.128	44.5	1.750	13	3	452.1-0326-044A0-CM	☆	☆	☆	☆	3.26	.128	101	4.000	101.3	3.986	50	2.000	0.7	.027	135°	0.026	COROMANT
4.17	.164	44.5	1.750	10	4	452.1-0417-044A0-CM	☆	☆	☆	☆	4.17	.164	101	4.000	100.7	3.966	50	2.000	0.9	.034	135°	0.030	COROMANT
4.83	.190	44.5	1.750	9	4	452.1-0483-044A0-CM	☆	☆	☆	☆	4.83	.190	101	4.000	100.6	3.961	50	2.000	1.0	.039	135°	0.030	COROMANT
5.56	.219	44.5	1.750	7	7/32	452.1-0556-044A0-CM	☆	☆	☆	☆	5.56	.219	101	4.000	100.5	3.955	50	2.000	1.2	.045	135°	0.040	COROMANT
6.35	.250	44.5	1.750	7	1/4	452.1-0635-044A0-CM	☆	☆	☆	☆	6.35	.250	101	4.000	100.3	3.948	50	2.000	1.3	.052	135°	0.050	COROMANT
7.94	.313	44.5	1.750	5	5/16	452.1-0794-044A0-CM	☆	☆	☆	☆	7.94	.313	101	4.000	100.0	3.935	50	2.000	1.6	.065	135°	0.060	COROMANT
9.53	.375	44.5	1.750	4	3/8	452.1-0953-044A0-CM	☆	☆	☆	☆	9.53	.375	101	4.000	99.6	3.922	50	2.000	2.0	.078	135°	0.080	COROMANT
11.11	.437	44.5	1.750	4	7/16	452.1-1112-044A0-CM	☆	☆	☆	☆	11.11	.438	101	4.000	99.3	3.909	50	2.000	2.3	.091	135°	0.120	COROMANT
12.70	.500	44.5	1.750	3	1/2	452.1-1270-044A0-CM	☆	☆	☆	☆	12.70	.500	101	4.000	99.0	3.896	50	2.000	2.6	.104	135°	0.180	COROMANT

Высокоточное сверло для обработки пакетов "углепластик-металл"

TCHА
CNSCH9
0

										Размеры, мм, дюйм																			
										M	N	S	O																
										НЮ	НЮ	НЮ	НЮ																
DC ₁	DC ₁ "	DC ₂	DC ₂ "	SDL	SDL"	STA	LU	LU"	CZC _{MS}	Код заказа	НЮ	НЮ	НЮ	НЮ	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG		
3.37	.133	4.17	.164	9.52	.375	155°	44.5	1.750	4	452.4-0417-034A0-CM	☆	☆	☆	☆	4.17	.164	101	4.000	91.4	3.597	50	2.000	0.7	.028	135°	0.030	COROMANT		
4.06	.160	4.83	.190	9.52	.375	155°	44.5	1.752	4	452.4-0483-034A0-CM	☆	☆	☆	☆	4.83	.190	101	4.000	91.2	3.592	50	2.000	0.8	.033	135°	0.030	COROMANT		
4.76	.187	5.56	.219	9.52	.375	155°	44.5	1.750	7/32	452.4-0556-034A0-CM	☆	☆	☆	☆	5.56	.219	101	4.000	91.1	3.586	50	2.000	1.0	.039	135°	0.040	COROMANT		
5.56	.219	6.35	.250	9.52	.375	155°	44.5	1.750	1/4	452.4-0635-034A0-CM	☆	☆	☆	☆	6.35	.250	101	4.000	90.9	3.580	50	2.000	1.2	.045	135°	0.050	COROMANT		
7.14	.281	7.94	.313	9.52	.375	155°	44.5	1.750	5/16	452.4-0794-034A0-CM	☆	☆	☆	☆	7.94	.313	101	4.000	90.5	3.564	50	2.000	1.5	.058	135°	0.060	COROMANT		
8.73	.344	9.53	.375	9.52	.375	155°	44.5	1.750	3/8	452.4-0953-034A0-CM	☆	☆	☆	☆	9.53	.375	101	4.000	90.3	3.554	50	2.000	1.8	.071	135°	0.080	COROMANT		
10.32	.406	11.12	.438	9.52	.375	155°	46.6	1.835	7/16	452.4-1112-034A0-CM	☆	☆	☆	☆	11.11	.438	101	4.000	89.9	3.541	50	2.000	2.1	.084	135°	0.130	COROMANT		
11.91	.469	12.70	.500	9.52	.375	155°	44.5	1.750	1/2	452.4-1270-034A0-CM	☆	☆	☆	☆	12.70	.500	101	4.000	89.6	3.528	50	2.000	2.5	.097	135°	0.180	COROMANT		

Рекомендуемые скорости резания

CFK	60 м/мин	.08 мм/об
Алюминий	60 м/мин	.08 мм/об
Титан	15 м/мин	.05 мм/об
Нержавеющая сталь	15 м/мин	.05 мм/об



E3



G2



G30

A

СВЕРЛЕНИЕ Цельные твердосплавные сверла - Оптимизированные

Твердосплавные развёртки CoroDrill® 452

Для ручных дрелей

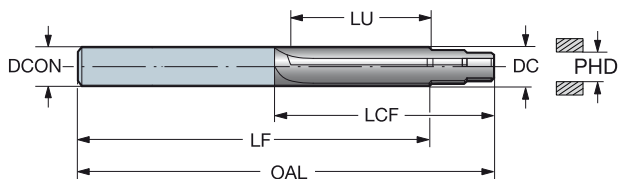
Развёртка для обработки углепластиков

B



CNSC

0



C

						Размеры, мм, дюйм															
DC	DC"	LU	LU"	CZC _{MS}	Код заказа	H10F	DCON	DCON"	OAL	OAL"	LCF	LCF"	L	L"	LF	LF"	APMX	APMX"	PHD	PHD"	BSG
4.17	.164	36.96	1.455	4	452.R-0417-032A0-C	☆	4.17	.164	101.60	4.000	55.88	2.200	50.80	2.000	87.76	3.455	0.3	.012	2.57	.101	COROMANT
4.83	.190	36.96	1.455	4	452.R-0483-032A0-C	☆	4.83	.190	101.60	4.000	55.88	2.200	50.80	2.000	87.76	3.455	0.3	.012	3.23	.127	COROMANT
5.56	.219	36.96	1.455	7/32	452.R-0556-032A0-C	☆	5.56	.219	101.60	4.000	55.88	2.200	50.80	2.000	87.76	3.455	0.3	.012	3.96	.156	COROMANT
6.35	.250	36.96	1.455	1/4	452.R-0635-032A0-C	☆	6.35	.250	101.60	4.000	55.88	2.200	50.80	2.000	87.76	3.455	0.3	.012	4.75	.187	COROMANT
7.94	.313	33.81	1.331	5/16	452.R-0794-029A0-C	☆	7.94	.313	101.60	4.000	55.88	2.200	50.80	2.000	84.61	3.331	0.3	.012	6.34	.250	COROMANT
9.53	.375	30.61	1.205	3/8	452.R-0953-025A0-C	☆	9.53	.375	101.60	4.000	55.88	2.200	50.80	2.000	81.41	3.205	0.3	.012	7.93	.312	COROMANT
11.12	.438	30.61	1.205	7/16	452.R-1112-025A0-C	☆	11.11	.438	101.60	4.000	55.88	2.200	50.80	2.000	81.41	3.205	0.3	.012	9.52	.375	COROMANT
12.71	.500	30.61	1.205	1/2	452.R-1270-025A0-C	☆	12.70	.500	101.60	4.000	55.88	2.200	50.80	2.000	81.41	3.205	0.3	.012	11.11	.437	COROMANT

D

Развёртка для обработки пакетов "углепластик/металл"

						M	N	S	O	Размеры, мм, дюйм														
						H10F	H10F	H10F	H10F															
DC	DC"	LU	LU"	CZC _{MS}	Код заказа	H10F	H10F	H10F	H10F	DCON	DCON"	OAL	OAL"	LCF	LCF"	L	L"	LF	LF"	APMX	APMX"	PHD	PHD"	BSG
4.17	.164	38.10	1.500	4	452.R-0417-032A0-CM	☆	☆	☆	☆	4.17	.164	101.60	4.000	55.88	2.200	50.80	2.000	88.90	3.500	0.3	.012	2.57	.101	COROMANT
4.83	.190	38.10	1.500	4	452.R-0483-032A0-CM	☆	☆	☆	☆	4.83	.190	101.60	4.000	55.88	2.200	50.80	2.000	88.90	3.500	0.3	.012	3.23	.127	COROMANT
5.56	.219	38.10	1.500	7/32	452.R-0556-032A0-CM	☆	☆	☆	☆	5.56	.219	101.60	4.000	55.88	2.200	50.80	2.000	88.90	3.500	0.3	.012	3.96	.156	COROMANT
6.35	.250	38.10	1.500	1/4	452.R-0635-032A0-CM	☆	☆	☆	☆	6.35	.250	101.60	4.000	55.88	2.200	50.80	2.000	88.90	3.500	0.3	.012	4.75	.187	COROMANT
7.94	.313	34.95	1.376	5/16	452.R-0794-029A0-CM	☆	☆	☆	☆	7.94	.313	101.60	4.000	55.88	2.200	50.80	2.000	85.75	3.376	0.3	.012	6.34	.250	COROMANT
9.53	.375	31.75	1.250	3/8	452.R-0953-025A0-CM	☆	☆	☆	☆	9.53	.375	101.60	4.000	55.88	2.200	50.80	2.000	82.55	3.250	0.3	.012	7.93	.312	COROMANT
11.12	.438	31.75	1.250	7/16	452.R-1112-025A0-CM	☆	☆	☆	☆	11.11	.438	101.60	4.000	55.88	2.200	50.80	2.000	82.55	3.250	0.3	.012	9.52	.375	COROMANT
12.71	.500	31.75	1.250	1/2	452.R-1270-025A0-CM	☆	☆	☆	☆	12.70	.500	101.60	4.000	55.88	2.200	50.80	2.000	82.55	3.250	0.3	.012	11.11	.437	COROMANT

E

F

G



E3



G2



G30

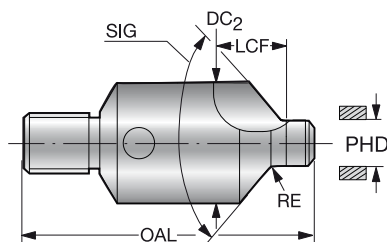
Зенковки CoroDrill® 452

Для ручных дрелей



CNSC

0



					0	Размеры, мм, дюйм							
PHD	PHD"	SIG	CZC _{MS}	Код заказа	CD10	DC ₁	DC ₁ "	DC ₂	DC ₂ "	OAL	OAL"	LCF	LCF"
4.14	.163	100°	1/4-28	452.C1-0414-100T-C	☆	4.14	.163	10.00	.393	36.00	1.417	7.85	.309
4.14	.163	130°	1/4-28	452.C1-0414-130T-C	☆	4.14	.163	10.00	.393	36.00	1.417	12.10	.476
4.80	.189	100°	1/4-28	452.C1-0480-100T-C	☆	4.80	.189	10.00	.393	36.58	1.440	7.94	.312
4.80	.189	130°	1/4-28	452.C1-0480-130T-C	☆	4.80	.189	10.00	.393	36.58	1.440	11.88	.467
5.53	.217	100°	1/4-28	452.C1-0553-100T-C	☆	5.53	.217	10.00	.393	36.58	1.440	12.01	.472
5.53	.217	130°	1/4-28	452.C1-0553-130T-C	☆	5.53	.217	10.00	.393	36.58	1.440	12.01	.472
6.32	.249	100°	1/4-28	452.C1-0632-100T-C	☆	6.32	.249	14.00	.551	37.82	1.488	14.58	.574
6.32	.249	130°	1/4-28	452.C1-0632-130T-C	☆	6.32	.249	14.00	.551	37.82	1.488	14.53	.572
7.91	.311	100°	1/4-28	452.C1-0791-100T-C	☆	7.91	.311	18.00	.708	39.73	1.564	14.58	.574
7.91	.311	130°	1/4-28	452.C1-0791-130T-C	☆	7.91	.311	18.00	.708	39.73	1.564	14.58	.574
9.50	.374	100°	3/8-24	452.C1-0950-100T-C	☆	9.50	.374	20.00	.787	49.50	1.948	21.22	.835
9.50	.374	130°	3/8-24	452.C1-0950-130T-C	☆	9.50	.374	20.00	.787	49.50	1.948	21.22	.835
11.09	.436	100°	3/8-24	452.C1-1109-100T-C	☆	11.09	.436	23.00	.905	51.00	2.007	21.22	.835
11.09	.436	130°	3/8-24	452.C1-1109-130T-C	☆	11.09	.436	23.00	.905	51.00	2.007	21.22	.835
12.68	.499	100°	3/8-24	452.C1-1268-100T-C	☆	12.68	.499	26.00	1.023	49.00	1.929	23.77	.935
12.68	.499	130°	3/8-24	452.C1-1268-130T-C	☆	12.68	.499	26.00	1.023	49.00	1.929	23.77	.935

C

D

E

F

G



E3



G2



G30

CoroDrill® 860

Внутренний подвод СОЖ, метрические значения
3 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	4234	(min-нач.-max) 140-200-250
	P1.1.Z.AN	C = 0.1–0.25%	125	4234	140-200-250
	P1.2.Z.AN	C = 0.25–0.55%	150	4234	140-180-250
	P1.3.Z.AN	C = 0.55–0.80%	170	4234	140-180-250
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	4234	150-170-220
	P2.1.Z.AN	Низколегированная сталь Незакаленная	175	4234	120-170-240
	P2.5.Z.HT	Закаленная и отпущенная	275	4234	80-110-140
	P2.5.Z.HT	Закаленная и отпущенная	350	4234	60-80-100
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	4234	60-120-140
	P3.0.Z.HT	Инструментальная сталь	300	4234	60-80-100
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	4234	120-170-210
	P2.6.C.UT	Низколегированная (легир. эл-тов ≤5%)	200	4234	120-160-220

CoroDrill® 860 - NM

2 – 3 × DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
N	N1.1.Z.UT	Алюминиевые сплавы Технически чистый	(min-нач.-max) 320-400-480
	N1.2.C.NS		320-400-480
	N1.2.S.UT		320-400-480
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	320-400-480
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	320-400-480
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	240-300-360
	N1.3.C.UT	Литье, не подвергнутое старению	320-400-480
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	200-250-300
	N2.0.C.UT	Магниевоы сплавы	200-250-300

7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
N	N1.1.Z.UT	Алюминиевые сплавы Технически чистый	(min-нач.-max) 320-400-480
	N1.2.C.NS		320-400-480
	N1.2.S.UT		320-400-480
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	320-400-480
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	320-400-480
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	240-300-360
	N1.3.C.UT	Литье, не подвергнутое старению	320-400-480
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	200-250-300
	N2.0.C.UT	Магниевоы сплавы	200-250-300

Рекомендуемые режимы резания действительны при внутреннем подводе СОЖ, который обеспечивает эффективность обработки.

Минимально рекомендуемое давление СОЖ – 15 бар

При наружном подводе СОЖ:

- Необходимо скорректировать режимы резания для обеспечения эффективного дробления и эвакуации стружки
- Следует снизить подачу по сравнению с той, которая допустима при внутреннем подводе СОЖ, и изменить цикл сверления в зависимости от глубины отверстия.

CoroDrill® 860

Внутренний подвод СОЖ, метрические значения

3 – 8 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача (f _n), мм/об							
(min-нач.-max)							
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.32	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.30	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.08-0.14-0.20	0.14-0.18-0.24	0.18-0.24-0.32	0.20-0.28-0.36	0.20-0.32-0.40	0.22-0.36-0.44	0.24-0.40-0.48	0.26-0.44-0.50
0.08-0.12-0.18	0.14-0.16-0.22	0.18-0.22-0.30	0.20-0.25-0.33	0.20-0.29-0.37	0.22-0.33-0.41	0.24-0.36-0.42	0.26-0.40-0.48
0.08-0.14-0.22	0.10-0.18-0.24	0.12-0.20-0.26	0.15-0.22-0.28	0.16-0.24-0.32	0.18-0.28-0.40	0.20-0.30-0.42	0.22-0.32-0.44
0.08-0.12-0.16	0.10-0.15-0.18	0.12-0.18-0.22	0.15-0.20-0.28	0.16-0.22-0.32	0.18-0.26-0.36	0.20-0.28-0.40	0.22-0.30-0.42
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.30	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48
0.06-0.10-0.20	0.10-0.14-0.24	0.12-0.18-0.28	0.14-0.22-0.30	0.15-0.24-0.39	0.18-0.27-0.42	0.21-0.30-0.45	0.24-0.33-0.48

CoroDrill® 860 - NM

2 – 3 x DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача (f _n), мм/об							
(min-нач.-max)							
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.20-0.25-0.30	0.260-0.325-0.390	0.426-0.533-0.639	0.64-0.80-0.96	0.8-1.0-1.2	0.88-1.20-1.44	0.96-1.20-1.44	0.96-1.20-1.44
0.144-0.180-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.180-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888

7 – 8 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача (f _n), мм/об							
(min-нач.-max)							
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.144-0.18-0.216	0.176-0.220-0.264	0.254-0.317-0.380	0.344-0.430-0.516	0.44-0.55-0.66	0.56-0.70-0.84	0.56-0.70-0.84	0.592-0.740-0.888
0.12-0.15-0.18	0.144-0.180-0.216	0.20-0.25-0.30	0.264-0.330-0.396	0.336-0.420-0.504	0.384-0.480-0.576	0.44-0.55-0.66	0.464-0.580-0.696
0.12-0.15-0.18	0.144-0.180-0.216	0.20-0.25-0.30	0.264-0.330-0.396	0.336-0.420-0.504	0.384-0.480-0.576	0.44-0.55-0.66	0.464-0.580-0.696

СВЕРЛЕНИЕ Режимы резания

CoroDrill® 860

Внутренний подвод СОЖ, дюймовые значения
3 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Сплав	Скорость резания (v _c), фут/мин DC .1181 - .7874"
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	4234	(min-нач.-max) 460-655-820
	P1.1.Z.AN	C = 0.1–0.25%	125	4234	460-655-820
	P1.2.Z.AN	C = 0.25–0.55%	150	4234	460-590-820
	P1.3.Z.AN	C = 0.55–0.80%	170	4234	460-590-755
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	4234	490-560-720
	P2.1.Z.AN	Низколегированная сталь Незакаленная	175	4234	395-560-785
	P2.5.Z.HT	Закаленная и отпущенная	275	4234	260-360-460
	P2.5.Z.HT	Закаленная и отпущенная	350	4234	195-260-330
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	4234	195-395-460
	P3.0.Z.HT	Инструментальная сталь	300	4234	195-260-330
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	4234	395-560-690
	P2.6.C.UT	Низколегированная (легир. эл-тов ≤5%)	200	4234	395-525-720

CoroDrill® 860 - NM

2 – 3 × DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (v _c), фут/мин DC .1181 - .7874"
N	N1.1.Z.UT	Алюминиевые сплавы Технически чистый	(min-нач.-max) 1050-1312-1575
	N1.2.C.NS		1050-1312-1575
	N1.2.S.UT		1050-1312-1575
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	1050-1312-1575
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	1050-1312-1575
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	787-984-1181
	N1.3.C.UT	Литье, не подвергнутое старению	1050-1312-1575
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	656-820-984
	N2.0.C.UT	Магниевого сплавы	656-820-984

7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Скорость резания (v _c), фут/мин DC .1181 - .7874"
N	N1.1.Z.UT	Алюминиевые сплавы Технически чистый	(min-нач.-max) 1050-1312-1575
	N1.2.C.NS		1050-1312-1575
	N1.2.S.UT		1050-1312-1575
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	1050-1312-1575
	N1.2.Z.UT	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	1050-1312-1575
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	787-984-1181
	N1.3.C.UT	Литье, не подвергнутое старению	1050-1312-1575
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	656-820-984
	N2.0.C.UT	Магниевого сплавы	656-820-984

Рекомендуемые режимы резания действительны при внутреннем подводе СОЖ, который обеспечивает эффективность обработки.

Минимально рекомендуемое давление СОЖ – 15 бар

При наружном подводе СОЖ:

- Необходимо скорректировать режимы резания для обеспечения эффективного дробления и эвакуации стружки
- Следует снизить подачу по сравнению с той, которая допустима при внутреннем подводе СОЖ, и изменить цикл сверления в зависимости от глубины отверстия.

CoroDrill® 860**Внутренний подвод СОЖ, дюймовые значения****3 – 8 × DC**

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача (f_n), дюйм/об.							
(min-нач.-max)							
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0024-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0126	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0031-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0118	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0031-.0055-.0079	.0055-.0071-.0094	.0071-.0094-.0126	.0079-.0110-.0142	.0079-.0126-.0157	.0087-.0142-.0173	.0094-.0157-.0189	.0102-.0173-.0197
.0031-.0047-.0071	.0055-.0063-.0087	.0071-.0087-.0118	.0079-.0098-.0130	.0079-.0114-.0146	.0087-.0130-.0161	.0094-.0142-.0165	.0105-.0157-.0189
.0031-.0055-.0087	.0039-.0071-.0094	.0047-.0079-.0102	.0059-.0087-.0110	.0063-.0094-.0126	.0071-.0110-.0157	.0079-.0118-.0165	.0087-.0126-.0173
.0031-.0047-.0063	.0039-.0059-.0071	.0047-.0071-.0087	.0059-.0079-.0110	.0063-.0087-.0126	.0071-.0102-.0142	.0079-.0110-.0157	.0087-.0118-.0165
.0031-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0118	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189
.0031-.0039-.0079	.0039-.0055-.0094	.0047-.0071-.0110	.0055-.0087-.0118	.0059-.0094-.0154	.0071-.0106-.0165	.0083-.0118-.0177	.0094-.0130-.0189

CoroDrill® 860 - NM**2 – 3 x DC**

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача (f_n), дюйм/об.							
(min-нач.-max)							
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0079-.0098-.0118	.0102-.0128-.0154	.0168-.0210-.0252	.0252-.0315-.0378	.0346-.0315-.0378	.0346-.0433-.0520	.0378-.0472-.0567	.0378-.0472-.0567
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0220-.0169-.0203	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0220-.0169-.0203	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350

7 – 8 × DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача (f_n), дюйм/об.							
(min-нач.-max)							
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0057-.0071-.0085	.0069-.0087-.0104	.0100-.0125-.0150	.0135-.0169-.0203	.0173-.0217-.0260	.0220-.0276-.0331	.0220-.0276-.0331	.0233-.0291-.0350
.0047-.0059-.0071	.0057-.0071-.0085	.0079-.0098-.0118	.0104-.0130-.0156	.0132-.0165-.0198	.0151-.0189-.0227	.0173-.0217-.0260	.0183-.0228-.0274
.0047-.0059-.0071	.0057-.0071-.0085	.0079-.0098-.0118	.0104-.0130-.0156	.0132-.0165-.0198	.0151-.0189-.0227	.0173-.0217-.0260	.0183-.0228-.0274

Рекомендуемые режимы резания действительны при внутреннем подводе СОЖ, который обеспечивает эффективность обработки.

Минимально рекомендуемое давление СОЖ – 15 бар

При наружном подводе СОЖ:

- Необходимо скорректировать режимы резания для обеспечения эффективного дробления и эвакуации стружки

- Следует снизить подачу по сравнению с той, которая допустима при внутреннем подводе СОЖ, и изменить цикл сверления в зависимости от глубины отверстия.

СВЕРЛЕНИЕ Режимы резания

CoroDrill® 860 - MM

Внутренний подвод СОЖ
Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V _c), м/мин	
			HB	DC 3.00 - 16.00 мм	
M		Аустенитная нержавеющая сталь		(min-нач.-max)	
	M1.0.C.UT	Отливка+без термообработки	165	48 - 60 - 72	
	M1.0.Z.AQ	Отожженная/закаленная	200	48 - 60 - 72	
	M1.0.Z.PH	Дисперсионно-твердеющая	350	44 - 55 - 66	
	M1.1.Z.AQ	Улучшенная обрабатываемость	165	48 - 60 - 72	
	M1.2.Z.AQ	Автоматная	200	48 - 60 - 72	
	M1.3.C.AQ	Стабилизированная титаном+отливка	200	48 - 60 - 72	
	M1.3.Z.AQ	Стабилизированная титаном	200	48 - 60 - 72	
	M1.4.Z.AQ	Высокой прочности	250	64 - 80 - 96	
		Супераустенитная (Ni>20%) нержавеющая сталь			
	M2.0.C.AQ	Отливка+отожженная/закаленная	165	48 - 60 - 72	
	M2.0.Z.AQ	Отожженная/закаленная	200	48 - 60 - 72	
		Дуплексная (аустенитная/ферритная) нержавеющая сталь			
	M3.1.Z.AQ	>60% феррита (N<0,10%)	250	64 - 80 - 96	
	M3.2.Z.AQ	<60% феррита (N≥0,10%)	250	64 - 80 - 96	

Дюймовые значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V _c) фут/мин	
			HB	DC .1181 - .6299"	
M		Аустенитная нержавеющая сталь		(min-нач.-max)	
	M1.0.C.UT	Отливка+без термообработки	165	157 - 197 - 236	
	M1.0.Z.AQ	Отожженная/закаленная	200	157 - 197 - 236	
	M1.0.Z.PH	Дисперсионно-твердеющая	350	144 - 180 - 217	
	M1.1.Z.AQ	Улучшенная обрабатываемость	165	157 - 197 - 236	
	M1.2.Z.AQ	Автоматная	200	157 - 197 - 236	
	M1.3.C.AQ	Стабилизированная титаном+отливка	200	157 - 197 - 236	
	M1.3.Z.AQ	Стабилизированная титаном	200	157 - 197 - 236	
	M1.4.Z.AQ	Высокой прочности	250	210 - 262 - 315	
		Супераустенитная (Ni>20%) нержавеющая сталь			
	M2.0.C.AQ	Отливка+отожженная/закаленная	165	157 - 197 - 236	
	M2.0.Z.AQ	Отожженная/закаленная	200	157 - 197 - 236	
		Дуплексная (аустенитная/ферритная) нержавеющая сталь			
	M3.1.Z.AQ	>60% феррита (N<0,10%)	250	210 - 262 - 315	
	M3.2.Z.AQ	<60% феррита (N≥0,10%)	250	210 - 262 - 315	

CoroDrill® 860 - MM**Внутренний подвод СОЖ****Метрические значения**

Диаметр сверла							
3	4	6	8	10	12	16	
Подача (f _n), мм/об							
(min-нач.-max)							
0.058-0.072-0.086	0.073-0.091-0.109	0.103-0.129-0.155	0.134-0.168-0.202	0.134-0.168-0.202	0.162-0.202-0.242	0.214-0.268-0.322	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.032-0.040-0.048	0.032-0.040-0.048	0.058-0.073-0.088	0.096-0.120-0.144	0.122-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.058-0.072-0.086	0.073-0.091-0.109	0.103-0.129-0.155	0.134-0.168-0.202	0.134-0.168-0.202	0.162-0.202-0.242	0.214-0.268-0.322	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.058-0.072-0.086	0.073-0.091-0.109	0.103-0.129-0.155	0.134-0.168-0.202	0.134-0.168-0.202	0.162-0.202-0.242	0.214-0.268-0.322	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	
0.080-0.100-0.120	0.080-0.100-0.120	0.088-0.110-0.132	0.096-0.120-0.144	0.112-0.140-0.168	0.128-0.160-0.192	0.160-0.200-0.240	

Дюймовые значения

Диаметр сверла, дюйм							
.1181	.1575	.2362	.315	.3937	.4724	.6299	
Подача (f _n), дюйм/об.							
(min-нач.-max)							
.0023-.0028-.0034	.0029-.0036-.0043	.0041-.0051-.0061	.0053-.0066-.0080	.0053-.0066-.0080	.0064-.0080-.0095	.0084-.0106-.0127	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0013-.0016-.0019	.0013-.0016-.0019	.0023-.0029-.0035	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0023-.0028-.0034	.0029-.0036-.0043	.0041-.0051-.0061	.0053-.0066-.0080	.0053-.0066-.0080	.0064-.0080-.0095	.0084-.0106-.0127	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0023-.0028-.0034	.0029-.0036-.0043	.0041-.0051-.0061	.0053-.0066-.0080	.0053-.0066-.0080	.0064-.0080-.0095	.0084-.0106-.0127	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	
.0031-.0039-.0047	.0031-.0039-.0047	.0035-.0043-.0052	.0038-.0047-.0057	.0044-.0055-.0066	.0050-.0063-.0076	.0063-.0079-.0094	

B

C

D

E

F

G

CoroDrill® R840 для отверстий диаметром 0,30-2,90 мм

Метрические значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Сплав	Скорость резания (V _c), м/мин	Диаметр сверла, мм			
						0.30-1.40	Сплав	Скорость резания (V _c), м/мин	1.50-2.90
						Подача, f _n , мм/об	Подача, f _n , мм/об		
P		Нелегированная сталь							
	01.0	C = 0.05–0.10 %	125	H10F	15-50	0.005-0.022	1020	80-100	0.04-0.08
	01.1	C = 0.1–0.25%	125	H10F	15-50	0.005-0.022	1020	80-100	0.04-0.08
	01.2	C = 0.25–0.55%	150	H10F	15-50	0.005-0.022	1020	70-85	0.03-0.07
	01.3	C = 0.55–0.80%	170	H10F	15-50	0.005-0.022	1020	70-85	0.03-0.07
	01.4	Высокоуглеродистая сталь							
		Углеродистая инструментальная сталь	210	H10F	10-42	0.004-0.020	1020	65-80	0.03-0.07
		Низколегированная сталь							
	02.1	Незакаленная	180	H10F	15-50	0.005-0.022	1020	60-75	0.03-0.06
	02.2	Закаленная и отпущенная	275	H10F	10-42	0.004-0.018	1020	45-60	0.03-0.06
	02.2	Закаленная и отпущенная	350	H10F	7-27	0.003-0.014	1020	35-50	0.015-0.030
		Высоколегированная сталь							
	03.11	Отожженная	200	H10F	6-24	0.004-0.0175	1020	45-60	0.03-0.07
	03.21	Инструментальная сталь	325	H10F	5-20	0.004-0.0175	1020	40-50	0.03-0.06
	Сталь (отливки)								
06.1	Нелегированная	180	H10F	15-50	0.005-0.022	1020	60-75	0.03-0.06	
06.2	Низколегированная (легир. эл-тов ≤5%)	200	H10F	15-50	0.005-0.022	1020	50-65	0.03-0.06	
S		Титановые сплавы							
	23.21	α, близкие к α и α + β сплавы, отожженные	Rm = 850	H10F	4-17	0.0023-0.01	1020	30-40	0.02-0.04
	23.22	α + β сплавы, подвергнутые старению, β сплавы, отожжен. или подвергнутые старению	Rm =1050	H10F	3-13	0.0015-0.007	1020	30-40	0.02-0.04
K		Ковкий чугун							
	07.1	Ферритный (элементная стружка)	130	H10F	10-42	0.0048-0.021	1020	70-95	0.06-0.10
	07.2	Перлитный (сливная стружка)	230	H10F	6-30	0.0048-0.021	1020	65-80	0.06-0.10
		Серый чугун							
	08.1	Низкой прочности на растяжение	180	H10F	13-51	0.0056-0.0245	1020	70-95	0.06-0.10
	08.2	Высокой прочности на растяжение	260	H10F	10-42	0.0048-0.021	1020	60-80	0.06-0.10
		Чугун с шаровидным графитом							
09.1	Ферритный	160	H10F	10-42	0.0048-0.021	1020	60-80	0.06-0.10	
09.2	Перлитный	250	H10F	8-34	0.0032-0.014	1020	50-65	0.06-0.10	
H		Закаленная сталь							
	04.1	Закаленная и отпущенная	43-47 HRC	–	–	–	1020	20-30	0.01-0.02
	04.1		47-60 HRC	–	–	–	1020	20-30	0.01-0.02
N		Алюминиевые сплавы							
	30.11	Деформированные, в т.ч. холоднообработанные, не подвергнутые старению	60	H10F	35-135	0.0072-0.0315	1020	200-250	0.06-0.10
	30.21	Литье, не подвергнутое старению	75	H10F	24-95	0.0072-0.0315	1020	150-200	0.06-0.10
		Медь и медные сплавы							
	33.1	Легкообрабатываемые сплавы, ≥1% Pb	110	H10F	17-68	0.0064-0.028	1020	140-170	0.06-0.10
	33.2	Латунь, свинцовистая бронза. ≤1% Pb	90	H10F	10-40	0.0064-0.028	1020	160-190	0.06-0.10

Более высокие подачи следует выбирать при достаточной жесткости оборудования и хороших условиях обработки.

Более высокие подачи из рекомендуемого диапазона соответствуют большим диаметрам сверл, и наоборот:

Например: f_n = 0.10-0.14-0.25

Например: D_c = 3.0-5.0-6.0

CoroDrill® R840 для отверстий диаметром 0,012-0,114"

Дюймовые значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Сплав	Скорость резания (V _c) фут/мин	Диаметр сверла 0.30-1.40 мм (0.012-0.055") Подача f _t дюйм/об	Сплав	Скорость резания (V _c) фут/мин	Диаметр сверла 1.50-2.90 мм (0.059-0.114") Подача f _t дюйм/об
P		Нелегированная сталь							
	01.0	C = 0.05-0.10%	125	H10F	50-170	0.0002-0.0009	1020	260-330	.002-.003
	01.1	C = 0.10-0.25%	125	H10F	50-170	0.0002-0.0009	1020	260-330	.002-.003
	01.2	C = 0.25-0.55%	150	H10F	50-170	0.0002-0.0009	1020	230-280	.001-.003
	01.3	C = 0.55-0.80%	170	H10F	50-170	0.0002-0.0009	1020	230-280	.001-.003
	01.4	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	H10F	30-140	0.00015-0.0008	1020	210-260	.001-.003
		Низколегированная сталь							
	02.1	Незакаленная	180	H10F	50-170	0.0002-0.0009	1020	200-250	.001-.002
	02.2	Закаленная и отпущенная	275	H10F	30-140	0.00015-0.0007	1020	150-200	.001-.002
	02.2	Закаленная и отпущенная	350	H10F	25-90	0.0001-0.0006	1020	115-160	.001-.002
		Высоколегированная сталь							
	03.11	Отожженная	200	H10F	20-80	0.00015-0.0007	1020	150-200	.001-.003
	03.21	Инструментальная сталь	325	H10F	17-65	0.00015-0.0007	1020	130-160	.001-.002
		Сталь (отливки)							
	06.1	Нелегированная	180	H10F	50-170	0.0002-0.0009	1020	200-250	.001-.002
	06.2	Низколегированная (легир. эл-тов ≤5%)	200	H10F	50-170	0.0002-0.0009	1020	160-210	.001-.002
S		Титановые сплавы							
	23.21	α, близкие к α и α + β сплавы, отожженные	Rm = 850	H10F	15-55	0.0001-0.0004	1020	100-130	.001-.002
	23.22	α + β сплавы, подвергнутые старению, β сплавы, отожжен. или подвергнутые старению	Rm = 1050	H10F	10-45	0.00006-0.0003	1020	100-130	.001-.002
K		Ковкий чугун							
	07.1	Ферритный (элементная стружка)	130	H10F	30-140	0.0002-0.0008	1020	230-310	.002-.004
	07.2	Перлитный (сливная стружка)	230	H10F	20-100	0.0002-0.0008	1020	210-260	.002-.004
		Серый чугун							
	08.1	Низкой прочности на растяжение	180	H10F	40-170	0.0002-0.00095	1020	230-310	.002-.004
	08.2	Высокой прочности на растяжение	260	H10F	30-140	0.0002-0.0008	1020	200-260	.002-.004
		Чугун с шаровидным графитом							
	09.1	Ферритный	160	H10F	30-140	0.0002-0.0008	1020	200-260	.002-.004
	09.2	Перлитный	250	H10F	25-15	0.00012-0.0006	1020	160-210	.002-.004
H		Закаленная сталь							
	04.1	Закаленная и отпущенная	43-47 HRc	—	—	—	1020	65-100	.0004-.0008
	04.1	Закаленная и отпущенная	47-60 HRc	—	—	—	1020	65-100	.0004-.0008
N		Алюминиевые сплавы							
	30.11	Деформированные, в т.ч. холоднообработанные, не подвергнутые старению	60	H10F	120-450	0.0003-0.0012	1020	650-820	.002-.004
	30.21	Литье, не подвергнутое старению	75	H10F	80-310	0.0003-0.0012	1020	490-650	.002-.004
		Медь и медные сплавы							
	33.1	Легкообрабатываемые сплавы, ≥1% Pb	110	H10F	60-220	0.00025-0.0011	1020	460-560	.002-.004
	33.2	Латунь, свинцовистая бронза, ≤1% Pb	90	H10F	30-130	0.00025-0.0011	1020	520-620	.002-.004

Более высокие подачи следует выбирать при достаточной жесткости оборудования и хороших условиях обработки.

Более высокие подачи из рекомендуемого диапазона соответствуют большим диаметрам сверл, и наоборот:

Пример: $f_t = .004-.006-.010$ "

Пример: $D_c = .039-.197-.236$ "

CoroDrill® R840, R841 и R846 для отверстий диаметром 3-20 мм

Метрические значения

			Твердость по Бринеллю	Марка сплава	Скорость резания (V _c), м/мин	Диаметр сверла, мм			
						3.00–6.00	6.01–10.00	10.01–14.00	14.01–20.00
ISO	Код CMC	Обрабатываемый материал	HB			Подача, f _n мм/об ³⁾			
P		Нелегированная сталь							
	01.0	C = 0,05–0,10 %	125	1220	80-140	0.10-0.25	0.15-0.34	0.20-0.40	0.22-0.45
	01.1	C = 0.1–0.25%	125	1220	80-140	0.10-0.25	0.15-0.34	0.20-0.40	0.22-0.45
	01.2	C = 0.25–0.55%	150	1220	80-140	0.10-0.25	0.15-0.34	0.20-0.40	0.22-0.45
	01.3	C = 0.55–0.80%	170	1220	70-130	0.10-0.25	0.15-0.34	0.20-0.40	0.22-0.45
		Высокоуглеродистая сталь							
	01.4	Углеродистая инструментальная сталь	210	1220	70-120	0.10-0.25	0.15-0.34	0.20-0.40	0.22-0.45
		Низколегированная сталь							
	02.1	Незакаленная	180	1220	70-120	0.10-0.20	0.14-0.30	018-0.35	0.20-0.40
	02.2	Закаленная и отпущенная	275	1220	70-100	0.10-0.20	0.14-0.30	018-0.35	0.20-0.40
	02.2	Закаленная и отпущенная	350	1220	50-80	0.10-0.20	0.14-0.25	018-0.35	0.20-0.38
		Высоколегированная сталь							
	03.11	Отожженная	200	1220	40-80	0.08-0.14	0.10-0.22	0.14-0.25	0.16-0.32
	03.21	Инструментальная сталь	325	1220	40-70	0.08-0.14	0.10-0.22	0.12-0.25	0.18-0.28
		Сталь (отливки)							
06.1	Нелегированная	180	1220	70-130	0.10-0.25	0.15-0.34	0.20-0.40	0.22-0.45	
06.2	Низколегированная (легир. эл-тов ≤5%)	200	1220	70-120	0.10-0.25	0.15-0.34	0.20-0.40	0.22-0.45	
M		Нержавеющая сталь							
	05.11	Незакаленная/Ферритная/Мартенситная	200	1220	40-80 ¹⁾	0.08-0.14	0.08-0.20	0.12-0.22	0.14-0.24
	05.21	Аустенитная	180	1220	40-80 ¹⁾	0.08-0.14	0.08-0.20	0.12-0.22	0.14-0.24
	15.21	Аустенитное литье	200	1220	40-80 ¹⁾	0.08-0.14	0.08-0.20	0.12-0.22	0.14-0.24
S		Жаропрочные сплавы на основе никеля							
	20.21	Отожженные или после отпуска в расплаве солей	250	1220	10-25	0.06-0.12	0.08-0.15	0.08-0.15	0.10-0.16
	20.22	Подвергнутые старению, в т.ч. после отжига в расплаве солей	350	1220	10-25	0.06-0.12	0.08-0.15	0.08-0.15	0.10-0.16
	20.24	Литье, в т. ч. подвергнутое старению	320	1220	10-25	0.06-0.12	0.08-0.15	0.08-0.15	0.10-0.16
		Титановые сплавы							
	23.21 23.22	α, близкие к α и α + β сплавы, отожженные α + β сплавы, подвергнутые старению, β сплавы, отожжен. или подвергнутые старению	Rm ²⁾ = 850 Rm ²⁾ =1050	1220 1220	20-60 20-60	0.06-0.12 0.06-0.12	0.08-0.20 0.08-0.20	0.14-0.28 0.14-0.28	0.16-0.30 0.16-0.30
K		Ковкий чугун							
	07.1	Ферритный (элементная стружка)	130	1220	90-150	0.15-0.30	0.25-0.40	0.35-0.60	0.40-0.60
				1210	100-160	0.15-0.30	0.25-0.40	0.35-0.60	0.40-0.60
	07.2	Перлитный (сливная стружка)	230	1220	70-130	0.15-0.25	0.20-0.35	0.30-0.55	0.35-0.55
				1210	100-150	0.15-0.25	0.20-0.35	0.30-0.55	0.35-0.55
		Серый чугун							
	08.1	Низкой прочности на растяжение	180	1220	90-150	0.15-0.30	0.25-0.40	0.35-0.60	0.40-0.60
				1210	140-200	0.15-0.30	0.25-0.40	0.35-0.60	0.40-0.60
	08.2	Высокой прочности на растяжение	260	1220	70-130	0.15-0.25	0.20-0.35	0.30-0.55	0.35-0.55
				1210	100-140	0.15-0.25	0.20-0.35	0.30-0.55	0.35-0.55
		Чугун с шаровидным графитом							
	09.1	Ферритный	160	1220	80-110	0.15-0.30	0.25-0.40	0.35-0.60	0.40-0.60
			1210	110-150	0.15-0.30	0.25-0.40	0.35-0.60	0.40-0.60	
09.2	Перлитный	250	1220	70-100	0.15-0.25	0.20-0.35	0.30-0.55	0.35-0.55	
			1210	100-140	0.15-0.25	0.20-0.35	0.30-0.55	0.35-0.55	
	CGI		1210	90-130	0.15-0.30	0.20-0.40	0.30-0.60	0.35-0.60	
H		Закаленная сталь							
	04.1 04.1	Закаленная и отпущенная	43-47 HRC 47-60 HRC	1220 1220	30-50 15-25	0.06-0.10 0.06-0.10	0.08-0.12 0.08-0.12	0.10-0.15 0.10-0.15	0.12-0.18 0.12-0.18
N		Алюминиевые сплавы							
	30.11	Деформируемые, в т. ч. в холодном состоянии не подвергнутые старению	60	N20D	120-230	0.15-0.25	0.20-0.40	0.30-0.50	0.40-0.60
	30.21	Литье, не подвергнутое старению	75	N20D	120-230	0.15-0.25	0.20-0.40	0.30-0.50	0.40-0.60
		Медь и медные сплавы							
	33.1 33.2	Легкообрабатываемые сплавы, ≥1% Pb Латунь, свинцовистая бронза, ≤1% Pb	110 90	N20D N20D	90-150 90-150	0.15-0.25 0.15-0.25	0.20-0.40 0.20-0.40	0.30-0.50 0.30-0.50	0.40-0.60 0.40-0.60

1) При сверлении нержавеющих сталей рекомендуется внутренний подвод охлаждения, так как СОЖ существенно влияет на эвакуацию стружки и стойкость инструмента.

2) R_m = предел прочности на растяжение в МПа.

3) Более высокие подачи следует выбирать при достаточной жесткости оборудования и хороших условиях обработки.

CoroDrill® R840, R841 и R846 для отверстий диаметром 0,118-0,787"

Дюймовые значения

ISO	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Марки сплавов	Скорость резания (V _c) фут/мин	Диаметр сверла, дюйм			
						.118-.236	.237-.394	.395-.551	.552-.787
						Подача f _r , дюйм/об			
P		Нелегированная сталь							
	01.0	C = 0.05-0.10%	125	1220	260-460	.004-.010	.006-.013	.008-.016	.009-.018
	01.1	C = 0.10-0.25%	125	1220	260-460	.004-.010	.006-.013	.008-.016	.009-.018
	01.2	C = 0.25-0.55%	150	1220	260-460	.004-.010	.006-.013	.008-.016	.009-.018
	01.3	C = 0.55-0.80%	170	1220	230-430	.004-.010	.006-.013	.008-.016	.009-.018
	01.4	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	1220	230-400	.004-.010	.006-.013	.008-.016	.009-.018
		Низколегированная сталь							
	02.1	Незакаленная	180	1220	230-400	.004-.008	.006-.012	.007-.014	.008-.016
	02.2	Закаленная и отпущенная	275	1220	230-330	.004-.008	.006-.012	.007-.014	.008-.016
	02.2	Закаленная и отпущенная	350	1220	160-260	.004-.008	.006-.010	.007-.014	.008-.016
		Высоколегированная сталь							
	03.11	Отожженная	200	1220	130-260	.003-.006	.004-.009	.006-.010	.006-.013
	03.21	Инструментальная сталь	325	1220	130-230	.003-.006	.004-.009	.005-.010	.007-.011
		Сталь (отливки)							
	06.1	Нелегированная	180	1220	230-430	.004-.010	.006-.013	.008-.016	.009-.018
	06.2	Низколегированная (легир. эл-тов ≤5%)	200	1220	230-400	.004-.010	.006-.013	.008-.016	.009-.018
M		Нержавеющая сталь							
	05.11	Незакаленная/Ферритная/Мартенситная	200	1220	130-260 ¹⁾	.003-.006	.003-.008	.005-.009	.006-.009
	05.21	Аустенитная	180	1220	130-260 ¹⁾	.003-.006	.003-.008	.005-.009	.006-.009
	15.21	Нержавеющая сталь Аустенитное литье	200	1220 1030	130-260 ¹⁾	.003-.006 .003-.008	.003-.008 .004-.010	.005-.009 .006-.012	.006-.009 .007-.014
S		Жаропрочные сплавы на основе никеля							
	20.21	Отожженные или после отпуска в расплаве солей	250	1220	30-80	.002-.005	.003-.006	.003-.006	.004-.006
	20.22	Подвергнутые старению, в т.ч. после отжига в расплаве солей	350	1220	30-80	.002-.005	.003-.006	.003-.006	.004-.006
	20.24	Литье, в т.ч. подвергнутое старению	320	1220	30-80	.002-.005	.003-.006	.003-.006	.004-.006
		Титановые сплавы							
	23.21	α, близкие к α и α + β сплавы, отожженные	Rm ²⁾ = 850	1220	70-200	.002-.005	.003-.008	.006-.011	.006-.012
K	23.22	α + β сплавы, подвергнутые старению, β сплавы, отожжен. или подвергнутые старению	Rm ²⁾ = 1050	1220	70-200	.002-.005	.003-.008	.006-.011	.006-.012
		Ковкий чугун							
	07.1	Ферритный (элементная стружка)	130	1220 1210	300-500 330-560	.006-.012 .006-.012	.010-.016 .010-.016	.014-.024 .014-.024	.016-.024 .016-.024
	07.2	Перлитный (сливная стружка)	230	1220 1210	230-430 300-500	.006-.010 .006-.010	.008-.014 .008-.014	.012-.022 .012-.022	.014-.022 .014-.022
		Серый чугун							
	08.1	Низкой прочности на растяжение	180	1220 1210	300-500 330-560	.006-.012 .006-.012	.010-.016 .010-.016	.014-.024 .014-.024	.016-.024 .016-.024
	08.2	Высокой прочности на растяжение	260	1220 1210	230-430 300-500	.006-.010 .006-.010	.008-.014 .008-.014	.012-.022 .012-.022	.014-.022 .014-.022
		Чугун с шаровидным графитом							
	09.1	Ферритный	160	1220 1210	80-300 330-500	.006-.012 .006-.012	.010-.016 .010-.016	.014-.024 .014-.024	.016-.024 .016-.024
	09.2	Перлитный	250	1220 1210	200-300 300-500	.006-.010 .006-.010	.008-.014 .008-.014	.012-.022 .012-.022	.014-.022 .014-.022
	CGI			1210	230-400	.006-.012	.010-.016	.014-.024	.016-.024
H		Закаленная сталь							
	04.1	Закаленная и отпущенная	43-47 HRC 47-60 HRC	1220 1220	90-150 50-80	.002-.004 .002-.004	.003-.005 .003-.005	.004-.006 .004-.006	.005-.007 .005-.007
N		Алюминиевые сплавы							
	30.11	Деформируемые, в т.ч. в холодном состоянии не подвергнутые старению	60	N20D	400-750	.006-.010	.008-.016	.012-.020	.016-.024
	30.21	Литье, не подвергнутое старению	75	N20D	400-750	.006-.010	.008-.016	.012-.020	.016-.024
		Медь и медные сплавы							
	33.1	Легкообрабатываемые сплавы, ≥1% Pb	110	N20D	240-450	.006-.010	.008-.016	.012-.020	.016-.024
	33.2	Латунь, свинцовистая бронза, ≤1% Pb	90	N20D	240-450	.006-.010	.008-.016	.012-.020	.016-.024

1) При сверлении нержавеющих сталей рекомендуется внутренний подвод охлаждения, так как СОЖ существенно влияет на эвакуацию стружки и стойкость инструмента.

2) R_m = предел прочности на растяжение в МПа.

3) Более высокие подачи следует выбирать при достаточной жесткости оборудования и хороших условиях обработки.

A

RU

СВЕРЛЕНИЕ Режимы резания

CoroDrill® 861 - GP

Метрические значения

B

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания V _c , м/мин	
					Min	Max
P	P1.1.Z.AN	01.1	Нелегированная сталь C=0.1-0.25%	125	76	150
	P1.2.Z.AN	01.2		190	76	150
	P2.2.Z.AN	02.1	Низколегированная сталь Отожженная Закаленная и отпущенная	240	52	114
	P2.5.Z.HT	02.2		330	52	114
	P3.0.Z.AN	03.11	Высоколегированная сталь Отожженная	200	52	114
	P4.0.S.NS		Порошковые стали	150	76	132
	P5.1.Z.AN	05.11 /15.11	Нержавеющая сталь Ферритная, мартенситная	200	24	114
	M1.0.Z.AQ	05.21/15.21	Нержавеющая сталь Аустенитная Супер аустенитная Ni≥20% Дуплексная (аустенитная/ферритная)	200	24	66
	M2.0.Z.AQ	05.21/15.21		200	24	42
	M3.2.Z.AQ	05.52/15.52		260	24	36
K	K1.1.C.NS	07.1/07.2	Ковкий чугун Ферритный/Перлитный	200	64	96
	K2.1.C.UT	08.1	Серый чугун Низкой прочности на растяжение Высокой прочности на растяжение	180	88	132
	K2.2.C.UT	08.2		245	64	96
	K3.1.C.UT	09.1	Чугун с шаровидным графитом Ферритный Перлитный	155	64	96
	K3.3.C.UT	09.2		265	64	96
	K5.1.C.NS		Отпущенный ковкий чугун (ADI)	300	64	96
	N1.1.Z.UT	30.21	Алюминиевые сплавы Промышленный, технически чистый Сплавы AlSi, Si ≤ 1% Литье, AlSi, Si > 1% and < 13% Литье, AlSi, Si ≥ 13%	30	200	300
	N1.2.Z.AG			100	200	300
	N1.3.C.AG			90	120	240
	N1.4.C.NS			130	120	180
N	N2.0.C.UT		Магниеые сплавы	70	120	240
	N3.1.U.UT		Медь и медные сплавы Медные сплавы без свинца (включая электролитическую медь) Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%) Легкообрабатываемые сплавы (Pb>1%) Высокопрочные бронзы (>225HB)	100	100	150
	N3.2.C.UT			90	176	264
	N3.3.U.UT			110	176	264
	N3.4.C.UT			300	80	120
	N4.0.C.UT			70	76	264
			Цинковые сплавы			

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CoroDrill® 861 - GP

Метрические значения

Диаметр сверла, Dc, мм													
3.00-3.99		4.00-4.99		5.00-5.99		6.00-7.99		8.00-9.99		10.00-11.99		12.00	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39

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CoroDrill® 861 - GP

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания	
				HB	vc, фут/мин Min	Max
P	P1.1.Z.AN	01.1	Нелегированная сталь C=0.1-0.25% C=0.25-0.55%	125	250	490
	P1.2.Z.AN	01.2		190	250	490
	P2.2.Z.AN	02.1	Низколегированная сталь Отожженная Закаленная и отпущенная	240	170	375
	P2.5.Z.HT	02.2		330	170	375
	P3.0.Z.AN	03.11	Высоколегированная сталь Отожженная	200	170	375
	P4.0.S.NS		Порошковые стали	150	250	433
	P5.1.Z.AN	05.11 /15.11	Нержавеющая сталь Ферритная, мартенситная	200	80	375
	M1.0.Z.AQ	05.21/15.21	Нержавеющая сталь Аустенитная Супер аустенитная Ni≥20% Дуплексная (аустенитная/ферритная)	200	80	215
	M2.0.Z.AQ	05.21/15.21		200	80	140
	M3.2.Z.AQ	05.52/15.52		260	80	120
K	K1.1.C.NS	07.1/07.2	Ковкий чугун Ферритный/Перлитный	200	210	315
	K2.1.C.UT	08.1	Серый чугун Низкой прочности на растяжение Высокой прочности на растяжение	180	290	435
	K2.2.C.UT	08.2		245	210	315
	K3.1.C.UT	09.1	Чугун с шаровидным графитом Ферритный Перлитный	155	210	315
	K3.2.C.UT	09.2		265	210	315
	K5.1.C.NS		Отпущенный ковкий чугун (ADI)	300	210	315
	N1.1.Z.UT	30.21	Алюминиевые сплавы Промышленный, технически чистый Сплавы AlSi, Si ≤ 1% Литье, AlSi, Si > 1% and < 13% Литье, AlSi, Si ≥ 13%	30	655	985
N	N1.2.Z.AG			100	655	985
	N1.3.C.AG			90	395	785
	N1.4.C.NS			130	395	590
	N2.0.C.UT		Магниеые сплавы	70	395	785
	N3.1.U.UT		Медь и медные сплавы Медные сплавы без свинца (включая электролитическую медь) Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%) Легкообрабатываемые сплавы (Pb>1%) Высокопрочные бронзы (>225HB) Цинковые сплавы	100	330	490
	N3.2.C.UT			90	575	865
	N3.3.U.UT			110	575	865
	N3.4.C.UT			300	260	395
	N4.0.C.UT			70	250	865

CoroDrill® 861 - GP

Дюймовые значения

Диаметр сверла, Dc, дюйм													
.1181-.1571		.1572-.1964		.1965-.2358		.2359-.3146		.3147-.3933		.3934-.4720		.4721	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.0110
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154

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СВЕРЛЕНИЕ Режимы резания

CoroDrill® 861 - GM
12 - 15 x DC
Метрические значения

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V _c), м/мин	
			HB	Min	Max
P		Нелегированная сталь			
	P1.1.Z.AN	C=0.10-0.25%	125	80	156
	P1.2.Z.AN	C=0.25-0.55%	190	80	156
		Низколегированная сталь			
	P2.2.Z.AN	Отожженная	240	64	120
	P2.5.Z.HT	Закаленная и отпущенная	330	64	120
		Высоколегированная сталь			
	P3.0.Z.AN	Отожженная	200	64	120
	P4.0.S.NS	Порошковые стали	150	80	132
		Нержавеющая сталь			
M	P5.1.Z.AN	Ферритная, мартенситная	200	20	120
		Нержавеющая сталь			
	M1.0.Z.AQ	Аустенитная	200	20	42
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	20	36
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	20	30
		Ковкий чугун (ферритный, перлитный)			
	K1.1.C.NS		200	60	90
		Серый чугун			
	K2.1.C.UT	Низкой прочности	180	92	138
	K2.2.C.UT	Высокой прочности на растяжение	245	60	90
K		Чугун с шаровидным графитом			
	K3.1.C.UT	Ферритный	155	60	90
	K3.3.C.UT	Перлитный	265	60	90
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	60	90
		Алюминиевые сплавы			
	N1.1.Z.UT	Промышленный, технически чистый	30	216	324
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	216	324
	N1.3.C.AG	Литье, AlSi, Si > 1% and < 13%	90	72	216
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	72	108
	N2.0.C.UT	Магниеые сплавы	70	72	216
N		Медь и медные сплавы			
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100	150
	N3.2.C.UT	Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%)	90	176	264
	N3.3.U.UT	Легкообрабатываемые сплавы (Pb>1%)	110	176	264
	N3.4.C.UT	Высокопрочные бронзы (>225HB)	300	80	120
	N4.0.C.UT	Цинковые сплавы	70	176	264

CoroDrill® 861 - GM

12 - 15 x DC

Метрические значения

Диаметр сверла, DC, мм f_t , мм/об																			
3.00-3.99		4.00-4.99		5.00-5.99		6.00-7.99		8.00-9.99		10.00-11.99		12.00-14.99		15.00-15.99		16.00-17.99		18.00-20.00	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.10	0.13	0.12	0.15	0.13	0.17	0.15	0.20	0.20	0.26	0.25	0.33	0.28	0.38	0.31	0.42	0.32	0.43	0.34	0.45
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28	0.22	0.31	0.23	0.32	0.25	0.34
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28	0.22	0.31	0.23	0.32	0.25	0.34
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28	0.22	0.31	0.23	0.32	0.25	0.34
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39	0.41	0.43	0.42	0.44	0.44	0.46
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21	0.21	0.23	0.22	0.24	0.24	0.26
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29	0.30	0.32	0.31	0.33	0.33	0.35

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СВЕРЛЕНИЕ Режимы резания

CoroDrill® 861 - GM
20 - 30 x DC
Метрические значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V _c), м/мин	
				HB	Min	Max
P	P1.1.Z.AN	01.1	Нелегированная сталь C=0.10-0.25%	125	72	140
	P1.2.Z.AN	01.2		190	72	140
	P2.2.Z.AN	02.1	Низколегированная сталь Отожженная Закаленная и отпущенная	240	58	135
	P2.5.Z.HT	02.2		330	58	135
	P3.0.Z.AN	03.11	Высоколегированная сталь Отожженная	200	58	135
	P4.0.S.NS		Порошковые стали	150	72	119
	P5.1.Z.AN	05.11 /15.11	Нержавеющая сталь Ферритная, мартенситная	200	19	108
	M1.0.Z.AQ	05.21/15.21	Нержавеющая сталь Аустенитная Супер аустенитная Ni≥20% Дуплексная (аустенитная/ферритная)	200	19	38
	M2.0.Z.AQ	05.21/15.21		200	19	33
	M3.2.Z.AQ	05.52/15.52		260	19	28
K	K1.1.C.NS	07.1/07.2	Ковкий чугун	200	55	82
	K2.1.C.UT	08.1	Серый чугун Низкой прочности на растяжение Высокой прочности на растяжение	180	92	138
	K2.2.C.UT	08.2		245	55	82
	K3.1.C.UT	09.1	Чугун с шаровидным графитом Ферритный Перлитный	155	55	82
	K3.3.C.UT	09.2		265	55	82
	K5.1.C.NS		Отпущенный ковкий чугун (ADI)	300	55	82
N	N1.1.Z.UT	30.21	Алюминиевые сплавы Промышленный, технически чистый	30	194	292
	N1.2.Z.AG			100	194	292
	N1.3.C.AG		Сплавы AISi, Si ≤ 1%	90	65	194
	N1.4.C.NS		Литье, AISi, Si > 1% and < 13%	130	65	97
	N2.0.C.UT		Литье, AISi, Si ≥ 13%	70	65	97
			Магниеые сплавы	70	65	194

CoroDrill® 861 - GM**20 - 30 x DC****Метрические значения**

Диаметр сверла, DC, мм f_n , мм/об													
3.00-3.99		4.00-4.99		5.00-5.99		6.00-7.99		8.00-9.99		10.00-11.99		12.00	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.07	0.10	0.08	0.12	0.09	0.13	0.11	0.15	0.14	0.20	0.17	0.25	0.20	0.28
0.04	0.07	0.05	0.08	0.06	0.09	0.07	0.11	0.09	0.14	0.11	0.17	0.13	0.20
0.04	0.07	0.05	0.08	0.06	0.09	0.07	0.11	0.09	0.14	0.11	0.17	0.13	0.20
0.04	0.07	0.05	0.08	0.06	0.09	0.07	0.11	0.09	0.14	0.11	0.17	0.13	0.20
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.06	0.08	0.07	0.09	0.08	0.10	0.10	0.12	0.13	0.15	0.16	0.18	0.19	0.21
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.12	0.14	0.14	0.16	0.16	0.18	0.19	0.21	0.25	0.27	0.32	0.34	0.37	0.39
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29
0.09	0.11	0.11	0.13	0.12	0.14	0.14	0.16	0.19	0.21	0.24	0.26	0.27	0.29

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СВЕРЛЕНИЕ Режимы резания

CoroDrill® 861 - GM

12 - 15 x DC

Дюймовые значения

B

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V _c) фут/мин	
				HB	Min	Max
P	P1.1.Z.AN	01.1	Нелегированная сталь C=0.10-0.25%	125	260	510
	P1.2.Z.AN	01.2		190	260	510
	P2.2.Z.AN	02.1	Низколегированная сталь Отожженная	240	210	395
	P2.5.Z.HT	02.2		330	210	395
	P3.0.Z.AN	03.11	Высоколегированная сталь Отожженная	200	210	395
	P4.0.S.NS		Порошковые стали	150	260	435
	P5.1.Z.AN	05.11 /15.11	Нержавеющая сталь Ферритная, мартенситная	200	65	395
	M1.0.Z.AQ	05.21/15.21	Нержавеющая сталь Аустенитная	200	65	140
	M2.0.Z.AQ	05.21/15.21		200	65	120
	M3.2.Z.AQ	05.52/15.52		260	65	100
K	K1.1.C.NS	07.1/07.2	Ковкий чугун (ферритный, перлитный)	200	195	295
	K2.1.C.UT	08.1	Серый чугун Низкой прочности на растяжение	180	300	455
	K2.2.C.UT	08.2		245	195	295
	K3.1.C.UT	09.1	Чугун с шаровидным графитом Ферритный	155	195	295
	K3.2.C.UT	09.2		265	195	295
	K5.1.C.NS		Отпущенный ковкий чугун (ADI)	300	195	295
N	N1.1.Z.UT	30.21	Алюминиевые сплавы Промышленный, технически чистый	30	710	1065
	N1.2.Z.AG			100	710	1065
	N1.3.C.AG		Сплавы AlSi, Si ≤ 1%	90	235	710
	N1.4.C.NS		Литье, AlSi, Si > 1% and < 13%	130	235	355
	N2.0.C.UT		Литье, AlSi, Si ≥ 13%	70	235	710
			Магниеые сплавы			
	N3.1.U.UT		Медь и медные сплавы			
	N3.2.C.UT		Медные сплавы без свинца (включая электролитическую медь)	100	330	490
	N3.3.U.UT		Свинцовая латунь, свинцовистая бронза (Pb ≤ 1%)	90	575	865
	N3.4.C.UT		Легкообрабатываемые сплавы (Pb>1%)	110	575	865
	N4.0.C.UT		Высокопрочные бронзы (>225HB)	300	260	395
E			Цинковые сплавы	70	575	865

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CoroDrill® 861 - GM

12 - 15 x DC

Дюймовые значения

Диаметр сверла, DC, дюйм f_n дюйм/об																			
.1181-.1571		.1572-.1964		.1965-.2358		.2359-.3146		.3147-.3933		.3934-.4720		.4721-.5902		.5905-.6295		.6299-.7083		.7087-.7874	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0039	.0051	.0047	.0059	.0051	.0067	.0059	.0079	.0079	.0102	.0098	.0130	.0110	.0150	.0122	.0165	.0126	.0169	.0134	.0177
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011	.0087	.0122	.0091	.0126	.0098	.0134
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011	.0087	.0122	.0091	.0126	.0098	.0134
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011	.0087	.0122	.0091	.0126	.0098	.0134
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0047	.0055	.0055	.0063	.0063	.0071	.0354	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0047	.0055	.0055	.0063	.0063	.0071	.0354	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154	.0161	.0169	.0165	.0173	.0173	.0181
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083	.0083	.0091	.0087	.0094	.0094	.0102
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114	.0118	.0126	.0122	.0130	.0130	.0138

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CoroDrill® 861 - GM

20 - 30 x DC

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V _c) фут/мин	
				HB	Min	Max
P	P1.1.Z.AN	01.1	Нелегированная сталь C=0.10-0.25% C=0.25-0.55%	125	235	460
	P1.2.Z.AN	01.2		190	235	460
	P2.2.Z.AN	02.1	Низколегированная сталь Отожженная Закаленная и отпущенная	240	190	445
	P2.5.Z.HT	02.2		330	190	445
	P3.0.Z.AN	03.11	Высоколегированная сталь Отожженная	200	190	445
M	P4.0.S.NS		Порошковые стали	150	235	390
	P5.1.Z.AN	05.11 /15.11	Нержавеющая сталь Ферритная, мартенситная	200	60	355
	M1.0.Z.AQ	05.21/15.21	Нержавеющая сталь Аустенитная Супер аустенитная Ni≥20% Дуплексная (аустенитная/ферритная)	200	60	125
	M2.0.Z.AQ	05.21/15.21		200	60	110
	M3.2.Z.AQ	05.52/15.52		260	60	90
K	K1.1.C.NS	07.1/07.2	Ковкий чугун (ферритный, перлитный)	200	180	270
	K2.1.C.UT	08.1	Серый чугун Низкой прочности на растяжение Высокой прочности на растяжение	180	300	455
	K2.2.C.UT	08.2		245	180	270
	K3.1.C.UT	09.1	Чугун с шаровидным графитом Ферритный Перлитный	155	180	270
	K3.3.C.UT	09.2		265	180	270
N	K5.1.C.NS		Отпущенный ковкий чугун (ADI)	300	180	270
	N1.1.Z.UT		Алюминиевые сплавы Промышленный, технически чистый Сплавы AlSi, Si ≤ 1% Литье, AlSi, Si > 1% and < 13% Литье, AlSi, Si ≥ 13%	30	635	960
	N1.2.Z.AG			100	635	960
	N1.3.C.AG			90	215	635
	N1.4.C.NS			130	215	320
	N2.0.C.UT		Магниевые сплавы	70	215	635

CoroDrill® 861 - GM**20 - 30 x DC****Дюймовые значения**

Диаметр сверла, DC, дюйм f _s дюйм/об													
.1181-.1571		.1572-.1964		.1965-.2358		.2359-.3146		.3147-.3933		.3934-.4720		.4724	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0028	.0039	.0031	.0047	.0035	.0051	.0043	.0059	.0055	.0079	.0067	.0098	.0079	.011
.0016	.0028	.002	.0031	.0024	.0035	.0028	.0043	.0035	.0055	.0043	.0067	.0051	.0079
.0016	.0028	.002	.0031	.0024	.0035	.0028	.0043	.0035	.0055	.0043	.0067	.0051	.0079
.0016	.0028	.002	.0031	.0024	.0035	.0028	.0043	.0035	.0055	.0043	.0067	.0051	.0079
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0024	.0031	.0028	.0035	.0031	.0039	.0039	.0047	.0051	.0059	.0063	.0071	.0075	.0083
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0047	.0055	.0055	.0063	.0063	.0071	.0075	.0083	.0098	.0106	.0126	.0134	.0146	.0154
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114
.0035	.0043	.0043	.0051	.0047	.0055	.0055	.0063	.0075	.0083	.0094	.0102	.0106	.0114

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CoroDrill® 862

Метрические значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c), м/мин		Диаметр сверла, DC, мм f _n , мм/об			
					min	max	1.85-2.49		2.50-2.99	
P	P1.1.Z.AN	01.1	Нелегированная сталь C=0.1-0.25% C=0.25-0.55%	125	40	60	0.07	0.09	0.10	0.13
	P1.2.Z.AN	01.2		190	40	60	0.07	0.09	0.10	0.13
	P2.2.Z.AN	02.1	Низколегированная сталь Отожженная Закаленная и отпущенная	240	32	60	0.06	0.08	0.09	0.11
	P2.5.Z.HT	02.2		330	32	60	0.06	0.08	0.09	0.11
	P3.0.Z.AN	03.11	Высоколегированная сталь Отожженная	200	32	60	0.06	0.08	0.09	0.11
	P4.0.S.NS		Порошковые стали	150	40	60	0.06	0.08	0.09	0.11
M	P5.1.Z.AN	05.11/15.11	Нержавеющая сталь Ферритная, мартенситная	200	18	60	0.03	0.07	0.04	0.1
	M1.0.Z.AQ	05.21/15.21	Нержавеющая сталь Аустенитная Супер аустенитная Ni≥20% Аустенитная/Ферритная (Дуплекс)	200	18	26	0.02	0.04	0.03	0.05
	M2.0.Z.AQ	05.21/15.21		200	18	26	0.02	0.04	0.03	0.05
	M3.2.Z.AQ	05.52/15.52		260	18	26	0.02	0.04	0.03	0.05
K	K1.1.C.NS	07.1/07.2	Ковкий чугун Ферритный/Перлитный	200	32	48	0.04	0.06	0.06	0.08
	K2.1.C.UT	08.1	Серый чугун Низкой прочности на растяжение Высокой прочности на растяжение	180	40	60	0.08	0.10	0.12	0.14
	K2.2.C.UT	08.2		245	32	48	0.04	0.06	0.06	0.08
	K3.1.C.UT	09.1	Чугун с шаровидным графитом Ферритный Перлитный	155	32	48	0.04	0.06	0.06	0.08
	K3.3.C.UT	09.2		265	32	48	0.04	0.06	0.06	0.08
	K4.2.C.UT		Чугун с вермикулярным графитом	230	32	48	0.04	0.06	0.06	0.08
S	K5.1.C.NS		Отпущенный ковкий чугун (ADI)	300	32	48	0.04	0.06	0.06	0.08
	S1.0.U.AG		Жаропрочные специальные сплавы На основе железа На основе никеля На основе титана	280	12	18	0.02	0.04	0.03	0.05
	S2.0.Z.AG	20.22		350	12	18	0.02	0.04	0.03	0.05
	S4.3.Z.AN	23.22		330	12	18	0.02	0.04	0.03	0.05
N	N1.1.Z.UT		Алюминиевые сплавы Технически чистый Сплавы AlSi, Si ≤ 1% Литье, AlSi, Si > 1% and < 13% Литье, AlSi, Si ≥ 13%	30	48	72	0.09	0.11	0.14	0.16
	N1.2.Z.AG			100	48	72	0.09	0.11	0.14	0.16
	N1.3.C.AG			90	40	60	0.09	0.11	0.14	0.16
	N1.4.C.NS			130	40	60	0.09	0.11	0.14	0.16
	N2.0.C.UT		Магниеые сплавы	70	120	240	0.06	0.08	0.09	0.11
		30.21								

CoroDrill® 862

Дюймовые значения

ISO	Код MC	Код CMC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c) фут/мин		Диаметр сверла, DC, дюйм			
					min	max	.0728-.0980 f _n дюйм/об		.0981-.1177	
P	P1.1.Z.AN P1.2.Z.AN	01.1 01.2	Нелегированная сталь C=0.1-0.25% C=0.25-0.55%	125	130	195	.0028	.0035	.0039	.0051
				190	130	195	.0028	.0035	.0039	.0051
	P2.2.Z.AN P2.5.Z.HT	02.1 02.2	Низколегированная сталь Отожженная Закаленная и отпущенная	240	105	195	.0024	.0031	.0035	.0043
				330	105	195	.0024	.0031	.0035	.0043
	P3.0.Z.AN	03.11	Высоколегированная сталь Отожженная	200	105	195	.0024	.0031	.0035	.0043
	P4.0.S.NS		Порошковые стали	150	130	195	.0024	.0031	.0035	.0043
M	P5.1.Z.AN	05.11 /15.11	Нержавеющая сталь Ферритная, мартенситная	200	60	195	.0012	.0028	.0016	.0039
	M1.0.Z.AQ M2.0.Z.AQ M3.2.Z.AQ	05.21/15.21 05.21/15.21 05.52/15.52	Нержавеющая сталь Аустенитная Супер аустенитная Ni≥20% Аустенитная/Ферритная (Дуплекс)	200 200 260	60 60 60	85 85 85	.0008 .0008 .0008	.0016 .0016 .0016	.0012 .0012 .0012	.002 .002 .002
	K1.1.C.NS	07.1/07.2	Ковкий чугун Ферритный/Перлитный	200	105	155	.0016	.0024	.0024	.0031
	K2.1.C.UT K2.2.C.UT	08.1 08.2	Серый чугун Низкой прочности на растяжение Высокой прочности на растяжение	180 245	130 105	195 155	.0031 .0016	.0039 .0024	.0047 .0024	.0055 .0031
K	K3.1.C.UT K3.3C.UT	09.1 09.2	Чугун с шаровидным графитом Ферритный Перлитный	155 265	105 105	155 155	.0016 .0016	.0024 .0024	.0024 .0024	.0031 .0031
	K4.2.C.UT		Чугун с вермикулярным графитом	230	105	155	.0016	.0024	.0024	.0031
	K5.1.C.NS		Отпущенный ковкий чугун (ADI)	300	105	155	.0016	.0024	.0024	.0031
	S1.0.U.AG S2.0.Z.AG S4.3.Z.AN	20.22 23.22	Жаропрочные сплавы На основе железа На основе никеля На основе титана	280 350 330	40 40 40	60 60 60	.0008 .0008 .0008	.0016 .0016 .0016	.0012 .0012 .0012	.002 .002 .002
S	N1.1.Z.UT N1.2.Z.AG N1.3.C.AG N1.4.C.NS	30.21	Алюминиевые сплавы Технически чистый Сплавы AlSi, Si ≤ 1% Литье, AlSi, Si > 1% and < 13% Литье, AlSi, Si ≥ 13%	30 100 90 130	155 155 130 130	235 235 195 195	.0035 .0035 .0035 .0035	.0043 .0043 .0043 .0043	.0055 .0055 .0055 .0055	.0063 .0063 .0063 .0063
	N2.0.C.UT		Магниеые сплавы	70	395	785	.0024	.0031	.0035	.0043
N										

B

C

D

E

F

G

СВЕРЛЕНИЕ Режимы резания

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

2 – 3 х DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-нач.-max) 100-125-150
	P1.1.Z.AN	C = 0,1–0,25%	125	100-125-150
	P1.2.Z.AN	C = 0,25–0,55%	150	88-110-132
	P1.3.Z.AN	C = 0,55–0,80%	170	88-110-132
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	88-110-132
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	88-110-132
	P2.5.Z.HT.1	Закаленная и отпущенная	275	60-75-90
	P2.5.Z.HT.2	Закаленная и отпущенная	350	52-65-78
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	76-95-114
	P3.0.Z.HT.1	Инструментальная сталь	300	52-65-78
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	88-110-132
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	76-95-114
M	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	32-40-48
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	28-35-42
	M1.0.C.UT	Аустенитная	200	32-40-48
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
K	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	64-80-96
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	88-110-132
	K2.2.C.UT	Высокой прочности на растяжение	245	88-110-132
	K2.3.C.UT	Высокой прочности на растяжение	175	64-80-96
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	64-80-96
	K3.2.C.UT	Перлитный	215	64-80-96
	K3.3.C.UT	Перлитный	265	64-80-96
	K3.5.C.UT	Перлитный	190	64-80-96
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	64-80-96
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	64-80-96
N	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	200-250-300
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	200-250-300
	N1.3.C.UT	Литье, не подвергнутое старению	75	200-250-300
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	160-200-240
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	120-150-180
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	176-220-264
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100-125-150
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100-125-150
S	S4.1.Z.UT	Титан	200	44-55-66
	S4.2.Z.AN		320	32-40-48
	S4.4.Z.AN		330	32-40-48
	S4.4.Z.AN		330	32-40-48
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	24-30-36
	H2.0.C.UT.4	Отбеленный чугун	64HRC	20-25-30

2 – 3 x DC

B

СВЕРЛЕНИЕ Режимы резания

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-нач.-max) 100-125-150
	P1.1.Z.AN	C = 0,1–0,25%	125	100-125-150
	P1.2.Z.AN	C = 0,25–0,55%	150	88-110-132
	P1.3.Z.AN	C = 0,55–0,80%	170	88-110-132
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	88-110-132
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	88-110-132
	P2.5.Z.HT.1	Закаленная и отпущенная	275	60-75-90
	P2.5.Z.HT.2	Закаленная и отпущенная	350	52-65-78
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	76-95-114
	P3.0.Z.HT.1	Инструментальная сталь	300	52-65-78
M	P1.5.C.UT	Сталь (отливки) Нелегированная	150	88-110-132
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	76-95-114
	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	32-40-48
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	28-35-42
	M1.0.C.UT	Аустенитная	200	32-40-48
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	32-40-48
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	28-35-42
	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	64-80-96
K	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	88-110-132
	K2.2.C.UT	Высокой прочности на растяжение	245	88-110-132
	K2.3.C.UT	Высокой прочности на растяжение	175	64-80-96
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	64-80-96
	K3.2.C.UT	Перлитный	215	64-80-96
	K3.3.C.UT	Перлитный	265	64-80-96
	K3.5.C.UT	Перлитный	190	64-80-96
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	64-80-96
	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	200-250-300
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	200-250-300
N	N1.3.C.UT	Литье, не подвергнутое старению	75	200-250-300
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	160-200-240
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	120-150-180
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	176-220-264
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100-125-150
	S4.1.Z.UT	Титан	200	44-55-66
	S4.2.Z.AN		320	32-40-48
	S4.4.Z.AN		330	32-40-48
	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	24-30-36
	H2.0.C.UT.4	Отбеленный чугун	64HRC	20-25-30

4 – 5 × DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача, f _n , мм/об (min-нач.-max)							
0.080-0.100-0.120 0.080-0.100-0.120 0.080-0.100-0.120 0.080-0.100-0.120	0.092-0.115-0.184 0.092-0.115-0.184 0.092-0.115-0.184 0.092-0.115-0.184	0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184	0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240	0.200-0.250-0.300 0.200-0.250-0.300 0.200-0.250-0.300 0.200-0.250-0.300	0.224-0.280-0.384 0.224-0.280-0.384 0.224-0.280-0.384 0.224-0.280-0.384	0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384	0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408
0.080-0.100-0.120	0.092-0.115-0.184	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.384	0.256-0.320-0.384	0.272-0.340-0.408
0.080-0.100-0.120 0.080-0.100-0.120 0.056-0.070-0.084	0.092-0.115-0.184 0.092-0.115-0.184 0.064-0.080-0.096	0.122-0.153-0.184 0.122-0.153-0.184 0.086-0.107-0.128	0.160-0.200-0.240 0.160-0.200-0.240 0.112-0.140-0.168	0.200-0.250-0.300 0.200-0.250-0.300 0.136-0.170-0.204	0.224-0.280-0.384 0.224-0.280-0.384 0.160-0.200-0.240	0.256-0.320-0.384 0.256-0.320-0.384 0.184-0.230-0.276	0.272-0.340-0.408 0.272-0.340-0.408 0.192-0.240-0.288
0.080-0.100-0.120 0.056-0.070-0.084	0.092-0.115-0.138 0.064-0.080-0.096	0.122-0.153-0.184 0.086-0.107-0.128	0.160-0.200-0.240 0.112-0.140-0.168	0.200-0.250-0.300 0.136-0.170-0.204	0.224-0.280-0.336 0.160-0.200-0.240	0.256-0.320-0.384 0.184-0.230-0.276	0.272-0.340-0.408 0.192-0.240-0.288
0.080-0.100-0.120 0.080-0.100-0.120	0.092-0.115-0.138 0.092-0.115-0.138	0.122-0.153-0.184 0.122-0.153-0.184	0.160-0.200-0.240 0.160-0.200-0.240	0.200-0.250-0.300 0.200-0.250-0.300	0.224-0.280-0.336 0.224-0.280-0.336	0.256-0.320-0.384 0.256-0.320-0.384	0.272-0.340-0.408 0.272-0.340-0.408
0.080-0.100-0.120 0.080-0.100-0.120 0.056-0.070-0.084 0.056-0.070-0.084 0.080-0.100-0.120 0.080-0.100-0.120 0.080-0.100-0.120 0.056-0.070-0.084	0.092-0.115-0.138 0.092-0.115-0.138 0.064-0.080-0.096 0.064-0.080-0.096 0.092-0.115-0.138 0.092-0.115-0.138 0.092-0.115-0.138 0.064-0.080-0.096	0.122-0.153-0.184 0.122-0.153-0.184 0.086-0.107-0.128 0.086-0.107-0.128 0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184 0.086-0.107-0.128	0.160-0.200-0.240 0.160-0.200-0.240 0.112-0.140-0.168 0.112-0.140-0.168 0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240 0.112-0.140-0.168	0.200-0.250-0.300 0.200-0.250-0.300 0.136-0.170-0.204 0.136-0.170-0.204 0.200-0.250-0.300 0.200-0.250-0.300 0.200-0.250-0.300 0.136-0.170-0.204	0.224-0.280-0.336 0.224-0.280-0.336 0.160-0.200-0.240 0.160-0.200-0.240 0.224-0.280-0.336 0.224-0.280-0.336 0.224-0.280-0.336 0.160-0.200-0.240	0.256-0.320-0.384 0.256-0.320-0.384 0.184-0.230-0.276 0.184-0.230-0.276 0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384 0.184-0.230-0.276	0.272-0.340-0.408 0.272-0.340-0.408 0.192-0.240-0.288 0.192-0.240-0.288 0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408 0.192-0.240-0.288
0.080-0.100-0.120	0.092-0.115-0.138	0.122-0.153-0.184	0.160-0.200-0.240	0.200-0.250-0.300	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156 0.104-0.130-0.156 0.080-0.100-0.120	0.120-0.150-0.180 0.120-0.150-0.180 0.092-0.115-0.138	0.160-0.200-0.240 0.160-0.200-0.240 0.122-0.153-0.184	0.208-0.260-0.312 0.208-0.260-0.312 0.160-0.200-0.240	0.264-0.330-0.396 0.264-0.330-0.396 0.200-0.250-0.300	0.304-0.380-0.456 0.304-0.380-0.456 0.224-0.280-0.336	0.344-0.430-0.516 0.344-0.430-0.516 0.256-0.320-0.384	0.360-0.450-0.540 0.360-0.450-0.540 0.272-0.340-0.408
0.080-0.100-0.120 0.080-0.100-0.120 0.080-0.100-0.120 0.080-0.100-0.120 0.080-0.100-0.120	0.092-0.115-0.138 0.092-0.115-0.138 0.092-0.115-0.138 0.092-0.115-0.138 0.092-0.115-0.138	0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184	0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240	0.200-0.250-0.300 0.200-0.250-0.300 0.200-0.250-0.300 0.200-0.250-0.300 0.200-0.250-0.300	0.224-0.280-0.336 0.224-0.280-0.336 0.224-0.280-0.336 0.224-0.280-0.336 0.224-0.280-0.336	0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384	0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408
0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156 0.080-0.100-0.120 0.080-0.100-0.120	0.120-0.150-0.180 0.120-0.150-0.180 0.120-0.150-0.180 0.092-0.115-0.138 0.092-0.115-0.138	0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240 0.122-0.153-0.184 0.122-0.153-0.184	0.208-0.260-0.312 0.208-0.260-0.312 0.208-0.260-0.312 0.160-0.200-0.240 0.160-0.200-0.240	0.264-0.330-0.396 0.264-0.330-0.396 0.264-0.330-0.396 0.200-0.250-0.300 0.200-0.250-0.300	0.304-0.380-0.456 0.304-0.380-0.456 0.304-0.380-0.456 0.224-0.280-0.336 0.224-0.280-0.336	0.344-0.430-0.516 0.344-0.430-0.516 0.344-0.430-0.516 0.256-0.320-0.384 0.256-0.320-0.384	0.360-0.450-0.540 0.360-0.450-0.540 0.360-0.450-0.540 0.272-0.340-0.408 0.272-0.340-0.408
0.104-0.130-0.156 0.104-0.130-0.156	0.120-0.150-0.180 0.120-0.150-0.180	0.160-0.200-0.240 0.160-0.200-0.240	0.208-0.260-0.312 0.208-0.260-0.312	0.264-0.330-0.396 0.264-0.330-0.396	0.304-0.380-0.456 0.304-0.380-0.456	0.344-0.430-0.516 0.344-0.430-0.516	0.360-0.450-0.540 0.360-0.450-0.540
0.08-0.10-0.12 0.056-0.070-0.084 0.056-0.070-0.084	0.092-0.115-0.138 0.064-0.080-0.096 0.064-0.080-0.096	0.122-0.153-0.184 0.086-0.107-0.128 0.086-0.107-0.128	0.160-0.200-0.240 0.112-0.140-0.168 0.112-0.140-0.168	0.200-0.250-0.300 0.136-0.170-0.204 0.136-0.170-0.204	0.224-0.280-0.336 0.160-0.200-0.240 0.160-0.200-0.240	0.256-0.320-0.384 0.184-0.230-0.276 0.184-0.230-0.276	0.272-0.340-0.408 0.192-0.240-0.288 0.192-0.240-0.288
0.056-0.070-0.084 0.056-0.070-0.084	0.064-0.080-0.096 0.064-0.080-0.096	0.086-0.107-0.128 0.086-0.107-0.128	0.112-0.140-0.168 0.112-0.140-0.168	0.136-0.170-0.204 0.136-0.170-0.204	0.160-0.200-0.240 0.160-0.200-0.240	0.184-0.230-0.276 0.184-0.230-0.276	0.192-0.240-0.288 0.192-0.240-0.288

CoroDrill® 460

Внутренний подвод СОЖ, метрические значения
7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-start-max) 104-130-156
	P1.1.Z.AN	C = 0.1–0.25%	125	104-130-156
	P1.2.Z.AN	C = 0.25–0.55%	150	88-110-132
	P1.3.Z.AN	C = 0.55–0.80%	170	88-110-132
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	88-110-132
	P2.1.Z.AN	Низколегированная сталь Незакаленная	175	88-110-132
	P2.5.Z.HT.1	Закаленная и отпущенная	275	72-90-108
	P2.5.Z.HT.2	Закаленная и отпущенная	350	64-80-96
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	80-100-120
	P3.0.Z.HT.1	Инструментальная сталь	300	64-80-96
M	P1.5.C.UT	Сталь (отливки) Нелегированная	150	88-110-132
	P2.6.C.UT	Низколегированная (легирующих эл-тов ≤5%)	200	80-100-120
	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	24-30-36
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	24-30-36
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	20-25-30
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	20-25-30
	M1.0.C.UT	Аустенитная	200	24-30-36
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	24-30-36
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	20-25-30
	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	60-75-90
K	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	92-115-138
	K2.2.C.UT	Низкой прочности на растяжение	245	92-115-138
	K2.3.C.UT	Низкой прочности на растяжение	175	60-75-90
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	60-75-90
	K3.2.C.UT	Перлитный	215	60-75-90
	K3.3.C.UT	Перлитный	265	60-75-90
	K3.5.C.UT	Перлитный	190	60-75-90
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	60-75-90
	N1.2.Z.UT	Алюминиевые сплавы Промышленный, технически чистый	60	216-270-324
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	216-270-324
N	N1.3.C.UT	Литье, не подвергнутое старению	75	216-270-324
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	144-180-216
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	72-90-108
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	176-220-264
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	100-125-150

7 – 8 × DC

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СВЕРЛЕНИЕ Режимы резания

CoroDrill® 460

Наружный подвод СОЖ, метрические значения

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-нач.-max) 80-100-125
	P1.1.Z.AN	C = 0.1–0.25%	125	80-100-125
	P1.2.Z.AN	C = 0.25–0.55%	150	70.4-88-110
	P1.3.Z.AN	C = 0.55–0.80%	170	70.4-88-110
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	70.4-88-110
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	70.4-88-110
	P2.5.Z.HT.1	Закаленная и отпущенная	275	48-60-75
	P2.5.Z.HT.2	Закаленная и отпущенная	350	61.6-52-65
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	60.8-76-95
	P3.0.Z.HT.1	Инструментальная сталь	300	41.6-52-65
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	70.4-88-110
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	60.8-76-95
M	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	22.4-28-35
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	19.2-24-30
	M1.0.C.UT	Аустенитная	200	22.4-28-35
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
K	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	51.2-64-80
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	70.4-88-110
	K2.2.C.UT	Высокой прочности на растяжение	245	70.4-88-110
	K2.3.C.UT	Высокой прочности на растяжение	175	51.2-64-80
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	51.2-64-80
	K3.2.C.UT	Перлитный	215	51.2-64-80
	K3.3.C.UT	Перлитный	265	51.2-64-80
	K3.5.C.UT	Перлитный	190	51.2-64-80
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	51.2-64-80
	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	160-200-250
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	160-200-250
N	N1.3.C.UT	Литье, не подвергнутое старению	75	160-200-250
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	128-160-200
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	96-120-150
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	140.8-176-220
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	80-100-125
	S4.1.Z.UT	Титан	200	32.5-44-55
	S4.2.Z.AN		320	25.6-32-40
	S4.4.Z.AN		330	25.6-32-40
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	19.2-24-30
	H2.0.C.UT.4	Отбеленный чугун	64HRC	16-20-25

CoroDrill® 460

Наружный подвод СОЖ, метрические значения

2 – 3 х DC

Диаметр сверла, мм							
3	4	6	8	10	12	16	20
Подача, f_n , мм/об (min-нач.-max)							
0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156	0.120-0.150-0.180 0.120-0.150-0.180 0.120-0.150-0.180 0.120-0.150-0.180	0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240 0.160-0.200-0.240	0.208-0.260-0.312 0.208-0.260-0.312 0.208-0.260-0.312 0.208-0.260-0.312	0.264-0.330-0.396 0.264-0.330-0.396 0.264-0.330-0.396 0.264-0.330-0.396	0.304-0.380-0.456 0.304-0.380-0.456 0.304-0.380-0.456 0.304-0.380-0.456	0.344-0.430-0.516 0.344-0.430-0.516 0.344-0.430-0.516 0.344-0.430-0.516	0.360-0.450-0.540 0.360-0.450-0.540 0.360-0.450-0.540 0.360-0.450-0.540
0.104-0.130-0.156	0.120-0.150-0.180	0.160-0.200-0.240	0.208-0.260-0.312	0.264-0.330-0.396	0.304-0.380-0.456	0.344-0.430-0.516	0.360-0.450-0.540
0.104-0.130-0.156 0.080-0.100-0.120 0.056-0.070-0.084	0.120-0.150-0.180 0.092-0.115-0.138 0.064-0.080-0.096	0.160-0.200-0.240 0.122-0.153-0.184 0.086-0.107-0.128	0.208-0.260-0.312 0.160-0.200-0.240 0.112-0.140-0.168	0.264-0.330-0.396 0.200-0.250-0.300 0.136-0.170-0.204	0.304-0.380-0.456 0.224-0.280-0.336 0.160-0.200-0.240	0.344-0.430-0.516 0.256-0.320-0.384 0.184-0.230-0.276	0.360-0.450-0.540 0.272-0.340-0.408 0.192-0.240-0.288
0.080-0.100-0.120 0.056-0.070-0.084	0.092-0.115-0.138 0.064-0.080-0.096	0.122-0.153-0.184 0.086-0.107-0.128	0.160-0.200-0.240 0.112-0.140-0.168	0.200-0.250-0.300 0.136-0.170-0.204	0.224-0.280-0.336 0.160-0.200-0.240	0.256-0.320-0.384 0.184-0.230-0.276	0.272-0.340-0.408 0.192-0.240-0.288
0.104-0.130-0.156 0.080-0.100-0.120	0.120-0.150-0.180 0.092-0.115-0.138	0.160-0.200-0.240 0.122-0.153-0.184	0.208-0.260-0.312 0.160-0.200-0.240	0.264-0.330-0.396 0.200-0.250-0.300	0.304-0.380-0.456 0.224-0.280-0.336	0.344-0.430-0.516 0.256-0.320-0.384	0.360-0.450-0.540 0.272-0.340-0.408
0.032-0.040-0.048 0.032-0.040-0.048 0.032-0.040-0.048 0.032-0.040-0.048 0.032-0.040-0.048 0.032-0.040-0.048 0.032-0.040-0.048	0.04-0.05-0.06 0.04-0.05-0.06 0.04-0.05-0.06 0.04-0.05-0.06 0.04-0.05-0.06 0.04-0.05-0.06 0.04-0.05-0.06	0.056-0.070-0.084 0.056-0.070-0.084 0.056-0.070-0.084 0.056-0.070-0.084 0.056-0.070-0.084 0.056-0.070-0.084 0.056-0.070-0.084	0.072-0.090-0.108 0.072-0.090-0.108 0.072-0.090-0.108 0.072-0.090-0.108 0.072-0.090-0.108 0.072-0.090-0.108 0.072-0.090-0.108	0.088-0.110-0.132 0.088-0.110-0.132 0.088-0.110-0.132 0.088-0.110-0.132 0.088-0.110-0.132 0.088-0.110-0.132 0.088-0.110-0.132	0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156	0.136-0.170-0.204 0.136-0.170-0.204 0.136-0.170-0.204 0.136-0.170-0.204 0.136-0.170-0.204 0.136-0.170-0.204 0.136-0.170-0.204	0.152-0.190-0.228 0.152-0.190-0.228 0.152-0.190-0.228 0.152-0.190-0.228 0.152-0.190-0.228 0.152-0.190-0.228 0.152-0.190-0.228
0.08-0.10-0.12	0.092-0.115-0.138	0.122-0.153-0.184	0.16-0.20-0.24	0.20-0.25-0.30	0.224-0.280-0.336	0.256-0.320-0.384	0.272-0.340-0.408
0.104-0.130-0.156 0.104-0.130-0.156 0.08-0.10-0.12	0.12-0.15-0.18 0.12-0.15-0.18 0.092-0.115-0.138	0.16-0.20-0.24 0.16-0.20-0.24 0.122-0.153-0.184	0.208-0.260-0.312 0.208-0.260-0.312 0.16-0.20-0.24	0.264-0.330-0.396 0.264-0.330-0.396 0.20-0.25-0.30	0.304-0.380-0.456 0.304-0.380-0.456 0.224-0.280-0.336	0.344-0.430-0.516 0.344-0.430-0.516 0.256-0.320-0.384	0.36-0.45-0.54 0.36-0.45-0.54 0.272-0.340-0.408
0.08-0.10-0.12 0.08-0.10-0.12 0.08-0.10-0.12 0.08-0.10-0.12 0.08-0.10-0.12	0.092-0.115-0.138 0.092-0.115-0.138 0.092-0.115-0.138 0.092-0.115-0.138 0.092-0.115-0.138	0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184 0.122-0.153-0.184	0.16-0.20-0.24 0.16-0.20-0.24 0.16-0.20-0.24 0.16-0.20-0.24 0.16-0.20-0.24	0.20-0.25-0.30 0.20-0.25-0.30 0.20-0.25-0.30 0.20-0.25-0.30 0.20-0.25-0.30	0.224-0.280-0.336 0.224-0.280-0.336 0.224-0.280-0.336 0.224-0.280-0.336 0.224-0.280-0.336	0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384 0.256-0.320-0.384	0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408 0.272-0.340-0.408
0.104-0.130-0.156 0.104-0.130-0.156 0.104-0.130-0.156 0.08-0.10-0.12 0.08-0.10-0.12	0.12-0.15-0.18 0.12-0.15-0.18 0.12-0.15-0.18 0.092-0.115-0.138 0.092-0.115-0.138	0.16-0.20-0.24 0.16-0.20-0.24 0.16-0.20-0.24 0.122-0.153-0.184 0.122-0.153-0.184	0.208-0.260-0.312 0.208-0.260-0.312 0.208-0.260-0.312 0.16-0.20-0.24 0.16-0.20-0.24	0.264-0.330-0.396 0.264-0.330-0.396 0.264-0.330-0.396 0.20-0.25-0.30 0.20-0.25-0.30	0.304-0.380-0.456 0.304-0.380-0.456 0.304-0.380-0.456 0.224-0.280-0.336 0.224-0.280-0.336	0.344-0.430-0.516 0.344-0.430-0.516 0.344-0.430-0.516 0.256-0.320-0.384 0.256-0.320-0.384	0.36-0.45-0.54 0.36-0.45-0.54 0.36-0.45-0.54 0.272-0.340-0.408 0.272-0.340-0.408
0.08-0.10-0.12 0.08-0.10-0.12	0.092-0.115-0.138 0.092-0.115-0.138	0.122-0.153-0.184 0.122-0.153-0.184	0.16-0.20-0.24 0.16-0.20-0.24	0.20-0.25-0.30 0.20-0.25-0.30	0.224-0.280-0.336 0.224-0.280-0.336	0.256-0.320-0.384 0.256-0.320-0.384	0.272-0.340-0.408 0.272-0.340-0.408
0.056-0.070-0.084 0.032-0.040-0.048 0.032-0.040-0.048	0.064-0.080-0.096 0.04-0.05-0.06 0.04-0.05-0.06	0.086-0.107-0.128 0.056-0.070-0.084 0.056-0.070-0.084	0.112-0.140-0.168 0.072-0.090-0.108 0.072-0.090-0.108	0.136-0.170-0.204 0.088-0.110-0.132 0.088-0.110-0.132	0.16-0.20-0.24 0.104-0.130-0.156 0.104-0.130-0.156	0.184-0.230-0.276 0.136-0.170-0.204 0.136-0.170-0.204	0.192-0.240-0.288 0.152-0.190-0.228 0.152-0.190-0.228
0.056-0.070-0.084 0.056-0.070-0.084	0.064-0.080-0.096 0.064-0.080-0.096	0.086-0.107-0.128 0.086-0.107-0.128	0.112-0.140-0.168 0.112-0.140-0.168	0.136-0.170-0.204 0.136-0.170-0.204	0.16-0.20-0.24 0.16-0.20-0.24	0.184-0.230-0.276 0.184-0.230-0.276	0.192-0.240-0.288 0.192-0.240-0.288

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СВЕРЛЕНИЕ Режимы резания

CoroDrill® 460

Наружный подвод СОЖ, метрические значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c), м/мин DC 3.00 - 20.00 мм
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-нач.-max) 80-100-125
	P1.1.Z.AN	C = 0.1–0.25%	125	80-100-125
	P1.2.Z.AN	C = 0.25–0.55%	150	70.4-88-110
	P1.3.Z.AN	C = 0.55–0.80%	170	70.4-88-110
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	70.4-88-110
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	70.4-88-110
	P2.5.Z.HT.1	Закаленная и отпущенная	275	48-60-75
	P2.5.Z.HT.2	Закаленная и отпущенная	350	41.6-52-65
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	60.8-76-95
	P3.0.Z.HT.1	Инструментальная сталь	300	41.6-52-65
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	70.4-88-110
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	60.8-76-95
M	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	22.4-28-35
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	19.2-24-30
	M1.0.C.UT	Аустенитная	200	22.4-28-35
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	22.4-28-35
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	19.2-24-30
K	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	51.2-64-80
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	70.4-88-110
	K2.2.C.UT	Высокой прочности на растяжение	245	70.4-88-110
	K2.3.C.UT	Высокой прочности на растяжение	175	51.2-64-80
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	51.2-64-80
	K3.2.C.UT	Перлитный	215	51.2-64-80
	K3.3.C.UT	Перлитный	265	51.2-64-80
	K3.5.C.UT	Перлитный	190	51.2-64-80
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	51.2-64-80
	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	160-200-250
N	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	160-200-250
	N1.3.C.UT	Литье, не подвергнутое старению	75	160-200-250
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	128-160-200
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	96-120-150
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	140.8-176-220
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	80-100-125
	S4.1.Z.UT	Титан	200	32.5-44-55
S	S4.2.Z.AN		320	25.6-32-40
	S4.4.Z.AN		330	25.6-32-40
	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	19.2-24-30
H	H2.0.C.UT.4	Отбеленный чугун	64HRC	16-20-25

4 – 5 × DC

B

C

D

E

F

G

СВЕРЛЕНИЕ

Режимы резания

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c) фут/мин DC .1181 - .7874 "
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-start-max) 328-410-492
	P1.1.Z.AN	C = 0.1–0.25%	125	328-410-492
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	289-361-433
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	289-361-433
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	289-361-433
	P2.5.Z.HT.1	Закаленная и отпущенная	275	197-246-295
	P2.5.Z.HT.2	Hardened and tempered	350	171-213-256
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	249-312-374
	P3.0.Z.HT.1	Инструментальная сталь	300	171-213-256
M	P1.5.C.UT	Сталь (отливки) Нелегированная	150	289-361-433
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	249-312-374
	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	105-131-157
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	92-115-138
	M1.0.C.UT	Аустенитная	200	105-131-157
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
K	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	210-262-315
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	289-361-433
	K2.2.C.UT	Высокой прочности на растяжение	245	289-361-433
	K2.3.C.UT	Высокой прочности на растяжение	175	210-262-315
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	210-262-315
	K3.2.C.UT	Перлитный	215	210-262-315
	K3.3.C.UT	Перлитный	265	210-262-315
	K3.5.C.UT	Перлитный	190	210-262-315
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	210-262-315
N	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	656-820-984
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	656-820-984
	N1.3.C.UT	Литье, не подвергнутое старению	75	656-820-984
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	525-656-787
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	394-492-591
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	577-722-866
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	328-410-492
S	S4.1.Z.UT	Титан	200	144-180-217
	S4.2.Z.AN		320	105-121-157
	S4.4.Z.AN		330	105-121-157
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	79-98-118
	H2.0.C.UT.4	Отбеленный чугун	64HRC	66-82-98

2 – 3 x DC

B

C

D

E

F

G

СВЕРЛЕНИЕ Режимы резания

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c) фут/мин DC .1181 - .7874 "
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-start-max) 328-410-492
	P1.1.Z.AN	C = 0.1–0.25%	125	328-410-492
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	289-361-433
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	289-361-433
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	289-361-433
	P2.5.Z.HT.1	Закаленная и отпущенная	275	197-246-295
	P2.5.Z.HT.2	Hardened and tempered	350	171-213-256
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	249-312-374
	P3.0.Z.HT.1	Инструментальная сталь	300	171-213-256
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	289-361-433
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	249-312-374
M	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	105-131-157
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	92-115-138
	M1.0.C.UT	Аустенитная	200	105-131-157
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	105-131-157
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	92-115-138
K	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	210-262-315
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	289-361-433
	K2.2.C.UT	Высокой прочности на растяжение	245	289-361-433
	K2.3.C.UT	Высокой прочности на растяжение	175	210-262-315
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	210-262-315
	K3.2.C.UT	Перлитный	215	210-262-315
	K3.3.C.UT	Перлитный	265	210-262-315
	K3.5.C.UT	Перлитный	190	210-262-315
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	210-262-315
	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	656-820-984
N	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	656-820-984
	N1.3.C.UT	Литье, не подвергнутое старению	75	656-820-984
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	525-656-787
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	394-492-591
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	577-722-866
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	328-410-492
	S4.1.Z.UT	Титан	200	144-180-217
S	S4.2.Z.AN		320	105-121-157
	S4.4.Z.AN		330	105-121-157
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	79-98-118
	H2.0.C.UT.4	Отбеленный чугун	64HRC	66-82-98

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

7 – 8 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю	Скорость резания (V _c) фут/мин
			HB	DC .1181 - .7874 "
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-нач.-max) 341-427-512
	P1.1.Z.AN	C = 0.1–0.25%	125	341-427-512
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	289-361-433
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	289-361-433
	P2.1.Z.AN	Низколегированная сталь Незакаленная	175	289-361-433
	P2.5.Z.HT.1	Закаленная и отпущенная	275	236-295-354
	P2.5.Z.HT.2	Закаленная и отпущенная	350	210-262-315
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	262-328-394
	P3.0.Z.HT.1	Инструментальная сталь	300	210-262-315
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	289-361-433
	P2.6.C.UT	Низколегированная (легирующих эл-тов ≤5%)	200	262-328-394
M	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	79-98-118
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	79-98-118
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	66-82-98
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	66-82-98
	M1.0.C.UT	Аустенитная	200	79-98-118
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	79-98-118
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	66-82-98
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	66-82-98
K	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	197-246-295
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	302-377-453
	K2.2.C.UT	Высокой прочности на растяжение	245	302-377-453
	K2.3.C.UT	Высокой прочности на растяжение	175	197-246-295
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	197-246-295
	K3.2.C.UT	Перлитный	215	197-246-295
	K3.3.C.UT	Перлитный	265	197-246-295
	K3.5.C.UT	Перлитный	190	197-246-295
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	197-246-295
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	197-246-295
N	N1.2.Z.UT	Алюминиевые сплавы Промышленный, технически чистый	60	709-886-1063
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	709-886-1063
	N1.3.C.UT	Литье, не подвергнутое старению	75	709-886-1063
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	472-591-709
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	236-295-354
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	236-295-354
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	577-722-866
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	328-410-492

CoroDrill® 460

Внутренний подвод СОЖ, дюймовые значения

7 – 8 × DC

Диаметр сверла, дюйм							
.1181	.1575	.2362	.3150	.3937	.4724	.6299	.7874
Подача, f_n , дюйм/об (min-нач.-max)							
.0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047	.0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054	.0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072	.0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094	.0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118	.0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132	.0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151	.0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0031-.0039-.0047 .0041-.0051-.0061 .0031-.0039-.0047	.0036-.0045-.0054 .0047-.0059-.0071 .0036-.0045-.0054	.0048-.0060-.0072 .0063-.0079-.0094 .0048-.0060-.0072	.0063-.0079-.0094 .0082-.0102-.0123 .0063-.0079-.0094	.0079-.0098-.0118 .0104-.0130-.0156 .0079-.0098-.0118	.0088-.0110-.0132 .0120-.0150-.0180 .0088-.0110-.0132	.0101-.0126-.0151 .0135-.0169-.0203 .0101-.0126-.0151	.0107-.0134-.0161 .0142-.0177-.0213 .0107-.0134-.0161
.0041-.0051-.0061 .0031-.0039-.0047	.0047-.0059-.0071 .0036-.0045-.0054	.0063-.0079-.0094 .0048-.0060-.0072	.0082-.0102-.0123 .0063-.0079-.0094	.0104-.0130-.0156 .0079-.0098-.0118	.0120-.0150-.0180 .0088-.0110-.0132	.0135-.0169-.0203 .0101-.0126-.0151	.0142-.0177-.0213 .0107-.0134-.0161
.0031-.0039-.0047 .0041-.0051-.0061	.0036-.0045-.0054 .0047-.0059-.0071	.0048-.0060-.0072 .0063-.0079-.0094	.0063-.0079-.0094 .0082-.0102-.0123	.0079-.0098-.0118 .0104-.0130-.0156	.0088-.0110-.0132 .0120-.0150-.0180	.0101-.0126-.0151 .0135-.0169-.0203	.0107-.0134-.0161 .0142-.0177-.0213
.0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047	.0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054	.0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072	.0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094	.0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118	.0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132	.0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151	.0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161
.0031-.0039-.0047	.0036-.0045-.0054	.0048-.0060-.0072	.0063-.0079-.0094	.0079-.0098-.0118	.0088-.0110-.0132	.0101-.0126-.0151	.0107-.0134-.0161
.0041-.0051-.0061 .0041-.0051-.0061 .0031-.0039-.0047	.0047-.0059-.0071 .0047-.0059-.0071 .0036-.0045-.0054	.0063-.0079-.0094 .0063-.0079-.0094 .0048-.0060-.0072	.0082-.0102-.0123 .0082-.0102-.0123 .0063-.0079-.0094	.0104-.0130-.0156 .0104-.0130-.0156 .0079-.0098-.0118	.0120-.0150-.0180 .0120-.0150-.0180 .0088-.0110-.0132	.0135-.0169-.0203 .0135-.0169-.0203 .0101-.0126-.0151	.0142-.0177-.0213 .0142-.0177-.0213 .0107-.0134-.0161
.0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047 .0031-.0039-.0047	.0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054 .0036-.0045-.0054	.0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072 .0048-.0060-.0072	.0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094 .0063-.0079-.0094	.0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118	.0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132 .0088-.0110-.0132	.0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151 .0101-.0126-.0151	.0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161 .0107-.0134-.0161
.0047-.0059-.0071 .0047-.0059-.0071 .0047-.0059-.0071 .0041-.0051-.0061 .0041-.0051-.0061	.0057-.0071-.0085 .0057-.0071-.0085 .0057-.0071-.0085 .0047-.0059-.0071 .0047-.0059-.0071	.0079-.0098-.0118 .0079-.0098-.0118 .0079-.0098-.0118 .0063-.0079-.0094 .0063-.0079-.0094	.0104-.0130-.0156 .0104-.0130-.0156 .0104-.0130-.0156 .0082-.0102-.0123 .0082-.0102-.0123	.0132-.0165-.0198 .0132-.0165-.0198 .0132-.0165-.0198 .0104-.0130-.0156 .0104-.0130-.0156	.0151-.0189-.0227 .0151-.0189-.0227 .0151-.0189-.0227 .0120-.0150-.0180 .0120-.0150-.0180	.0173-.0217-.0260 .0173-.0217-.0260 .0173-.0217-.0260 .0135-.0169-.0203 .0135-.0169-.0203	.0183-.0228-.0274 .0183-.0228-.0274 .0183-.0228-.0274 .0142-.0177-.0213 .0142-.0177-.0213
.0031-.0039-.0047 .0031-.0039-.0047	.0036-.0045-.0054 .0036-.0045-.0054	.0048-.0060-.0072 .0048-.0060-.0072	.0063-.0079-.0094 .0063-.0079-.0094	.0079-.0098-.0118 .0079-.0098-.0118	.0088-.0110-.0132 .0088-.0110-.0132	.0101-.0126-.0151 .0101-.0126-.0151	.0107-.0134-.0161 .0107-.0134-.0161

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СВЕРЛЕНИЕ Режимы резания

CoroDrill® 460

Наружный подвод СОЖ, дюймовые значения

2 – 3 x DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c) фут/мин DC .1181 - .7874 "
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-start-max) 262-328-410
	P1.1.Z.AN	C = 0.1–0.25%	125	262-328-410
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	231-289-361
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	231-289-361
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	231-289-361
	P2.5.Z.HT.1	Закаленная и отпущенная	275	157-197-246
	P2.5.Z.HT.2	Hardened and tempered	350	136-171-213
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	199-249-312
	P3.0.Z.HT.1	Инструментальная сталь	300	136-171-213
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	231-289-361
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	199-249-312
M	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	73-92-115
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	63-79-98
	M1.0.C.UT	Аустенитная	200	73-92-115
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	168-210-262
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	231-289-361
K	K2.2.C.UT	Высокой прочности на растяжение	245	231-289-361
	K2.3.C.UT	Высокой прочности на растяжение	175	168-210-262
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	168-210-262
	K3.2.C.UT	Перлитный	215	168-210-262
	K3.3.C.UT	Перлитный	265	168-210-262
	K3.5.C.UT	Перлитный	190	210-262-315
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	168-210-262
	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	525-656-820
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	525-656-820
N	N1.3.C.UT	Литье, не подвергнутое старению	75	525-656-820
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	420-525-656
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	315-394-492
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	462-577-722
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	262-328-410
	S4.1.Z.UT	Титан	200	115-144-180
	S4.2.Z.AN		320	84-105-131
	S4.4.Z.AN		330	84-105-131
	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	63-79-98
H	H2.0.C.UT.4	Отбеленный чугун	64HRC	52-66-82

2 – 3 x DC

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СВЕРЛЕНИЕ Режимы резания

CoroDrill® 460

Наружный подвод СОЖ, дюймовые значения

4 – 5 × DC

ISO	Код MC	Обрабатываемый материал	Твердость по Бринеллю HB	Скорость резания (V _c) фут/мин DC .1181 - .7874 "
P	P1.1.Z.AN	Нелегированная сталь C = 0,05–0,10 %	125	(min-start-max) 262-328-410
	P1.1.Z.AN	C = 0.1–0.25%	125	262-328-410
	P1.2.Z.AN	C = 0.25–0.55%	150	289-361-433
	P1.3.Z.AN	C = 0.55–0.80%	170	231-289-361
	P1.3.Z.AN	Высокоуглеродистая сталь Углеродистая инструментальная сталь	210	231-289-361
	P2.1.Z.AN	Низколегированная сталь В состоянии поставки (сырая)	175	231-289-361
	P2.5.Z.HT.1	Закаленная и отпущенная	275	157-197-246
	P2.5.Z.HT.2	Hardened and tempered	350	136-171-213
	P3.0.Z.AN	Высоколегированная сталь Отожженная	200	199-249-312
	P3.0.Z.HT.1	Инструментальная сталь	300	136-171-213
	P1.5.C.UT	Сталь (отливки) Нелегированная	150	231-289-361
	P2.6.C.UT	Низколегированная (легирующих эл. ≤ 5%)	200	199-249-312
M	M1.0.Z.AQ	Нержавеющая сталь Аустенитная	200	73-92-115
	M2.0.Z.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.Z.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
	M3.2.Z.AQ	Дуплексная (аустенитная/ферритная)	260	63-79-98
	M1.0.C.UT	Аустенитная	200	73-92-115
	M2.0.C.AQ	Супер аустенитная Ni≥20%	200	73-92-115
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
	M3.1.C.AQ	Дуплексная (аустенитная/ферритная)	230	63-79-98
K	K1.1.C.NS	Ковкий чугун Ферритный/Перлитный	200	168-210-262
	K2.1.C.UT	Серый чугун Низкой прочности на растяжение	180	231-289-361
	K2.2.C.UT	Высокой прочности на растяжение	245	231-289-361
	K2.3.C.UT	Высокой прочности на растяжение	175	168-210-262
	K3.1.C.UT	Чугун с шаровидным графитом Ферритный	155	168-210-262
	K3.2.C.UT	Перлитный	215	168-210-262
	K3.3.C.UT	Перлитный	265	168-210-262
	K3.5.C.UT	Перлитный	190	168-210-262
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	168-210-262
	K5.1.C.NS	Отпущенный ковкий чугун (ADI)	300	168-210-262
N	N1.2.Z.UT	Алюминиевые сплавы Технически чистый	60	525-656-820
	N1.2.Z.AG	Сплавы AlSi, Si ≤ 1%	100	525-656-820
	N1.3.C.UT	Литье, не подвергнутое старению	75	525-656-820
	N1.3.C.AG	Литье, в т. ч. подвергнутое старению	90	420-525-656
	N1.4.C.NS	Литье, AlSi, Si ≥ 13%	130	315-394-492
	N3.3.U.UT	Медь и медные сплавы Легкообрабатываемые сплавы (Pb>1%)	110	462-577-722
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	262-328-410
	N3.1.U.UT	Медные сплавы без свинца (включая электролитическую медь)	100	262-328-410
S	S4.1.Z.UT	Титан	200	115-144-180
	S4.2.Z.AN		320	84-105-131
	S4.4.Z.AN		330	84-105-131
	S4.4.Z.AN		330	84-105-131
H	H1.1.Z.HA	Сверхтвердая сталь: Закаленная и отпущенная	50HRC	63-79-98
	H2.0.C.UT.4	Отбеленный чугун	64HRC	52-66-82

4 – 5 × DC

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CoroDrill® 863

Тип сверла		M	N	S	O
863.1-A1-O	V_c, м/мин f_n, мм/об Периодический вывод сверла				60 - 120 0.050 - 0.100 Нет
863.1-A1-N	V_c, м/мин f_n, мм/об Периодический вывод сверла		200 - 400 0.150 - 0.300 Нет		
863.1-A1-OS	V_c, м/мин f_n, мм/об Периодический вывод сверла		60 - 120 0.050 - 0.100 Да	15 - 30 0.050 - 0.100 Да	60 - 120 0.050 - 0.100 Нет
863.1-B1-OS	V_c, м/мин f_n, мм/об Периодический вывод сверла		60 - 120 0.050 - 0.100 Да	15 - 30 0.050 - 0.100 Да	60 - 120 0.050 - 0.100 Нет
863.1-B1-MS	V_c, м/мин f_n, мм/об Периодический вывод сверла	15 - 30 0.050 - 0.100 Да	60 - 120 0.050 - 0.100 Да	15 - 30 0.050 - 0.100 Да	